



VINYL WINDOWS AND DOORS  
MANUFACTURED BY PELLA CORPORATION



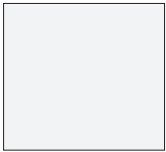
# VINYL WINDOWS AND DOORS MANUFACTURED BY PELLA

## A better value for the money.

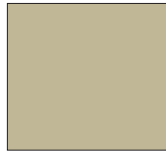
Vinyl windows and patio doors offer outstanding value and performance for multifamily and other non-residential commercial projects. Best of all, they're the only vinyl windows and patio doors backed by The Power Of Yellow<sup>SM</sup>. So you'll experience Pella's best-in-class people, products, process and service. Plus, Pella's promise of total satisfaction.



### SOLID VINYL FRAME COLORS



White



Almond

### COLOR-MATCHED HARDWARE/HANDLES

#### Single-Hung, Double-Hung and Sliding Windows



White  
Cam-Action Lock



Almond  
Cam-Action Lock



White Crank



Almond Crank

#### Casement and Awning Windows

#### Sliding Patio Doors

Color-Matched



White



Almond

Additional Finishes



Bright Brass



Satin Nickel



Oil-Rubbed  
Bronze

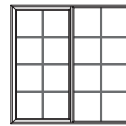
### GLASS OPTIONS

Choose from clear insulating, obscure insulating, Low-E insulating, Low-E insulating with argon<sup>1</sup> and bronze-tinted Low-E insulating with argon<sup>1</sup> glass types.

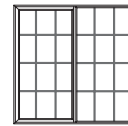
All vinyl windows manufactured by Pella<sup>®</sup> with Low-E insulating glass **meet or exceed ENERGY STAR<sup>®</sup> guidelines** in all 50 states.



### GRILLE PATTERNS



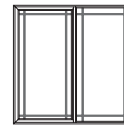
Standard Colonial



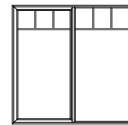
Custom Colonial<sup>2</sup>  
(equally divided)



6-Lite Prairie



9-Lite Prairie



Top Row  
(valance)



Prairie



Starburst



Sunburst

(Sliding and half-circle windows shown.)

### COLOR-MATCHED GRILLES-BETWEEN-THE-GLASS

White



3/4" Contour



1" Contour

Almond



3/4" Contour

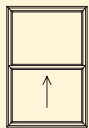


1" Contour

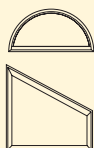
NOTE: See your local Pella representative for regional availability.

<sup>1</sup> High-altitude glass does not contain argon gas.

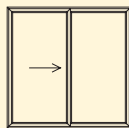
<sup>2</sup> Grille pattern available in top and bottom sash or top sash only on single- and double-hung windows.



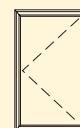
Single- or Double-Hung Window



Special Shape Window



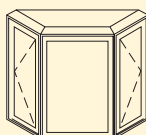
Sliding Window



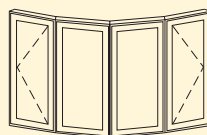
Casement Window



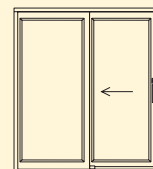
Awning Window



Bay Window



Bow Window



Sliding Patio Door

## Value and Convenience

- Vinyl windows and patio doors are priced competitively to fit any project's budget.
- Factory-assembled window combinations and patio doors make installation easy and help maintain Pella's high-quality standards.
- A variety of frame options are available — no matter the construction type, there's a vinyl product to make installation go smoothly.
- Choose from a wide selection of standard sizes or custom sizes in 1/8" increments to fit any opening.

## Superior Performance and Durability

- A** • All products are made of high-grade vinyl that never needs painting.
- B** • Multichambered, fully welded frame and sash reduce sound transmission and heat loss.
- C** • Interlocking sash on windows (panels on patio doors) help seal out drafts and improve energy efficiency.
- D** • Steel-reinforced sash provides superior structural integrity and resistance to wind.
- Products are rigorously tested in state-of-the-art facilities.

## Quality Appearance

- Contoured grilles; color-matched, flush-mounted hardware; and neatly trimmed corner welds create a high-quality look.
- Solid color throughout the material keeps minor dings and scratches virtually invisible.





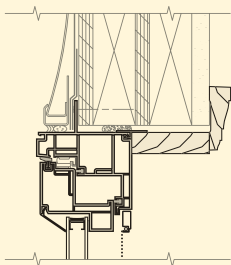
**A quality solution for new construction and renovation.**

Excellent performance.	Frame Size Range (W x H)		U-Value <sup>1</sup> (Total Unit)	Solar Heat Gain Coefficient <sup>1</sup> (Total Unit)	Design Pressure (PSF)
	Minimum	Maximum			
Double-Hung	1'3" x 2'0"	4'0" x 6'0"	.32	.31	20 – 50
Single-Hung	1'3" x 2'0"	4'0" x 7'0"	.31 – .32	.29 – .31	30 – 50
Casement	1'3" x 1'6"	2'11" x 5'11"	.29	.25	25 – 30
Awning	1'8" x 1'3"	4'11" x 2'11"	.29	.25	25 – 35
Fixed Frame	1'0" x 1'0"	Up to 40 sq. ft. <sup>2</sup>	.29	.30	25 – 55
Sliding Window	1'10" x 1'3"	6'1" x 5'0"	.31 – .32	.32	20 – 35
Sliding Patio Door	3'11" x 5'11"	7'11" x 6'10"	.30	.30	20 – 50

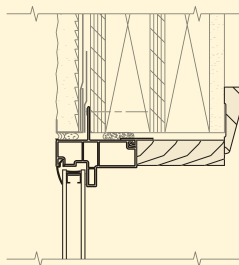
<sup>1</sup> Based on Low-E insulating glass with argon.

<sup>2</sup> Maximum of 9'0" in width or 9'0" in height.

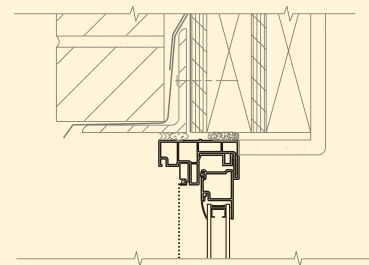
## Frame options for every wall condition.



**INTEGRAL NAILING FIN**  
For wood framing and siding.



**INTEGRAL NAILING FIN**  
For wood framing and stucco.



**BLOCK FRAME**  
For wood framing and brick veneer.

Because we are always working to further refine our products and develop new ones, specifications may change without notice.



Always read the Pella Limited Warranty before purchasing or installing Pella® products. See Limited Warranty for complete details at <http://warranty.pella.com>.



Pella Corporation is a proud volunteer partner in the Department of Energy's ENERGY STAR® program to promote the use of high-efficiency products.

