

Interior Door Catalog

We're door people.





CraftMaster offers a complete selection of interior doors to fit any home.

Select the door that is right for you

Molded Doors

Molded doors are made from engineered wood to provide beauty and low maintenance at a superior value. Molded doors are available with either a wood grain texture or smooth surface in nine panel designs. They add style and warmth to your home, while resisting shrinking, swelling, cracking and joint separation.

• Covered by a 5-year warranty.



Wood Doors

Wood doors combine cutting edge technology with old-fashioned craftsmanship. Available in a range of heights and widths, CraftMaster wood doors are available in 1-3/8" thickness and in a variety of wood species and panel designs.

• Covered by a 2-year warranty.



French Doors

French doors bring more options for interior spaces. CraftMaster offers clear pine or primed. Available in I-Lite, IO-Lite, and I5-Lite doors.









CraftMaster Interior Door Catalog

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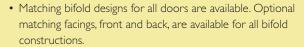
CraftMaster Molded Doors

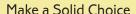
Made from molded high-density fiberboard, CraftMaster doors resist shrinking, swelling, cracking and joint separation.

Specify the Door That Makes the Grade

- CraftMaster molded doors are routinely tested against 14 different criteria including water resistance, adhesion and overall durability to ensure consistent product quality. For full details, visit craftmasterdoors.com.
- All doors are available primed and ready to paint. For ease of installation, select profiles are available in four Pre-Stained colors and in Pre-Finished White.
- CraftMaster doors can be specified in 1 3/8" and 1 3/4" thicknesses.
- All 1 3/4" thick CraftMaster doors can be manufactured to meet 20-, 45- and 60- minute fire ratings as per Warnock Hersey specifications.







- For the heft and sound-deadening properties of solid wood, specify solid core construction.
- CraftMaster doors can be specified for either hollow or solid core construction and with either finger-joint or MDF stiles and rails.

Easy on the Outside

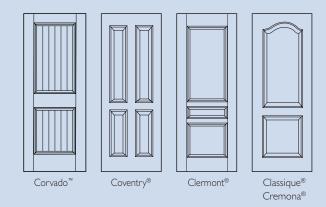
No old growth timber is harvested for the manufacture of CraftMaster designs. Instead, by-products from sawmill operations are used to convert wood chip waste into designs of true beauty.

Tough on the Inside

CraftMaster molded doors are manufactured using advanced panel technology, wood fiber, and environmentally safe resins to create precisely engineered wood products that perform better than their solid wood counterparts. A CraftMaster door facing is made from an engineered wood fiber mat that is molded under intense heat and pressure into an 1/8" (3.2mm) thick sheet of high-density fiberboard. The result assures consistent quality from door to door, room to room, and home to home.









We're door people.

Colonist design offers traditional style and a broad selection



Colonist®

Pine wood grain texture or smooth finish

- Distinguished by more than a quarter century of precision craftsmanship and design, this classic design rises above all imitators.
- Available in 6'8", 7'0" and 8'0" passage and bifold sizes.



Colonist® Commercial

Smooth finish

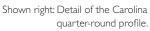
- Elegant and durable, subtle and strong, this door is the ideal combination of business and pleasure.
- Fits most standard commercial hardware, including door closers, exit devices, kick plates, and card and mortise locks.
- Ideal for hotels, healthcare facilities and office buildings.
- Available for 3'0" openings in 6'8" and 7'0" heights.



Carolina®

Pine wood grain texture

- A unique, quarter-round profile adds a stately quality to the classic six-panel design.
- Available in standard 6'8" passage and bifold sizes.







Colonist design is also available in four Pre-Stained colors and in Pre-Finished White



CraftMaster Pre-Stained and Pre-Finished White

Pine wood grain texture

- Instant elegance is yours with the ready-to-install, Pre-Stained Colonist door, available in four shades as well as Pre-Finished White.
- Available in standard 6'8" passage and bifold sizes.

CraftMaster Natural®



NOTE: Due to the use of a protective topcoat sealer, Pre-Stained and Pre-Finished White doors cannot be repainted without fully removing the topcoat sealer.



CraftMaster Harvest®



CraftMaster Mesa





CraftMaster Canyon





Colonist® Pre-Finished White

Smooth finish, clean designs



Carrara® Smooth finish

- Austere yet welcoming, this uncluttered design has limitless appeal.
- Available in 6'8", 7'0" and 8'0" passage and bifold sizes.



