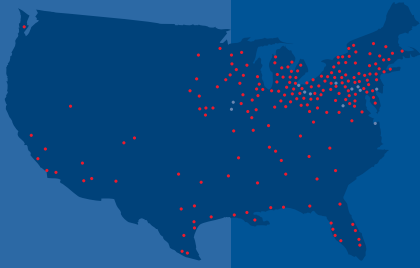




Glen-Gery Brick

America's Premier Brickmaker





Cover, architectural projects, clockwise from top left, Atlantic City High School, Atlantic City, NJ, *W 21-22 and W 62*; First Union Building, Reading, PA, *53-DD and Danish*; Blue Ball National Bank, West Lawn, PA, *52-DD and 50-DD trim*; Sherando High School Auditorium, Frederick, VA (interior), *Prince William Red*; Winding River Office Park, Farmington, CT, *Daytona Pink*.

Brick remains the preferred building material – its aesthetic appeal, flexibility and construction advantages make it ideal in meeting both design and building challenges. Brick contributes to the lasting value of your building, no matter what the style. Over the past century, Glen-Gery has achieved a leadership position in the brick industry. Today, our product line is extensive. We offer extruded, machine molded, authentic handmade and glazed facebrick; brick paving units in various colors, sizes and shapes, and pool copings. We can provide our customers with a complete assortment of brick shapes and shape systems, as well as custom shape production, in order to achieve interesting design detailing. We specialize in restoration, authentic repressed brick, and additional related products to enhance the use of Glen-Gery brick.





Brickwork Design Advisors are on staff to provide technical assistance on brickwork detailing and structural considerations. Sales and Service Distribution Centers are located in the heart of our markets to assure day-to-day customer service. This well-balanced combination of product and service is designed to reliably meet the needs of the architectural, commercial, industrial and residential construction markets.

This catalog illustrates a representative sampling of our products and services. It should help you begin the selection process. For a more complete discussion of your particular needs, please contact your Glen-Gery representative or distributor. We look forward to working with you on your next design or construction project and welcome your comments and suggestions.

