

Pecora P-64

Primer

Specification Data Sheet



I. BASIC USES

- To enhance the adhesion of Pecora silicone sealant to porous substrates such as concrete, brick, limestone, etc.
- To help prevent deterioration of porous masonry surfaces which are weak and friable.

2. MANUFACTURER

Pecora Corporation
165 Wambold Road
Harleysville, PA 19438
Phone: 215-723-6051
800-523-6688
Fax: 215-721-0286
Website: www.pecora.com

3. PRODUCT DESCRIPTION

P-64 is a mixture of reactive compounds, dissolved in solvent, designed to enhance the adhesion properties of Pecora Silicone Sealant to porous substrates such as pre-cast concrete, masonry, or natural stone surfaces.

PACKAGING

- 30 fl. oz. (887 ml) metal can

4. INSTALLATION

Preparation: Pecora P-64 can be applied by brush or roller as received. P-64 Primer should be applied within the confines of the joint. Do not allow primer to splash out of the joint as a slight discoloration of the surrounding surface may result. It is recommended that the exposed surfaces be masked before applying primer. If area outside of joint is contaminated with P-64, it should be removed immediately with V.M. & P. Naphtha or Xylene.

Application: It is essential that surfaces be clean, dry and free of all contaminating substances prior to application. Fresh concrete or mortar should be thoroughly cured and dry before application of Pecora P-64.

Brushes, rags and solvents used for cleaning should be free of oil and grease.

Drying Time: Approximately 45 minutes at 75°F. Pecora P-64 Primer should be allowed to dry completely before application of sealant. If allowed to dry over 8 hours, repriming is necessary. P-64 Primer is a moisture activated material. Allow longer drying times when humidity levels are below 50%.

Precautions: Flammable and toxic. Contains diisocyanates. Keep away from heat, sparks, and flame. Use only in well-ventilated areas. Do not breathe fumes, dusts, vapors or mist. Keep container closed when not in use. Harmful if inhaled or absorbed through the skin. Use only with adequate ventilation or wear an appropriate NIOSH-approved respirator. Do not get in eyes, on skin, or on clothing. Wear suitable chemical resistant gloves. Wash thoroughly after handling. Repeated contact may, without symptoms, increase susceptibility of these effects. Harmful or fatal if swallowed. Refer to Material Safety Data Sheet (MSDS) for more information.

**THIS MATERIAL IS FLAMMABLE,
KEEP AWAY FROM SPARKS AND FLAME!
KEEP OUT OF THE REACH
OF CHILDREN.**

COVERAGE RATES:

Joint Size	Lineal Feet per Gallon
1/4" x 1/4"	2400
3/8" x 3/8"	1800
1/2" x 1/2"	1200

Shipping Limitations:

- DOT Classification: Flammable

5. AVAILABILITY AND COST

Pecora sealants are available from our plants and warehouses, or from stocking distributors in all major cities. For the name and telephone number of your nearest representative, call one of our locations listed below or visit our website at www.pecora.com.

6. WARRANTY

Pecora Corporation warrants its products to be free of defects. Under this warranty, we will provide, at no charge, replacement materials for, or refund the purchase price of, any product proven to be defective when installed in accordance without published recommendations and in applications considered by us as suitable for this product. This warranty is in lieu of any and all other warranties, expressed or implied, and in no case will Pecora be liable for incidental or consequential damages.

7. TECHNICAL SERVICES

Local Pecora representatives are available to assist you in selecting an appropriate product and to provide on-site application instructions or to conduct job-site inspections. For further information and assistance, please call our Technical Service department at 1-800-523-6688.

8. FILING SYSTEMS

- Sweet's Catalog File: www.sweets.com
- General Building
 - 07100 Waterproofing
 - 07920 Sealants
- Civil Engineering
 - 07100 Waterproofing

TYPICAL PHYSICAL PROPERTIES

Test Property	Value
Viscosity (centipoises)	32
Color	Clear; almost colorless in thin films
Solids (%)	50
Lbs./Gal.	8.5
Flash Point (°F, T.C.C.)	77
Package Stability	6 months at 80°F in tightly closed containers
Cleaning	May be cleaned with xylene when freshly applied



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