# PROFESSIONAL RAILING SYSTEMS & COMPONENTS





# **IACO** METALS CONTEMPORARY DESIGN, HIGH QUALITY STAINLESS STEEL & GLASS RAILING SYSTEMS ARE SLEEK AND TIMELESS!

## LOGICAL CHOICE FOR **PROFESSIONAL RAILING SYSTEMS**



- TACO railing systems and components are engineered to meet the highest international quality standard.
- Innovation, style and workmanship that is in a class of it's own.
- High tolerance machined components mean consistent quality for optimum fit and function.
- Faster and more profitable projects with
  - reduced labor and installation time.
    - Recognized by leading designers and contractors worldwide.

# LARGE INVENTORY FOR **IMMEDIATE AVAILABILITY**





- All products shown are well stocked and ready for immediate availability.
- TACO's 168,000 square foot main manufacturing & distribution facility is located in Sparta, TN for service to 70% of the U.S. within 1-2 shipping days.
- Additional TACO regional sales and distribution facilities are located in Taunton, MA and Orlando, FL
- 24-hour turn around service on most orders.
- Special packaging and handling to ensure quality care.
- On-time and complete shipments to meet tight schedules.
- TACO-dedicated transport carriers deliver direct.





# **TACO** METALS 50 YEARS OF QUALITY ARCHITECTURAL PRODUCTS

#### IN-HOUSE TECHNICAL SERVICE AND SUPPORT



- Knowledgeable TACO technical sales and service representatives are available for assistance with design and installations specific to customer's project needs.
- Test data and recommended specifications are

available to meet code requirements and allow for a safe and professional installation.

### VALUE-ADDED MANUFACTURING CAPABILITIES



- TACO offers fast turn around in-house services to simplify your fabrication needs.
- Special order cut to length, drilling, finishing, assembly and packaging available.

# **TACORAILING.COM**



 Visit TACOrailing.com for all the information needed for your next design project, including CAD drawings, CSI specifications and Technical support.



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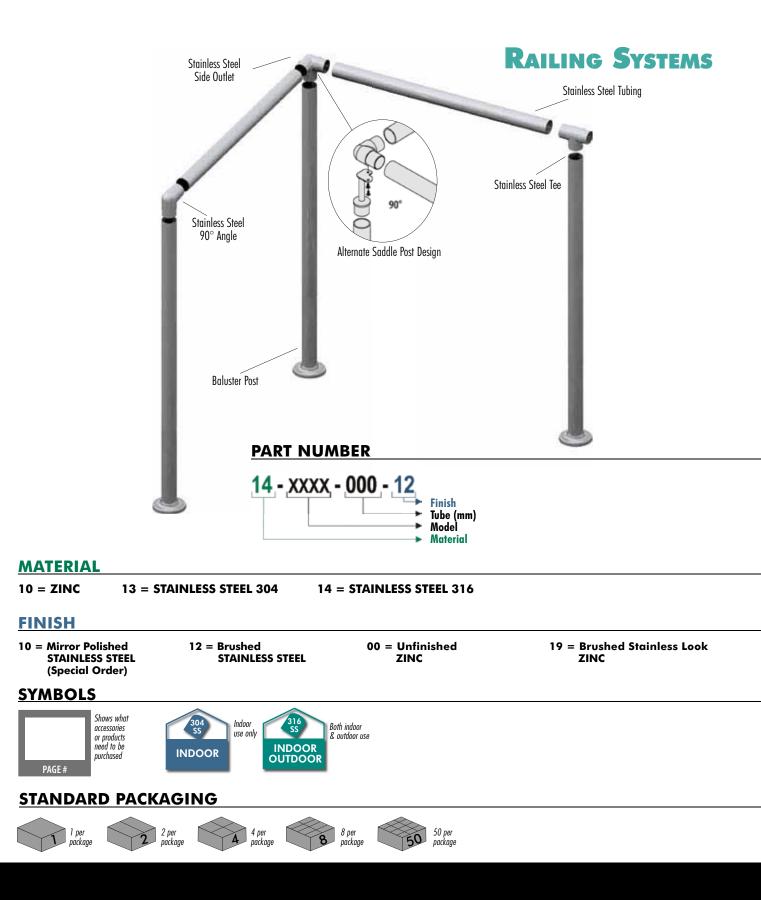
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TACO introduces Q-Railing Systems: Professional railing systems that are uniquely designed and manufactured to make your railing projects easier, faster and more profitable.

Our railing components are designed to fit precisely without welding for clean and easy installations and in-field layouts. These precision railing components can be cleanly connected with glue, eliminating the hazard, expense and time associated with welding.

All TACO tube and railing components must pass extensive quality standards and ensure consistent quality components that is guaranteed.

# **RAILING SYSTEMS**



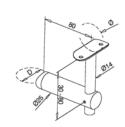
# RAILING SYSTEMS RAILING COMPONIENTS

# HANDRAIL BRACKETS

STAINLESS STEEL, BRUSHED .



Model 0138



#### TUBE MOUNT Stainless Steel 304

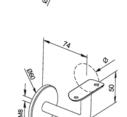
Part #	Tube (D)	SADDLE TYPE	Saddle Tube (Ø)
13-0138-038-12	1.5"	Tube	1.5"
13-0138-050-12	2.0"	Tube	2.0"



MODEL 0111

MODEL 0111





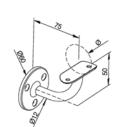
#### Wall Mount w/Concealed Fastener Stainless Steel 316

DIAINLESS STEEL STO

Part #	SADDLE TYPE	Saddle Tube (Ø)
14-0111-000-12	Flat	_
14-0111-038-12	Tube	1.5"
14-0111-050-12	Tube	2.0"



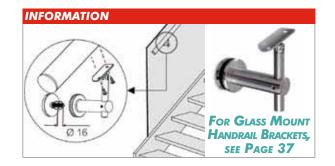
MODEL 0112



# Wall Mount

STAINLESS STEEL 316

<b>P</b> art #	SADDLE TYPE	Saddle Tube (Ø)
14-0112-038-12	Tube	1.5"
14-0112-050-12	Tube	2.0"









• Polished Stainless Steel Mirror Finish Available as Special Order

drawings shown in metric

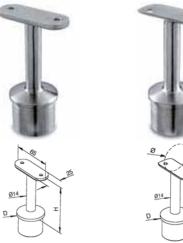
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See Metric Converter, Page 4

# RAILING COMPONENTS



STAINLESS STEEL 316, BRUSHED.



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# Post Mount

Part #	Tube (D)	Ныднт (Н)	SADDLE TYPE	Saddle Tube (Ø)
14-0702-000-12	Ø 1.5" x .078"	80 mm (3.15")	Flat	_
14-0702-038-12	Ø 1.5" x .078"	80 mm (3.15")	Tube	1.5"
14-0702-050-12	Ø 1.5" x .078"	80 mm (3.15")	Tube	2.0"
14-0703-000-12	Ø 2.0" x .078"	80 mm (3.15")	Flat	-
14-0703-050-12	Ø 2.0" x .078"	80 mm (3.15")	Tube	2.0"

## Post Mount w/135° Saddle

Part #	TUBE (D)	Ныднт (Н)	SADDLE TYPE	Saddle Tube (Ø)
14-0702-338-12	Ø 1.5" x .078"	80 mm (3.15")	Tube	1.5"
14-0702-350-12	Ø 1.5" x .078"	80 mm (3.15")	Tube	2.0"
14-0703-350-12	Ø 2.0" x .078"	80 mm (3.15")	Tube	2.0"

