

infinite granite

Cold Spring Granite: Ageless sustainability. Limitless ingenuity.



**Tarrant County Family
Law Center**
Forth Worth, TX
Texas Pink



**St. Cloud Public
Library**
St. Cloud, MN
Iridian



**Jackson Madison
County General**
Jackson, TX
**Sunset Red,
Rockville Beige**



Roundabout Plaza
Nashville, TN
Kenoran Sage



**DH Blattner
Headquarters**
Avon, MN
Kasota Valley Limestone



Memphis Scroll
Memphis, TN
Carnelian



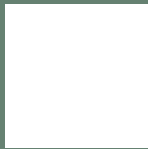
AG Spanos
Stockton, CA
Royal Sable



Center for the Intrepid
San Antonio, TX
Carnelian



**Vanderbilt Children's
Hospital**
Nashville, TN
**Carnelian,
Lake Superior Green,
Texas Pink**



100 Cambridge Street
Boston, MA
Rainbow



**The Retirement
Systems of Alabama**
Montgomery, AL
**Agate,
Carnelian,
Rainbow,
Royal Sable**



Center City Park
Greensboro, NC
Rockville White



Virginia State Capitol
Richmond, VA
**Academy Black,
Sierra White**



**Texas State
History Museum**
Austin, TX
**Sunset Red,
Carnelian**

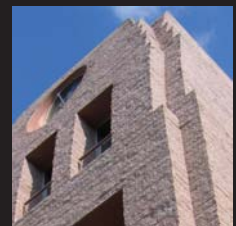
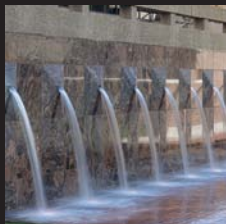


Mosdos Community Center
Spring Valley, NY
**Carnelian,
Kasota Valley Limestone**



**George A. Purefoy
Municipal Center**
Frisco, TX
Sunset Red

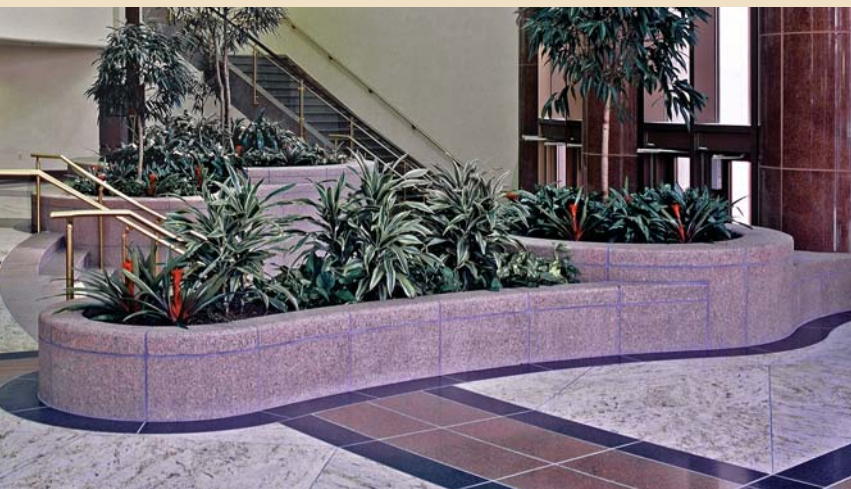
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Classic... timeless... infinite granite.

Natural stone has endured since antiquity to become the material of choice in the age of sustainability. Its richness, strength and versatility inspire infinite design possibilities. And Cold Spring Granite is the one company with the experience and resources to bring a unique design vision to life with custom solutions, state-of-the-art fabrication and unmatched quality.

designing with natural stone



The Custom Design Solution Experts

Iconic. Inspired. One-of-a-kind. Multi-dimensional. These terms all describe the kind of custom work Cold Spring Granite is known for. We specialize in projects that require a high level of sophistication and detailing to create unique scale and vision.

- Intricate pattern work
- Ornate shapes and lavish detailing
- Monumental scale
- Historic accuracy and traditional appropriateness
- Precise engraving

Manufacturing natural stone is a blend of automation and hand-craftsmanship. While automated cutting and finishing equipment ensures timely production and quality assurance of standard pieces, it is our experienced stone craftsmen who provide the custom shaping and finishing that take a project to the next level.



The Infinite Applications of Natural Stone

Natural stone from Cold Spring Granite offers many options based on color, application, geography, fabrication needs and testing results.

