



TECHNICAL GUIDE

DRYWALL
Grid Systems

Hanging and Framing
Curved Ceilings

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Performance

- **PeakForm®** patented profile increases strength and stability for improved performance during installation
- **SuperLock™** 2 main beam clip is engineered for a strong secure connection and fast accurate alignment confirmed with an audible click; easy to remove and relocate
- **ScrewStop®** reverse hem prevents screw spin off on 1-1/2" wide face
- **Faceted main beam** – pre-notched main beam to simplify assembly of curved sections; all notched locations along main beam require installation of RC2 clip
HD8906F08 – Prenotched 8" O.C.
HD8906F16 – Prenotched 16" O.C.
- **Rotary-stitched** – Greater torsional strength and stability
- **1-1/2" wide face** main beams and cross tees – easy installation of screw applied gypsum wallboard
- **G40 Hot dipped galvanized coating** – corrosion resistance
- **G90 Hot dipped galvanized coating** – superior corrosion resistance for exterior applications (HD8906F08 and HD8906F16 not available in G90 coating)
- **Cross tee spacing:**
24" O.C. for 5/8" drywall
16" O.C. for 1/2" drywall
8" O.C. for tight radius

Code Compliance

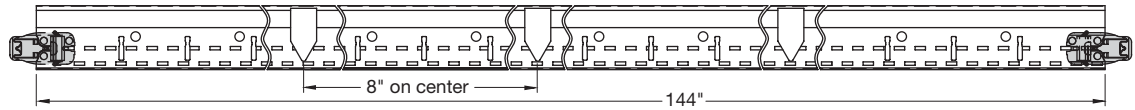
Meets:

- ASTM C635
- ASTM C645
- ASTM C840
- ASTM C754
- City of LA – RR 25348
- International Building Code, Continuous Membrane, One Level. Per Section 25.210 single level drywall ceilings do not require lateral bracing when walls are more than 50 feet apart. When walls are more than 50 feet apart, the ceiling should be examined for bracing requirements
- IBC categories D, E and F single layer drywall ceilings are exempt from lateral force bracing requirements, regardless of room size.
- Consult local codes for specific requirements.

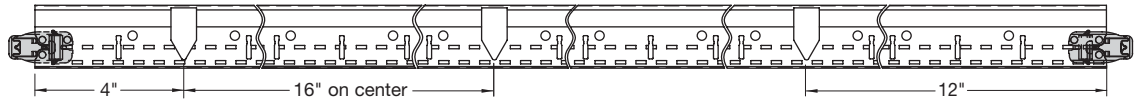


Faceted Main Beam

HD8906F08 – Faceted 8" O.C. Use for radius 15' or less



HD8906F16 – Faceted 16" O.C. Use for radius over 15' (Directional Main Beam)



Main Beams														
Item Number	Length	Face Dimension	Profile Height	Duty Load	Fire Rated	Routes	Load Test Data (Lbs./LF)						Perspective	
							L/360 wires at			L/240 wires at				
							2'	3'	4'	2'	3'	4'		
HD8906 HD8906 G90 HD8906 HRC	144"	1-1/2"	1-11/16"	Heavy Duty	Yes	51 routes – starting 2-1/4" from each end†	95.5	35.8	18.76	143.0	57.3	28.14		
HD8906 F08* HD8906 F16*	144"	1-1/2"	1-11/16"	–	No	HD8906F08 51 Routes HD8906F16 42 Routes starting 2-1/4" from each end†			12.3			18.4		

* Tested flat per ASTM C635 with RC2 clips at each faceted location

† Type "F" fixture compatible

Cross Tees														
Item Number	Length	Face Dimension	Profile Height	Fire Rated	Routes	Load Test Data (Lbs./LF)						Perspective		
						L/360 wires at			L/240 wires at					
							72"			72"				
XL8965	72"	1-1/2"	1-1/2"	No	6 routes – starting 24" from each end†	4.27			6.4					
							50"			50"				
XL8947P XL8947 PG90	50"	1-1/2"	1-1/2"	Yes	8 routes – starting 10" from each end†	13.0			19.5					
XL8945P XL8945 PG90 XL8945 HRC	48"	1-1/2"	1-1/2"	Yes	9 routes – center rout and starting 10" from each end†			15.0			22.5			
XL8341	48"	15/16"	1-11/16"	Yes	3 routes – starting 12" from each end			16.59			24.8			
XL7341	48"	15/16"	1-11/16"	No	3 routes – starting 12" from each end			16.59			24.8			
XL7936 G90	36"	1-1/2"	1-1/2"	No	none		33.33				50			

† Type "F" fixture compatible

Cross Tees												
Item Number	Length	Face Dimension	Profile Height	Fire Rated	Routs	Load Test Data (Lbs./LF)						Perspective
						L/360 wires at			L/240 wires at			
						2'	3'	4'	2'	3'	4'	
XL8925 XL8925 G90	26"	1-1/2"	1-1/2"	Yes	2 routs – 12" from each end†		98.0			117.0		
XL8926 XL8926 G90	24"	1-1/2"	1-1/2"	Yes	3 routs – center rout and 10" from each end†		129.0			158.0		
XL7918	14"	1-1/2"	1-1/2"	Yes	none†							

† Type "F" fixture compatible

Wall Molding				
Item Number	Length	Description	Profile	Perspective
7858	144"	Reverse Angle Molding nominal 1-9/16" x 15/16"		
7838	120"	Unhemmed Channel Molding nominal 3/4" x 1-9/16" x 1-1/4"		
KAM10	120"	Knurled Angle Molding nominal 1-1/4" x 1-1/4"		
KAM12 KAM12 G90 KAM12 HRC	144"	Knurled Angle Molding nominal 1-1/4" x 1-1/4"		
KAM1510 KAM1512 KAM151020 KAM151020 EQ	120" 144"	Knurled Angle Molding nominal 1-1/2" x 1-1/2" 20 gage 22 gage		
KAM21020 KAM21025 KAM21020 EQ	120" 144"	Knurled Angle Molding nominal 2" x 2" (20 gage) (21020 - 20g.; 21025 - 25g.) 22 gage		
LAM12 LAM12 G90 LAM12 HRC	144"	Locking Angle Molding nominal 1-1/4" x 1-1/4"		

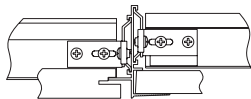
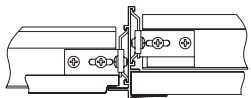
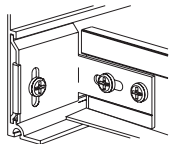
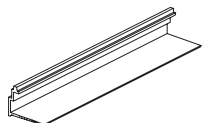
NOTE: All items available in High Recycled Content (HRC) as special order.

Corrosion Prevention

Corrosion prevention is an essential factor in the economical utilization of galvanized sheet metal for ceiling grid. Armstrong provides G40 for interior construction per ASTM C645. When conditions include exposure to extreme moisture and salt water, G90 is available per ASTM A653.

NOTE: High Recycled Content (HRC) grid items are available as a special order.



Axiom Transitions Trim			
Material: Extruded aluminum, alloy 6063			
Item Number	Length/Item Description	Dimensions	
AXTRVSTR	Straight Transition for Vector	120 x 2-9/16 x 1-11/16"	 <p>Axiom – Transitions with Vector panel to drywall perimeter (AXTRVSTR)</p>
AXTRTECUR	Curved Transition for Tegular	120 x 2-9/16 x 1-11/16"	 <p>Axiom – Transitions with Tegular panel to drywall perimeter (AXTRTESTR, AXTRTECUR)</p>
AXTR2STR	2" Straight Transition	120 x 2 x 1-1/2"	
AXTR2CUR	2" Curved Transition	120 x 2 x 1-1/2"	
AXTR4STR	4" Straight Transition	120 x 4 x 1-1/2"	
AXTR4CUR	4" Curved Transition	120 x 4 x 1-1/2"	
AXTR6STR	6" Straight Transition	120 x 6 x 1-1/2"	
AXTR6CUR	6" Curved Transition	120 x 6 x 1-1/2"	
AXTR8STR	8" Straight Transition	120 x 8 x 1-1/2"	
AX4SPICEB	Splice Plate	-	
AXTBC	T-Bar Connector Clip	-	
AXBTSTR	Drywall Bottom Trim	120 x 1-1/8 x 27/32"	

