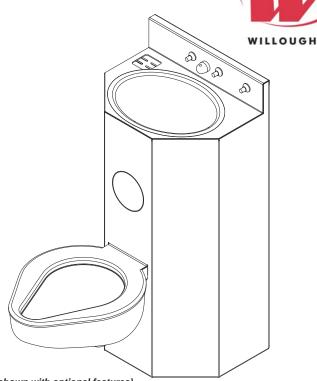
Willoughby Industries - Security Products

1846 Series 18" Wide Combination Units



(Unit may be shown with optional features)

To specify fixture and accessories, use the Model Number and Options page.

Example: To specify a wall outlet 18" combination unit with centered toilet, on floor, standard penal filler/ bubbler, 1.6 GPF, dual temp, pneumatic metering valve, standard push buttons, lav. elbow waste, lav. fast drain, toilet waste extension, 3" PVC waste coupling, hydraulic flush valve, flush valve connection, center recessed tissue holder, and wall sleeve

Use the following Willoughby Model Number: ECW-1846-C-ON-BP-1.6-PML2-PPB-EB-TWE-TWC3P-FV-FVT-RTHC-WS

Recommended Specifications

18" combination lavatory/toilet shall be: Willoughby Model No. **EC__-1846** (Select from model number and options list on next page)

Fixture shall be fabricated from 14 gauge, type 304 stainless steel. The construction shall be all welded, with exposed stainless surfaces polished to a #4 satin finish.

Standard toilet shall include:

- Elongated toilet bowl with contoured seat
- Integral crevice-free self-draining flushing rim with positive afterfill
- Fully enclosed 2-1/2" O.D. trap which shall maintain a minimum 2" seal and pass a 2-1/8" ball
- Bead blast finish bowl interior

Toilet shall be blowout type, requiring 35 psi min. flushing pressure. Model shall meet the requirements of ASME A112.19.3/CSA B45.4.

Standard lavatory shall include:

- Oval-shaped bowl, 13" x 9-1/2" x 5-1/2" deep
- Stainless steel bubbler/filler
- Fast drain with air vent
- Elbow waste (1-1/2" F.I.P.)
- Self-draining soap dish

Fixture shall withstand loadings of 5,000 lbs. without permanent damage.

Cabinet interior shall be sound deadened with fireresistant material.

Anchoring shall be by standard 4-point system. Ø1/2" threaded rods, nuts and washers shall be furnished for walls up to 8" thick. Unit shall require chase area for installation and maintenance.

On back to back fixture installations, do not use standard cross type waste fitting: cross flow may result due to blowout jet action. Use sanitary or offset type waste fittings.

Note: For HET 1.28 GPF, unit will pass a 2" ball.