Sophisticated and elegant natural stone adds grandeur to projects both public and private, commercial and institutional, interior and exterior.

- Corporate
- Educational/institutional
- Government
- Retail
- Multi-unit residential
- High-end hospitality



Architectural Uses: Monumental or Everyday

Cold Spring Granite leads the industry in revolutionary quarrying and fabrication methods. Our improvements in techniques, technology and innovation have streamlined the process and expanded the possibilities of natural stone.

From the Exterior...

Durable, low-maintenance, and well-suited to establishing visual landmarks, natural stone is ideal for:

- Building facades
- Streetscape, landscape and hardscape
- Stairs
- Driveways, walkways
- Retaining walls
- Columns, monuments, sculptures, memorials
- Bollards and benches
- Paving, curbing



Restoration: Ensuring Visual Integrity

The lack of records detailing the original granite presented a challenge for the Wacker Drive streetscape renovation (left). The solution? Cold Spring Granite staff worked with the restoration team on site analysis and research of materials, colors, finishes and weatherability. Carnelian stone with a specialized finish was found to match the existing granite. Just one example of the “people skills” at Cold Spring Granite.

Opposite page, clockwise from top left:

Electric Power Board, Chattanooga, TN—Radiant Red

Midwest Bank, Baxter, MN—Kasota Valley Limestone

Nicollet Mall, Minneapolis, MN—Radiant Red

San Jose Civic Center, San Jose, CA—Amber Gold

DH Blattner, Avon, MN—Kasota Valley Limestone

The Retirement Systems of Alabama, Montgomery, AL—
Agate, Carnelian, Rainbow and Royal Sable

This page, clockwise from top left:

D-Day Memorial, Washington, DC—Lake Superior Green,
Cold Spring Black, Sierra White

Kogod Courtyard, Smithsonian Institute, Washington, DC—

Cold Spring Black, Mesabi Black, Imperial Danby Marble

Wacker Drive, Chicago, Chicago, IL—Carnelian

To the Interior...

Natural stone offers an incredible lushness for interior applications such as:

- Reception areas, entranceways and lobbies
- Columns and other traditional architectural elements
- Indoor fountains and planters
- Staircases
- Flooring

Cold Spring Granite's expertise in custom work makes us the first choice for non-standard, cut-to-size solutions requiring:

- Radial cut
- Tight tolerances
- Matching existing facades
- Unique Finishes



The Material of Choice for Landscape Use

Exterior parks and plazas are often the defining gathering places of a community, and natural stone is often at the heart of these areas.

Natural stone helps strike a balance between man-made elements and the green world. Focal points such as sculptures and fountains are among the limitless ways natural stone enhances public areas.

Cold Spring Granite has worked with designers across the continent to create an impressive portfolio of landscape and cityscape projects. We bring our natural stone know-how to all phases of a project, from picking out the stone through fabrication and finishing.

Landscaping uses include:

- Plaza design
- Waterfront revitalization
- Fountains and waterfalls
- Sculptures
- Bollards and signage
- Walls
- Steps and ramps
- Pathways, pavers, walkways
- Benches

the cold hard facts



Electric Power Board
Chattanooga, TN
Radiant Red



Natural Stone Withstands the Test of Time

Natural stone is considered the oldest building material used, and it continues to be a vital choice for modern construction.

Cold Spring Granite has “granite” in its name, but that’s just a beginning. We are uniquely placed to offer the widest range of natural stone in the industry.

Our dedicated staff will work with you to find the material that suits your project requirements—be it granite, limestone or any other natural stone.



Durable, Versatile Granite

Our most popular stone, **granite** is an extremely hard, dense stone made of quartz and feldspar. Diamonds are one of the very few materials that are harder. Granite is also one of the most versatile stones available, accepting a wide variety of finishes.

Granite is:

- Durable and highly resistant to scratching
- Dimensionally stable — affected less by heating and cooling than other materials
- High flexural strength
- Good water absorption properties

Granite’s permanence and freedom from deterioration and maintenance, along with its rich visual possibilities, make it the material of choice for today’s designers.



Limestone Offers Even More Options

Limestone often complements granite in the same project.