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Glen-Gery Brick

			
Extruded	Molded	Handmade	Glazed
<p>Glen-Gery manufactures extruded brick in many sizes, colors and textures to fulfill the visual and technical requirements of most projects. The more popular extruded brick have a nominal four inch bed depth or thickness. These extruded units are often referred to as stiff mud or wirecut brick. To differentiate between wirecut brick and wirecut finishes, Glen-Gery refers to the wirecut finish as a velour texture. Extruded brick are fully adaptable to a variety of architectural styles.</p> <p>Unit Specifications: Glen-Gery nominal four inch brick are manufactured to conform to the American Society for Testing and Materials (ASTM) Standard Specification C 216, Grade SW, Type FBS. This product also conforms to ASTM C 216, Grade MW and all grades of ASTM C 62. Certain Glen-Gery extruded facebrick also conform to ASTM C 216 Type FBX, ASTM C 652, ASTM C 902, and ASTM C 32. Inquiries should be made for specific applications or conformance to standards other than ASTM C 216, C 652 or C 62. When specifying this product, the specifications should cite:</p> <ol style="list-style-type: none"> 1 The product name and state "...as manufactured by Glen-Gery." 2 Conformance to the requirements of the appropriate standard, (usually ASTM C 216). 3 The descriptive size of the unit and the actual unit dimensions listed as thickness x height x length. <p>Example: Rosewood as manufactured by Glen-Gery Corporation to conform to the requirements of ASTM C 216, Grade SW, Type FBS. The units shall be standard modular having dimensions of 3 5/8" x 2 1/4" x 7 5/8".</p>	<p>Machine molded brick are available in natural colors and sand finish textures. There is some intended irregularity to the brick as a result of the manufacturing process. Glen-Gery molded brick are adaptable to a variety of architectural styles.</p> <p>Unit Specifications: Glen-Gery molded brick are manufactured to conform to the American Society for Testing and Materials (ASTM) Standard Specification C 216, Grade SW. This product also conforms to ASTM C 216, Grade MW and all grades of ASTM C 62. Typically, Glen-Gery molded brick will meet the requirements of ASTM C 216, Type FBS, but depending on the intended irregularity of shape, the product may need to be specified as conforming to ASTM C 216, Type FBA. One hundred percent solid molded brick may be used as paving brick conforming to ASTM C 902. Inquiries should be made for specific applications or conformance to standards other than ASTM C 216 and C 62. When specifying this product, the specifications should cite:</p> <ol style="list-style-type: none"> 1 The product name and state "...as manufactured by Glen-Gery." 2 Conformance to the requirements of the appropriate standard, (usually ASTM C 216). 3 The descriptive size of the unit and the actual unit dimensions listed as thickness x height x length. <p>Example: 52-DD as manufactured by Glen-Gery Corporation to conform to the requirements of ASTM C 216, Grade SW, Type FBS. The units shall be standard size having dimensions of 3 5/8" x 2 1/4" x 8".</p>	<p>With processes adapted from the traditional art of hand molding brick, this series of brick achieves unique and unusual architectural effects. Details include irregularity in form and texture, including folds which appear on the face of the units.</p> <p>Unit Specifications: Glen-Gery molded brick are manufactured to conform to the American Society for Testing and Materials (ASTM) Standard Specification C 216, Grade SW, Type FBA. This product also conforms to ASTM C 62. When specifying this product, the specifications should cite:</p> <ol style="list-style-type: none"> 1 The product name and state "...as manufactured by Glen-Gery." 2 Conformance to the requirements of the appropriate standard (usually ASTM C 216). 3 The descriptive size of the unit and the actual unit dimensions listed as thickness x height x length. <p>Example: Brandywine as manufactured by Glen-Gery Corporation to conform to the requirements of ASTM C 216, Grade SW. The units should be handmade oversize having dimensions of 4" x 2 3/4" x 8 1/2".</p>	<p>Glen-Gery's Hanley Plant manufactures glazed brick in a variety of sizes and shades to fulfill the visual and technical requirements of most projects. Glazed brick have a nominal four inch bed depth or thickness. Glazes are applied to the brick before firing, and become an integral part of the unit during the firing process.</p> <p>Unit Specifications: Glen-Gery nominal four inch glazed brick are manufactured to conform to the American Society for Testing and Materials (ASTM) Standard Specification for Glazed Brick, ASTM C 1405, Class Exterior, Grade S, Type I. Note that the bodies of 8-Square® (3 5/8" x 7 5/8" x 7 5/8") units conform to the requirements of ASTM C 216, Grade SW, Type FBX, but that 8-Square® units meeting the requirements of ASTM C 652, Grade SW, Type HBX, are available by special order. Inquiries should be made for specific applications or conformance with standards other than C 216, C 652 or C 126. When specifying this product, the specifications should cite:</p> <ol style="list-style-type: none"> 1 The product name and state "...as manufactured by the Hanley Plant of the Glen-Gery Corporation." 2 Conformance to the requirements of the appropriate specification for both the body and the glazing. Grades and types should also be specified. 3 The descriptive size of the unit and the actual unit dimensions listed as thickness x height x length. <p>Example: #957 Maroon as manufactured by the Hanley Plant of the Glen-Gery Corporation to conform to the requirements of the Standard Specification for Glazed Brick ASTM C 1405, Class Exterior, Grade S, Type I. The units shall be modular size having dimensions of 3 5/8" x 2 1/4" x 7 5/8".</p>



Architectural projects, clockwise from top, North Clay Middle School, Brazil, IN, *Manhattan, Rosedale and S 30*; Unitog Corporation Headquarters, Kansas City, MO, *S 12, S 77, W 72 and W 12*; private residence, *Nob Hill*; Kansas University Endowment Association, Lawrence, KS, *Wyandot*.

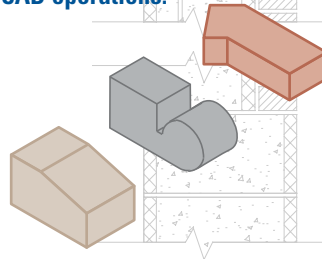
2A

Brickwork

Glen-Gery Brickwork Design Advisors provide practical advice and guidance to help architects and other specifiers overcome simple or complex masonry structural problems. These trained professionals are available to consult on all aspects of brickwork design and detailing.