Corvado™

Smooth finish

- The warmth and richness of a traditional plank door with a distinctive groove and modified sticking pattern for added detail.
- Covered by U.S. Patent D541947.
- Available in 6'8", 7'0" and 8'0" passage and bifold sizes.

Shown right: Detail of the Corvado plank panel door.



Caiman® Smooth finish

- A two-panel, true arch design that's the picture of elegant simplicity.
- Available in 6'8", 7'0" and 8'0" passage and bifold sizes.



Cremona®

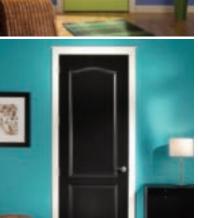
Smooth finish

- Bold, sleek, stylish, this door brings chic to any room.
- Available in 6'8", 7'0" and 8'0" passage and bifold sizes.

Coventry® Smooth finish

- A classic design that manages to have both a unique character and a universal appeal.
- Available in 6'8", 7'0" and 8'0" passage and bifold sizes.





Rich texture, in a variety of designs



Carmelle®

Oak wood grain texture

- Arched tops lend a storybook flair to this four-panel classic.
- Available in standard 6'8" passage and bifold sizes.

Carmelle® Pre-Finished White

Oak wood grain texture

• Available in standard 6'8" passage and bifold sizes.



Clermont®

Oak wood grain texture

- A simple, straightforward design versatile enough to contribute to any décor.
- Available in standard 6'8" passage and bifold sizes.



Coventry®

Oak wood grain texture

- A classic design that manages to have both a unique character and a universal appeal.
- Available in standard 6'8" passage and bifold sizes.



Classique®

Oak wood grain texture

- Bold, sleek, stylish, this door brings chic to any room.
- Available in standard 6'8" passage and bifold sizes.

Classique® Pre-Finished White

Oak wood grain texture

• Available in standard 6'8" passage and bifold sizes.





CraftMaster molded doors offer a depth of design options



Cellini Series

- The Cellini Series consists of a special molding affixed to a raised panel door allows you to capture the depth, character and beauty of a custom door, without the custom wood door price.
- The molding, perfectly mated with CraftMaster raised panel designs, can be affixed to the door for the ultimate in flexibility.

Caiman® Cellini

Smooth finish

- Two-panel, true arch top design.
- Available in 6'8", 7'0" and 8'0" passage and bifold sizes.



Cellini plant on part to a CraftMaster door creates a door with an extra dimension.



Carrara® Cellini

Smooth finish

- Modern two-panel, square top design.
- Available in 6'8", 7'0" and 8'0" passage and bifold sizes.

 $Corvado^{\mathsf{TM}}$ Cellini (Corvado design shown on page 7) Smooth finish

- Two-panel, square top plank design.
- Available in 6'8", 7'0" and 8'0" passage and bifold sizes.



CraftMaster® Reflections Series

Oak wood grain texture

- The only door available with one mirrored side and a choice of a wide range of panel designs on the other:
- Choose from Coventry, Classique, Carmelle, Clermont and Colonist designs.
- Unique design allows you to save space without sacrificing style, adding convenience and value to any home.
- Offered in standard 6'8" height, seven widths, oak wood grain textured finish.

CraftMaster Wood Doors

Warmth of Solid Wood

CraftMaster wood doors are available in a range of designs and wood species. Those available in-stock for immediate shipment include: Radiata and White Pine passage and bifold doors in both 6-panel and 4-panel designs, louver passage doors (louver-over-louver and louver-over-panel), and French doors in clear pine or primed (in I-Lite, I0-Lite or I5-Lite designs).

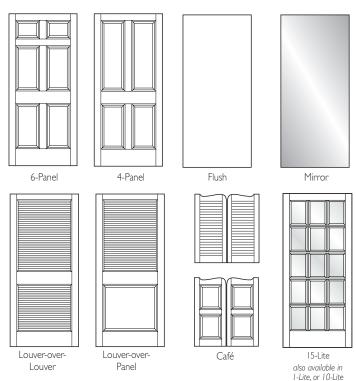
Wood doors are constructed using hardwood dowels and glue, with high quality Stanley hardware (Stanley BF 30 - 2400 Series).

• Covered by a 2-year warranty.