Kasota Valley™ Limestone is a dolomite, so it is stronger, absorbs less moisture and is less porous than the commonly used oolitic limestone. It is abrasion- and weather-resistant, ideal for:

- Entrances
- Soffits
- Capstones
- Trim
- Coping
- Veneers
- Cladding
- Site work



Project Timeline: Start to Finish

It’s never too early to bring in the people of Cold Spring Granite as partners in your project. We will work with you from the start, to provide you the flexibility and technical support to accomplish the near impossible.

Our extensive extraction, fabrication and distribution capabilities is backed up by an unmatched sales, design, estimating, drafting and project management staff.

We know time is of the essence and we have the capabilities to provide total control of the project from the quarry to the jobsite.



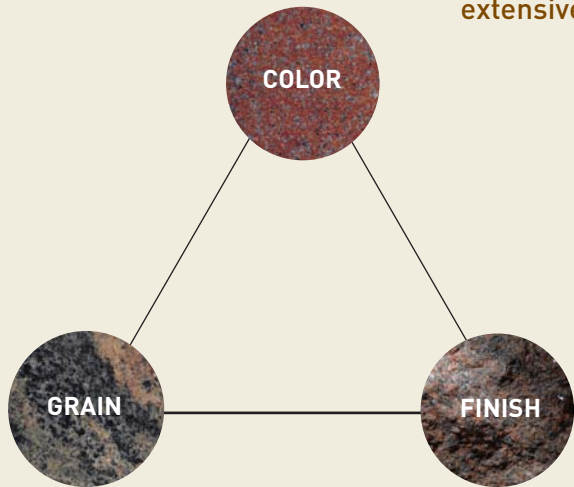
Center for the Intrepid
San Antonio, TX
Carnelian

the natural stone spectrum



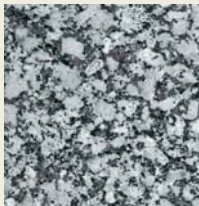
Natural stone is a one-of-a-kind building material. Because its graining and coloration come from the earth itself—mineral deposits, tectonic shifts, temperature, natural chemicals and the pressure these elements receive over millions of years—it can't be mimicked, manufactured or faked.

Unique markings and inconsistencies are hallmarks of natural stone. No two blocks of stone are exactly the same. This variety allows complete design freedom. Whether your objective is to create design drama or harmonize with historic surroundings, Cold Spring Granite will work with you to match just the right finish with the right stone. Infinite choices can be achieved with Cold Spring Granite's extensive color palette and finishing capabilities.



