Series 3014 Non-Thermal • Series 3016 Thermal Fixed 4 1/2" Heavy Commercial Sliding Glass Door



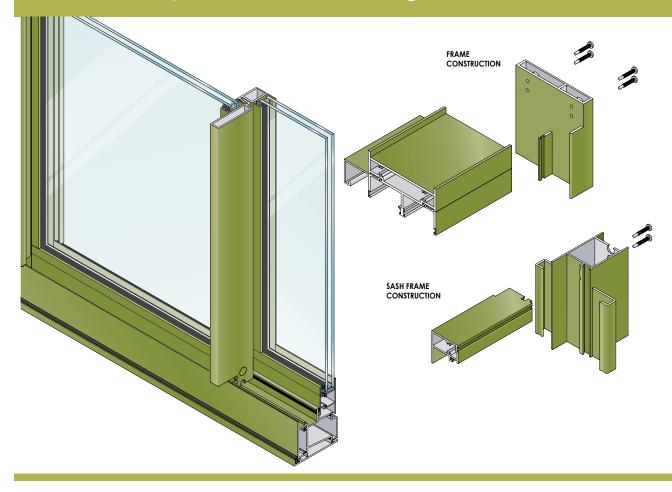
CONFIGURATIONS

XO • OX • OXXO • OXOR • OXOL • Fixed

The Series 3014 retains an AAMA Heavy Commercial grade rating to meet the most demanding specifications. Designed for high-rise residential and condominiums, the 3014 is an attractive product for a wide range of applications. The high-performance 3014 has been tested to meet the most stringent impact glazing requirements. Multiple glazing options provide flexibility to meet specific design requirements. Series 3014 sliding glass door provides the complete solution for your fenestration needs.

Heavy-duty meeting rails	Offers superior structural performance					
Sash glides on adjustable tandem steel ball bearing rollers	Allows easier operation					
Raised sill track	Minimizes the effects of debris and dirt buildup on the sill					
Cam sash design and continuous interlock meeting rails	Yields superior air, water, and structural performance					
Glazing depths of 1/4" or 1" are accommodated	Allows 1" thick insulated units					
Heavy-duty screen door frames are extruded	Stronger, more durable screens					
aluminum alloy with rollers at the head	Operation is not hindered by debris and dirt build- up on the sill					
Anodized or painted finishes available	Multiple options to answer economic and aesthetic concerns					

Series 3014 Non-Thermal • Series 3016 Thermal Fixed 4 1/2" Heavy Commercial Sliding Glass Door



PERFORMANCE DATA

S-3014 NONTHERMAL SLIDING GLASS DOOR

AAMA RATING (NAFS-02)	SGD-HC55
AIR INFILTRATION	<10 CFM/SF @ 6.24 PSF
WATER	
STRUCTURAL	±82.5 PSF

S-3016 CORRESPONDING FIXED WINDOW

HEAVY COMMERCIAL	
	F-HC80 ^A
AIR INFILTRATION	<<.06 CFM/SF @ 6.24 PSF ^
WATER	NO LEAKAGE @ 12.0 PSF ^
STRUCTURAL	±120.0 PSF ^
CRF-FRAME (1503)	68 ^A ,D
CRF-GLASS (1503)	59 ^A ,D
U-VALUE (1503)	61 ^{A D}

S-3014 NONTHERMAL SLIDING GLASS DOOR (WITH STEEL REINFORCEMENT)

AAMA RATING (101-97)	
AIR INFILTRATION	<10 CFM/SF @ 6.24 PSF
WATER	
STRUCTURAL	±150 PSF

A = Estimated values and/or designations B = Non-standard size or configuration C = Dual glazed

G - Dour glotze D = 1" Insulated - 1/4" clear, 1/2" air, 1/4" clear E = 1" Insulated - 1/4" clear (Low Emissivity), 1/2" air, 1/4" clear F = 1" Insulated - 1/4" clear (LowEmissivity), 1/2" airgon, 1/4" clear G = 1" Insulated - 1/4" clear, 1/2" air, 1/4" clear (Low Emissivity)