#### Post Mount w/90° Saddle

Part #	Tube (D)	Ныднт (Н)	SADDLE TYPE	Saddle Tube (Ø)
14-0702-838-12	Ø 1.5" x .078"	80 mm (3.15")	Tube	1.5"
14-0702-850-12	Ø 1.5" x .078"	80 mm (3.15")	Tube	2.0"
14-0703-850-12	Ø 2.0" x .078"	80 mm (3.15")	Tube	2.0"

## **P**OST **MOUNT** W/**A**DJUSTABLE **S**ADDLE

Part #	Tube (D)	Ныднт (Н)	SADDLE TYPE	Saddle Tube (Ø)
14-0705-000-12	Ø 1.5" x .078"	80 mm (3.15")	Flat	_
14-0706-000-12	Ø 2.0" x .078"	80 mm (3.15")	Flat	-
14-0705-038-12	Ø 1.5" x .078"	80 mm (3.15")	Tube	1.5"
14-0705-050-12	Ø 1.5" x .078"	80 mm (3.15")	Tube	2.0"
14-0706-050-12	Ø 2.0" x .078"	80 mm (3.15")	Tube	2.0"

#### INFORMATION



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• POLISHED STAINLESS STEEL MIRROR FINISH AVAILABLE AS SPECIAL ORDER



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# RAILING SYSTEMS RAILING COMPONENTS

# **FLUSH MOUNT ADAPTERS**

STAINLESS STEEL 316, BRUSHED.



### FLUSH RADIUS ENDS

Flush Wall Bases

Part #	Tube (Ø)	Неіднт (Н)
14-0739-038-12	1.5" x .078"	81 mm (3.19")
14-0739-050-12	2.0" x .078"	84 mm (3.30")



Part #	Tube (Ø)	Ныснт (Н)
14-0505-038-12	1.5" x .078"	30 mm (1.18")
14-0505-050-12	2.0" x .078"	35 mm (1.38")

FLUSH MOUNT ADAPTER, TOP MOUNT

Part #	Tube (D)	SADDLE TYPE
14-0722-000-12	1.5" x .078"	Flat
14-0721-000-12	2.0" x .078"	Flat

# Flush Mount Adapter, Side Mount

Part #	Тиве (D)	Saddle Tube (Ø)
14-0722-038-12	1.5" x .078"	1.5"
14-0722-050-12	1.5" x .078"	2.0"
14-0721-050-12	2.0" x .078"	2.0 <sup>u</sup>

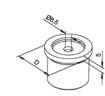


31*6* SS INDOOR OUTDOOR

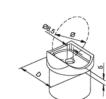












# RAILING COMPONENTS







MODEL 5730



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MODEL 5732



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MODEL 5729



### EASY-HIT END CAPS

Part #	Tube (Ø)	Height (H)	CAP TYPE
14-5730-038-12	1.5" x .078"	21 mm (.827")	Dome
14-5730-050-12	2.0" x .078"	24 mm (.945")	Dome
14-5732-038-12	1.5" x .078"	4 mm (.157")	Flat
14-5732-050-12	2.0" x .078"	4 mm (.157")	Flat
14-5729-038-12	1.5" x .078"	6 mm (.236")	Arched
14-5729-050-12	2.0" x .078"	6 mm (.236")	Arched





Model 0729



MODEL 0732





<b>P</b> art #	Tube (Ø)	Неіднт (Н)	<b>CAP TYPE</b>
14-0729-038-12	1.5" x .078"	9 mm (.354")	Arched
14-0729-050-12	2.0" x .078"	10 mm (.393")	Arched
14-0732-038-12	1.5" x .078"	4 mm (.157")	Flat
14-0732-050-12	2.0" x .078"	4 mm (.157")	Flat

#### INFORMATION









•Polished Stainless Steel Mirror Finish Available as Special Order

# RAILING SYSTEMS RAILING COMPONENTS

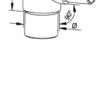
# **FLUSH ANGLES**

STAINLESS STEEL 316, BRUSHED.



MODEL 0301



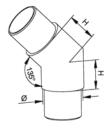


#### Flush Mount 90° Angle

Part #	Tube (Ø)	Height (H)	ANGLE TYPE
14-0301-038-12	1.5" x .078"	30 mm (1.18")	Square
14-0301-050-12	2.0" x .078"	35 mm (1.38")	Square
14-0305-038-12	1.5" x .078"	30 mm (1.18")	Radius
14-0305-050-12	2.0" x .078"	35 mm (1.38")	Radius

MODEL 0305





## FLUSH MOUNT 135° ANGLE

Part #	Tube (Ø)	Неіднт (Н)	ANGLE TYPE
14-0300-038-12	1.5" x .078"	30 mm (1.18")	Square
14-0300-050-12	2.0" x .078"	35 mm (1.38")	Square

MODEL 0300



MODEL 0302

# Flush Mount w/Adjustable Angle

Part #	Tube (Ø)	Height (H)
14-0302-038-12	1.5" x .078"	27 mm (1.06")
14-0302-050-12	2.0" x .078"	30 mm (1.18")







# RAILING COMPONENTS

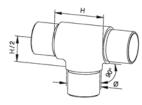




## FLUSH MOUNT SIDE OUTLET 90°

Part #	Tube (Ø)	Height (H)	ANGLE TYPE
14-0304-038-12	1.5" x .078"	30 mm (1.18")	Square
14-0304-050-12	2.0" x .078"	35 mm (1.38")	Square





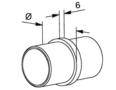
### FLUSH MOUNT 90° TEE

Part #	Tube (Ø)	Height (H)	H/2
14-0307-038-12	1.5" x .078"	60 mm (2.36")	30 mm (1.18")
14-0307-050-12	2.0" x .078"	70 mm (2.76")	35 mm (1.38")





MODEL 0790



#### **C**ONNECTOR

Part #	Tube (Ø)
14-0790-038-12	1.5" x .078"
14-0790-050-12	2.0" x .078"







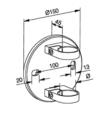


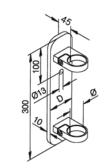
# RAILING SYSTEMS RAILING COMPONENTS

# **BALUSTER BRACKETS**

### STAINLESS STEEL 316, BRUSHED.







270°

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# Fascia Mount, Round

Part #	Tube (Ø)
14-0551-038-12	1.5"
14-0551-050-12	2.0"

## Fascia Mount, Elongated

Part #	Tube (Ø)
14-0553-038-12	1.5"
14-0553-050-12	2.0"

## **CORNER FASCIA MOUNT**

Part #	Tube (Ø)
14-0555-038-12	1.5"
14-0555-050-12	2.0"

Model 0553

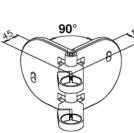
MODEL 0551

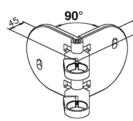




MODEL 0555

Model 3507





## **CUSTOM FASCIA MOUNT**

Part #	Tube (Ø)
14-3507-038-12	1.5"
14-3507-050-12	2.0"

INFORMATION

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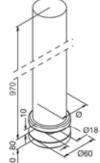
All drawings shown in metric mm1 2 3 4 5 6 7 ee Metric Converter, Page 40