Granite Grain Structure

Large



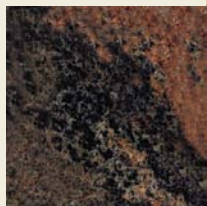
Medium



Tight

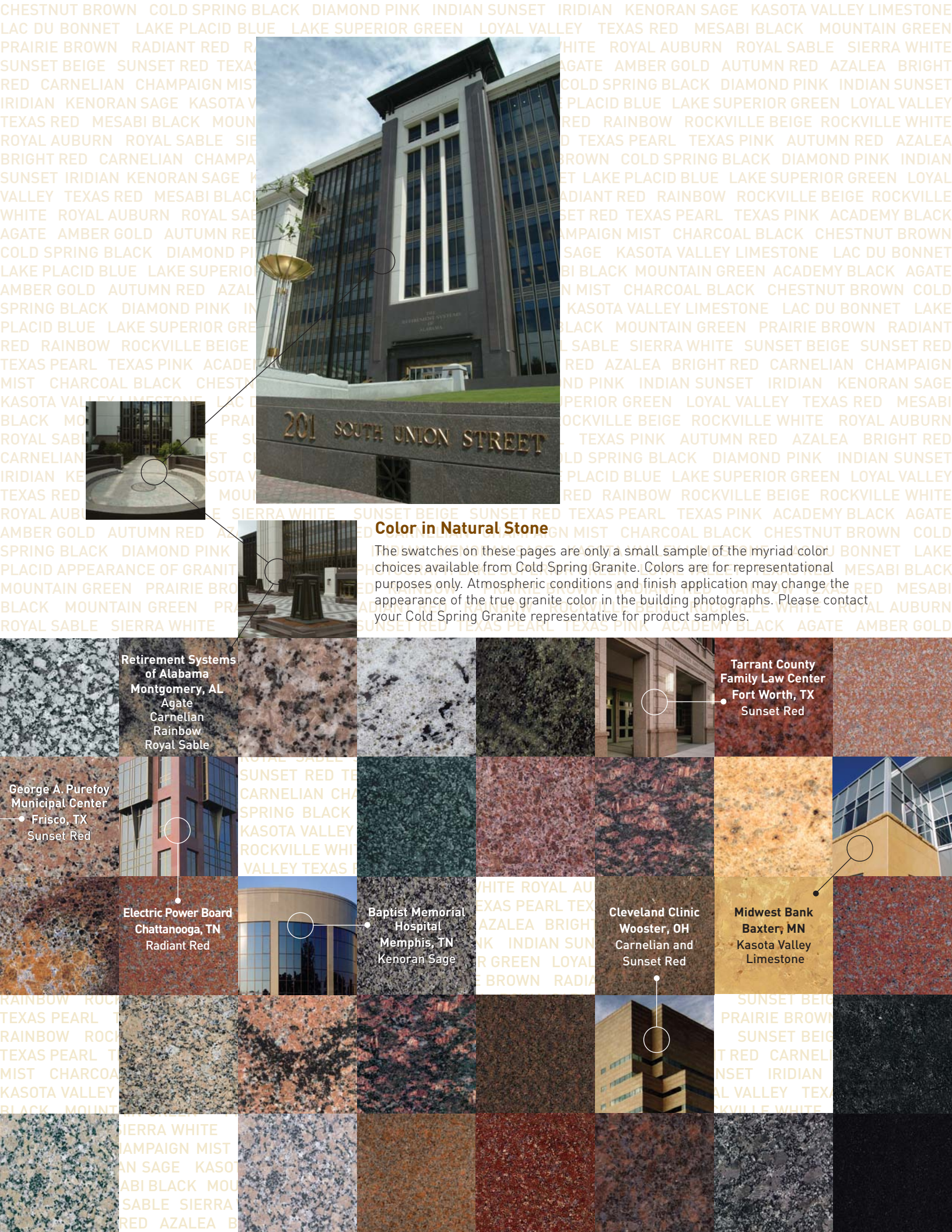


Variegated



Grain describes how the color values within granite are dispersed. As with color, grain is an inherent attribute of each type of granite. Types of granite shown above left to right: Rockville White, Radiant Red, Lac Du Bonnet, Rainbow.





201 SOUTH UNION STREET

Color in Natural Stone

The swatches on these pages are only a small sample of the myriad color choices available from Cold Spring Granite. Colors are for representational purposes only. Atmospheric conditions and finish application may change the appearance of the true granite color in the building photographs. Please contact your Cold Spring Granite representative for product samples.

Retirement Systems of Alabama
Montgomery, AL
Agate
Carnelian
Rainbow
Royal Sable

Tarrant County Family Law Center
Fort Worth, TX
Sunset Red

George A. Purefoy Municipal Center
Frisco, TX
Sunset Red

Electric Power Board
Chattanooga, TN
Radiant Red

Baptist Memorial Hospital
Memphis, TN
Kenoran Sage

Cleveland Clinic Wooster, OH
Carnelian and Sunset Red

Midwest Bank Baxter, MN
Kasota Valley Limestone

one stone a million faces



The same natural stone can reveal a myriad of visual characteristics depending on its surface treatment. These finishes are industrial processes that bring out the different attributes of the stone; create an obviously man-made texture; or emulate the way the stone naturally breaks into different planes and surfaces.

Cold Spring Granite combines our craftsmen's art with technological innovation to offer a wide range of standard and proprietary finishes. Subtle variations in color, tone and texture add the finishing touch while enhancing the functionality of a project.

Granite Finishes

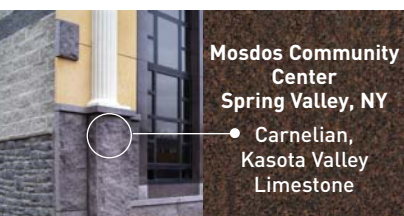


Coarse surfaces emulate the natural cleavage of the stone. Used mainly for decorative finishes.

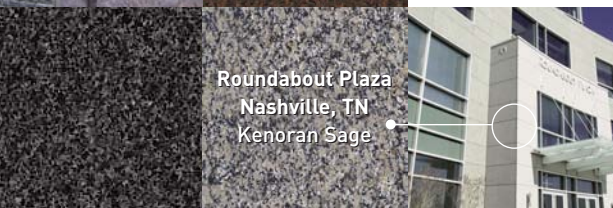


Rough surfaces imitate the natural surface of stone, but are less rugged than a Coarse finish.

