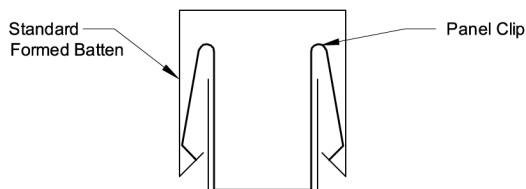
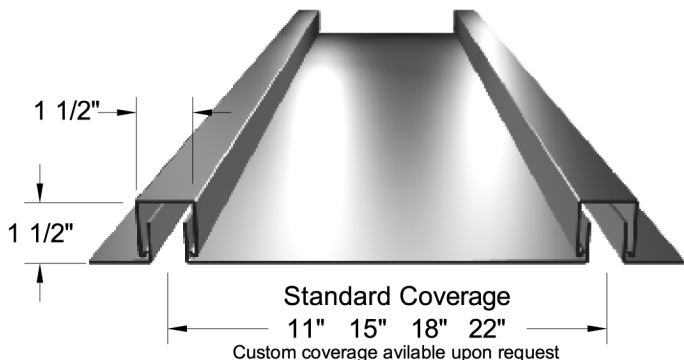


# ZIP-RIB®

## B1515R Pan & Batten System



### Panel Side Joint

Traditional wide snap on batten. Battens can be standard roll formed or custom aluminum shapes.

### Applications

Architectural roofing on slopes 3" or greater. Continuous lengths up to 45 ft. Vertical walls, conical tapers and radius barrels.

### Substrates

Solid deck / Plywood or Rigid insulation over decking.  
Requires minimum 30# felt underlayment.  
Requires rosin slip sheet for roof application.

### Materials

Aluminum (3000 series alloy)  
Galvanized coated steel (G-90)  
Alum-Zinc coated steel (AZ-50 & AZ-55)  
Copper & lead coated Copper  
Also available in Zinc, Pre-Weathered Zinc & Stainless Steel

### Standard Gauges

.032" .040"  
24 ga. 22 ga.  
24 ga. 22 ga.  
16 oz. 20 oz.

### Finishes

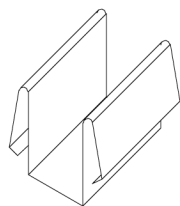
Kynar & Metallic Fluoropolymer Coatings  
Mill Finish, Brushed, Anodized  
Smooth or Stucco Embossed

### Manufacturing

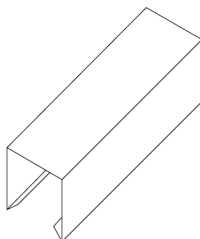
Factory Formed

Some panels configurations are not suitable for all applications.  
Contact sales & engineering for more information.

## Components



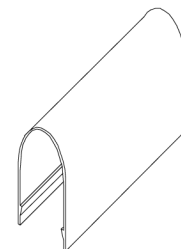
**Standard Batten Clip**  
One piece 24 gauge galvanized steel clip. Allows for free movement of panels during thermal expansion and contraction. Also available in Stainless Steel.



**Formed Batten**  
Standard batten roll formed to match the pan. 1 1/2" x 1 1/2"

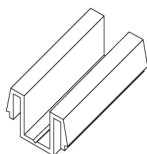
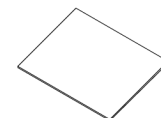
### Aluminum Batten

Special extruded aluminum shapes can be custom designed.

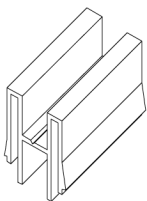


### Bearing Plate

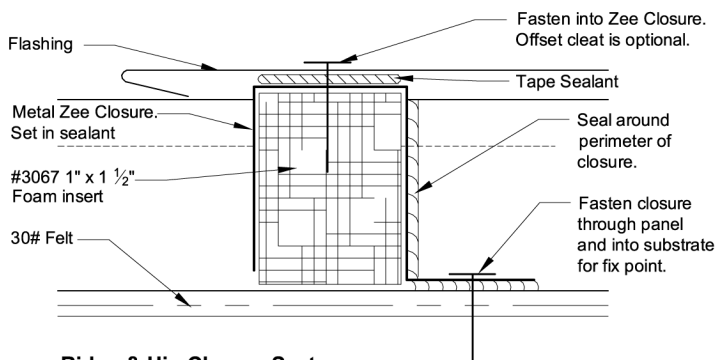
6" x 6" 22 ga. galvanized. For clip support over rigid insulation.



**Special Low Base Aluminum Clip**  
Continuous low base channel. Extruded lengths up to 22'.



**Special High Base Aluminum Clip**  
Continuous high base channel. Extruded lengths up to 22'.



### Ridge & Hip Closure System

100' closed cell foam and 10' metal Zee closure. Cut foam & metal closure to suit between battens.