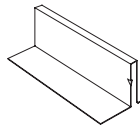
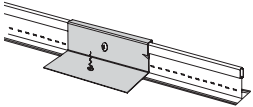
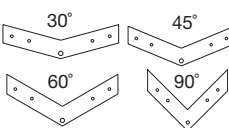
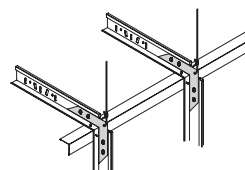
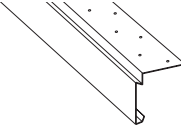
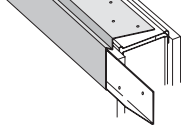
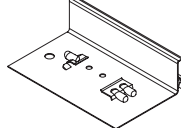
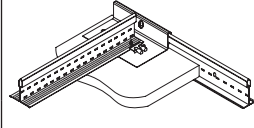
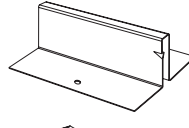
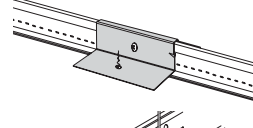
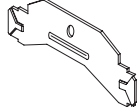
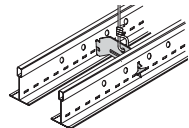
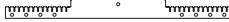
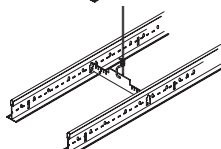
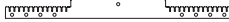
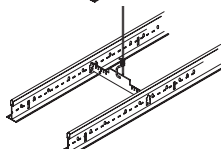
axiom drywall trim

Axiom One-Piece Drywall Trim		
Material: Commercial-quality, hot dipped galvanized steel		
Item Number	Length/ Item Description	
AX1PC2STR	2.5" One-Piece Straight Drywall Trim	
AX1PC2CUR	2.5" One-Piece Curved Drywall Trim	
AX1PC4STR	4" One-Piece Straight Drywall Trim	
AX1PC4CUR	4" One-Piece Curved Drywall Trim	
AX1PC6STR	6" One-Piece Straight Drywall Trim	
AX1PC6CUR	6" One-Piece Curved Drywall Trim	

DRYWALL Grid Systems

Accessories

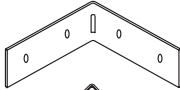
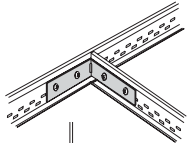
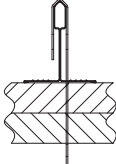
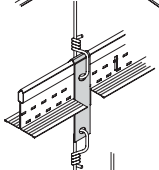
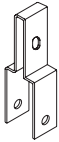
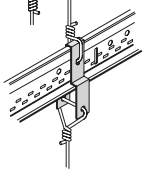

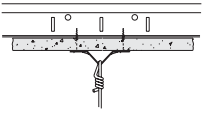
accessories

A variety of drywall grid accessories are available to provide problem-solving solutions that save time, labor and money. For a complete list of accessories, request submittal CS-3082.				
Item Number	Quantity	Description	Perspective	Application
DWACS	100	Drywall Attachment Clip facilitates transition from drywall to acoustical ceiling; locks under bulb of grid section to prevent upward movement and provide secure attachment surface on one side of exposed grid.		
DW30C DW45C DW60C DW90C	250 250 250 250	30-, 45-, 60- and 90-degree Drywall Angle Clips are used to create positive and secure angles for drywall and ceiling installations on either main beams or cross tees.		
TT10	30	Partition Top Trim is used to finish the top of a drywall partition for a continuous drywall/acoustical ceiling interface.		
DW58LT	125	DW58LT-Transition Clip for 5/8" Drywall with Locking Tabs ; facilitates transition from drywall to acoustical ceiling; one-sided hold-down clip; eliminates need for drywall bead. Locking tabs provide secure location for DGS tees.		
DW50LT	125	DW50LT-Transition Clip for 1/2" Drywall with Locking Tabs ; facilitates transition from drywall to acoustical ceiling; one-sided hold-down clip; eliminates the need for a drywall bead. Locking tabs provide secure location for DGS tees.		
MBAC	70	Main Beam Adapter Clip attaches to web of grid section; provides larger surface for screw attachment; used as a hold-down clip for thin material (metal or plastic lay-in panels); fastens drywall track to underside of exposed grid with lay-in panels, leaving grid face free of screw holes.		
MBSC2	200	Main Beam Spacer Clip (2" in length) is used to space two parallel main beams 2" O.C. for air supply or return.		
GSC9 GSC12 GSC16	100 100 100	Adjustable Grid Spacer Clip is used to space two parallel main beams for light fixtures, air diffusers, etc.; allows for 1/4" adjustments with three different clips.		

DRYWALL Grid Systems

Accessories

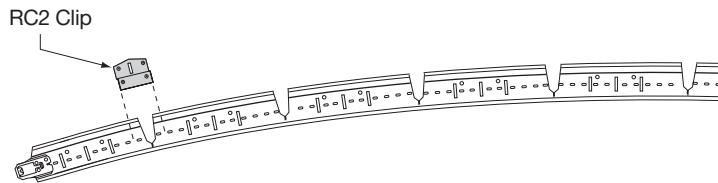
A variety of drywall grid accessories are available to provide problem-solving solutions that save time, labor and money. For a complete list of accessories, request submittal CS-3082.

Item Number	Quantity	Description	Perspective	Application
XTAC	100	Cross Tee Adapter Clip - is used to attach field cut cross tees to main beams		
DDC	250	Double Drywall Clip to hang suspension system below existing 1-1/2" grid face, transferring weight directly to hanger wire; may be used to preserve the fire rating of an existing ceiling and to support heavy accessories; allows for double layer of 5/8" gypsum board.		
DLCC	250	Direct Load Ceiling Clip to hang suspension system below existing 15/16" grid face, transferring weight directly to hanger wire; may be used to preserve the fire rating of an existing ceiling and to support heavy accessories.		
DWC	250	Drywall Clip allows for a "second" ceiling to be installed below a drywall ceiling; attach through installed drywall to supporting structure.		

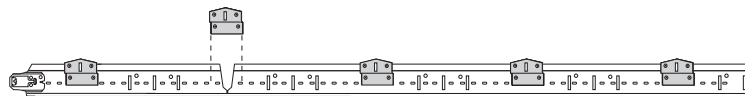


Creating curved framing for drywall is easy and offers unlimited possibilities.

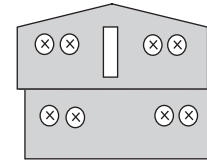
- Custom radii to suit any design installation.
- You control the curve.
- Not limited to a pre-selected or pre-determined curved radius.
- Full range of clips and accessories make installation easier than bending stud and track.



Radius and drywall thickness will determine on-center spacing of cuts. Refer to "Establishing An Arc" on page 9 for creating a curved template.

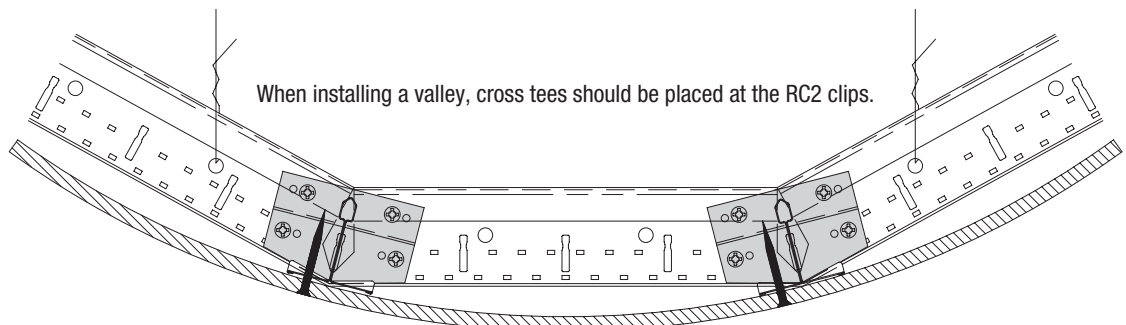
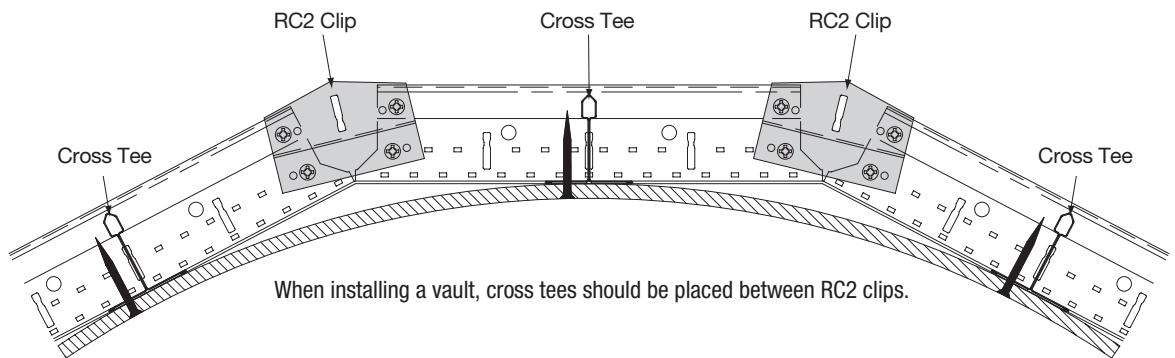


RC2 Clip must be installed at all knockout locations when used to frame a flat or curved ceiling.



Install RC2 clip using four screws per clips.

RC2 Clip is used to secure the main beam at the desired angle in curved ceiling with rout for installing cross tees. Refer to "Making a Template" on page 9.



