Series T325 • Series T350 • Series T400 • Series T450 2 1/4" Terrastile™ Entrance Doors



CONFIGURATIONS

Single leaf - Inswing or Outswing • Pair - Outswing

You can find a combination of beautiful style and durability in this quality terrace door. EFCO Terrastile™ doors are ideal for high rise residential, condominiums and hotels, and are designed for ease of operation without compromising security and performance. Also, the E-Strut™ thermal isolators in the stile rails and frame allow dual finish capability.

Features	Benefits
Four fully adjustable custom aluminum extruded	Smooth door motion

Four fully adjustable custom aluminum extruded hinges on each door leaf	Smooth door motion Easy to operate					
	Improves durability in applications such as hotels and condominiums					
Available as single door or pair, with out-swing or in-swing motion	Accommodates multiple design options					
Mitered corner construction on each door leaf and multipoint locking hardware (300 Series stainless steel)	Exceptional durability for high-quality applications					
E-Strut™ thermal isolator	Dual finish capability					
	Improved thermal performance					
Solid brass forged handles and face plates	Options to address aesthetic concerns					
available in various finishes	Dependable hardware operation					
Stainless steel hardware is available	Provides excellent resistance to corrosion abrasion and scratches					
Accommodates up to 1" glazing	Flexibility in design requirements for glazing					
Anodized and painted finishes available	Multiple options to answer economic and aesthetic concerns					

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PERFORMANCE DATA

SINGLE	OUTSWING	DOOR

AAMA RATING	HGD-HC55
AIR INFILTRATION	<10 CFM/SF @ 6.24 PSF
WATER	NO LEAKAGE @ 15.0 PSF
STRUCTURAL	±82.5 PSF
CRF FRAME	59 ^E
CRF GLASS	61 ^E

SINGLE INSWING DOOR

AAMA RATING	HGD-HC40 ^a
AIR INFILTRATION	<10 CFM/SF @ 6.24A PSF
WATER	NO LEAKAGE @ 6.0A PSF
STRUCTURAL	±60.0A PSF
CRF FRAME	
CRF GLASS	

Note: All performance data is subject to change based on testing recertification and/or revised AAMA testing protocol. Please contact EFCO for latest performance values.

T350I THERMAL U-FACTORS*								
CENTER OF GLASS	CONFIGURATION AND SIZE							
U-FACTOR	SINGLE** 38" X 79"	SINGLE 42" X 96"						
0.48	0.60	0.58						
0.34	0.51	0.50						
0.28	0.48	0.46						
0.24	0.45	0.43						
0.20	0.43	0.41						

* Based on NFRC 100
**NFRC Gateway size

T350, T400, T450	POLYC	CARBON	ATE	GLASS OR PANEL												
GLAZING CHART	3/16"	1/4"	5/16"	3/16"	1/4"	1/4"**	5/16"	7/16"	1/2"	9/16"	5/8"	3/4"	7/8"	15/16"	1"	1-1/16"
MONOLITHIC &															_	
INSULATED GLASS										l					Α	

^{*-}Obscure Glass Thickness

A-Available Glazing Option **Blank** - N/A



^{**-}Laminated Glass Thickness

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Frame Construction

The frame is constructed from .125" nominal material wall thickness aluminum of 6063-T6 alloy with a depth of 3 1/4", 3 1/2", 4", or 4 1/2". An equal leg frame is standard. Corners are of screw spline construction and back sealed with a small-joint seam sealer. See Illustration 1.

Door Leaf Construction

The 2 1/4" deep vent consists of tubular aluminum members with .125" nominal material wall thickness of 6063-T6 alloy. Door leaf corners are mitered, angle reinforced, crimped, cold epoxy welded, and back sealed with a small-joint seam sealer. See Illustration 2.

Weather Stripping

All door leafs are dual weather-stripped with a dual-durometer Santoprene® gasket. The exterior gasket is intentionally omitted at the door leaf bottom rail for outswing door leafs and at the vent top rail for inswing door leafs, allowing air to pressure equalize the void between the door leaf and frame. Each door leaf utilizes the pressure equalization technique for superior water resistance.

Thermal Barrier

All frames and door leafs are thermally isolated with two thermal struts consisting of glass reinforced polyamide nylon, mechanically crimped in raceways extruded in the exterior and interior extrusions.

See Illustration 3.

Hardware

Three types of hardware styles and several color variations of activation handles are offered. Lock sets come in half sets with thumb turn inside, no lock outside, or full sets with thumb turn inside, key lock outside. All entrances use non-magnetic stainless steel multi-point locking hardware for greater design pressures and added security.

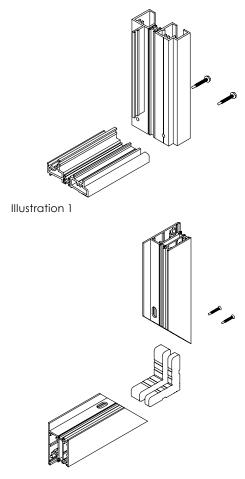


Illustration 2

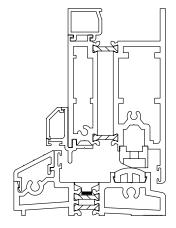


Illustration 3