# RAILING COMPONENTS

# BALUSTER POST & ACCESSORIES

STAINLESS STEEL 316, BRUSHED •

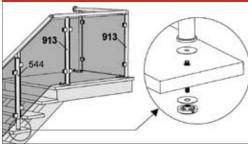


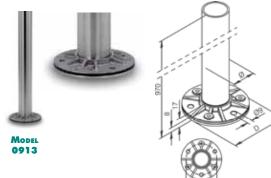


#### **BALUSTER POST & BASE**

<b>P</b> art #	Tube (Ø)	В	D
14-0544-038-12	1.5" x .078"	-	-
14-0913-038-12	1.5" x .078"	80 mm (3.15")	105 mm (4.13")
14-0913-050-12	2.0" x .078"	90 mm (3.54")	115 mm (4.53")
14-0915-038-12	1.5" x .078"	90 mm (3.54")	120 mm (4.72")
14-0915-050-12	2.0" x .078"	90 mm (3.54")	120 mm (4.72")
14-0913-438-12	1.5" x .156"	80 mm (3.15")	105 mm (4.13")
14-0913-450-12	2.0" x .156"	90 mm (3.54")	115 mm (4.53")
14-0915-438-12	1.5" x .156"	90 mm (3.54")	120 mm (4.72")
14-0915-450-12	2.0" x .156"	90 mm (3.54")	120 mm (4.72")

INFORMATION





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MODEL 0511



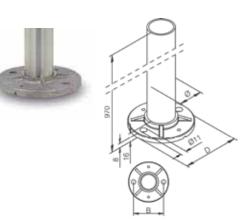
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MODEL 0513





• Polished Stainless Steel Mirror Finish Available as Special Order



#### **BALUSTER CANOPY**

Model 0915

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Part #	Tube (Ø)	D	Mates w/Model	
14-0511-038-12	1.5"	110 mm (4.33")	0913	
14-0511-050-12	2.0"	120 mm (4.72")	0913	
14-0513-038-12	1.5"	125 mm (5")	0915	
14-0513-050-12	2.0"	125 mm (5")	0915	

# **RAILING SYSTEMS** UBE

# TUBE STAINLESS STEEL, BRUSHED .



# STAINLESS STEEL TUBE

FITS RAILING SYSTEMS' COMPONENTS

STAINLESS STEEL 316						
Part #	Α	В	Length			
S14-1278SS164B	1.5"	.078"	5 m (16' 4")			
S14-2078SS164B	2.0"	.078"	5 m (16' 4")			

#### STAINLESS STEEL 304

Part #	Α	В	Length
S14-1278SS164	1.5"	.078"	5 m (16' 4")
S14-2078SS164	2.0"	.078"	5 m (16' 4")



TACO offers superior quality tube. Our tube has a significantly lower tolerance than standard commercial tube. The welding seam has been specially adapted for our fittings to ensure a perfect fit. Each tube section is packaged to prevent damage and ensure quality.









316 SS

# **VALUE-ADDED FABRICATION**

TACO provides value-added fabrication services to simplify job installations. Contact a TACO representative for more information.

# Pre-drilled holes for mounting hardware

Cut to length





Automated CNC for precision cutting & machining

### METALS

In professional railing systems, TACO's innovation, style and workmanship stands out.

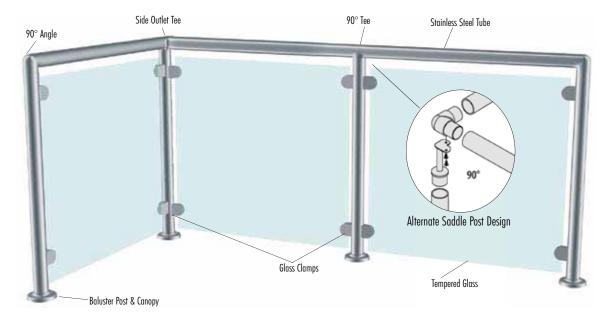
TACO railing systems and components offer versatility at a reasonable cost, and simple installations.

For railing systems with glass infill, TACO Glass Clamps are uniquely designed to hold securely without drilling glass. For the illusion of floating glass, stainless steel Spider Fittings are an alternative to glass clamps.

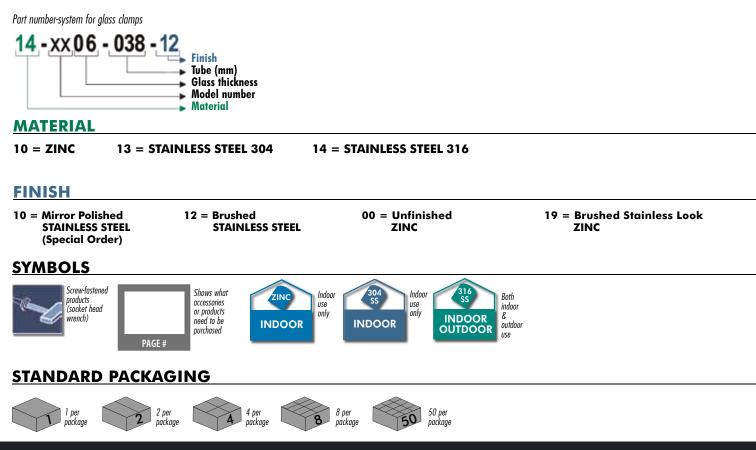
All railing components are fabricated from stainless steel or zinc and are available in a variety of finishes.

# **GLASS INFILL SYSTEMS**

# **GLASS INFILL SYSTEMS**



# PART NUMBER

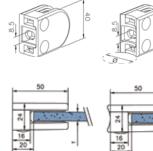


# **GLASS CLAMPS - ROUND**

STAINLESS STEEL 316, BRUSHED.



MODEL 20



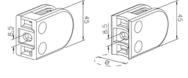
#### →ALL MODELS HOLD SECURELY WITHOUT DRILLING GLASS

## MODEL 20

Part #	MOUNT TYPE	Tube (Ø)	GLASS (T)
14-2006-000-12	Flat	-	1/4" (6 mm)
14-2008-000-12	Flat	-	5/16" (8 mm)
14-2006-038-12	Tube	1.5"	1/4" (6 mm)
14-2008-038-12	Tube	1.5"	5/16" (8 mm)



MODEL 22



#### MODEL 22

Part #	MOUNT TYPE	Tube (Ø)	GLASS (T)
14-2206-000-12	Flat	-	1/4" (6 mm)
14-2208-000-12	Flat	-	5/16" (8 mm)
14-2244-000-12	Flat	-	3/8" (10 mm)
14-2206-038-12	Tube	1.5"	1/4" (6 mm)
14-2208-038-12	Tube	1.5"	5/16" (8 mm)
14-2244-038-12	Tube	1.5"	3/8" (10 mm)
14-2206-050-12	Tube	2.0"	1/4" (6 mm)
14-2208-050-12	Tube	2.0"	5/16" (8 mm)
14-2244-050-12	Tube	2.0"	3/8" (10 mm)



8 9 16 16 20 20

# MODEL 25

Part #	MOUNT TYPE	Tube (Ø)	GLASS (T)
14-2513-000-12	Flat	-	1/2" (12 mm)
14-2513-038-12	Tube	1.5"	1/2" (12 mm)
14-2513-050-12	Tube	2.0"	1/2" (12 mm)

Optional Security Pins available, see Page 26





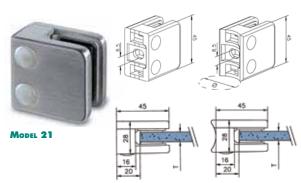




GLASS CLAMPS

# **GLASS CLAMPS - SQUARE**

STAINLESS STEEL 316, BRUSHED.



