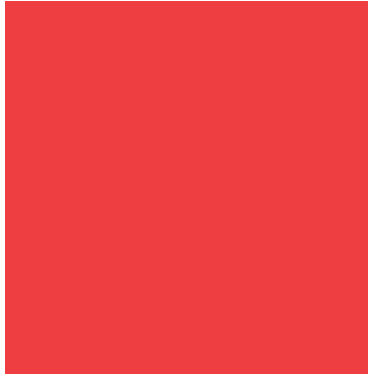


ALL STAR BLEACHERS®

Spectator Seating Solutions



www.allstarbleachers.com



About All Star Bleachers

Industry Leader

All Star Bleachers is proud to have been offering complete, innovative seating systems and services since 1946. Our vast product line includes standard bleachers and custom-engineered grandstands, as well as, team benches and our Champion™ line of stadium and arena seating. Standard angle frame bleachers are manufactured in varying lengths and feature aluminum angle structures or galvanized steel with extruded aluminum seating.

Custom bleacher units are also available and include non-elevated and elevated installations in various lengths and sizes. Design options include closed decks, aisles with substeps and handrails, handicap ramps and wheelchair seating for ADA compliance, press boxes and rooftop filming platforms.

All Star Bleachers has engineered seating solutions for a wide range of clients, including private and public schools and universities, municipalities, federal agencies, youth advocacy agencies, as well as contractors and architects. Our physical plant is state of the art in the bleacher and grandstand industry with an immense raw materials inventory and QuickShip capabilities.



Our Facility

All Star Bleachers has designed and engineered the highest quality seating system solutions in our 55,000 square foot manufacturing facility, located in the heart of Florida, for over 50 years.

Today, All Star Bleachers employs 50 full time team members including a department of designers with support of professional structural engineers.

All Star Bleachers strives to provide excellent service, products and on-time performance. For the most advanced products and services available in the aluminum bleacher industry, turn to All Star Bleachers.

Customer Service

All Star Bleachers' Customer Service staff is a customer friendly, knowledgeable team that is dedicated to excellence in service delivery and communication. The team is based out of All Star Bleachers' Lakeland, FL headquarters utilizing state-of-the-art manufacturing software system.

Our goal is to provide professional, courteous, timely and accurate service to every customer in a fair, consistent and accessible manner. All Star Bleachers' distributor partners and customers are our number one priority.



Bleachers and QuickShip



QuickShip items are pre-packaged and ready to ship within 72 hours!

All Star's bleachers are the industry's most popular and easy to purchase bleachers. Available in four different lengths in lightweight aluminum or galvanized steel, they are portable, durable, economical, and maintenance-free. Custom lengths are also available.



Item	R	H	Sts	D	Description	Wt
6A3S7.5	3	24"	15	5'	6" rise, 12" seat board, 7'6" length	222
6A3S15	3	24"	30	5'	6" rise, 12" seat board, 15' length	356
6A3S21	3	24"	42	5'	6" rise, 12" seat board, 21' length	503
6A3S27	3	24"	54	5'	6" rise, 12" seat board, 27' length	621
6A4S7.5	4	30"	20	7'	6" rise, 12" seat board, 7'6" length	269
6A4S15	4	30"	40	7'	6" rise, 12" seat board, 15' length	440
6A4S21	4	30"	56	7'	6" rise, 12" seat board, 21' length	618
6A4S27	4	30"	72	7'	6" rise, 12" seat board, 27' length	767
6A5S15C	5	6'2"	50	9'5"	6" rise, 12" seat board, 15' length	823
6A4S21C	5	6'2"	70	9'5"	6" rise, 12" seat board, 21' length	1,083
6A4S27C	5	6'2"	90	9'5"	6" rise, 12" seat board, 27' length	1,316
A5D15CEAR	5	8'	40	9'5"	8" rise, 10" seat board, 15' length with end aisle on right side (left side available as special order)	1,124
A5D21CA	5	8'	58	9'5"	8" rise, 10" seat board, 21' length with aisle	1,356
A5D27CA	5	8'	78	9'5"	8" rise, 10" seat board, 27' length with aisle	1,669
A5SD15C	5	8'	50	9'5"	8" rise, 10" seat board, single footboard to Row 3 then double footboard to Back Row, 15' length	817*
A5SD21C	5	8'	70	9'5"	8" rise, 10" seat board, single footboard to Row 3 then double footboard to Back Row, 21' length	1,022*
A5SD27C	5	8'	90	9'5"	8" rise, 10" seat board, single footboard to Row 3 then double footboard to Back Row, 27' length	1,250*
A8SD15C	8	10'	80	15'5"	8" rise, 10" seat board, single footboard to Row 3 then double footboard to Back Row, 15' length	1,428*
A8SD21C	8	10'	112	15'5"	8" rise, 10" seat board, single footboard to Row 3 then double footboard to Back Row, 21' length	1,837*
A8SD27C	8	10'	144	15'5"	8" rise, 10" seat board, single footboard to Row 3 then double footboard to Back Row, 27' length	2,250*
A10D21CA	10	11'4"	113	19'5"	8" rise, 10" seat board, 21' length	2,510*
A10D27CA	10	11'4"	153	19'5"	8" rise, 10" seat board, 27' length	3,079*
A10SD15C	10	11'4"	100	19'5"	8" rise, 10" seat board, single footboard to Row 3 then double footboard to Back Row, 15' length	1,793*
A10SD21C	10	11'4"	140	19'5"	8" rise, 10" seat board, single footboard to Row 3 then double footboard to Back Row, 21' length	2,246*
A10SD27C	10	11'4"	180	19'5"	8" rise, 10" seat board, single footboard to Row 3 then double footboard to Back Row, 27' length	2,763*
A15D21CA	15	14'8"	168	29'5"	8" rise, 10" seat board, 21' length	4,124*
A15D27CA	15	14'8"	228	29'5"	8" rise, 10" seat board, 27' length	5,082*