Online Design Assistance

Glen-Gery Brick's online **Brickwork Design Guide** includes hundreds of full color photographs, complete specifications, architectural drawings and PDF files to assist in specifying brick. It includes DXF files of brick shapes and details which may be downloaded for use in CAD operations.



www.glengerybrick.com



Project details above, left to right, roofline and chimney, *Silverbrook*; garden wall, *Belgium HMOS*; entranceway detail from Beaumont Farms, Indianapolis, IN, *Scotch Tradition HMOS*. Above left, William B. Ward Elementary School, New Rochelle, NY, *Mountain Rose*; left, Chittenden Bank, Montpelier, VT, *4-HB*.



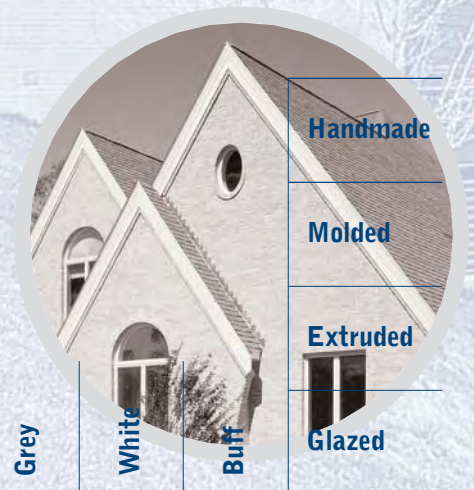
4A

Facebrick

Glen-Gery's handmade, molded, extruded and glazed brick meet both innovative design challenges and demanding construction specifications. From planning to final project construction, we will work closely with you. Our line of over 200 facebrick includes a full range of colors in sizes from modular to utility. Brick specifications can be referenced in our Product Manual. Glen-Gery Brick will meet your expectations.



Architectural projects, clockwise from top, Clifton Park Post Office, Clifton Park, NY, W 19, S 81, R 74 and S 85; St. Thomas Church, West Bloomfield, MI, Sunbury; Miller Performing Arts Center, Alfred University, Alfred, NY, Cardiff; Bristol Bar and Grill, Leawood, KS, Arctic Shadow, #930 Tucson, Brown Classic.



Pink	Red	Burgundy	Brown	Tan	Orange	Grey	White	Buff	Handmade
									Molded
									Extruded
									Glazed



5A

Architectural projects, left, Bryce Jordan Center, State College, PA, *Harding Blend*; exterior details, below, left to right, private residence, *Polar Bay*; Fairfield Senior High School, Cincinnati, OH, *Wyandot and W 42*; Coastway Credit Union, Providence, RI, *26-HB*.



Facebrick



Handmade

Molded

Extruded

Glazed

Facebrick

Buff

White

Grey

Orange

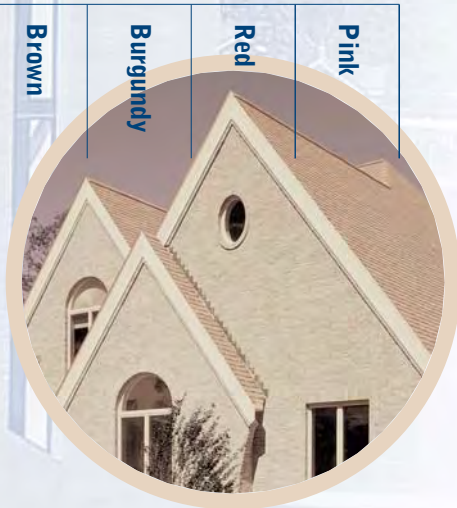
Tan

Brown

Burgundy

Red

Pink














Architectural projects, above from top left, private residence, *Whitehall*; The Horst Group, Lancaster, PA, *Sandcastle and W 77*; Mendota Heights Office Center, Minneapolis, MN, *Oxford Ironspot*.

Glen-Gery's line of facebrick offers a vast array of textures and color variations in a full range of sizes. Consult our Product Manual for complete product descriptions.