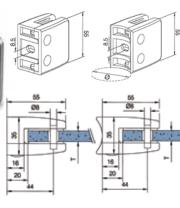
## Model 21

Part #	MOUNT TYPE	Tube (Ø)	GLASS (T)
14-2106-000-12	Flat	-	1/4" (6 mm)
14-2108-000-12	Flat	-	5/16" (8 mm)
14-2144-000-12	Flat	_	3/8" (10 mm)
14-2106-038-12	Tube	1.5"	1/4" (6 mm)
14-2108-038-12	Tube	1.5"	5/16" (8 mm)
14-2144-038-12	Tube	1.5"	3/8" (10 mm)

→ALL MODELS HOLD SECURELY WITHOUT DRILLING GLASS



MODEL 26



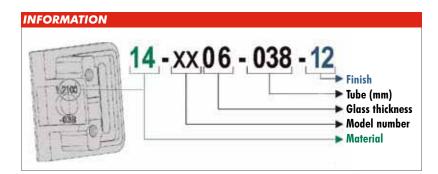
# Model 26

<b>P</b> art #	MOUNT TYPE	Tube (Ø)	GLASS (T)
14-2613-000-12	Flat	-	1/2" (12 mm)
14-2644-000-12	Flat	-	3/8" (10 mm)
14-2613-038-12	Tube	1.5"	1/2" (12 mm)
14-2644-038-12	Tube	1.5"	3/8" (10 mm)
14-2613-050-12	Tube	2.0"	1/2" (12 mm)
14-2644-050-12	Tube	2.0"	3/8" (10 mm)

Optional Security Pins available, see Page 26















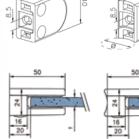
• Polished Stainless Steel Mirror Finish Available as Special Order

# **GLASS CLAMPS - ROUND**

ZINC DIE CAST



MODEL 20



#### →ALL MODELS HOLD SECURELY WITHOUT DRILLING GLASS

#### MODEL 20

Part #	MOUNT TYPE	Tube (Ø)	GLASS (T)	Finish
10-2006-000-00	Flat	-	1/4" (6 mm)	Unfinished
10-2008-000-00	Flat	-	5/16" (8 mm)	Unfinished
10-2006-000-19	Flat	-	1/4" (6 mm)	Brushed SS Look
10-2008-000-19	Flat	-	5/16" (8 mm)	Brushed SS Look
10-2006-038-00	Tube	1.5"	1/4" (6 mm)	Unfinished
10-2008-038-00	Tube	1.5"	5/16" (8 mm)	Unfinished
10-2006-038-19	Tube	1.5"	1/4" (6 mm)	Brushed SS Look
10-2008-038-19	Tube	1.5"	5/16" (8 mm)	Brushed SS Look





16

20

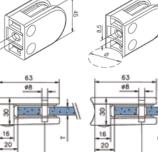
# MODEL 22

Part #	MOUNT TYPE	Tube (Ø)	GLASS (T)	Finish
10-2206-000-00	Flat	-	1/4" (6 mm)	Unfinished
10-2208-000-00	Flat	-	5/16" (8 mm)	Unfinished
10-2244-000-00	Flat	-	3/8" (10 mm)	Unfinished
10-2206-000-19	Flat	-	1/4" (6 mm)	Brushed SS Look
10-2208-000-19	Flat	-	5/16" (8 mm)	Brushed SS Look
10-2244-000-19	Flat	-	3/8" (10 mm)	Brushed SS Look
10-2206-038-00	Tube	1.5"	1/4" (6 mm)	Unfinished
10-2208-038-00	Tube	1.5"	5/16" (8 mm)	Unfinished
10-2244-038-00	Tube	1.5"	3/8" (10 mm)	Unfinished
10-2206-038-19	Tube	1.5"	1/4" (6 mm)	Brushed SS Look
10-2208-038-19	Tube	1.5"	5/16" (8 mm)	Brushed SS Look
10-2244-038-19	Tube	1.5"	3/8" (10 mm)	Brushed SS Look
10-2206-050-00	Tube	2.0"	1/4" (6 mm)	Unfinished
10-2208-050-00	Tube	2.0"	5/16" (8 mm)	Unfinished
10-2244-050-00	Tube	2.0"	3/8" (10 mm)	Unfinished
10-2206-050-19	Tube	2.0"	1/4" (6 mm)	Brushed SS Look
10-2208-050-19	Tube	2.0"	5/16" (8 mm)	Brushed SS Look
10-2244-050-19	Tube	2.0"	3/8" (10 mm)	Brushed SS Look



MODEL 25





# MODEL 25

Part #	MOUNT TYPE	Tube (Ø)	GLASS (T)	Finish
10-2513-000-00	Flat	-	1/2" (12 mm)	Unfinished
10-2513-000-19	Flat	-	1/2" (12 mm)	Brushed SS Look
10-2513-038-00	Tube	1.5"	1/2" (12 mm)	Unfinished
10-2513-038-19	Tube	1.5"	1/2" (12 mm)	Brushed SS Look
10-2513-050-00	Tube	2.0"	1/2" (12 mm)	Unfinished
10-2513-050-19	Tube	2.0"	1/2" (12 mm)	Brushed SS Look

Optional Security Pins available, see Page 26





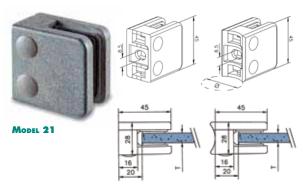




GLASS CLAMPS

# **GLASS CLAMPS - SQUARE**

ZINC DIE CAST



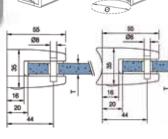
#### →ALL MODELS HOLD SECURELY WITHOUT DRILLING GLASS

MODEL 21

Part #	MOUNT TYPE	Tube (Ø)	GLASS (T)	Finish
10-2106-000-00	Flat	-	1/4" (6 mm)	Unfinished
10-2108-000-00	Flat	-	5/16" (8 mm)	Unfinished
10-2144-000-00	Flat	-	3/8" (10 mm)	Unfinished
10-2106-000-19	Flat	-	1/4" (6 mm)	Brushed SS Look
10-2108-000-19	Flat	-	5/16" (8 mm)	Brushed SS Look
10-2144-000-19	Flat	-	3/8" (10 mm)	Brushed SS Look
10-2106-038-00	Tube	1.5"	1/4" (6 mm)	Unfinished
10-2108-038-00	Tube	1.5"	5/16" (8 mm)	Unfinished
10-2144-038-00	Tube	1.5"	3/8" (10 mm)	Unfinished
10-2106-038-19	Tube	1.5"	1/4" (6 mm)	Brushed SS Look
10-2108-038-19	Tube	1.5"	5/16" (8 mm)	Brushed SS Look
10-2144-038-19	Tube	1.5"	3/8" (10 mm)	Brushed SS Look



MODEL 26





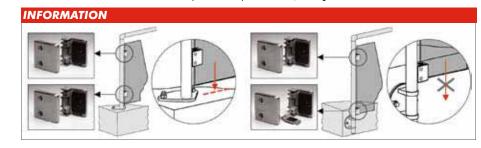
SECURITY PLATE (INCLUDED FOR MODEL 26 ONLY)





			-	
Part #	MOUNT TYPE	Tube (Ø)	GLASS (T)	FINISH
10-2613-000-00	Flat	-	1/2" (12 mm)	Unfinished
10-2644-000-00	Flat	-	3/8" (10 mm)	Unfinished
10-2613-000-19	Flat	-	1/2" (12 mm)	Brushed SS Look
10-2644-000-19	Flat	-	3/8" (10 mm)	Brushed SS Look
10-2613-038-00	Tube	1.5"	1/2" (12 mm)	Unfinished
10-2644-038-00	Tube	1.5"	3/8" (10 mm)	Unfinished
10-2613-038-19	Tube	1.5"	1/2" (12 mm)	Brushed SS Look
10-2644-038-19	Tube	1.5"	3/8" (10 mm)	Brushed SS Look
10-2613-050-00	Tube	2.0"	1/2" (12 mm)	Unfinished
10-2644-050-00	Tube	2.0"	3/8" (10 mm)	Unfinished
10-2613-050-19	Tube	2.0"	1/2" (12 mm)	Brushed SS Look
10-2644-050-19	Tube	2.0"	3/8" (10 mm)	Brushed SS Look

