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CLIP-LOC UL 580 WIND UPLIFT INFORMATION





CLIP-LOC UL 580 WIND UPLIFT INFORMATION (CONT.)



Metal Roof Deck Panels

Metal Sales Manufacturing Corporation has obtained fire resistance ratings for various products conducted according to test criteria set forth by 'Underwriters Laboratories' "Standard Fire Tests of Building Construction and Material" (ANSI/UL 263). This test procedure is identical to ASTM E-119 and NFPA 251.

The fire resistance rating is for the total assembly and not just the external metal panel. Ratings are expressed in hours and vary depending upon the assemblies. In general, the test criteria is to evaluate the assembly's ability to continue to support the superimposed loads and resist the passage of flame, high temperatures, or hot gases which will egnite combustible materials. The test assemblies are identified by an alpha-numeric design number.

For detail information on specific assemblies and hourly ratings see UL Fire Resistance Directory.

METAL SALES MANUFACTURING CORPORATION R9697

Mechanically attached metal roof panels - Type "Clip-Loc" secured by steel anchor clips. Anchor clips are attached to a hat shaped member* (minimum depth 1 in.) or a bearing plate**.

For use in Design Nos. P224, P225, P227, P230, P237, P508, P510, P512, P701, P711, P712, P713, P715, P717, P720, P722, P723, P724, P726, P731, P734, P736, P803, P814, P815, P818, P819, P821, P823, P824.

*Hat shaped member to be a minimum of 16 gauge. The member will be fastened through the roof insulation to the steel roof deck with min. No. 14 self-drilling and/or self-tapping fasteners. Spacing to be determined by the structural loading requirements. In addition any compressible UL Classified glass fiber blanket insulation with or without a vapor retarder facing may be used between the specified roof insulation and the metal roof panels.

**Bearing plate to be a minimum of 16 gauge. Member will be fastened through the roof insulation to the steel deck with min. No. 14 self-drilling and/or self-tapping fasteners.

See the UL Fire Resistance Directory for explanation of each design number listed above.



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LISTED

CLIP-LOC Section Properties and General Information



	SECTION PROPERTIES							ALLC	0WA (3 c	BLE or Mo	UNI ore E	FOR qual	M LC Spa	DADS ins)	s ps	F					
	Width Yield Weight			Width Yield	Yield	Weight	Top in Co	npression	Bottom in Compression			Inward						Out	ward		
Ga.	(in.)	KSI	PSF	lxx	Sxx	lxx Sxx		Load			Load			Load							
	` ,	-		In⁴/ft	In³/ft	In⁴/ft	In³/ft	2.5'	3'	3.5'	4'	4.5'	5'	2.5'	3'	3.5'	4'	4.5'	5'		
26	16"	50	0.99	0.0905	0.0748	0.0466	0.0566	175	128	97	76	61	50	45	42	40	37	35	32		
24	16"	50	1.30	0.1178	0.0979	0.0638	0.0756	231	169	129	101	81	67	66	59	51	44	37	29		
22	16"	50	1.69	0.1515	0.1264	0.0870	0.1001	302	222	169	133	107	88	109	107	105	103	101	99		

1. Theoretical section properties have been calculated per AISI 2001 "Specification for the Design of Cold-formed Steel Structural Members." Ixx and Sxx are effective section properties for deflection and bending.

2. Allowable load is calculated in accordance with AISI 2001 specifications considering bending, shear, combined bending and shear, deflection, and applicable testing when available. Allowable load considers the worst case of 3 and 4 equal span conditions. Allowable load does not address web crippling or fasteners/support connection and panel weight is not considered.

3. Deflection consideration is limited by a maximum deflection ratio of L/180 of span.

4. Allowable loads do not include a 1/3 stress increase in uplift.

ATTACHMENT DETAIL



GENERAL INFORMATION

► Slope

The minimum recommended slope for the Clip-Loc roof panel is 1:12.

Substructure

Clip-Loc is designed to be utilized over open structural framing or a solid substrate.

Clips

Clip spacing is based upon the spacing of structural framing members and loading requirements.

Coverage

Clip-Loc panels are available in a $1^{5}\!/_{8}$ seam height with a 16" width coverage.

Length

Minimum factory cut length is 5'-0". Maximum recommended panel length is 45'-0". Longer panels require additional consideration in packaging, shipping, and erection. Please consult Metal Sales for recommendations.

Fasteners

The fastener selection guide should be consulted for choosing the proper fastener for specific applications. Quantity and type of fastener must meet necessary loading and code requirements.

NOTE: All panels are subject to surface distortion due to improperly applied fasteners. Overdriven fasteners will cause stress and induce oil canning across the face of the panel at or near the point of attachment.

Availability

Finishes: Acrylic Coated Galvalume[®], or various Kynar 500 (PVDF) colors.

Gauges: 26ga, 24ga, and 22ga

FASTENER INSTALLATION TECHNIQUE

Recommended Tool Type - Use depth locating nose or adjustable clutch on screw gun to prevent overdrilling and strip out. **Do not use impact tools or runners.**

Seating the washer - Apply sufficient torque to seat the washer - do not overdrive the fastener.



To prevent wobbling - Make sure fastener head is completely engaged in the socket. If the head does not go all the way in the socket - tap the magnet deeper into the socket to allow full head engagement. Metal chips will build up from drilling and should be removed from time to time.

Protect drill point - Push only hard enough on the screw gun to engage clutch. This prevents excess friction and burn out of the drill point. Correct pressure will allow screw to drill and tap without binding.

