• Standard Doors and Frames
• Custom Hollow Metal Doors, Frames and Windows
• Acoustical Doors, Frames and Windows
• Stainless Steel Doors, Frames and Windows
**STANDARD DOOR FEATURES:**
- Welded Seamless Edges
- Hot Dipped Galvanized Face Sheets
- UL Rated up to 3 Hours
- Baked on Prime Paint
- 3/16" Hinge Reinforcement
- 12 Gauge Closer Reinforcement
- Available in 18, 16, 14 & 12 Gauge
- Flush Top Channels at Exteriors
- Baked Enamel Finish Available

**DOOR CORES**
- **STEEL STIFFENED**
  - Face Sheet
  - Stiffeners
  - Insulation
- **POLYSTYRENE**
  - Face Sheet
  - Polystyrene Core (Polyurethane core available)
- **HONEYCOMB**
  - Face Sheet
  - Honeycomb Core

**TYPICAL DOOR ELEVATIONS**
- F: Flush
- FL: Louver
- FVI: Narrow Vision
- FV: Vision Lite
- FG: Half Glass
- IG: Full Glass
- FD: Dutch Door
- IL: Full Louver
- FG4: Half Glass with 4 Lites
- FRV: Round Vision
- FHR: Half Round Vision
- FL2: Louver Top & Bottom

**SOUND AND STAINLESS STEEL DOORS**
- **STC ASSEMBLY**
  - Door assemblies up to STC 53
  - Window assemblies up to STC 57

**ALL OPENINGS INCLUDE:**
- 14 Gauge Welded Frame
- 16 Gauge Welded Door
- Compression Seals
- Magnetic Seals
- Gravity Glide Cam-Lift Hinges
- Door Bottoms
- Threshold
- Prime Painting
- Crating for Shipment

**AVAILABLE OPTIONS:**
- 1-1/2 Hour UL Fire Rating
- Vision Panel Gasketing System
- Pairs with Double Acoustical Astragals
- Oversized Swinging Sound Doors
- Stainless Steel Available on All Models

**STAINLESS STEEL**
- **ALL OPENINGS INCLUDE:**
  - Frames Available in 16 & 14 Gauge
  - Doors Available in 16 & 14 Gauge
  - Stainless Steel Face Sheets
  - Polystyrene Core
**STANDARD FRAME FEATURES:**
- Pre-assembled Welded Frames
- Galvanized Steel
- Door Frames Rated up to 3 Hours
- Window Frames Rated up to 1 Hour
- 12 Gauge Reinforcement for Surface
  Applied Hardware
- 16, 14 & 12 Gauge Available
- Baked on Prime Paint
- 3/16" Hinge Reinforcement
- Anchors for All Wall Types & Conditions

**FRAME WELDING**

**STANDARD WELD TYPE 1A**
- Standard Welded Corner Sections
  - Weld
    - Tabs, Soffit
  - Continuous Fillet Weld
    - Trim Faces
  - Finish Face Weld

**CUSTOM WELD TYPE 2B**
- Full Welded Corner Sections
  - Weld Both Sides of Intersection
  - Faces Cleaned Smooth
  - Continuous Welds
    - Exterior Frames to have all Horizontal Sections Continuous Welded to Vertical Sections, including Stop Faces and Rabbets on Exterior Side

**TYPICAL FRAME PROFILES**
- Double Rabbet
- Single Rabbet
- Cased Opening
- Standard Mullion
- Center Glazed
- Standard Glazing
- Double Egress
- STC Compression Seal Assembly

**TYPICAL FRAME ELEVATIONS**
- Single Swing
- Side Lite
- Side Lite Either Side
- Transom
- Radius Frame
- Full Height Side Lit
- Full Height Side Lites Either Side with Horizontal Mullion
- Acoustic Window
- STC Available Up to 57
- 4 Bay Window
Security Metal Products Corp. is a national leader in building standard and custom hollow metal doors and frames. SMPC has also pioneered major technological advances in acoustical doors.

Chairman and CEO, Michael Hirsch, is a third-generation door manufacturer. As President, his son James Hirsch leads the organization in the 21st century. The Hirsch family tradition goes back to 1914. Michael Hirsch purchased SMPC in 1981, and within a decade the company became the leading West Coast supplier of standard and custom hollow metal doors and frames.

With a combined 130,000 square feet in manufacturing facilities throughout North America, the Security team is dedicated to providing customers with quality products at an affordable price.