#### Optional Security Pins available, see Page 26











# GLASS INFILL SYSTEMS GLASS FITTINGS

# **S**piders

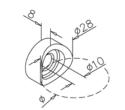
STAINLESS STEEL 304, BRUSHED



# **S**PIDERS

Part #	GLASS (T)
13-0750-000-12	3/8" - 1/2" (8.76 - 13.52 mm)
13-0751-000-12	3/8" - 1/2" (8.76 - 13.52 mm)

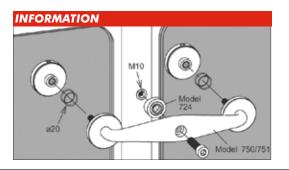




Part #	MOUNT TYPE	Tube (Ø)
13-0724-038-12	Tube	1.5"
13-0724-050-12	Tube	2.0"

**Spider Tube Fitting** 

MODEL 0724















STAINLESS STEEL, BRUSHED •



MODEL 0746





030

M8

75

MODEL 0746



MODEL 0747



MODEL 0747



#### Model 0746 Stainless Steel 316

Part #	MOUNT TYPE	Tube (Ø)	GLASS (T)
14-0746-000-12	Flat	-	1/4" - 5/8" (6 - 16 mm)
14-0746-038-12	Tube	1.5"	1/4" - 5/8" (6 - 16 mm)
14-0746-050-12	Tube	2.0"	1/4" - 5/8" (6 - 16 mm)

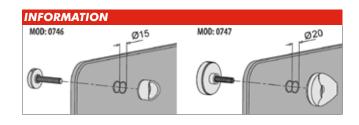
MODEL 0	747
STAINLESS ST	FFI 304

Part #	MOUNT TYPE	Tube (Ø)	GLASS (T)
13-0747-000-12	Flat	-	5/16" - 11/16" (8 - 18 mm)
13-0747-038-12	Tube	1.5"	5/16" - 11/16" (8 - 18 mm)
13-0747-050-12	Tube	2.0"	5/16" - 11/16" (8 - 18 mm)

# **M**ODEL **0747**

STAINLESS STEEL 316

Part #	MOUNT TYPE	Tube (Ø)	GLASS (T)
14-0747-000-12	Flat	-	5/16" - 11/16" (8 - 18 mm)
14-0747-038-12	Tube	1.5"	5/16" - 11/16" (8 - 18 mm)
14-0747-050-12	Tube	2.0"	5/16" - 11/16" (8 - 18 mm)



2







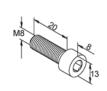


• Polished Stainless Steel Mirror Finish Available as Special Order

# ACCESSORIES



**GLASS INFILL SYSTEMS** 



# HEXAGON SOCKET HEAD CAP SCREW

Part #	Νοτε
F92-4500	For all models in Stainless Steel 304 and 316
F92-4501	For all models in Zinc

# 

50





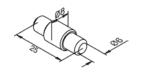
ALLOWS GREATER DRILLING ALIGNMENT TOLERANCE

Part #	Note
F92-4502	For all models in Stainless Steel 304 and 316
F92-4503	For all models in Zinc

50





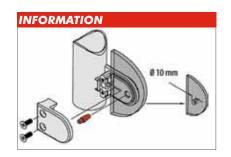


013

## SECURITY PIN

Part #	GLASS CLAMP MODEL
19-5015-025-00	25, 26
L	

A











## HEXAGON SOCKET COUNTERSUNK HEAD CAP SCREW

Part #	Νοτε	
F92-4600	For models 20, 21, 22, 25, 40, 41 in Stainless Steel 304 and 316	
F92-4601	For models 24, 26 in Stainless Steel 304 and 316	
F92-4602	For models 20, 21, 22, 25, 40, 41 in Zinc	
F92-4603	For models 24, 26 in Zinc	



# CAPS FOR LATERAL SCREWS (NYLON COVERED)

FOR ALL GLASS CLAMP MODELS

Part #		PIECES PER CLAMP	
19-5010-000-00	Raw (grey)	2	
19-5010-000-19	Stainless Steel Look	2	

8

#### **RUBBER INLAYS**

FOR ALL GLASS CLAMP MODELS

Part #	Model	GLASS (T)	PIECES PER CLAMP
19-5000-006-00	20	1/4" (6 mm)	2
19-5000-008-00	20	5/16" (8 mm)	2
19-5002-006-00	21	1/4" (6 mm)	2
19-5002-008-00	21	5/16" (8 mm)	2
19-5002-044-00	21	3/8" (9.52 mm)	2
19-5004-006-00	22	1/4" (6 mm)	2
19-5004-008-00	22	5/16" (8 mm)	2
19-5004-044-00	22	3/8" (9.52 mm)	2
19-5009-013-00	25	1/2" (12.76 mm)	2
19-5011-013-00	26	1/2" (12.76 mm)	2
19-5011-044-00	26	3/8" (9.52 mm)	2
L		- 1	1

# 8

#### FOR GLASS ADAPTERS

Part #	Model	GLASS (T)	PIECES PER CLAMP	PACKAGE
19-5030-025-00	0746 (Ø 25 mm)	1/4" - 1/2" (6 - 12 mm)	2	8
19-5060-025-00	0746 (Ø 25 mm)	1/4" - 1/2" (6 - 12 mm)	2	8
19-5030-030-00	0746 (Ø 30 mm)	1/4" - 1/2" (6 - 12 mm)	2	8
19-5031-050-00	0747 (Ø 50 mm)	5/16" - 45/64" (8 - 18 mm)	1	2
19-5032-050-00	0747 (Ø 50 mm)	5/16" - 45/64" (8 - 18 mm)	1	2

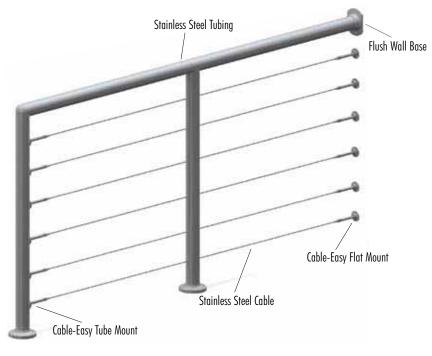


TACO Railing System with cable in-fill offers a unique style and look. TACO's Cable-Easy turnbuckle 5/32" cable system installs without special tooling or swedging. Articulating base and compression cone offer easy connection with adjustable tension for quick installations.

# CABLE RAILING SYSTEM

ACO METALS

# CABLE RAILING SYSTEM







C10-0701



C10-0981



C10-0982

## CABLE

<b>P</b> art #	DESCRIPTION
C10-0701	5/32" Cable-Easy Wire Rope

# **T**URNBUCKLES

Part #	Description	MOUNT TYPE	Tube (Ø)	FINISH
C10-0981	Cable-Easy Turnbuckle Assy	Flat	-	Polished
C10-0982	Cable-Easy Turnbuckle Assy	Tube	2.0″	Polished

## ACO METALS

TACO Glass Railing is a component system highly regarded for its see-through design, versatility and basic simplicity and features a continuous aluminum base for receiving 1/2" or 3/4" tempered glass panels as structural balusters.