DRYWALL Grid Systems

Making a Template

Establishing an Arc

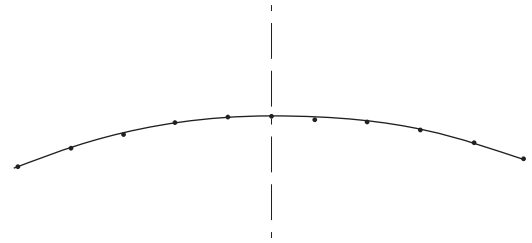
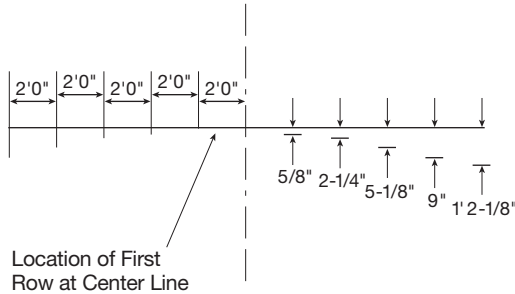
making a template

How to draw a radius on a template (plywood, gypsum board, etc.)

- 1 Establish a center line.
- 2 Mark 2' increments on line perpendicular to center line.

- 3 At 2' marks, identify points of arc below perpendicular line (maintain consistent spacing of point). See radius charts on page 20.
- 4 Connect points to form a smooth arc.

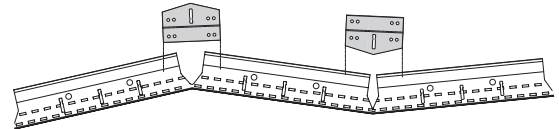
Example: 43' arc using chart on page 16.



Completing the Template – Option 1

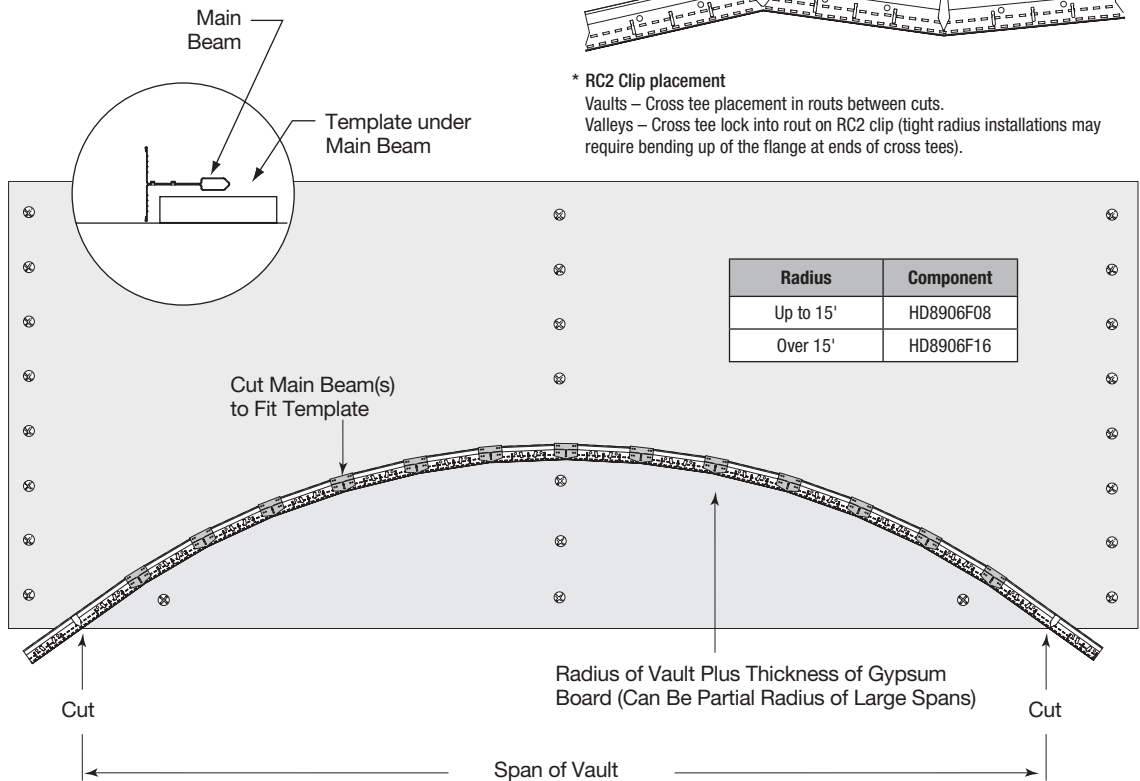
- 1 Cut along the arc and remove section of template
- 2 Cut main beam as required and position along the cut radius on the template (use the chart on page 20).

- 3 Screw RC2 clips to faceted main beam at **all** knockout locations.*
- 4 On the template, mark a rout location reference point to maintain consistent rout location.



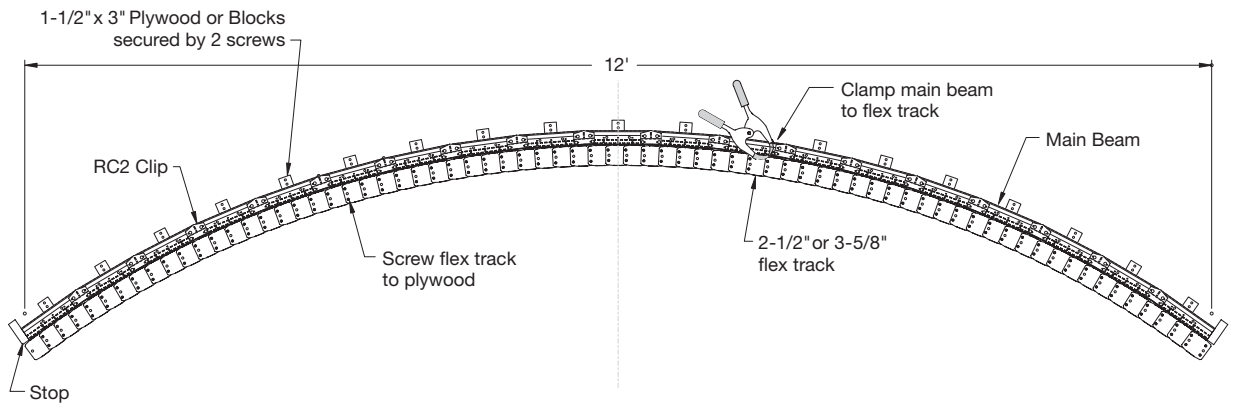
* RC2 Clip placement

Vaults – Cross tee placement in routs between cuts.
Valleys – Cross tee lock into rout on RC2 clip (tight radius installations may require bending up of the flange at ends of cross tees).



Completing the Template – Option 2

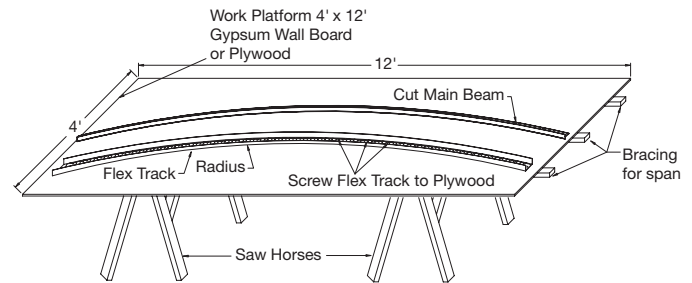
making a template



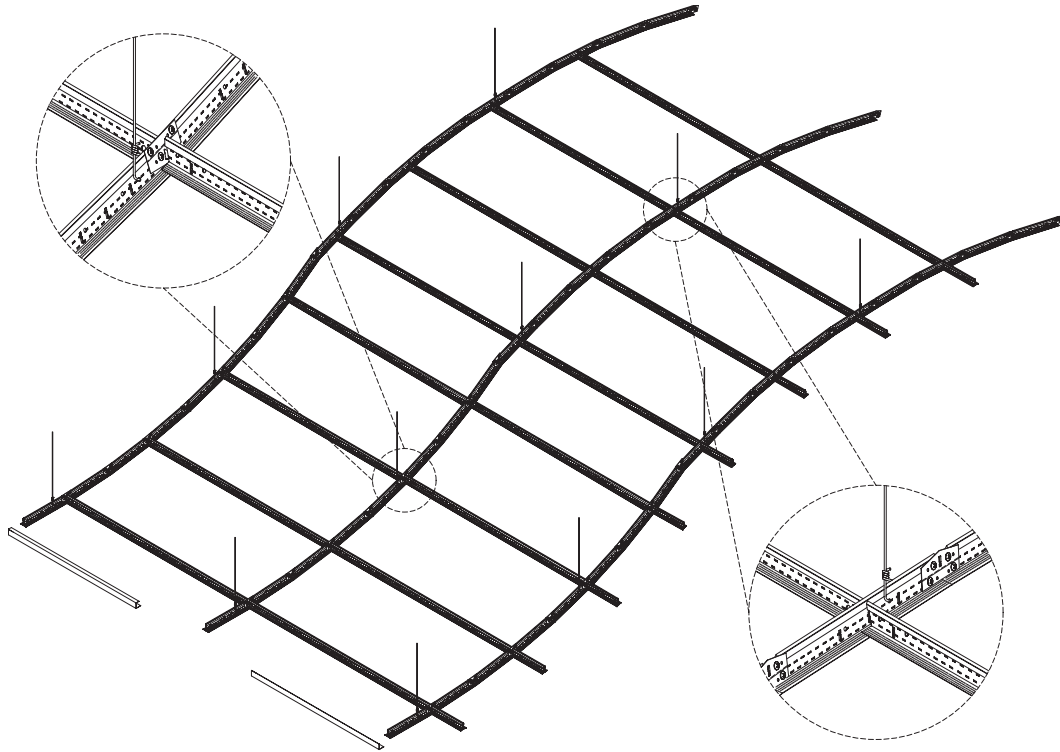
- 1 Draw radius on board.
- 2 Screw flex track to board along radius line.
- 3 Cut main beams as required and position along the flex track on the template.
- 4 Screw RC2 clips to faceted main beam at all knockout locations.
- 5 On the template, mark a rout location reference point to maintain consistent rout location.