Size Options

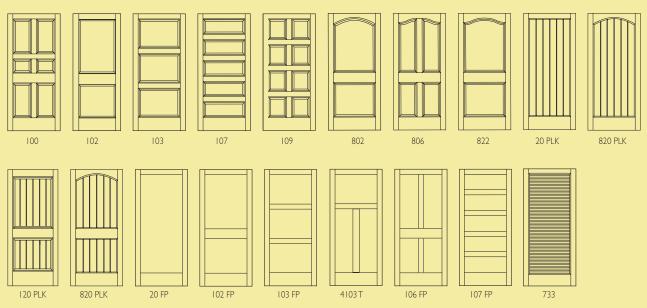
Available in a range of widths in 6'8" height.



Bifold sizes are available for all doors shown except café and 15-Lite doors.

Special Order

The designs below are available in a range of wood species, including: Red Alder, Douglas Fir, Knotty Pine, Northern Red Oak, Ponderosa Pine, and Poplar. Contact your door supplier for special order timelines and information.





CraftMaster Wood Passage Doors



6-Panel Pine Doors Radiata Pine

• Available in 6'8" and 8'0" passage sizes.



4-Panel Pine Doors

Radiata Pine

• Available in standard 6'8" passage sizes.



Flush Doors

- Available Pre-Finished in Mendocino Oak, Prairie Oak, Desert Gray, Chesapeake Oak, or Crystal White.
- Flush doors available in Lauan, Birch, Oak, Hardboard, or Primed
- Available in 6'8", 7'0" and 8'0" passage sizes.

Shown Right: Pre-Finished Chesapeake Oak

Shown Left: Unfinished Oak



CraftMaster Wood Bifold Doors



Radiata Bifold Doors

Solid pine construction

- 6-panel or 4-panel.
- Available in standard 6'8" bifold sizes.
- DoorThickness I-3/8"

Shown Left: 4-Panel design

Shown Right: 6-Panel design





Pine Bifold Doors

Solid pine construction

- 6-panel or 4-panel.
- Available in standard 6'8" bifold sizes.
- DoorThickness I-1/8"



Flush Bifold Doors

Solid pine construction

- Hollow flush doors are available in Oak, Birch, Lauan, or Hardboard.
- Available in standard 6'8" passage and bifold sizes.



Louver Pine Bifold Doors

Solid pine construction

- Louver-over-panel, or louver-over-louver style.
- Available in standard 6'8" passage and bifold sizes.
- DoorThickness I-1/8"

Shown Left: Louver-over-panel

Shown Right: Louver-over-louver



CraftMaster Wood Café, Louver and Mirror Doors



Café Doors

Solid pine

- Available in louver or raised panel designs.
- For openings 2′0″, 2′2″, 2′4″, 2′8″, 2′10″, 3′0″.

Shown Left: Louvered design

Shown Right: Raised panel design





Louver Passage Doors

- Louver-over-panel, or louverover-louver style.
- Available in standard 6'8" passage sizes.

Shown Left: Louver-over-panel

Shown Right: Louver-over-louver





Mirror Doors and Bifolds

- Available in bifold or bypass configurations.
- Safety backed mirror conforms to Category II standards.
- Solid Pre-Finished steel frame.
- Available in 6'8" and 8'0" bifold and bypass door sizes.

Shown Left: Bypass mirror doors

Shown Right: Bifold mirror doors





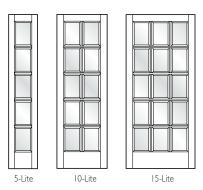
CraftMaster Wood French Doors



10-Lite French

Pine or Primed

- Available in 6'8", 7'0" and 8'0" passage sizes.
- Oak is available by special order.
 Check with your door supplier.

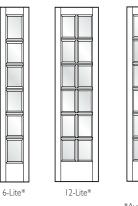




15-Lite French

Pine or Primed

- Available in 6'8", 7'0" and 8'0" passage sizes.
- Oak is available by special order. Check with your door supplier.





18-Lite*
*Available 8'0'' only

1-Lite French

Pine or Primed

- Availabe in 6'8", 7'0" and 8'0" passage sizes.
- Oak is available by special order. Check with your door supplier.





I-Lite

CraftMaster Wood Interior Doors 2-Year Warranty



CraftMaster wood doors made by CraftMaster Manufacturing, Inc. (CMI, hereafter Seller) are warranted to be of sound material and workmanship and to be free of manufacturing defects which would cause the door to be unfit for ordinary recommended use for the period of twenty-four months from the date of shipment provided the handling, installation, and finishing instructions listed below are followed. Failure to follow these guidelines voids the warranty.

NOTE: Trimming doors will void the warranty.