Facebrick Color Selection

Pink	
Red	
Burgundy	
Brown	
Tan	
Orange	
Grey	
White	
Buff	

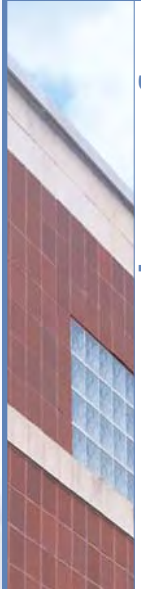
For size, texture and shape availability, consult your Glen-Gery representative. Due to printing limitations, color may vary from the actual brick. Color range may also vary with size and texture. Selection should be based on a sample.



7A

Stylo® 8-Square®

Glen-Gery Stylo® 8-Square® offers beauty and economy for larger commercial projects. These wirecut texture units are available in a variety of glazed and unglazed color ranges, as well as special shapes for corners, sills and shelf angle brick. The large face, nominally eight inches in height and eight inches in length, is also considered for accent bands in walls constructed of brick in other sizes.



	Red Cliff W 12
	Tawney Beige W 32
	Rome Grey W 93
	Burgundy Ironspot W 82
	Deep Blue GA 391



7B

Right and above right, Wyomissing Fire Company, Wyomissing, PA, W 12 and W 82 Stylo® 8-Square® and Utility.

Burgundy
Brown
Orange
Gray

Glazed Brick

Glen-Gery glazed brick meet the highest standards of uniformity, quality and durability, and are available in a variety of beautiful shades, pure colors and speckled surfaces. Special effects in monochromatic tones can usually be achieved with a single glazed color. Other coordinating or contrasting colors can also be incorporated as accents, banding, trim or special design expressions. Glen-Gery can also develop and manufacture custom glazed colors to meet your specific requirements.



8A

Architectural details,
top to bottom, Maryland
National Bank, Newark DE,
G 89 and G 486 Glazed Brick;
Waterfall Glen Office
Building, Chicago, IL,
Evergreen Glazed Brick.





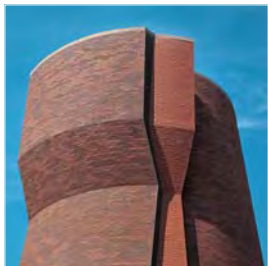
Glazed Brick	Brick Shapes
9	

Brick Shapes

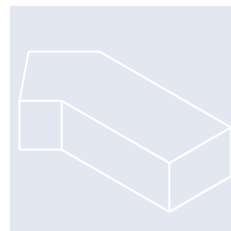
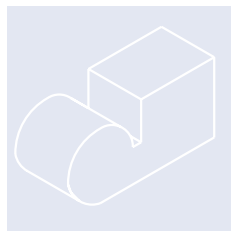
Brick is a building material of limitless flexibility which can be used in an infinite number of design solutions. Explore its design potential with standard and custom shapes. Glen-Gery manufactures extruded,

molded and handmade shapes and shape systems. Shapes are available to course with facebrick and paving brick. We welcome the opportunity to work with you to design and manufacture custom brick shapes.

9A



Architectural detail, top, rooftops at Washington Harbor, Washington, DC, S 72, S 37 and S 76. Details, left to right, Wexner Center for the Visual Arts, Columbus, OH, W 47; Quinnipac College, Hamden, CT, 200 Flashed Matt, Red Matt.



Paving Brick

Paving Brick 10A

The warmth and richness of solid, quality

Glen-Gery paving brick offer design flexibility, strength and durability.

Glen-Gery paving brick are manufactured in a wide variety of colors, sizes and shapes for both interior and exterior applications.

Consult our Product Manual for complete specifications and details. Extruded, molded, repressed, chamfered and handmade paving brick meet current ASTM specifications. Special shapes are also available for step treads, copings and other design applications.

10B

Paving project, right, Joliet Bicentennial Park, Joliet, IL, K&W Red and K&W Old Smokie Pavers.