Contractors' efficiency and understanding of the suspended grid system construction provides performance benefits and cost savings.

- An unlimited range of vaults and valleys can be constructed using faceted main beams made on the job to meet design needs.
- Single and multiple curved ceilings can be framed quickly and easily.

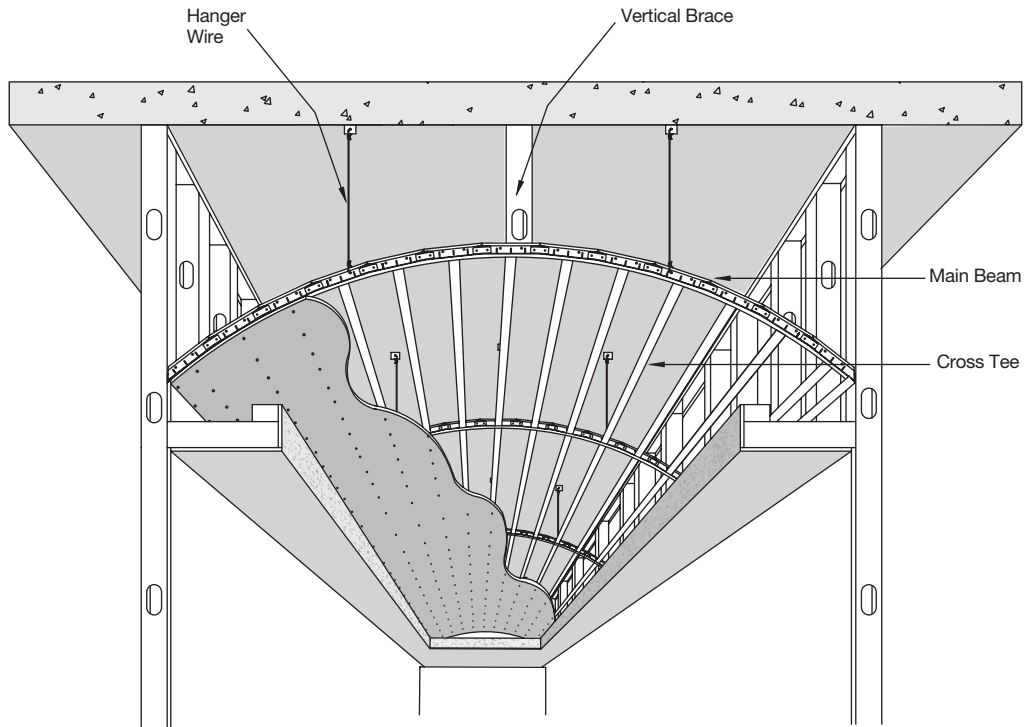


- 1 Hanger wires must be minimum 12 gauge and spaced along the main beams not more than 4' on-center for gypsum board construction and not more than 3' on-center for plaster work (spaced as required to support load).
- 2 Add vertical braces as required to stabilize the frame.
- 3 Thickness of the sheeting material is determined by its plasticity. Refer to table titled "Drywall Bending Radius" on page 19.
- 4 For vaults, space the main beams 4' on-center for gypsum board construction and 3' on-center for plaster. Angle or channel molding is used to frame the ends of the structure.