Normal characteristics of kiln dried wood include, but are not limited to, minor swelling and shrinking of parts made from wood, raised grain, minor pitch pockets, natural grain and color variations. Natural expansion and contraction of wood occurs with variations in climatic and atmospheric conditions such as humidity and temperature and is not a defect hereunder.

Warp in the plane of the door itself will be considered a defect only if it exceeds one-quarter inch (1/4") when measured as a deviation from a straight edge. CraftMaster wood doors over 3'0" wide or 7'0" high are excluded from the warranty against warp. Improper hanging of the CraftMaster wood door or unsquare door frames are not considered to be defects.

Any CraftMaster wood doors found to be defective by the Seller will be repaired and replaced, or the purchase price will be refunded at the option of the Seller, provided the handling, installation and finishing instructions have been followed.

An extended warranty period is granted solely for seal failure on insulated glass units (moisture between glass) for a period of ten (10) years from the date of manufacture. At Seller's sole discretion, the replacement door or glass will be shipped from the source of product. Seller will not, under any circumstances, be liable for installation, refinishing or painting. Cracked or broken glass is not covered by this warranty. The glass warranty will be void if the product is not properly installed according to Seller's installation instructions contained herein, or is used in or around swimming pools, saunas, sprinkler systems or greenhouse enclosures; or if installed over 5,000 ft. above sea level unless units were ordered with high altitude breather tubes. No agent, employee or representative of Seller has any authority to bind Seller to any affirmation, representation or warranty concerning Seller's products, except as expressly stated herein.

The foregoing is in lieu of all other expressed warranties. All implied warranties of merchantability or fitness for a particular purpose are hereby limited in duration to the two-year period stated herein. The

liability of the Seller is expressly limited to replacement or repair of the defects of the CraftMaster wood door, or refunding at its option. CMI will not be liable for any other expense, injury, loss or damage, whether direct or consequential, arising in connection with the sale or use of, or inability to use, any CraftMaster wood door, for any purpose. No purchaser shall be entitled to consequential damages as defined in the Uniform Commercial Code. Final determination of whether or not a defect exists shall be made solely by Seller in accordance with procedures established by Seller.

FINISHING OPTIONS

You may choose from a wide variety of stain or paints to finish your door. Paint dealers have a broad selection of color chips on hand to demonstrate the look you can achieve when finishing CraftMaster wood doors.

Apply either oil-based or latex resin-based paints over an oil-based primer. (Latex or water base primer may contribute to raised grain). Take care in following these finishing instructions. Be sure to evaluate the condition your CraftMaster wood door will endure, such as direct exposure to severe climates, before deciding on the specific finish to

HANDLING

- Do not walk on any door units. Some units contain glass.
- Avoid dragging doors across one another.
- Keep doors clean.
- Store doors flat on a level surface in a dry, well ventilated interior space.
- Doors should be conditioned to average prevailing relative humidity of the locality before hanging. This generally takes 48 to 72 hours.
- Doors should be delivered to the building site only after the concrete, plaster, stucco, sheetrock work and paint are completely dry.
- Doors should not be subject to extreme or rapid changes in heat or humidity. Avoid sudden changes such as forced heat to dry out a building.
- If the doors are to be stored on the job site, all ends and edges must be sealed with a quality oil-based sealer in order to prevent undue moisture absorption.





CraftMaster Wood Interior Doors 2-Year Warranty



PREPARATION FOR FINISHING

- Adjust or align components if necessary before finishing. Wood panels and other components "float" and may be moved. Be careful not to damage the door.
- Before applying the first coat of finish, sand the entire surface with 5/0 sandpaper (180 grit). This is to remove fingerprints, handling marks, and any raised grain and will help insure a more uniform finish.
- Clean door thoroughly with a cloth after sanding to remove all dust or foreign material. Avoid using compressed air to blow off door as moisture or oil in the air may cause spotting. Avoid using caustic or abrasive cleaners.
- All surfaces of the door must be properly finished. The edges (top, bottom and sides) should be coated with each and every coat of finish that is applied to each face of the door.
- When staining, a wood conditioner may be used to help achieve a more uniform finish. Be sure to follow the wood conditioner manufacturer's instructions closely.
- Hang door before finishing to avoid damaging the finished door.
 Door should be removed from frame for finishing.

FINISHING

I. Stain-and-Clear Finish

When staining, a wood conditioner may be used to help achieve a more uniform finish. Be sure to follow the wood conditioner manufacturer's instructions closely. A solvent-borne finish system is recommended for interior doors and may be a lacquer-based system. For best performance, a minimum of two clear top coats should be used over stains.