11A

Shown left, Hamilton Mall, Allentown, PA, *Cypress Pavers*. Projects below, top row, from left, private residence, *Albany Pavers*; East Boston Pier Park, Boston, MA, *Cambridge Pavers*; private residence, *Albany Pavers*. Bottom row, from left, St. Luke's Hospital, Bethlehem, PA, *Old Westbury and Cypress Pavers*; Children's Fountain, Kansas City, MO, *Chambersburg Pavers*.

For specifications and to view our complete selection of paving brick, consult the *Glen-Gery Product Manual*.





Thinbrick

Glen-Gery thinbrick were developed to provide architects and developers with an opportunity to retain the beauty of brick when building design or other considerations may not permit the use of standard brick masonry. Glen-Gery thinbrick meet the same high standards of uniformity and quality as our full size facebrick, as well as the requirements of ASTM C 1088, Grade Exterior. Thinbrick are available in $1/2" \times 2 1/4" \times 7 5/8"$ and $1/2" \times 2 3/4" \times 7 5/8"$ stretcher units, corner units or 3-sided corner units in a variety of color ranges.

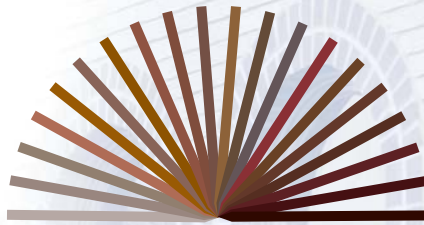
Glen-Gery Color Mortar Blend

Glen-Gery color mortar blend is a precolored blend of Portland Cement, conforming to ASTM C 150, and Type S Hydrated Lime, conforming to ASTM C207, with metallic oxide pigments, conforming to ASTM C979. This Portland Cement and lime mortar is the only mortar type recommended by the Brick Industry Association and other masonry experts. Available in 26 standard colors and many custom colors, Glen-Gery color mortar blend enhances the architectural appearance of brickwork while improving the wall performance.

12A

Special Products

Glen-Gery's commitment to the manufacture of fine masonry products has led to the development of a number of specialty items. These products are designed to improve the performance of brick and to enhance the aesthetics of your architectural project.



Above, top left, St. Peter and Paul Byzantine Catholic Church, Bethlehem, PA, *Red Bridge and Beige Bark*. Above, center, an array of color mortar blends. Above, thinbrick installation, Commerce Park, Greenbelt, MD. Brick sculpture, left, Sherando High School, Frederick County, VA, *Prince William Red*.

Brick Sculptures

Brick sculptures are a unique and expressive form of building art. On the interior or exterior of a building, brick sculptures enhance the design and provide a creative means of expression. Glen-Gery has been involved in a number of brick sculpture projects, and can offer artistic and production experience to help you complete that special project.

For specific detailed information on these and other Glen-Gery products and services, please consult with your Glen-Gery representative.

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FAX: 515-224-4057

Kansas

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TEL: 913-281-2800
FAX: 913-281-2992

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Farmington Hills, MI 48331
TEL: 248-489-9338
FAX: 248-489-8028

New Jersey

Northeast Regional Sales
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75 Hamilton Road
Hillsborough, NJ 08844
TEL: 908-359-7305
FAX: 908-359-5576

Pennsylvania

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Turnpike Industrial Park
Middletown, PA 17057
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FAX: 717-939-8035

Glen-Gery Brick Center
200 Hartman Road
Reading, PA 19605
TEL: 610-939-1721
FAX: 610-939-2317

Glen-Gery Brick Center
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Watsontown, PA 17777
TEL: 570-742-4721
FAX: 570-742-7112

Glen-Gery Brick Center
1090 E. Boundary Avenue
York, PA 17403
TEL: 717-854-8802
FAX: 717-854-1251

Virginia

Glen-Gery Brick Center
9905 Godwin Drive
PO Box 3410
Manassas, VA 20108
TEL: 703-368-3178
FAX: 703-368-1280