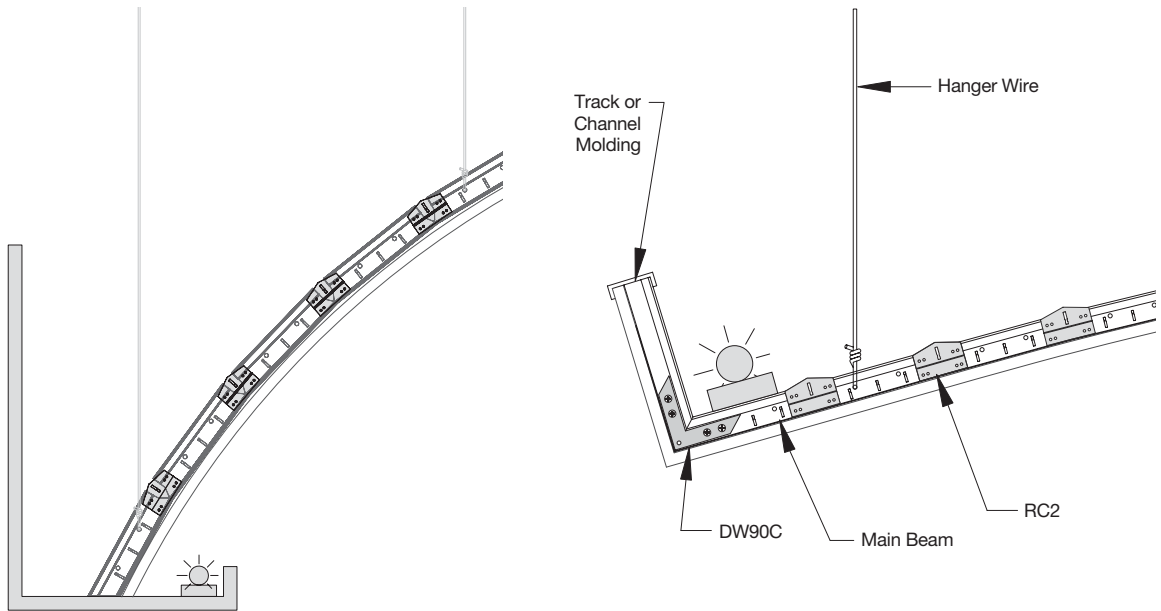
Barrel Vault

arches & barrel vaults



Vault with Perimeter Light Cove

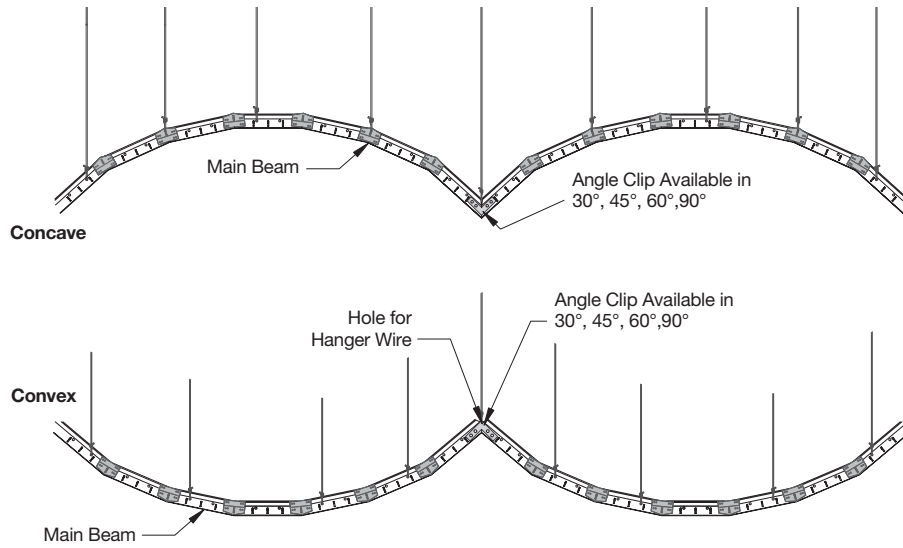
Floating Vault



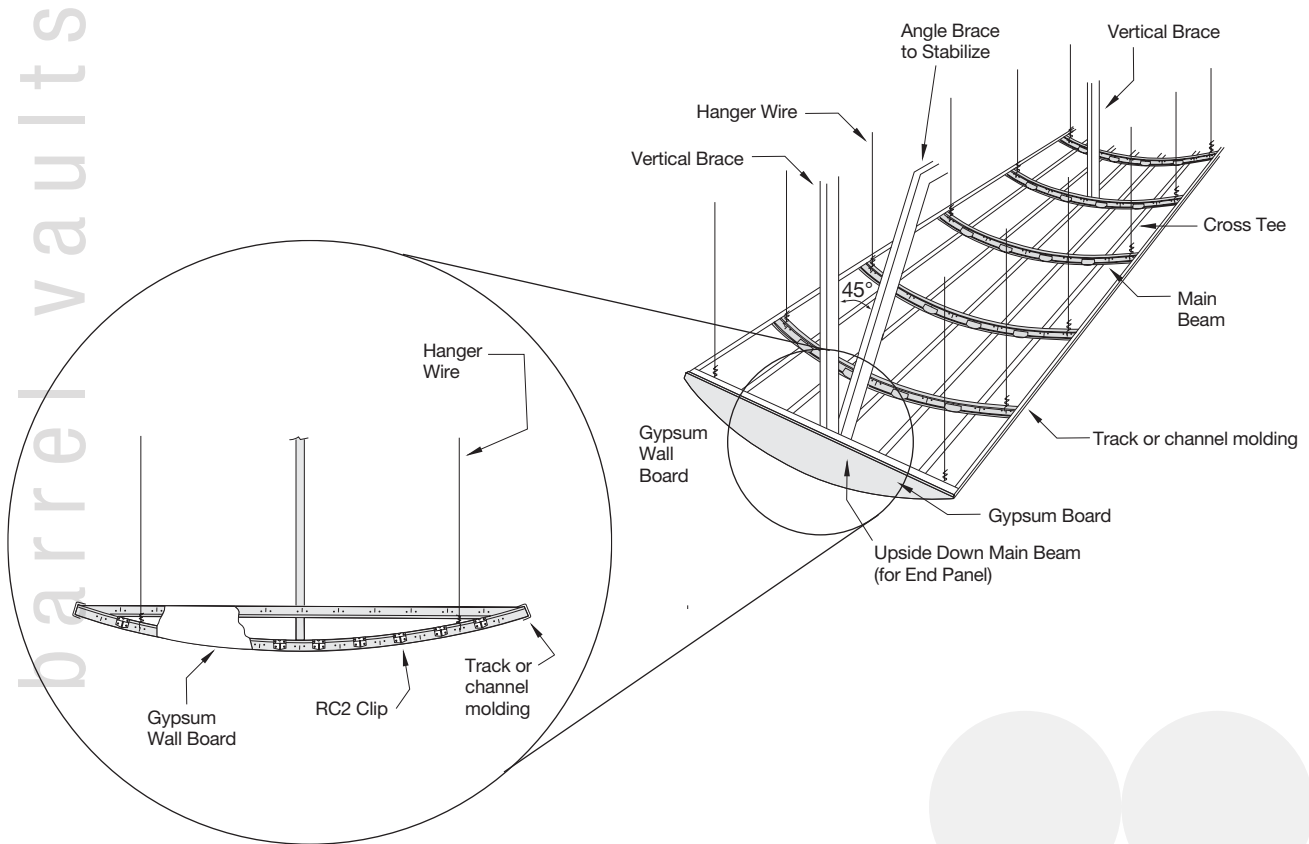
DRYWALL Grid Systems

Barrel Vaults and Clouds

Double Barrel Vault

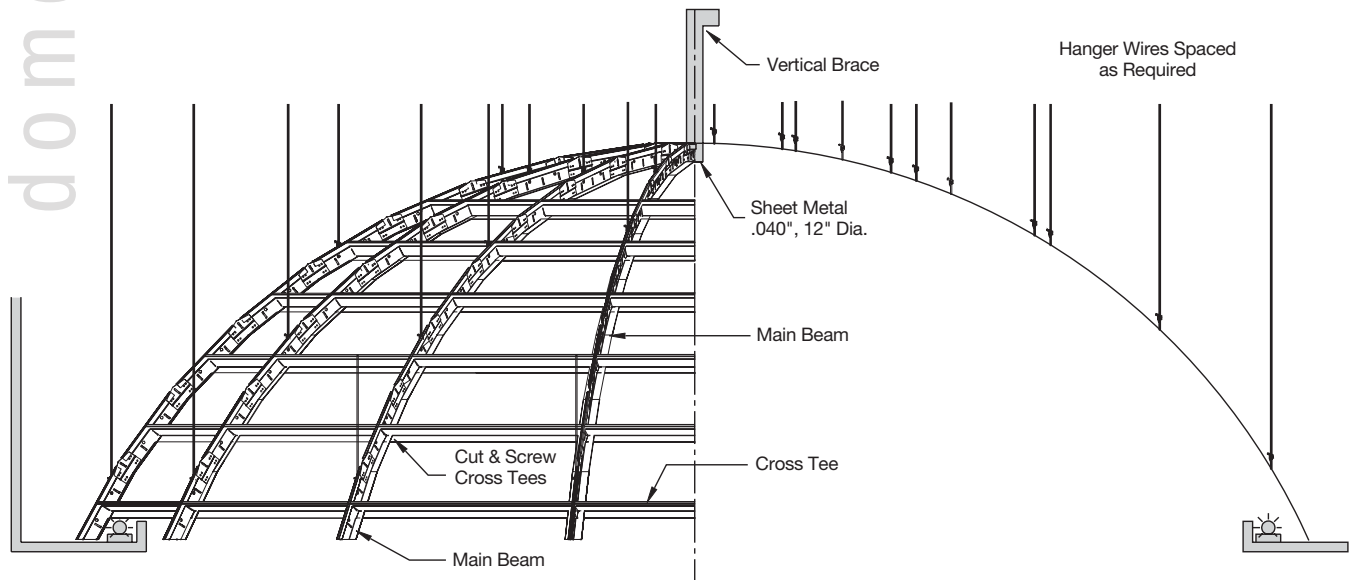


Ceiling Cloud



domes

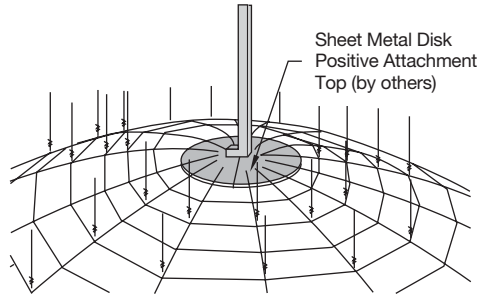
Domes, like arches, have many variable characteristics that make each design unique. With a suspended drywall grid system, you can easily create the desired look of domes ranging from simple to complex.



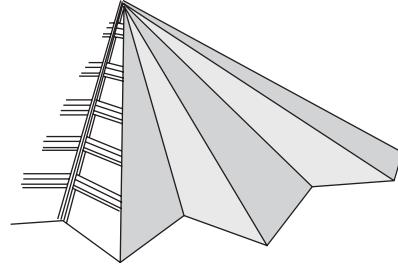
- 1 Determine the starting point at the top and bottom of the dome.
- 2 Prepare a sheet metal disk or donut for the top of the dome. The disk should be one to two feet in diameter and should be fabricated from steel with a thickness of at least 25-gauge thickness. Note that the center of the dome may need to be open to receive an electrical box, pole, or some other architectural detail. Refer to "Options for Top of Dome" on page 15.
- 3 Prepare a ring for the base of the dome from rolled angle or channel.
- 4 Attach curved main beams to the disk at the top of the dome and to the ring at the bottom with sharp point pan or wafer head screw (by others).
- 5 Mains should be spaced no greater than 4' on-center (measured at the bottom ring). Install main beams 2' on-center for a radius of 15' or less. (Refer to Radius Chart on page 20.)
- 6 Use cross tees cut to the appropriate length and screwed to the flange of the main beams to complete the dome frame structure.
- 7 Cross tees are not required near the top of the dome when the space between mains becomes less than 16".
- 8 The sheathing must be cut into pie shaped sections and screw attached to the framework.