SERIES 3014 HARDWARE CHART	STAINLESS STEEL DEAD BOLT	INTERIOR THUMB TURN	Interior and Exterior Extruded Pull Handle	EXTERIOR CYLINDER LOCK W/ INTERIOR THUMB TURN	STAINLESS STEEL ROLLER TRACK COVER	ADJUSTABLE STAINLESS STEEL BALL BEARING ROLLERS
DOOR HARDWARE	S	S	S	0	S	S

O -Optional S -Standard Blank - N/A

*-Obscure alass thickness

S-3014	POL	/CARBO	NATE		GLASS OR PANEL														
GLAZING CHART	1/8"	3/16"	1/4"	1/8"	.156"*	3/16"	.200"*	1/4"	1/4"**	1/2"	5/8"	3/4"	7/8"	1"	1-1/8"	1-1/4"	1-1/2"	1-3/4"	2"
MONOLITHIC &														_					
INSULATED GLASS				1				A						А					ı

FIXED \$-3016	POL	YCARBO	NATE	GLASS OR PANEL															
GLAZING CHART	1/8"	3/16"	1/4"	1/8"	.156"*	3/16"	.200"*	1/4"	1/4"**	1/2"	5/8"	3/4"	7/8"	1"	1-1/8"	1-1/4"	1-1/2"	1-3/4"	2"
MONOLITHIC &										_				_					
INSULATED GLASS										A				А					1



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Frame Construction

The frames have a depth of 4 1/2" and are constructed of 6063-T6 aluminum alloy. Nominal material wall thickness for the frame is .080". Corners are of screw spline construction and sealed. See Illustration 1.

Sash Frame Construction

The sash consists of tubular aluminum members with .080" nominal material wall thickness of 6063-T6 alloy. Corners are of screw spline construction and sealed. Weather-stripped interlock at the sash meeting rail(s) is standard. This offers superior weathering and structural



Weather Stripping

All sash are weather-stripped with TRIPLE FIN™.

Screens

Screen frames are extruded 6063-T6 aluminum alloy with lock. 18 x 16 mesh screens are available in fiberglass and .011" diameter aluminum.18 x 18 mesh screens are available in .009" diameter stainless steel.

Hardware

The standard locking hardware is Sash Controls™ dead lock. The sash glides on a pair of tandem rollers over a raised sill track, minimizing the effects of dust and dirt build-up. See Hardware Chart for available hardware types.

Glazing

Doors are glazed with an extruded aluminum snap-in glazing bead and drive-in wedge gasket. Glazings of 1/4" or 1" are accommodated. Fixed side lite 3016 series glazes with 1/2" or 1" infil.

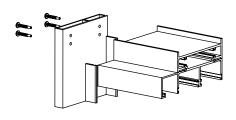


Illustration 1

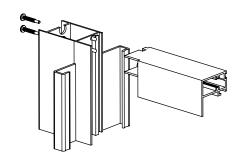
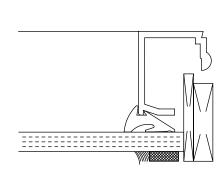
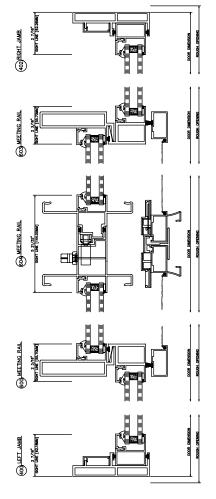


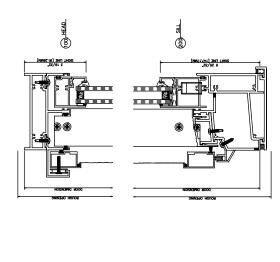
Illustration 2

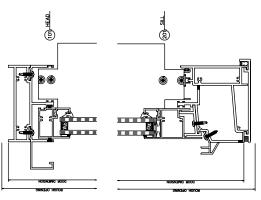


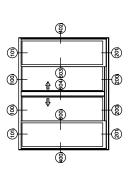
1/4" MONOLITHIC



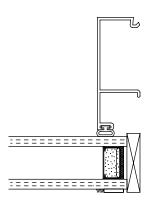












(P)

1/2" OPEN GLAZE