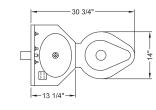
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1.) Toilet											
•	8.) Lavatory Push Button Selection:			12.) Waste Coupling for (TWE) Toilet Waste Extension:							
☐ ECW	Wall Outlet	PPB Pneumatic Push Buttons			☐ TWC3P Connecting to 3" PVC						
☐ ECF	Floor Outlet	☐ PBH	_	ure-resistant Push Buttons	_	WC3C		Connecting t		ron	
		☐ EPB		ronic Push Buttons	_	WC4F		Connecting t			
•	Model Number:	_	_	ure-resistant Electronic Push Buttons	U T	WC4C	;	Connecting t	to 4" Cast I	ron	
1 846	18" Lav-toilet Combination	☐ PZPB	Piezo	Electronic Push Buttons	13 \	Other	Option	e.			
3.) Toilet	9.) Electronic Controls*			□ T		•					
L L	Angled Left	•		lectronic Flush Valve):	_ T			eset Toilet Ov			,
R	Angled Right	☐ Pneutro		□ WITS □ WMSII				nic Toilet Ove		,	. ,
_ c	Centered	_			□ F			lic Flush Valv			. ,
_		10.) Lavat	ory W	aste:		ΕFV	Electro	nic Flush Val	ve (Pick Co	ontrol)	•
4.) Fixtur	e Mounting:	☐ EB	Elbo	w Waste (1-1/2" F.I.P.) (Standard)		FVP	Electro	nic Flush Val	ve w/ (PZP	B) (Pick Co	ntrol)
☐ OF	Off-Floor (ECW Only)	PT	Integ	gral 'P'-Trap (1-1/2" F.I.P.)		ΓFE	Toilet F	lush Extension	on		
☐ ON	On-Floor	LWE	Lava	atory Waste Extension	□ F	VT	Flush V	alve Connec	tion		
		OV	Lava	atory Overflow		HS	Hinged	White Plasti	c Seat (Not	recommer	ided for
5.) Bubbl	CW1		nbined Waste w/o Clean-out				ecurity/Ligatι		it use; No C	Cover)	
🔲 ВР	Penal Bubbler/Filler (Standard)	CW2	Com	nbined Waste w/ Clean-out	□ F	RTH		ed Tissue Ho	older		
🔲 ВС	Code Bubbler/Filler (w/ Mouth Guard)	LW1		ı-Wall Extension, 'P'-Trap				☐ LF	□ C	RF	☐ R
■ BPH	Ligature-resistant Bubbler/Filler	LW2		ı-Wall Extension & Clean-out			Integral				
☐ FL	Penal Lav. Filler	☐ SLOW	Slov	v Drain	U 1	TB1	_	Toothbrush H	lolder		
☐ FLH	Ligature-resistant Lav. Filler	44 \ T- 11-4	14/ 1			- DO	L	☐ R	Labora		
C \ =	11.) Toilet			U '	B2		othbrush Ho	ider			
	Valve GPF (Must Specify):	☐ GWC		eted Waste Connection		TI IA	L Cinala	☐ R Towel Hook			
1.28 0	PF ULF (Standard)	☐ TWE	•	dard on ECF) Waste Extension	_	'п'—		LF			□R
	PF (3" waste tube required)	□ 100E		dard on ECW)		г⊔о	_	wel Hook	С	RF	□ K
_ 3.3 Gr	(3 waste tube required)	☐ TW3	•	ean-out for (TWE)	ш.			LF	□ C	☐ RF	□R
7) Lavate	ory Valve Selection:	☐ TW4		Outlet Waste Connection		C.	_	tor Color (Fix	_	_	_
□ NV	No Valve	☐ TW5		ean-out for (TWE)	_			ormer, 110V t		J. 01y 11.	
PSL1	Single Temp. Pneumatic Non-metering	_		ed Clean-out Plug PVC-3"				olish Seat	· - · ·		
PSL2	Dual Temp. Pneumatic Non-metering	_		ed Clean-out Plug Brass-3"			•	rille, 6-1/2"x 9	9-1/2" (13-3	3/4 in² free a	area)
PML1		PC4		ed Clean-out Plug PVC-4"	_			☐ LF	□RF	□R	,
PML2	Dual Temp. Pneumatic Metering	PCB4	Pinne	ed Clean-out Plug Brass-4"		ЛΤ	Wall Te	mplate			
☐ E1L1	Single Temp. Electronic (Pick Control)	☐ WO3	3" Toi	let 'P'-Trap (3.5 GPF Only)	□ V	NS	Wall Sle	eeve (Requir	es Accessil	ble Chase)	
☐ E1L2 Dual Temp. Electronic (Pick Control)		□ СОН3	3" Cle	ean-out Hook, 3" PVC Plug		SK	Ligature	e-resistant To	oilet Skirt, (ON) On-Flo	or Only
Valve Manifold Options:		COH4	4" Cle	ean-out Hook, 4" PVC Plug		ΓG	12 Gau	ge Cabinet			
Pneumatic or Electronic Only:		_		LLYATOR Waste Line Device			Toilet S	hipping Cove	er		
☐ MA2	☐ MA3 ☐ MA4	☐ NLY4	4" NA	LLYATOR Waste Line Device	_	Other					
						N41					

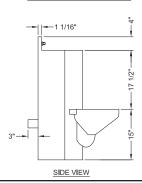
Approved For Manufacturing By:		Date:	Company:
Wall Thickness:	Wall Type:		

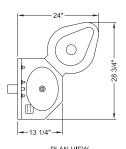
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