616

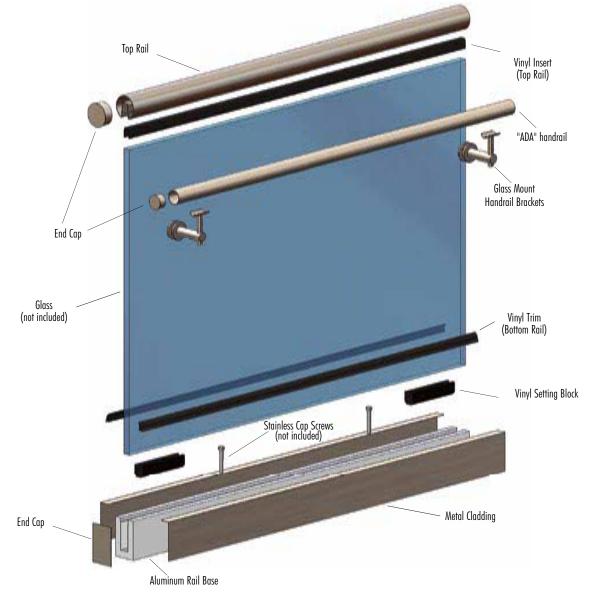
0

TACO's top rail and handrail components for railing systems are ADA-compliant.

For base installations with flat surfaces and stairways, TACO introduces an alternative to wet glaze systems that utilize cement. The Patented Glasswedge™ is a dry glaze glass mount system that utilizes a high impact plastic Isolator and a high strength aluminum wedge that lock the glass in place without cement. This system installs from the floor side and offers reduced labor time by up to 50%. The Glasswedge™ can be removed if required. Both base systems are available with stainless steel cladding and end caps for a polished, professional look.

# GLASS RAILING SYSTEM

# **GLASS RAILING SYSTEM**

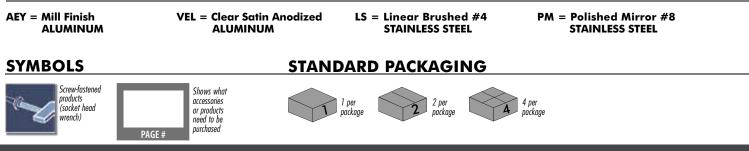


### **MATERIALS**

ALUMINUM 6063-T5

STAINLESS STEEL 304

#### FINISH



# RAIL BASE

ALUMINUM, MILL FINISH

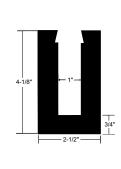
**GLASS RAILING SYSTEM** 

TACO Railing bases are manufactured to meet code regulations. The Uniform Building Codes call for a Glass Rail System to be Engineered by a Professional (i.e.: Architect, Structural, or Professional Engineer). It must meet load requirements at a minimum of 50lb/ft or 200lb concentrated load per section. This is applied to the handrail at a distance of 42" above floor elevation. The local in place codes will supersede all Uniform Building Codes. Rail Base attachment is based on clamping torque as it relates to what it is attached to (i.e.: Concrete Surface, Wood Deck or Embedded Steel Angles/Plates).

RAIL BASE

The Aluminum Rail Base is an extruded mill finish product made from 6063-T5 Alloy/Temper. We offer several different designs to support 1/2" or 3/4" Glass Baluster. This base can be supplied with pre-drilled holes or standard undrilled sections that require field or shop drilling.





#### **RAIL BASE**

#### 1/2" GLASS

Part #	Length
A42-0090AEY12	12'
A42-0090AEY12D <sup>0</sup>	12'
A42-0090AEY20	20'

<sup>(</sup>Drilled and counter bored on 12" centers for 1/2" fasteners

A42-0090



3/4" GLASS

Part #	Length	
A42-0531AEY12	12'	

A42-0531





GLASSWEDGE™ SYSTEM



#### GLASSWEDGEM DRY GLAZE SYSTEM

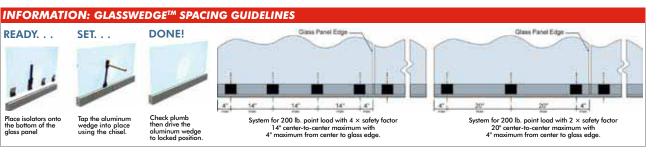
- Labor time reduced by 50%
- No messy cement
- Removable if necessary
- Installs from floor side

Part #	GLASS (T)
GW-0090	1/2″ (12 mm)∆

 $^{\Delta}$ For use with 1/2" tempered glass only

#### WEDGE SETTING CHISEL



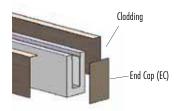




Base w/insert



BASE W/ SETTING BLOCK



VINYL TRIM • Seals between glass & rail base

Part #	Color	Length	
V30-0396BKA250-A	Black	250'	

#### **VINYL SETTING BLOCK**

• Provides secure fit after application of non-shrink grout

• Setting block allows elevation change above cap screw heads

Part #	Fits	GLASS SIZE	Color	Length
V50-0002BKA25	A42-0090	1/2"	Black	25′
V50-0004BKA25	A42-0531	3/4"	Black	25′

#### RAIL BASE CLADDING

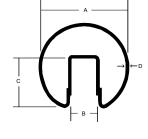
#### PROVIDES MATCHING BASE RAIL WITH TOP RAIL (STAINLESS STEEL 316 AVAILABLE ON REQUEST)

Part #	MATERIAL	RAIL BASE	Finish	Length	GAUGE
A50-0090VEL12	Aluminum	A42-0090	Satin Anodized	12'	.035″
\$16-0090PM12	Stainless Steel 304	A42-0090/A42-0531	Polished #8	12'	.035″
\$16-0090L\$12	Stainless Steel 304	A42-0090/A42-0531	Brushed #4	12'	.035″
A56-0090VEL-EC	Aluminum	A42-0090	Satin Anodized	-	_
S16-0090PM-EC	Stainless Steel 304	A42-0090	Polished #8	-	_
S16-0090LS-EC	Stainless Steel 304	A42-0090	Brushed #4	_	_

# GLASS RAILING SYSTEM TOP RAIL & COMPONENTS

# TOP RAIL





#### TOP RAIL

• Precision roll-formed and welded every 3" for added strength & stability

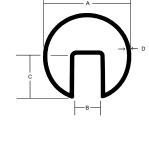
STAINLESS STEEL 304 (316 AVAILABLE ON REQUEST)

Part #	Α	В	с	D	Finish	Length
\$16-0150L\$10	1-1/2"	5/8"	1"	0.050"	Linear Brushed #4	10'
S16-0150PM10	1-1/2"	5/8"	1"	0.050"	Polished #8	10'
\$16-0200L\$10	2"	3/4"	1-1/2"	0.050"	Linear Brushed #4	10'
S16-0200PM10	2"	3/4"	1-1/2"	0.050"	Polished #8	10'
S16-0236LS8	2-3/8"	1-11/32"	1-11/32"	0.060"	Linear Brushed #4	8'2"
\$16-0250L\$10	2-1/2"	3/4"	1-1/2"	0.065"	Linear Brushed #4	10'
S16-0250PM10	2-1/2"	3/4"	1-1/2"	0.065"	Polished #8	10'

#### ALUMINUM SATIN ANODIZED, 6063-T5

Part #	Α	В	С	D	Finish	Length
A42-0068VEL24	2-1/2"	3/4"	1-1/4"	0.125"	Satin Anodized	24'





Тор	RAIL.	ALUMINUM



### **VINYL INSERT**

PROTECTIVE TOP RAIL INSERT FOR 1/2" GLASS

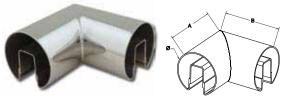
Provides secure fit between glass and top rail. Application calls for wet glazing in place

Part #		Length
V50-0001BKA6	Black	6'