Drilling through sheet and insulation - Ease up on pressure when drilling through insulation to avoid striking the purlin or girt with the point - apply more pressure after drill point contacts purlin or girt.

Drilling through purlin overlaps - Drilling through lapped purlins requires extra care. Excessive voids between purlins sometimes damages drill points and two self-drillers might be necessary to complete the operation. It is sometimes advantageous to predrill.

CONDITION OF SUBSTRUCTURE

Whether over solid substrate or open structural framing, panel distortion may occur if not applied over properly aligned and uniform substructure.

The installer should check the roof deck for squareness before installing Clip-Loc panels. Several methods can be used to verify squareness of the structure for proper installation of the panels.

METHOD "A" - One method for checking the roof for squareness is to measure diagonally across one slope of the roof from similar points at the ridge and eave and obtain the same dimension.

METHOD "B" - The 3-4-5 triangle system may also be used. To use this system measure a point from the corner along the edge of the roof at a module of three (3). Measure a point from the same corner along another edge at a module of four (4). Then by measuring diagonally between the two points established, the dimension should be exactly a module of five (5) to have a square corner. Multiple uses of this system may be required to determine building squareness. If the endwall cannot be made square, the roof system cannot be installed as shown in these instructions.





CLIP-LOC Design / Installation Considerations (cont)

VENTILATION

Proper design and installation of vapor barriers and ventilation systems are important to prevent condensation and the resulting problems of moisture damage and loss of insulation efficiency.

Condensation occurs when moisture laden air comes in contact with a surface temperature equal to or below the dew point of the air. This phenomenon creates problems that are not unique with metal buildings; these problems are common to all types of construction.

The underside of the metal roof on a typical metal building (no attic) should be protected from condensation by insulating with a faced insulation. This should reduce the potential of condensation forming on the underside of the panels.

On buildings that have an attic space or are being retrofitted with a metal roofing system, vents should be placed at both the eave and peak of the roof in order to prevent a buildup of moisture (humidity) in the attic space.





Typical metal building (no attic)

Building with attic or retrofitted

INSULATION

Insulation is recommended on all applications to act as a sound barrier, prevent condensation, and increase insulating value of the roof or ceiling system.

Typically, panels are installed over solid substrate but can be installed over open framing or metal decking (shown below) with many different types of insulation. Blanket, rigid, and reflective insulation are just a few. Maximum thickness for blanket insulation is three inches. Please contact your insulation supplier for specific recommendations on type of insulation, vapor barriers, and installation procedures.



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CLIP-LOC Design / Installation Considerations (cont)

SYSTEM EXPANSION / CONTRACTION

Steel roofing panels are subject to dimensional changes after installation due to exposure to varying temperatures. The greatest influence is solar energy. Steel roofing absorbs various amounts of heat depending upon color, finish, angle of exposure, and time of exposure.

The relationship of ambient temperature to building structural temperature must be considered when designing a Clip-Loc roof system. The clips for the Clip-Loc panels are designed for expansion and contraction of the panels in the longitudinal direction. Lateral expansion and contraction is accommodated by the configuration of the panel cross section and causes negligible panel movement.

When the total length of panel run exceeds the capability of the clips to accommodate the thermal movement, expansion joints must be designed into the structure.

SELECTION OF SYSTEM COMPONENTS

Clip-Loc Panel Clip - Clips are placed along the male leg of each panel prior to installing adjacent panels. Design wind uplift must be considered for proper clip spacing.



Clip-Loc Clip

The following chart should be used to determine proper fasteners required for clip installation on the selected applications (see Fastener Selection Guide page PGI-12-14 for other fasteners available).

APPLICATION	INSTAL REQUIR	LATION EMENTS	**CLIP SPACING	TYPE OF FASTENER	NUMBER REQUIRED
CLIPS	STANDARD	26 GAUGE	BY DESIGN	#10 X 1" PANCAKE HEAD DRILLER	2 FASTENERS
OVER PURLINS	STANDARD	24 GAUGE	**5'-0" O.C.	#10 X 1" PANCAKE HEAD DRILLER	2 FASTENERS
(16 GA. MIN)	STANDARD	22 GAUGE	**5'-0" O.C.	#10 X 1" PANCAKE HEAD DRILLER	2 FASTENERS
	STANDARD	26 GAUGE	BY DESIGN	#10 X 1" PANCAKE HEAD WOOD	4 FASTENERS
5/8" WOOD DECK	STANDARD	24 GAUGE	**3'-0" O.C.	#10 X 1" PANCAKE HEAD WOOD	4 FASTENERS
	STANDARD	22 GAUGE	**3'-0" O.C.	#10 X 1" PANCAKE HEAD WOOD	4 FASTENERS
CLIP OVER RIGID	STANDARD	26 GAUGE	BY DESIGN	DECK SCREW #14*	4 FASTENERS
INSULATION /	STANDARD	24 GAUGE	BY DESIGN	DECK SCREW #14*	4 FASTENERS
METAL DECK	STANDARD	22 GAUGE	BY DESIGN	DECK SCREW #14*	4 FASTENERS

* Length of Deck Screw will vary depending on the total thickness of the rigid insulation and metal (see page PGI-12). ** Based on UL 580. Subject to project loading requirements, closer clip spacing may be required. Contact your local Metal Sales branch representative for more information (see pages PGI-2 and 3).





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CLIP-LOC **RIDGE/HIP DETAIL**





CLIP-LOC SSR RIDGE DETAIL



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CLIP-LOC VENTED RIDGE DETAIL







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