*Material weight only, does not include shipping crate weight. Items not available through QuickShip Program.

Code requirements vary in different states and in different localities within certain states. All Star Bleachers manufactures to industry standards – IBC 2006/ICC 300 and UBC 1994 Codes. It's recommended to check local code requirements.

Grandstands

Grandstands

All Star Bleachers' grandstands are custom designed and incorporate features such as our Champion™ line of stadium and arena seating, tiered seating areas, press boxes, and free-standing or integrated roofs. These grandstands are in use at many high schools and universities, as well as in motor speedways such as those located in Daytona, Talladega and Darlington.

Our custom grandstands can be designed as non-elevated and elevated installations in various lengths and sizes. Modifications can be made to the rise and tread dimensions to meet sight line and seating requirements. Options include closed decks, aisles with substeps and handrails, handicap ramps and wheelchair seating for ADA compliance, press boxes and rooftop filming platforms.



Angle Frame



Champion™ Stadium Seating



I-Beam



Handrails and Substeps



Powder Coating



Vertical Rail



Vomitory



Press Boxes



Champion™ Stadium & Arena Seating



Stadium



Arena



Bleacher



Sport



Quarterback



Spectator

Champion Stadium and Arena Seating

The Champion line of stadium and arena seating is the industry's newest state-of-the-art, solid injection molded polypropylene. Our engineers have developed winning designs that are both lightweight and strong. We use the same high-impact plastic that the automobile industry uses to manufacture car bumpers, not hollow plastic shells like other seating manufacturers.

Whether your system is made of steel, aluminum, concrete, or wood; the Champion line can be securely mounted to most surfaces.

Champion's outstanding features include:

- Manufactured in the USA
- Fade resistant U.V. inhibitors
- No rust, reduced maintenance cost
- Power wash for quick cleaning
- Seat and connecting mechanism resist cracking, peeling and fading
- Optional front or rear mount cup holders
- Decorative end panels accommodate logo and aisle letter
- Seat backs feature two recessed areas to accommodate donor plate or seat number

Services

All Star Bleachers is committed to providing guidance and offering our vast project experience and design expertise from the initial project idea to construction. Whether it's a football stadium or raceway arena, professional sports association or local fairgrounds, no matter the required seating capacity, or site conditions, All Star Bleachers provides comprehensive design services that turn ideas into reality.

In addition to budget estimates and proposal drawings, All Star Bleachers can assist in creating revenue generating features to your venue such as the Champion line of stadium and arena seating or VIP suites.

- **Custom Design**
- **Value Engineering**
- **Budget Estimates**
- **Pre-Construction Services**
- **Proposal Drawings**

All Star Bleachers also provides complete Construction Management and Administration services and installation, expansions, renovations, and ADA refurbishment services. Whether it's a new installation, an expansion, or renovation to an existing structure, All Star Bleachers can assist in the design and construction of any size project.

