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B'

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# L745 AND L6745 FORMED ADJUSTABLE LOUVERS

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#### STANDARD CONSTRUCTION

#### **FRAME**

L745 - 4" (102) deep, 16 gage (1.6) galvanized steel. Caulking surface provided.

L6745 - 6" (152) deep, 16 gage (1.6) galvanized steel. Caulking surface provided.

#### **BLADES**

L745 - 16 gage (1.6) galvanized steel, Jstyle blades (formerly "weatherproof") are positioned at 45° angle and spaced approximately 4" (102) center to center.

L6745 - 16 gage (1.6) galvanized steel, J-style blades (formerly "weatherproof") are positioned at 45° angle and spaced approximately 6" (152) center to center.

#### **SCREEN**

1/2" mesh x 19 gage (13 x 1.1) galvanized steel bird screen in removable frame.

#### **LINKAGE**

Concealed in frame.

#### **BEARINGS**

Stainless steel.

# **AXLES**

Plated steel hex.

## **ACTUATOR**

Louver quadrant.

#### **FINISH**

Mill.

## **MINIMUM SIZE**

12"w x 12"h (305 x 305).

# APPROXIMATE SHIPPING WEIGHT

L745 – 6 lbs. per sq. ft. L6745 - 7 lbs. per sq. ft.

### **MAXIMUM FACTORY ASSEMBLY SIZE**

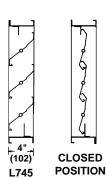
60" wide x 96" high (1524 x 2438) without jamb seals and 48" wide x 96" high (1219 x 2438) with jamb seals.

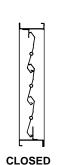
Louvers larger than the maximum factory assembly size will require field assembly of smaller sections.



(152)

L6745





#### **FEATURES**

The L745 and L6745 offer:

- · Tight shut off for excellent weather protection.
- · Rugged galvanized steel construction for long operating life.
- · Stainless steel bearing and concealed linkage to reduce operating torque requirements.

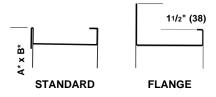
#### **VARIATIONS**

Variations to the basic design of this louver are available at additional cost. They

- · Extended sill.
- · Front or rear security bars.
- · Filter racks.
- · A variety of bird and insect screens.
- · Selection of finishes: baked enamel (modified fluoropolymer), epoxy, Kynar, Acrodize and prime coat.
- Special materials.
- · Manual, electric and pneumatic actua-

Consult Ruskin for other special requirements.

# FRAME CONSTRUCTION



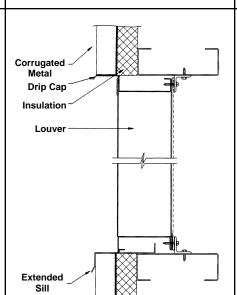
Dimensions in parenthesis ( ) indicate millimeters.				*Units furnished 1/4" (6) smaller than given opening dimensions.
QTY.	MODEL	SIZE		VARIATIONS
		A*-WIDE	B*-HIGH	

**PROJECT** ARCH./ENGR. REPRESENTATIVE **LOCATION** CONTRACTOR **DATE** 

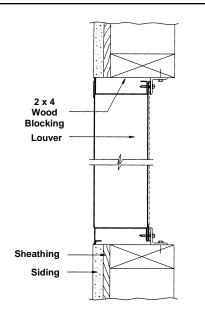
# TYPICAL INSTALLATION DETAILS

# Extended Sill

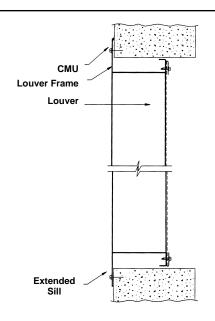
# Metal Panel Wall



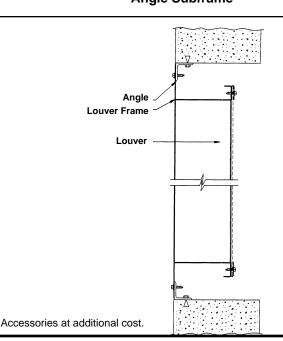
## Wood Installation



# Flange Mount



# Angle Subframe



# SUGGESTED SPECIFICATION

Furnish and install louvers as hereinafter specified where shown on plans or as described in schedules. Louvers shall be adjustable type entirely centered within a 4" or 6" (102 or 152) frame. Louver components (heads, jambs, sills, blades & mullions) shall be factory assembled by the louver manufacturer. Louver sizes too large for shipping shall be built up by the contractor from factory assembled louver sections to provide overall sizes required. Louver design shall incorporate structural supports required to withstand a wind load of 20 lbs. per sq. ft. (.96kPa) (equivalent of a 90 mph wind [145 KPH] - specifier may substitute any loading required).

Louvers shall be Ruskin Model L745 or L6745 construction as follows:

Frame: 16 gage (1.6) galvanized steel.

Blades: 16 gage (1.6) galvanized steel positioned at 45° angle and spaced approximately 4" or 6" (102 or 152) center to center.

Screen: 1/2" mesh x 19 gage (13 x 1.1) galvanized steel in removable frame.

Finish: Select finish specification from Ruskin/Valspar Finishes Brochure.