options for top of dome

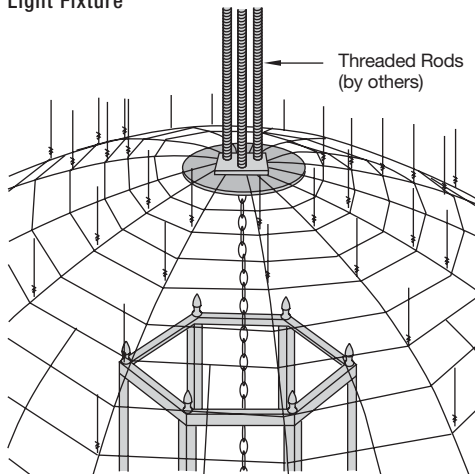
Vertical Brace



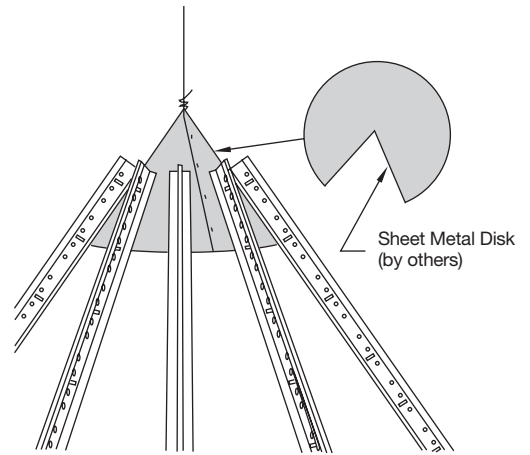
Folded Plate Dome



Light Fixture

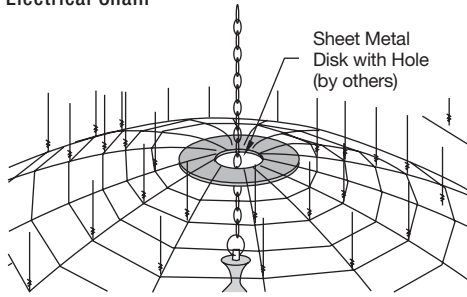


Cone

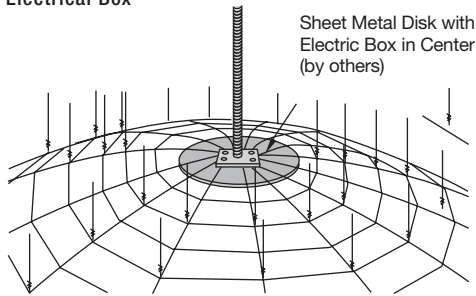


options for top of dome

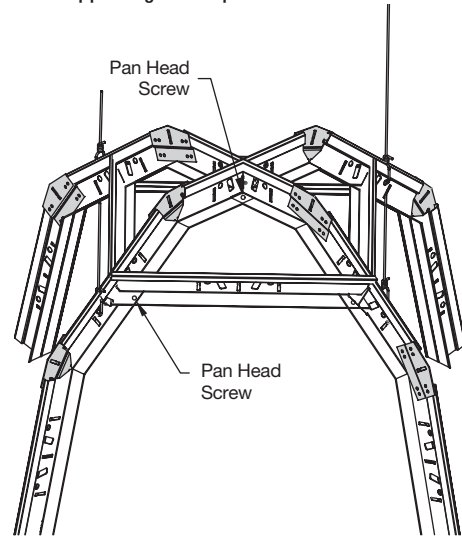
Electrical Chain



Electrical Box

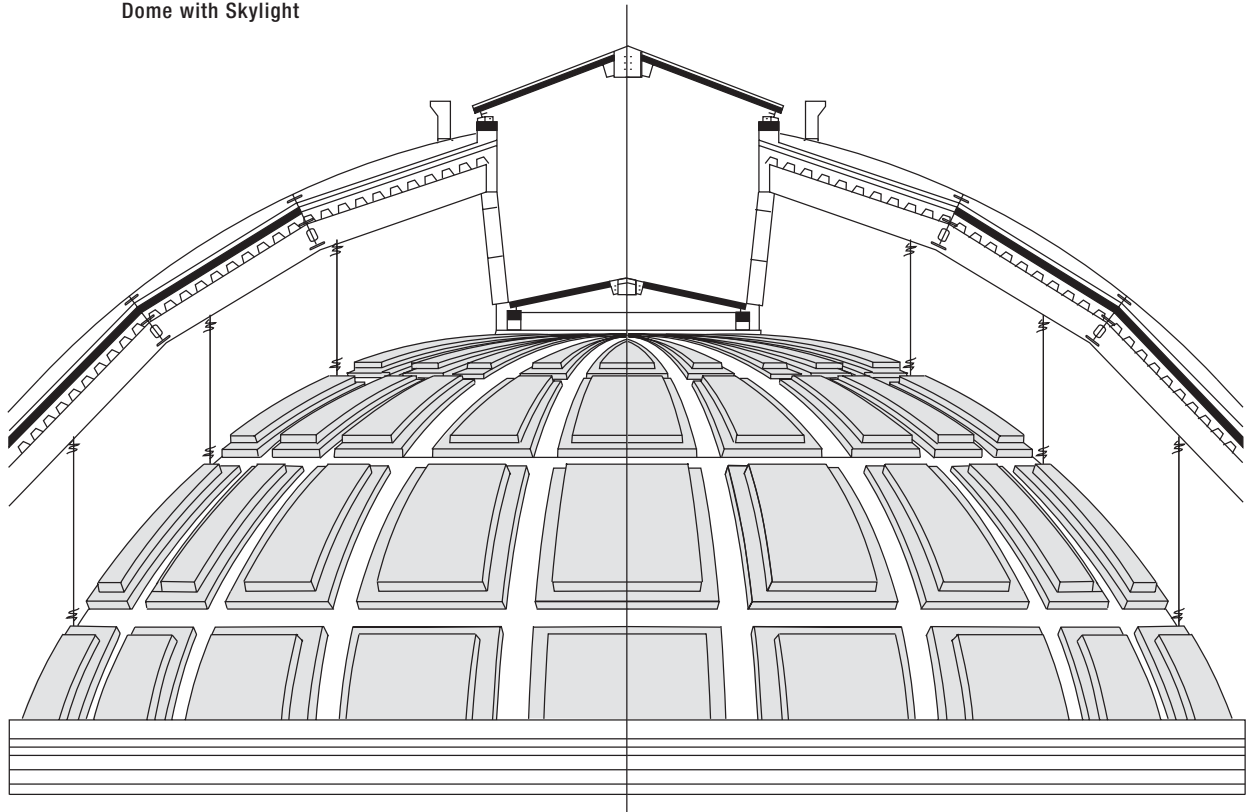


Self Supporting Tee Top

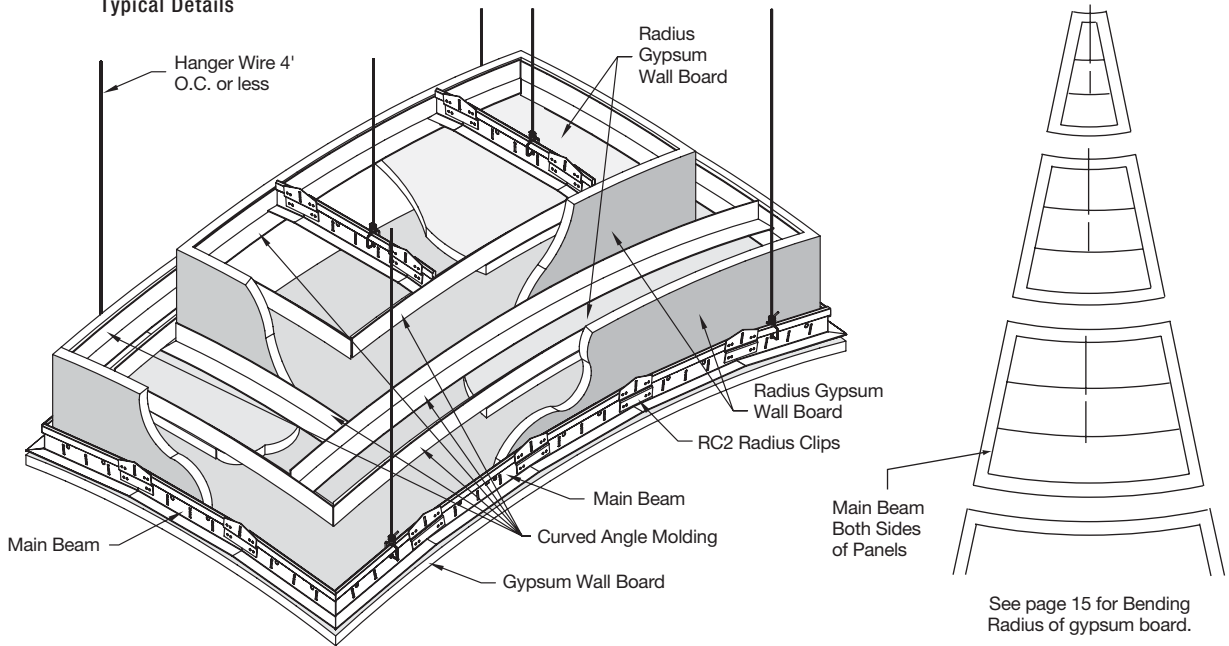


domes

Dome with Skylight

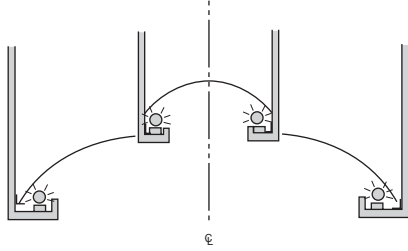


Typical Details

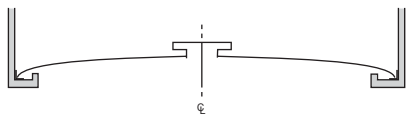


other domes

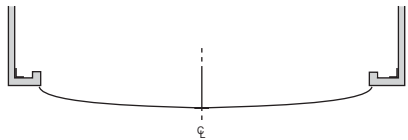
Multi-Level Dome



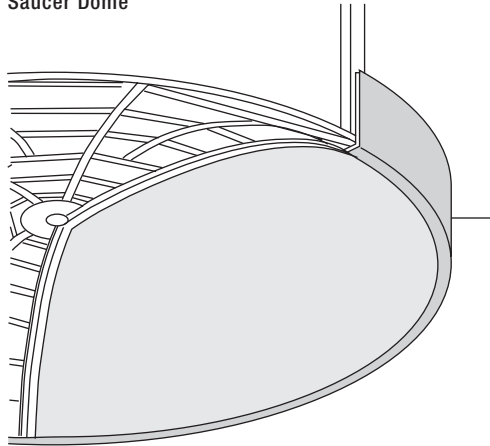
Saucer Dome Up



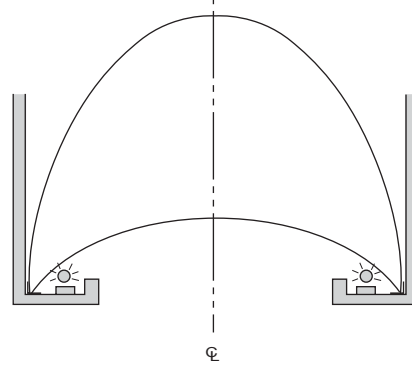
Saucer Dome Down



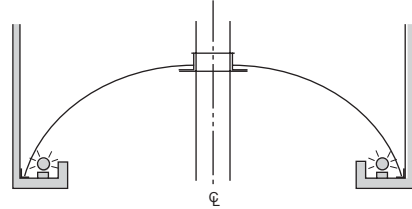
Saucer Dome



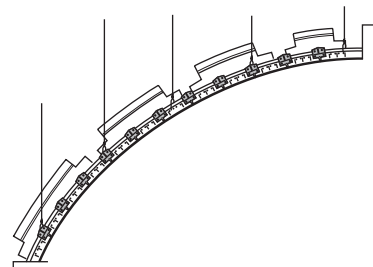
Egg or Elliptical Dome



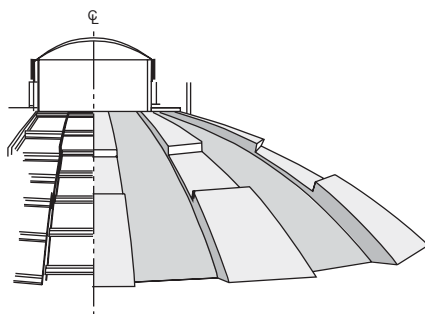
Pole Dome



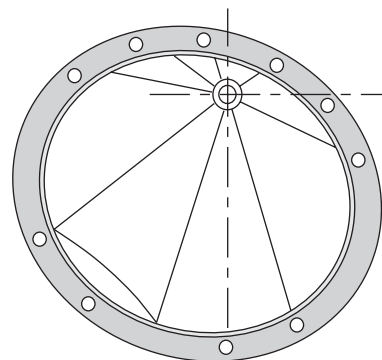
Step Up Dome



Checker Board Dome
(step down)



Offset 2 way Radius Dome
Column Ring Made from a Metal Angle



Drywall Bending Radius					
Material	Minimum Radius (dry)	Drywall Bending Radii		Maximum Cross Tee Spacing (wet)	Water Required Per Panel (oz.)