MANUFACTURING FACILITIES

Bigler Plant
Bigler, PA

Caledonia Plant
Caledonia, OH

Capitol Plant
Manassas, VA

Hanley Plant
Summersville, PA

Iberia Plant
Iberia, OH

Jersey Shale Plant
Hillsborough, NJ

Marseilles Plant
Marseilles, IL

Mid-Atlantic Plant
Shoemakersville, PA

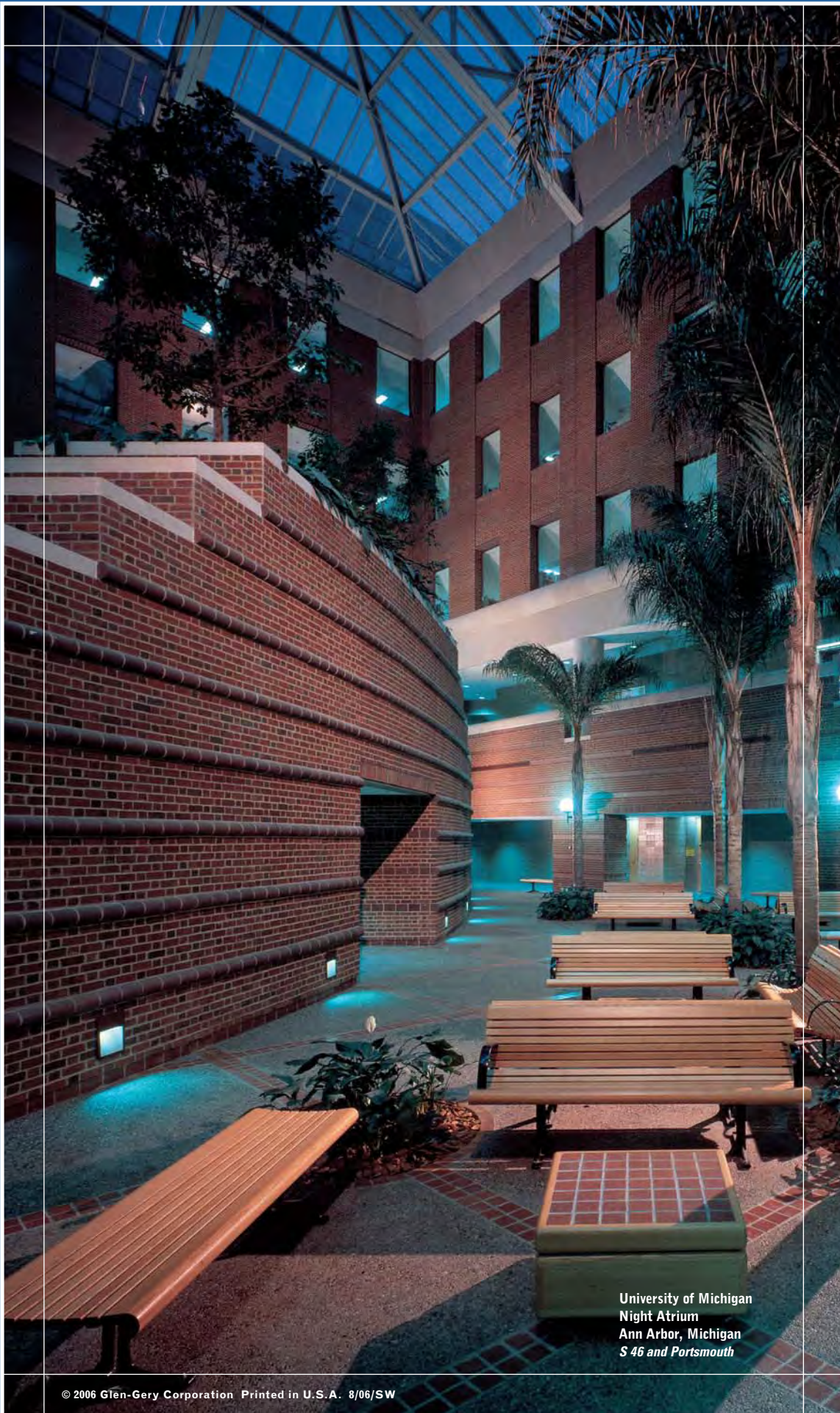
Redfield Plant
Redfield, IA

York Plant
York, PA

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University of Michigan
Night Atrium
Ann Arbor, Michigan
S 46 and Portsmouth