2. Paint Finish

Doors should be sealed with a good quality oil-base primer followed by two top coats of a solvent-base or latex enamel.

FITTING AND HANGING

- Immediately after cutting and fitting (before hanging), seal all cut surfaces and ends of door with an effective quality sealer. See exterior and interior finishing recommendation for complete instructions.
- When hanging door, allow adequate clearance for swelling of door or frame in damp weather. Allow approximately 3/16" clearance for swelling when the door is installed in fully dry conditions. Jambs must be plumb.
- The CMI warranty is not valid for doors that have been trimmed. Some users still choose to trim the door. If you choose to trim the ends of doors, you assume all liability. Do not cut doors down in height by more than 2 9/16" (13/16" from the top and 1 3/4" from the bottom). Care should be taken in cutting doors down in width (maximum 1/8" each side) to avoid exposing engineered core. A sharp fine tooth saw should be used for trimming ends of doors.
- Caution must be used to avoid impairing the strength of the door when fitting for locks. Allow at least 1" of wood back of mortise.
- Use three hinges on doors up to 7' in height and four hinges on doors over 7'. Hinges must be set in a straight line to prevent distortion.
- Jambs and stops must be set square and plumb.

MAINTENANCE

Your CraftMaster wood door has been handcrafted to last for years to come. Its finish will require periodic maintenance to keep it looking great. Regular finish maintenance is also a requirement of the warranty that is included with every CraftMaster wood door.

Here are indicators that it is time for maintenance:

- 1. Hairline cracks in the top coat of finish.
- 2. Changes in the color of the finish.
- 3. Changes in the texture of the finish, such as flaking or scaling.
- 4. Dullness or chalkiness in the finish.

CraftMaster Molded Interior Doors 5-Year Limited Warranty



Products Covered: CraftMaster Interior Molded and Flush

Doors, constructed to standard specifications including solid core, semi solid, and hollow core constructions, purchased from CraftMaster Manufacturing, Inc. (CMI) door plants in Garland, TX, Ozark, AL, or Christiansburg, VA. The warranty is valid for solid core door construction on the following 8′0″ doors ONLY: Smooth Coventry®, Cremona®, Caiman®, Carrara®, and Corvado™.

CMI warrants that the door will be free of manufacturing defects in material and workmanship for a period of five (5) years from the date of its original purchase. This warranty only applies to the original installation of the door.

NOTE: Trimming doors will void the warranty.

GENERAL PROVISIONS AND LIMITATIONS

If a defect occurs, CMI, at its discretion and maximum, will furnish a replacement door, repair the door or refund the original purchase price. **CMI WILL NOT PAY THE COSTS OF LABOR, INSTALLATION OR FINISHING FOR ANY REPLACEMENT DOOR.**

The following exclusions apply:

- (a) Any defects in the coatings or field finishes on the door and accessories
- (b) Color variation or the appearance of high gloss on Pre-Finished molded doors
- (c) Natural variation in the color and texture of wood veneers
- (d) Doors larger than $3'0'' \times 8'0''$ or greater that warp
- (e) Doors over 7'0" in height installed with fewer than 4 hinges
- (f) Bow or misalignment in the frame of the jamb as hung
- (g) Normal wear and tear
- (h) Improper use, installation, or lack of maintenance
- (i) Doors altered by others that contribute to door failure
- (j) Doors with face grooving into or through crossbands on wood veneers
- (k) Doors made with different materials on either side
- (I) Incompatibility of hardware with a particular door construction
- (m) Incidental or inconsequential damage
- (n) Failure to follow applicable handling, installation, care and maintenance instructions

NOTE: CMI may choose to defer replacement of warped doors for up to 12 months from the date of the original installation in order to allow the door to equalize to humidity and temperature.

Claims must be made in writing to CMI within 60 days of discovery of the defect. Claims should be mailed to:

CMI CraftMaster Door Division, Attn: Claims Department 680 Scattergood Dr., NW, Christiansburg, VA 24073

After receiving such notice, CMI must be given a reasonable opportunity to inspect and verify the claim. To expedite the claims process, please provide the following information:

- 1. Description of door
- 2. Name and address of owner
- 3. Proof of sale
- 4. Detailed explanation of defect

Disclaimer of Implied Warranties & Limitations of Remedies

The limited warranties state the entire liability of CMI. With respect to the products covered by them, CMI shall have no liability for any incidental or consequential damages. No person is authorized to make any representation or warranty on behalf of CMI except as expressly set forth above, and any such statement shall not be binding on CMI.