- **Construction Management and Administration**
- **Installation**
- **Expansion and Renovation**
- **ADA Refurbishing**



Before



After



Accessories



Team Benches

All Star Bleachers hasn't forgotten the players on the field, we offer 3 team bench solutions on game day or during practice. These benches can be bolted to surface or permanent mount supports and are available in standard lengths of 7'6", 15' and 21'. Custom lengths are available by special order.

Tip-n-Roll Kits

All Star Bleachers' makes it easy to move your bleachers from one venue to the next with a Tip-n-Roll Kit. These kits can be attached to All Star Bleachers' 3 or 4 row bleachers in standard lengths of 7'6", 15', 21' and 27'. The kit includes 4" non-marring (NoMar) castors and skids to protect your flooring system.

Tow Kits

All Star Bleachers' Tow Kits are available for most standard bleacher models and can add the unique versatility of moving your bleacher units for seasonal support changes or other needed functions.



Standard



Comfort



Deluxe

Item	H	Sts	D	Description	Wt
SSBA7.5	17"	5	10"	Standard Team Bench, 10" seat, surface mounting frame, 7'6" length	70*
SSBA15	17"	10	10"	Standard Team Bench, 10" seat, surface mounting frame, 15' length	181
SSBA21	17"	14	10"	Standard Team Bench, 10" seat, surface mounting frame, 21' length	503
CSBA7.5	30.5"	5	16"	Comfort Team Bench, 10" seat with backrest, surface mounting frame, 7'6" length	79*
CSBA15	30.5"	10	16"	Comfort Team Bench, 10" seat with backrest, surface mounting frame, 15' length	198
CSBA21	30.5"	14	16"	Comfort Team Bench, 10" seat with backrest, surface mounting frame, 21' length	265
DSBA7.5	30.5"	5	16"	Deluxe Team Bench, 12" contoured seat with backrest, surface mounting frame, 7'6" length	80*
DSBA15	30.5"	10	16"	Deluxe Team Bench, 12" contoured seat with backrest, surface mounting frame, 15' length	200
DSBA21	30.5"	14	16"	Deluxe Team Bench, 12" contoured seat with backrest, surface mounting frame, 21' length	269
TNR7.5				Tip-n-Roll Kit with rubber bumpers for 7'6" length bleacher	15
TNR15				Tip-n-Roll Kit with rubber bumpers for 15' length bleacher	21
TNR21				Tip-n-Roll Kit with rubber bumpers for 21' length bleacher	27
TNR27				Tip-n-Roll Kit with rubber bumpers for 27' length bleacher	33
				Tow Kit includes 2 wheels with axles, 1 tow bar, and coupler	100*

*Items not available through QuickShip Program. Note: Galvanized surface mounting frames and Aluminum and Galvanized permanent mounting frames also available.



www.allstarbleachers.com



A View to all the Action

All Star Bleachers has been providing state-of-the-art seating system solutions for both indoor and outdoor applications. Whether you're in the market for standard code bleachers, custom designed grandstand, or stadium and arena seating, you can feel confident that you are working with a company that for over 50 years has and continues to design and manufacture our entire product line in the USA.

All Star Bleachers leads the industry delivering affordable, quality bleachers...Quick, with reduced shipping costs. This is accomplished by producing standard bleachers in bulk and warehousing them at 8 strategically located QuickShip distribution centers in the USA and Canada.



Corporate Headquarters/ Manufacturing Facility

6550 New Tampa Highway
Lakeland, FL 33815
800.875.3141

QuickShip Distribution Centers

Midwest

Indiana QuickShip
2602 Innovation Court
Fort Wayne, IN 46818

West

Utah QuickShip
4080 West Farm Road
Salt Lake City, UT 84088

Northeast

Pennsylvania QuickShip
3820 Hempland Road
Mountville, PA 17554

Southeast

North Carolina QuickShip
1301 Penco Drive
Hamilton, NC 27840

South

Tennessee QuickShip
5355 Distriplex Farms Drive
Memphis, TN 38141

Florida QuickShip

6550 New Tampa Highway
Lakeland, FL 33815

Texas

Texas QuickShip
6615 Roxburgh, Suite 200
Houston, TX 77041

North

Canada QuickShip
6460 Kennedy Road, Unit B
Mississauga, ONT L5T2X4

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Mixed Sources

Product group from well-managed forests, controlled sources and recycled wood or fiber

www.fsc.org Cert no. BV-COC-054711
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Seating Solutions 11-09 ASB