The **Diamond** series finishes mute the flat surface of the stone. These range from etched rough surface that enriches the contrasting reflectivity of the different minerals in the stone to a matte finish that creates a "crystal burst" effect.



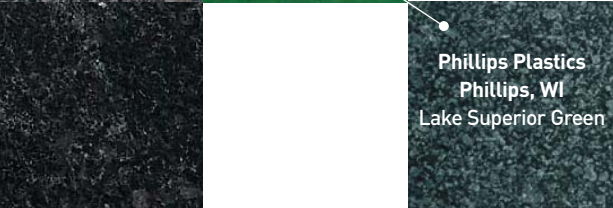
Mosdos Community Center
Spring Valley, NY
• Carnelian,
Kasota Valley
Limestone



Roundabout Plaza
Nashville, TN
Kenoran Sage



MD Anderson Clinic
Houston, TX
Texas Pink
Sunset Red



Phillips Plastics
Phillips, WI
Lake Superior Green

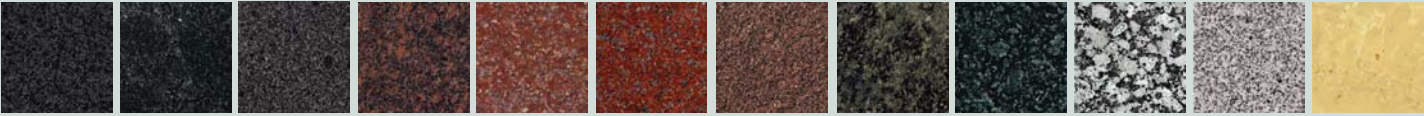


Colors are for representational purposes only.

Please contact your Cold Spring Granite representative for product samples.

Cold Spring Granite Standard Range

Our most popular granite colors are readily available throughout the United States North America.



Quarry and Plant Locations

- 1 Academy Black™—Clovis, CA
2 Agate—Ortonville, MN
3 Azalea—Willow City, TX
4 California Operations—Raymond, CA
5 Canada Operations—Manitoba, CAN
6 Carnelian™—Milbank, SD
7 Charcoal—St. Cloud, MN
8 Cold Spring Granite Headquarters—Cold Spring, MN
9 Diamond Pink—Waite Park, MN
10 Fredericksburg Red—Fredericksburg, TX
11 Iridian—Isle, MN
12 Kasota Valley™ Limestone—Mankato, MN
13 Lac Du Bonnet™—Manitoba, CAN
14 Lake Placid Blue—AuSable Forks, NY
15 Lake Superior Green™—Isabella, MN

16 Mesabi Black™—Babbitt, MN
17 Mountain Green—AuSable Forks, NY
18 New York Operations—AuSable Forks, NY
19 Prairie Brown—Milbank, SD
20 Rainbow™—Morton, MN
21 Rockville Beige—Rockville, MN
22 Rockville White™—Rockville, MN
23 Royal Sable™—Milbank, SD
24 Sierra White—Raymond, CA
25 South Dakota Operations—Millbank, SD
26 Sunset Beige—Marble Falls, TX
27 Sunset Red™—Marble Falls, TX
28 Texas Operations—Marble Falls, TX
29 Texas Pearl—Granite Shoals, TX
30 Texas Pink—Granite Shoals, TX
31 Texas Red—Willow City, TX



Choosing the Right Stone from the Right Quarry

Every project requires something a little different and every slab of stone has its own characteristics. A visit to the quarry of origin will ensure that you find exactly what you're looking for. Cold Spring Granite has many active quarries to choose from. And because we own our own quarries, we control the source, so we can meet demanding delivery schedules, provide large and unique pieces of stone and match colors on projects that were fabricated and installed decades ago.



Textured finishes are good choices for many applications including non-slip flooring and paving, & building facades.

Smooth surfaces exhibit machined textures to accentuate different patterns of the stone

Glossy surfaces are luminous and highly polished.

Kasota Valley™ Limestone Finishes



The natural beauty of Kasota Valley Limestone can be accentuated or transformed by the chosen finish.

core values: reliability, integrity and service



Cold Spring Granite Team and client inspecting Rockville White granite at quarry site.



Working with Cold Spring Granite

Cold Spring Granite gives you a direct line to one of the world's most knowledgeable and best-equipped team of natural stone experts. We invite the most demanding design challenges.

Innovative solutions to some of our most difficult problems have turned into our most successful ongoing processes, finishes and products.