Except as expressly set forth above, CMI makes no warranty of any kind, express or implied, including, without limitation, any implied warranty of merchantability or fitness for a particular purpose. The foregoing disclaimer of implied warranties shall not be applicable to sales subject to the Magnuson-Moss warranty act, in which case the duration of any implied warranties shall be the duration of the limited warranty or such shorter duration as provided under applicable state law. These limited warranties give you specific legal rights, and you may also have other rights which vary from state to state.

TOLERANCES

- 1. Width, height, and thickness dimensions: +/- 1/16".
- 2. Squareness (as measured by difference of diagonals): <= 1/8".
- 3. Maximum warp of ¼", unless storage, handling or finishing can be shown to cause warp. The term 'warp' shall include bow, cup, and twist. Measuring the amount of warp present in a door shall be done by placing a straight edge, taut wire, or string on the suspected concave face of the door at any angle (i.e. horizontally, vertically, diagonally) with the door in its installed position. The measurement of bow, cap, and twist shall be made at the point of maximum distance between the bottom of the straightedge, taut wire or string and the face of the door.
- 4. Stile, rail, and core show-through (telegraphing) on flush faces shall not be considered a defect unless the faces of the door vary from a true plane in excess of 1/100" in any three inch span.

HANDLING, JOB FINISHING AND INSTALLATION INSTRUCTIONS

- . Deliver door(s) to building site after plaster or cement is dry. If doors are stored at job site for more than one week, all edges should be sealed.
- Handle with clean gloves and do not drag doors across one another or across other surfaces.
- Store doors flat on a level surface in a dry, well ventilated building. Cover to keep clean, but allow air circulation.
- 4. Doors should not be subjected to excessive water, abnormal heat, extreme dryness, humid conditions or sudden changes therein. They should be conditioned to average prevailing relative humidity of the locality before hanging.
- The utility or structural strength of the door must not be impaired in the fitting of the door, the application of hardware, or cutting and altering the door for lights, louvers, panels, or any other special details.
- 6. Two hinges may be used for hollow core doors weighing less than 50 pounds or 6'8" or less in height. Solid core doors 6'8" in height require 3 hinges. All doors 7'0" or greater require 4 hinges. Field trimming of bifold and passage doors will void the warranty.
- Before finishing, remove handling marks or effects of exposure to moisture through a thorough, final sanding over all surfaces of the door using a fine grit sandpaper. Clean before applying sealer or finish.



CraftMaster Environmentally Responsible Manufacturing





Pioneers in Pennsylvania

Towanda, Pennsylvania is home to CMI and the technology that created CraftMaster designs in 1968. The Towanda mill pioneered the development of Pre-Stained door designs, and continues to be the only facility worldwide to manufacture this product with this proprietary technology.

Towanda, Pennsylvania plant details:

- 17.5 acres under roof
- 273 acres of land
- 650+ facility employees
- Specially engineered manufacturing lines which allow for production flexibility
- Manufactures products for use in U.S., South America, Asia, and Europe
- Pioneered the molded door design technology in 1974
- Developed the technology to manufacture Pre-Stained doors
- Created the TEC™ process used to produce MiraTEC and Extira





At the heart of all CMI products is a commitment to an environmentally friendly manufacturing process. No old growth timber is harvested to make CraftMaster, MiraTEC or Extira. Instead, wood chips, which are the by-products of sawmill operations, are broken down into fibers, and then exposed to intense heat and pressure to create CMI engineered wood products.

CMI's Towanda facility has surpassed 12 million man hours without a lost time injury and was formally



recognized for re-certified Voluntary Protection Program (VPP) status. VPP is a program established by OSHA to recognize superior performance in the field of health and safety.

CraftMaster Door Manufacturing





CMI manufactures and markets a full line of CraftMaster molded, wood and flush doors.

• State-of-the-art manufacturing facilities are located across the U.S.

Plant Locations:

- ★ Garland, Texas 866-622-3667
- ★ Ozark, Alabama 888-332-1976
- ★ Christiansburg, Virginia 888-445-4201
- Distribution Capabilities
- Manufacture over 100 door products







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See our complete list of doors and sizes online at craftmasterdoors.com



CONTACT US

1.800.405.2233

craftmasterdoors.com