		Maximum Cross Tee Spacing (dry)	Minimum Radius (wet)		
1/4" Hi-flex Gypsum	32"	9"	20" concave 14" convex	8" concave 6" convex	
1/4" Gypsum	5'	8"	2'	6"	30 ounces
3/8" Gypsum	7-1/2"		3'	8"	35 ounces
1/2" Gypsum	20'	16"	4'	12"	45 ounces
5/8" Gypsum	28'	24"			

NOTE: Refer to gypsum wallboard manufacturer for additional information.

If required, apply water to the side of the panel that will be in compression. Apply the water uniformly over the surface of the boards. Stack moistened boards on a flat surface and cover with plastic sheeting. Allow water to soak into the panels for at least 1 hour before application to the frame. Allow installed panels to dry for 24 hours before finishing.

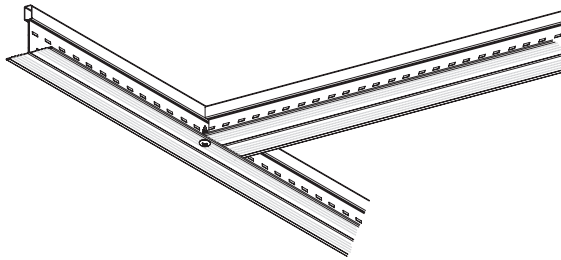
Control Joints

Please refer to ASTM C840 Section 20.3.3 - 20.4 for control requirements.

Expansion Joints

Ceiling expansion joints are installed to separate the metal suspension system when expansion joints occur in buildings, when span is over 100' or when metal changes direction. Expansion joints are required to separate a system in T-, H-, L- and U- or Circle-shaped buildings to eliminate cracking from expansion. Expansion and control joints look similar but perform different functions.