Our craftsmen and support staff are always looking for greater opportunities and better tools to do what we do best: make natural stone come alive, one project at a time. Our staff will make the design and construction process go smoothly by providing

- Responsiveness to unique project needs
- Seamless coordination from start to finish
- Expert logistical execution
- Just-in-time fabrication processes
- Consistency and quality assurance



Your Schedule, Our Reputation

Since maintaining a project schedule is essential to its success, many of the problems we find solutions for are budget and time-related. Our logistical expertise enables speed and efficient execution to keep a project on time and on budget.



Integrating Information Services: BIM

Building Information Modeling—BIM—is the wave of the future. Cold Spring Granite has made a commitment to adding more details and upgrading its library to better assist you in integrating BIM into your design process.



Education: Your Project and Beyond

Based on our philosophy of providing ongoing consulting service and support, Cold Spring Granite is an approved AIA/CES provider. Our programs offer unique insight into using natural stone in landscape and architecture.

Contact 800.551.7502



Innovation By Design

While we possess the industry's most extensive and technologically advanced fabrication machinery, it is our talented and experienced people that coax your vision from the stone.

Services available include:

- Regional Field Sales and Technical Staff
- Drafting and 3-D Scanning
- Shop Drawings
- Project Management
- Value Engineering
- Estimating
- Custom Finishes
- Comprehensive On-Demand Sample Program
- Unique Stone Fabrication
- Stone Graphics Department
- Technical Product Support
- Building Information Modeling (BIM)
- AutoCad



Vanderbilt Children's Hospital
Nashville, TN
Carnelian,
Lake Superior Green,
Texas Pink

green, natural stone's most popular color



Strong, Sustainable Natural Stone

Natural stone is among one of the most sustainable of building materials. It is:

- A genuinely natural material
- Abundant in nature
- Recyclable and reusable
- Maintained without the use of harmful chemicals
- Durable
- A model of low cradle-to-grave life cycle cost

Cold Spring Granite is committed to business and manufacturing practices that minimize the impact on the environment.

With quarries all across the country, Cold Spring Granite products may contribute points to the U.S. Green Building Council's (USGBC) LEED® (Leadership in Energy & Environmental Design) program for regional material use in a project. With many quarries and multiple stone processing facilities throughout the U.S., Cold Spring Granite is likely to be in close proximity to your next project.



Cold Spring Granite's Eco-Commitment

Cold Spring Granite has always treated our product's source—the environment—with respect. We continue to expand this commitment both in our corporate practices and as a leader in the stone industry by our dedication to principles of:

- Conservation
- Recycling and reuse
- Continuous process improvement

And In the End: Quarry Retirement

Cold Spring Granite quarries are well maintained and well cared for. And when they're "retired," reclamation plans ensure they are minimizing adverse environmental effects and reclaiming the site to a usable condition that is readily adaptable for alternative land uses; giving consideration to values relating to recreation, watershed, wildlife, and aesthetic enjoyment.

Quarries are ideal for reclamation for recreational use. Several Cold Spring Granite quarries have been converted to wildlife habitats and county parks in California, Minnesota, New York, Oklahoma, Wisconsin and Texas.

These principles apply to our treatment of our primary raw material—stone—as well as the resources and methods used to turn it into the natural choice for sustainable building. For instance, process streamlining and a recent consolidation of our Cold Spring manufacturing and office facilities was instrumental in:

- Reducing lead times
- Decreasing waste
- Lowering transportation requirements
- Reducing fuel consumption



Triple Bottom Line

At Cold Spring Granite, we have a rich tradition of taking the high road. As we look to shape the success of the next 100 years, we are working not just for our own profit but to benefit our world and its population—a threefold commitment to:

- **Environment** We are committed to environmental responsibility. If our work impacts the air, land or water, we look for ways to lessen the impact. We have greatly reduced our use of blasting, we recycle over 95% of all the water we use and every quarry we open has a reclamation plan to ensure it serves a greater purpose. When possible, we process the stone right at the quarry to minimize transportation and handling, reducing the material's carbon footprint. Additionally, we try to utilize as much material as possible by turning the stone we can't use into products others can, such as, jetty stone, riprap and aggregate road cover.

- **Social** We are committed to improving the lives we touch. Our people, our communities, our customers—all share in a relationship of mutual benefits and mutual respect. Cold Spring Granite sponsors a variety of programs to advance our company and our personnel: safety, professional development, health and wellness and community volunteering.