# MITERED CORNERS



TOP RAIL CORNER 90° STAINLESS STEEL



TOP RAIL CORNER 135° STAINLESS STEEL

# HORIZONTAL 90°

STAINLESS STEEL 304 (316 AVAILABLE ON REQUEST)

Part #	TOP RAIL SIZE	Α	В	Finish
S16-0150LS-HH	1-1/2"	1-1/2"	3-3/4"	Brushed #4
S16-0150PM-HH	1-1/2"	1-1/2"	3-3/4"	Polished #8
S16-0200LS-HH	2"	2"	4"	Brushed #4
S16-0200PM-HH	2"	2"	4"	Polished #8
S16-0250LS-HH	2-1/2"	2-1/2"	4-1/2"	Brushed #4
S16-0250PM-HH	2-1/2"	2-1/2"	4-1/2"	Polished #8

Vertical corners in both 90° and 135° available on request

#### Horizontal 135° Stainless Steel 304 (316 available on request)

 PART #
 Top Rail Size
 A
 B
 Finish

 \$16-0150LS-HH-135
 1-1/2"
 1-1/2"
 2-1/2"
 Brushed #4

 \$16-0150LS-HH-135
 1-1/2"
 1-1/2"
 2-1/2"
 Brushed #4

S16-0150LS-HH-135	1-1/2"	1-1/2"	2-1/2"	Brushed #4
S16-0150PM-HH-135	1-1/2"	1-1/2"	2-1/2"	Polished #8
S16-0200LS-HH-135	2"	2"	2-3/4"	Brushed #4
S16-0200PM-HH-135	2"	2"	2-3/4"	Polished #8
S16-0250LS-HH-135	2-1/2"	2-1/2"	3"	Brushed #4
S16-0250PM-HH-135	2-1/2"	2-1/2"	3"	Polished #8

Vertical corners in both  $90^\circ$  and  $135^\circ$  available on request



ALUMINUM

Part #	TOP RAIL SIZE	Α	В	Angle	Finish
A56-0068VEL-HH	2-1/2"	2-1/2"	5-1/8"	90°	Satin Anodized
A56-0068VEL-HH-135	2-1/2"	2-1/2"	4-1/2"	135°	Satin Anodized

Vertical corners in both 90° and 135° available on request



TOP RAIL CORNER 90° ALUMINUM



TOP RAIL CORNER 135° Aluminum





# GLASS RAILING SYSTEM TOP RAIL COMPONENTS

# END CAPS





# END CAPS

STAINLESS STEEL 304 (316 AVAILABLE ON REQUEST)

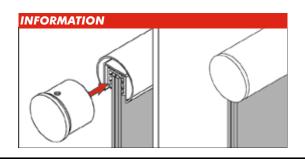
Part #	MATERIAL	Tube (Ø)	Finish
A56-0068VEL-EC	Aluminum	2.5"	Satin Anodized
\$16-0150LS-EC	Stainless Steel	1.5"	Brushed #4
S16-0150PM-EC	Stainless Steel	1.5"	Polished #8
S16-0200LS-EC	Stainless Steel	2"	Brushed #4
S16-0200PM-EC	Stainless Steel	2"	Polished #8
S16-0250LS-EC	Stainless Steel	2.5"	Brushed #4
S16-0250PM-EC	Stainless Steel	2.5"	Polished #8

# **CONNECTORS**



## **CONNECTOR SLEEVE**

Part #	TOP RAIL SIZE	TOP RAIL MATERIAL
A56-0068-CS	2.5"	Aluminum
S16-0150-CS	1.5"	Stainless Steel
S16-0200-CS	2"	Stainless Steel
S16-0250-CS	2.5"	Stainless Steel





# GLASS RAILING COMPONENTS

# HANDRAIL BRACKETS

STAINLESS STEEL 316

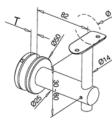


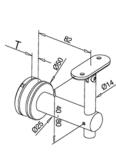
## **GLASS MOUNT**

Part #	SADDLE TYPE	Saddle Tube (Ø)	GLASS (T)
14-0150-000-12	Flat	_	1/2" - 1-3/16" (12 - 30 mm)
14-0150-038-12	Tube	1.5"	1/2" - 1-3/16" (12 - 30 mm)
14-0150-050-12	Tube	2.0"	1/2" - 1-3/16" (12 - 30 mm)

MODEL 0150







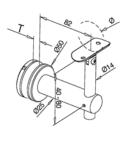
# GLASS MOUNT W/ADJUSTABLE SADDLE

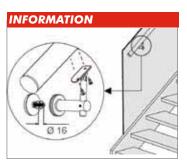
<b>P</b> art #	SADDLE TYPE	Saddle Tube (Ø)	GLASS (T)
14-0155-000-12	Flat	_	1/2" - 1-3/16" (12 - 30 mm)
14-0155-038-12	Tube	1.5"	1/2" - 1-3/16" (12 - 30 mm)
14-0155-050-12	Tube	2.0"	1/2" - 1-3/16" (12 - 30 mm)

MODEL 0155



Model 0155





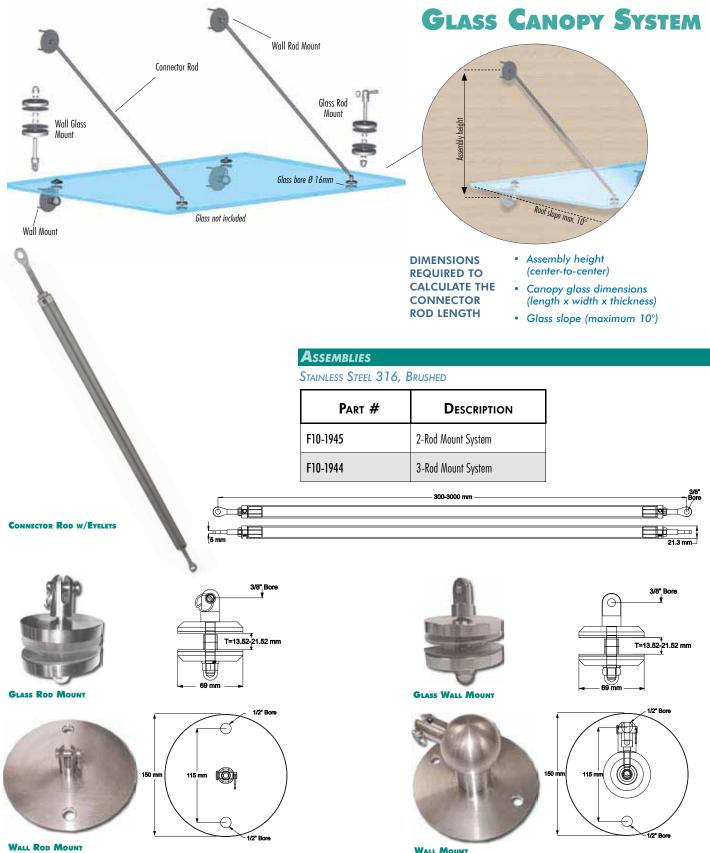
For Additional Handrail Brackets, see Page 8



#### ACO METALS

The TACO glass canopy system captivates your imagination with its charm and unobtrusive architecture. Made of corrosion resistant stainless steel 316, the glass canopy system guarantees a long life and weather protection that meets all demands. It is designed for 3/4" heat strengthened or laminated safety glass. Complete design, technical support and data specifications are available. Glass not included.