Non-Module Cut and Screw Application, Meta-to-Metal



DRYWALL Grid Systems

Radius in Feet

2' Increments from Center Line	Radius Dimension															
	10' 0"	11' 0"	12' 0"	13' 0"	14' 0"	15' 0"	16' 0"	17' 0"	18' 0"	19' 0"	20' 0"	21' 0"	22' 0"	23' 0"	24' 0"	
2'	2"	2-1/4"	2"	1-7/8"	1-3/4"	1-5/8"	1-1/2"	1-1/2"	1-3/8"	1-1/4"	1-1/4"	1-1/8"	1-1/8"	1-1/8"	1"	
4'	10"	9-1/8"	8-1/4"	7-5/8"	7"	6-1/2"	6-1/8"	5-3/4"	5-3/8"	5-1/8"	4-7/8"	4-5/8"	4-3/8"	4-1/4"	4"	
6'	2'0"	1'9-3/8"	1'7-3/8"	1'5-5/8"	1'4-1/4"	1'3"	1'2"	1'1-1/8"	1'0-3/8"	11-3/4"	11-1/8"	10-1/2"	10"	9-5/8"	9-1/8"	
8'	4'0"	3'5-5/8"	3'0-3/4"	2'9-1/8"	2'6-1/8"	2'3-3/4"	2'1-3/4"	2'0"	1'10-1/2"	1'9-1/4"	1'8-1/8"	17"	1'6-1/8"	1'5-1/4"	1'4-1/2"	
	25' 0"	26' 0"	27' 0"	28' 0"	29' 0"	30' 0"	31' 0"	32' 0"	33' 0"	34' 0"	35' 0"	36' 0"	37' 0"	38' 0"	39' 0"	
2'	1"	1"	7/8"	7/8"	7/8"	7/8"	3/4"	3/4"	3/4"	3/4"	3/4"	3/4"	3/4"	5/8"	5/8"	5/8"
4'	3-7/8"	3-3/4"	35/8"	3-1/2"	3-3/8"	3-1/4"	3-1/8"	3"	3"	2-7/8"	2-3/4"	2-3/4"	2-5/8"	2-5/8"	2-1/2"	
6'	8-3/4"	8-1/2"	81/2"	7-7/8"	7-1/2"	7-1/4"	7-1/8"	6-7/8"	6-5/8"	6-3/8"	6-1/4"	6-1/8"	5-7/8"	5-3/4"	5-5/8"	
8'	1'3-3/4"	1'3-1/8"	1'25/8"	1'2"	1'2-1/2"	1'1-1/8"	1'0-5/8"	1'0-1/4"	11-1/2"	11-1/2"	11-1/8"	10-7/8"	10-1/2"	10-1/4"	10"	
	40' 0"	41' 0"	42' 0"	43' 0"	44' 0"	45' 0"	46' 0"	47' 0"	48' 0"	49' 0"	50' 0"	51' 0"	52' 0"	53' 0"	54' 0"	
2'	5/8"	5/8"	5/8"	5/8"	5/8"	5/8"	1/2"	1/2"	1/2"	1/2"	1/2"	1/2"	1/2"	1/2"	1/2"	
4'	2-3/8"	2-3/8"	2-3/8"	2-1/4"	2-1/8"	2-1/8"	2-1/8"	2-1/8"	2"	2"	2"	1-7/8"	1-7/8"	1-3/4"	1-3/4"	
6'	5-1/2"	5-3/8"	5-1/4"	5-1/8"	5"	4-7/8"	4-3/4"	4-5/8"	4-1/2"	4-1/2"	4-3/8"	4-1/4"	4-1/4"	4-1/4"	4"	
8'	9-3/4"	9-1/2"	9-1/4"	9"	8-7/8"	8-5/8"	8-1/2"	8-1/4"	8-1/8"	7-7/8"	7-3/4"	7-5/8"	7-1/2"	7-3/8"	7-1/8"	
	55' 0"	56' 0"	57' 0"	58' 0"	59' 0"	60' 0"	61' 0"	62' 0"	63' 0"	64' 0"	65' 0"	66' 0"	67' 0"	68' 0"	69' 0"	
2'	1/2"	1/2"	1/2"	1/2"	1/2"	3/8"	3/8"	3/8"	3/8"	3/8"	3/8"	3/8"	3/8"	3/8"	3/8"	
4'	1-3/4"	1-3/4"	1-3/4"	1-3/4"	1-5/8"	1-5/8"	1-5/8"	1-5/8"	1-1/2"	1-1/2"	1-1/2"	1-1/2"	1-1/2"	1-1/2"	1-3/8"	
6'	4"	3-7/8"	3-7/8"	3-3/4"	3-3/4"	3-5/8"	3-5/8"	3-1/2"	3-1/2"	3-3/8"	3-3/8"	3-1/4"	3-1/4"	3-1/4"	3-1/8"	
8'	7"	6-7/8"	6-3/4"	6-5/8"	6-5/8"	6-1/2"	6-3/8"	6-1/4"	6-1/8"	6"	6"	5-7/8"	5-3/4"	5-3/4"	5-5/8"	
	70' 0"	71' 0"	72' 0"	73' 0"	74' 0"	75' 0"	76' 0"	77' 0"	78' 0"	79' 0"	80' 0"	81' 0"	82' 0"	83' 0"	84' 0"	
2'	3/8"	3/8"	3/8"	3/8"	3/8"	3/8"	3/8"	3/8"	3/8"	3/8"	3/8"	3/8"	3/8"	3/8"	3/8"	
4'	1-3/8"	1-3/8"	1-3/8"	1-3/8"	1-3/8"	1-1/4"	1-1/4"	1-1/4"	1-1/4"	1-1/4"	1-1/4"	1-1/4"	1-1/4"	1-1/4"	1-1/8"	
6'	3-1/8"	3-1/8"	3"	3"	3"	2-7/8"	2-7/8"	2-7/8"	2-3/4"	2-3/4"	2-3/4"	2-3/4"	2-5/8"	2-5/8"	2-5/8"	
8'	5-1/2"	5-1/2"	5-3/8"	5-1/4"	5-1/4"	5-1/8"	5-1/8"	5"	5"	4-7/8"	4-7/8"	4-3/4"	4-3/4"	4-5/8"	4-5/8"	
	85' 0"	86' 0"	87' 0"	88' 0"	89' 0"	90' 0"	91' 0"	92' 0"	93' 0"	94' 0"	95' 0"	96' 0"	97' 0"	98' 0"	99' 0"	
2'	3/8"	1/4"	1/4"	1/4"	1/4"	1/4"	1/4"	1/4"	1/4"	1/4"	1/4"	1/4"	1/4"	1/4"	1/4"	
4'	1-1/8"	1-1/8"	1-1/8"	1-1/8"	1-1/8"	1-1/8"	1-1/8"	1-1/8"	1-1/8"	1-1/8"	1"	1"	1"	1"	1"	
6'	2-5/8"	2-1/2"	2-1/2"	2-1/2"	2-1/2"	2-3/8"	2-3/8"	2-3/8"	2-3/8"	2-3/8"	2-1/4"	2-1/4"	2-1/4"	2-1/4"	2-1/4"	
8'	4-1/2"	4-1/2"	4-1/2"	4-3/8"	4-3/8"	4-1/4"	4-1/4"	4-1/4"	4-1/8"	4-1/8"	4-1/8"	4"	4"	4"	3-7/8"	
	100' 0"	105' 0"	110' 0"	115' 0"	120' 0"	125' 0"	130' 0"	135' 0"	140' 0"	145' 0"	150' 0"	155' 0"	160' 0"	165' 0"	170' 0"	
2'	1/4"	1/4"	1/4"	1/4"	1/4"	1/4"	1/4"	1/4"	1/4"	1/4"	1/4"	1/4"	1/8"	1/8"	1/8"	
4'	1"	1"	7/8"	7/8"	7/8"	3/4"	3/4"	3/4"	3/4"	3/4"	5/8"	5/8"	5/8"	5/8"	5/8"	
6'	2-1/4"	2-1/8"	2"	1-7/8"	1-7/8"	1-3/4"	1-3/4"	1-5/8"	1-5/8"	1-1/2"	1-1/2"	1-3/8"	1-3/8"	1-3/8"	1-1/4"	
8'	3-7/8"	3-3/4"	3-1/2"	3-3/8"	3-1/4"	3-1/8"	3"	2-7/8"	2-3/4"	2-3/4"	2-5/8"	2-1/2"	2-3/8"	2-3/8"	2-1/4"	
	175' 0"	180' 0"	185' 0"	190' 0"	195' 0"	200' 0"	210' 0"	220' 0"	230' 0"	240' 0"	250' 0"					
2'	1/8"	1/8"	1/8"	1/8"	1/8"	1/8"	1/8"	1/8"	1/8"	1/8"	1/8"					
4'	5/8"	5/8"	1/2"	1/2"	1/2"	1/2"	1/2"	1/2"	3/8"	3/8"	3/8"					
6'	1-1/4"	1-1/4"	1-1/4"	1-1/8"	1-1/8"	1-1/8"	1"	1"	1"	7/8"	7/8"					
8'	2-1/4"	2-1/8"	2-1/8"	2"	2"	2"	1-7/8"	1-3/4"	1-5/8"	1-5/8"	1-1/2"					

Item number	Length	Pcs/Ctn.	LF/Ctn.	Lbs./Ctn.	Area of ceiling completed by one carton						
					8" O.C.	16" O.C.	24" O.C.	36" O.C.	48" O.C.	50" O.C.	
DRYWALL/STUCCO GRID MAIN BEAM											
HD8901	144"	20	240	71			480	720	960	1000	sq.ft.
HD8906/HD8906G90	144"	12	144	53			288	432	576	600	sq.ft.
HD8906F08/HD8906F16	144"	12	144	53							sq.ft.
DRYWALL/STUCCO GRID 1-1/2" FACE CROSS TEES											
XL8965	72"	36	216	78	144	288	432				sq.ft.
XL8947P/XL8947PG90**	50"	36	150	56	100	200	300				sq.ft.
XL8945P/XL8945PG90	48"	36	144	52	96	192	288				sq.ft.
XL7936G90	36"	36	108	39		144	216				sq.ft.
XL8925/XL8925G90**	26"	36	78	28							sq.ft.
XL8926/XL8926G90	24"	36	72	26	48						sq.ft.
XL7918**	14"	36	42	14							sq.ft.
DRYWALL/STUCCO GRID 15/16" FACE CROSS TEES											
XL7341/XL8341	48"	60	240	71	72	320	480				sq.ft.

** Dimensions are nominal.

Item number	Length	Pcs/Ctn.	LF/Ctn.	Lbs./Ctn.
REVERSE MOLDINGS				
7857	120"	30	360	51
7858	120"	20	240	67
DRYWALL UNHEMMED CHANNEL MOLDING				
7838	120"	20	200	36
DRYWALL ANGLE MOLDING				
HD7801G90	120"	30	300	38
KAM-12	144"	30	360	31
KAM-10	120"	30	300	49
LAM-12	144"	30	360	31

Estimating Lineal Feet of Grid Based on Square Footage of Ceiling	
On-Center Spacing of Component	Percent of Square Footage
8"	108%
12"	100%
16"	76%
20"	60%
24"	50%
30"	40%
36"	33%
48"	25%
60"	20%

Example calculation based on 5,100 SF ceiling:

Main beam at 48" O.C.
 $5,100 \text{ SF} \times .25 = 1,275 \text{ LF}$
 $1,275 \text{ LF} \div 144 \text{ LF/Ctn} = 9 \text{ cartons needed}$

Cross tee at 16" O.C.
 $5,100 \text{ SF} \times .76 = 3,876 \text{ LF}$
 $3,876 \text{ LF} \div 144 \text{ LF/Ctn} = 27 \text{ cartons needed}$



For additional information regarding Armstrong Drywall Systems visit armstrong.com/drywallgrid or reference:

CS-3539
Drywall Grid Systems
for Flat Applications

CS-3541
Stucco/Plaster
Grid Systems

CS-3542
Synthetic Stucco
Grid Systems

CS-3950
QuikStix Drywall
Wall Liner System

CEILING Systems

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- Customer Service Representatives
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- **TechLine** – Technical information
8:00 a.m. to 5:30 p.m. EST, Monday through Friday
FAX 1-800-572-8324 or email: techline@armstrong.com
- Product literature and samples
Express service or regular delivery
- Request a personal copy of the Armstrong Ceiling Systems catalog

armstrong.com/drywallgrid

- Latest product and program news
- Real time selection and technical information
- Contacts – reps, where to buy, how to install
- Submittal pages
- Literature and samples information
- CAD renderings

These drawings show typical conditions in which the Armstrong product depicted is installed. They are not a substitute for an architect's or engineer's plan and do not reflect the unique requirements of local building codes, laws, statutes, ordinances, rules and regulations (legal requirements) that may be applicable for a particular installation.

Armstrong does not warrant and assumes no liability for the accuracy or completeness of the drawings for a particular installation or their fitness for a particular purpose. The user is advised to consult with a duly licensed architect or engineer in the particular locale of the installation to assure compliance with all legal requirements.

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Engineering data included provided by outside engineering company.