The communities we operate in tend to be small in size, and our corporate presence is often very significant. Cold Spring Granite interacts with local businesses, government, community groups and individuals both as a company and as individual members of the community.

- **Economic** We are committed to acknowledging gains that extend beyond our financial health. For three generations, we've worked hard to leave a wake of positive impressions with our products, our services and our presence in the community. A strong financial balance sheet provides us with the resources we need to help improve life and achieve our sustainability goals.



Advancing Sustainability Efforts in the Industry

As awareness and regulations have grown, we have remained one step ahead. We are proud to be at the forefront of the Green Building movement through:

- Ongoing education
- Research and testing
- Continuous process improvement

- Leadership in industry sustainability efforts

Cold Spring Granite is an active participant in ongoing industry-wide planning and implementation of initiatives that substantiate and promote the natural stone industry's environmental profile and validate the viability of natural stone as an environmentally-preferable material. We are a member of the Natural Stone Council's (NSC) Sustainability Committee, an industry-wide collaboration of natural stone businesses and trade associations whose mission is to promote the understanding of, preference for and consumption of natural stone as a sustainable building material.

We encourage the science of sustainability not only by our involvement with these initiatives but also by helping designers evaluate materials for projects based on hard data. To learn more about the efforts of the NSC Sustainability Committee please go to: http://www.genuinestone.com/stone_environment.php.

At Cold Spring Granite, we're proud of our efforts to take an inherently green material to the next level of sustainability.





Cold Spring Granite Corporate Headquarters: Taking the “LEED” on Sustainable Building

The 22,500 square foot corporate headquarters in Cold Spring, MN, completed in December 2007, is a living example of how the philosophy of sustainability permeates the Cold Spring Granite culture.

The building has been registered for USGBC LEED certification, using credits for:

- Sustainable sites
- Water efficiency
- Energy and atmosphere
- Materials and resources
- Indoor environmental quality
- Innovation and design process

The design consolidated office space, increased worker productivity and satisfaction by offering daylight and views to all occupants and maximizing indoor air quality, increased energy and water efficiency, and reduced the carbon footprint by using local and recycled materials and managing construction waste.

Lessons learned on our own design/build project contributes to Cold Springs Granite’s ability to give guidance to our customers in their green building projects.

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St. Cloud Public Library—Project Design by MS&R;
Photography by Peter Sieger Photography
Roundabout Plaza—Tom Gatlin
Center for the Intrepid—Timothy Hursley
Center City Park—Action Greensboro
George A Purefoy Library—Holzman Moss Architecture

Page 5

Kogod Courtyard, Smithsonian Institute—
Gustafson Guthrie Nichol, Ltd.

Page 6

Electric Power Board—Dan Reynolds

Page 7

Center for the Intrepid—Timothy Hursley

Page 9

Electric Power Board—Dan Reynolds

Page 10

Roundabout Plaza—Tom Gatlin

cold spring granite: infinite variety, one source

With active quarries across the continent and more than 1,000 employees, Cold Spring Granite has been a leader in natural stone quarrying and fabricating for more than a century. From start to finish, Cold Spring Granite gives you the greatest peace of mind as a single point of contact for natural stone.

■ As one of the world's **largest providers** of natural stone, we provide near limitless design options.

■ The **expertise and commitment of our people** enable us to meet the toughest challenges, backing up your complete creative freedom with custom solutions.

■ The **scope of our capabilities** lets us deliver unmatched customer service and ensures the highest degree of control over process, schedule and quality.

■ Our **pledge to sustainability** puts us at the forefront of the green effort through learning, research, processes and practices.

Cold Spring Granite: ageless sustainability. Limitless ingenuity.

For more information call 1.800.551.7502 or visit www.coldspringgranite.com or contact a representative below.



- Southwest: Craig Gerber, 951.549.9042
- Central Canada: Jerry Robel, 320.685.5026
- Mid-Atlantic: Duane Krueger, 320.685.5040
- Mid-Central: Ken Hogan, 513.204.5904
- Upper Mid-Atlantic: Randy Huber, 860.657.8061
- Midwest: Todd Olson, 320.253.5261
- New England/Northeast Canada: John Barretto, 603.497.4123
- Northwest: Jerry Cunningham, 425.836.0670
- Southeast/Puerto Rico: Todd Jensen, 678.494.8833
- South Central: Terry Dube, 512.264.0191



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