# GLASS CANOPY SYSTEM



WALL MOUNT

# REFERENCE DATA METRIC CONVERSION & RECOMMENDATION

# **Metric Conversion Chart**

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For your convenience, please find below a metric converter chart to assist you with the measurements of all items in the catalog.

fraction (")	decimal (")	millimeter (mm)
1/64	0.0156	0.3969
1/32	0.0313	0.7938
3/64	0.0469	1.1906
1/16	0.0625	1.5875
5/64	0.0781	1.9844
3/32	0.0938	2.3813
7/64	0.1094	2.7781
1/8	0.125	3.175
9/64	0.1406	3.5719
5/32	0.1563	3.968
11/64	0.1719	4.3656
3/16	0.1875	4.7625
13/64	0.2031	5.1594
7/32	0.2188	5.5563
15/64	0.2344	5.9531
1/4	0.25	6.35
17/64	0.2656	6.7469
9/32	0.2813	7.1438
19/64	0.2969	7.5406
5/16	0.3125	7.9375
21/64	0.3281	8.3344
11/32	0.3438	8.7313
23/64	0.3594	9.1281
3/8	0.375	9.525
25/64	0.3906	9.9219
13/32	0.4063	10.3188
27/64	0.4219	10.7156
7/16	0.4375	11.1125
29/64	0.4531	11.5094
15/32	0.4688	11.9063
31/64	0.4844	12.3031
1/2	0.500	12.7000

fraction (")	decimal (")	millimeter (mm)
33/64	0.5156	13.0969
17/32	0.5313	13.4938
35/64	0.5469	13.8906
9/16	0.5625	14.2875
37/64	0.5781	14.6844
19/32	0.5938	15.0813
39/64	0.6094	15.4781
5/8	0.625	15.875
41/64	0.6406	16.2719
21/32	0.6563	16.6688
43/64	0.6719	17.0656
11/16	0.6875	17.4625
45/64	0.7031	17.8594
23/32	0.7188	18.2563
47/64	0.7344	18.6531
3/4	0.75	19.05
49/64	0.7656	19.4469
25/32	0.7813	19.8438
51/64	0.7969	20.2406
13/16	0.8125	20.6375
53/64	0.8281	21.0344
27/32	0.8438	21.4313
55/64	0.8594	21.8281
7/8	0.875	22.225
57/64	0.8906	22.6219
29/32	0.9063	23.0188
59/64	0.9219	23.4156
15/16	0.9375	23.8125
61/64	0.9531	24.2094
31/32	0.9688	24.6063
63/64	0.9844	25.0031
1	1.000	25.4000

# TACO Recommends . . .



LOCTITE<sup>™</sup> 326 ADHESIVE OR EQUIVALENT

- Permanent bond with holding power up to 2,700 psi.
- Offers handling strength in 60 seconds, full cure in 24 hours.

#### **LEAD TIMES**

TACO's lead times are based on product availability and the time it will take to prepare and package products to avoid freight damage.

Unless otherwise stipulated, TACO will ship most stock orders the same day if they are received before 10:00 a.m. Orders received after 10:00 a.m. will ship the following day.

If requested, orders will be confirmed via telephone call, e-mail or fax by Customer Service. If a product is out of stock, you will be advised of the anticipated ship date.

#### **FREIGHT PROGRAM**

TACO's freight program has been designed to minimize the amount of damage that can occur in transit while ensuring efficient delivery time for your needs. The options available are:

- TACO direct orders within the regional areas serviced by a company owned vehicle will be delivered for a nominal charge.
- Common carrier. Orders will ship on the carrier of your choice. If preferred, TACO can assist in recommending a carrier and providing freight quotes. Unless otherwise requested, to avoid carrier collect fees TACO will ship your order freight prepaid with freight charges added to the invoice.
- TACO EZ-Freight Program. This program allows a quick turn around for one lineal profiles package between 144" and 240" in length anywhere in the continental US. Non-lineal packages are recommended to ship via UPS (see below). For your convenience, freight charges will be prepaid and added to the invoice. The fee schedule for this program is a flat rate assigned as follows:

Weight Freight Rate 1 to 100 lbs. \$130

- UPS. Orders will ship prepaid and freight charges will be added to the invoice. Orders can also ship as "Consignee billing" (recipient of goods will be paying for freight) or "Third Party billing". Each of these instances requires an open account with the carrier. TACO will advise on weight and size limitations at the time shipping arrangements are being made. The current standards are 130 inches in combined length and girth and/or 108 inches in length.
- Please note that packaging weight is not included in product weight but will be added to total product weight before freight fee calculations are made.

Shipments exceeding any weight limits or dimensions listed above will require a special quote by Customer Service. Rates apply to major metropolitan areas only; additional charges may apply in rural and residential areas.

#### DAMAGE, LOSS AND/OR SHORTAGE

TACO exercises the utmost care when packaging and shipping products to ensure your order is received in good condition. Any visible damage or lost packages noticed at the time of delivery must be communicated to the freight carrier immediately and a claim should be filed (TACO recommends adding a written note to the freight bill). TACO can assist with the process of filing a claim by providing information on the number of packages, shipment details and tracking but is unable to file a claim directly with the carrier once the goods have been received and accepted. It is also important that goods are inspected quickly to discover any hidden damages or shortages. Any additional shortages or damages should be communicated to Customer Service within five (5) days of receipt to ensure a replacement order is promptly processed.

#### **RETURNED GOODS POLICY**

TERMS & CONDITIONS

TACO products are all carefully tested and inspected to ensure optimal levels of performance. It is the responsibility of the receiving party to check all materials to ensure form & fitness for the application for which product was purchased. In the event that material is not fit for application, TACO's liability is limited to material cost only. Once product is altered in any fashion, TACO's liability ends. It is TACO's discretion whether product will be repaired or replaced without charge, subject to the performance guarantees stated in TACO's warranty.

REFERENCE DATA

All returns require prior authorization from Customer Service. An RM (Returned Materials) number will be issued for goods that appear to be defective or shipped in error. TACO will pay return freight within the continental US and replace the goods in these two instances. On all other instances, a minimum restocking charge of 20% will be applied and TACO requires the goods to be shipped back freight prepaid. Please contact Customer Service for more information.

The following requirements are also applicable for returned goods:

- A copy of the original invoice must accompany all returns.
- TACO is unable to accept special order products (made to order, cut to length, etc.) for return or credit.
- Goods must be returned in original condition and packaging to avoid additional charges.

#### **BUSINESS HOURS**

Offices hours are from 8:00 am to 5:00 pm, Eastern Standard Time, Monday through Friday.

#### **PAYMENT TERMS**

The accepted terms of payment are prepaid by Credit Card prior to shipping or Net 30 upon proper credit approval. To obtain a credit application and a list of credit requirements contact Customer Service.

#### MINIMUM ORDERS

TACO does its best to be easy to do business with. Therefore, a minimum order requirement has been eliminated for architectural trade customers. However, any orders below \$200 will be charged a \$20 handling fee. Additional charges may apply for cutting, coiling or special packaging.

#### A NOTE TO VALUED CUSTOMERS

TACO sells exclusively to architectural trade customers. TACO trade customers consist of architects, builders, glazing contractors, metal fabricators, designers, facility managers as well as construction product wholesalers and major retailers. Changes in production techniques and deviations in measurements may occur. Actual products may differ very slightly from the photo illustrations shown in this catalog. TACO is not responsible for any printing errors that may appear.

Railing systems shown are designed to meet industry standards for safety and code requirements in most areas. Since the codes and safety regulations are subject to local regulations and change without prior notice TACO Metals is not responsible for determining the proper system or components for your application. It is necessary to consult with a local licensed engineer to determine if the products you are using meet the required codes and structural requirements for your application. TACO Metals can provide test reports and data on demand or through our website at TACOrailing.com

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HANDRAIL BRACKETS STAINLESS STEEL 15-0005-000-00



RAILING SYSTEM STAINLESS STEEL 15-0004-000-00



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