



COMMERCIAL DESIGN SOLUTIONS

Wood and Aluminum-Clad Wood Windows and Doors



Lakeside Nature Center, Kansas City, MO
International Architects Atelier



Office

Pella. More than a supplier — a complete fenestration partner. Whether you're a contractor, architect, developer or owner, Pella understands the challenges you face. We know it's not just a project on the line — it's your reputation and investment. That's why we're dedicated to being a partner you can trust. And your source for solutions. Best-in-class people, products, process and service — that's The Power Of Yellow.



Office

The Power Of Yellow Means ...

Proven Commercial Performance.

- We have more than 50 years of experience with commercial projects of all shapes and sizes, from the one-story restaurant near you to the 35-story Wirtz Building on the Chicago Loop.
- We offer products with commercial-grade performance up to DP75.

Complete Fenestration Solutions.

- Our highly trained sales force works to understand your challenges and recommend creative solutions — from design and supply to installation and occupancy.
- As a member of the U.S. Green Building Council (USGBC), we can provide you with the assistance and products you need to create a sustainable building.
- We're committed to finding ways to save time and costs while enhancing the finished project.
- Our support continues long after a project is completed — if the owner or tenants have a concern, we'll resolve it promptly and professionally.

Competitive Pricing.

- Pella® Commercial products are cost-competitive, feature for feature, with commercial-grade aluminum windows and doors.
- A full range of options and price points provides added budgeting flexibility.
- We can help keep project costs on track by providing detailed budgets during the design and development phases.

Savings for You.

- Pella quality elevates your reputation by creating a higher perceived value for your project.
- Our short lead times and reliable, on-time delivery help eliminate costly delays.
- Pella products are designed for fast, easy installation to shorten your construction schedule.
- We take care of service for your end-users, so you have fewer hassles and callbacks.
- Accountability matters! We stand behind our products — before, during and after the sale.
- Pella products deliver long-term savings with reliable performance, superior energy efficiency and minimal maintenance.
- We continue to make replacement parts for most products manufactured — some dating back to the 1930s. So you can buy replacement parts instead of replacing an entire window.
- Pella's EnduraGuard™ wood provides advanced, triple protection against moisture, stains and decay caused by mold and mildew, as well as termite damage.

Outstanding Warranty Coverage.

- Our products are backed by one of the best warranties in the business:
 - 20 years on insulating glass*
 - 10 years on products*
 - Two years on labor*

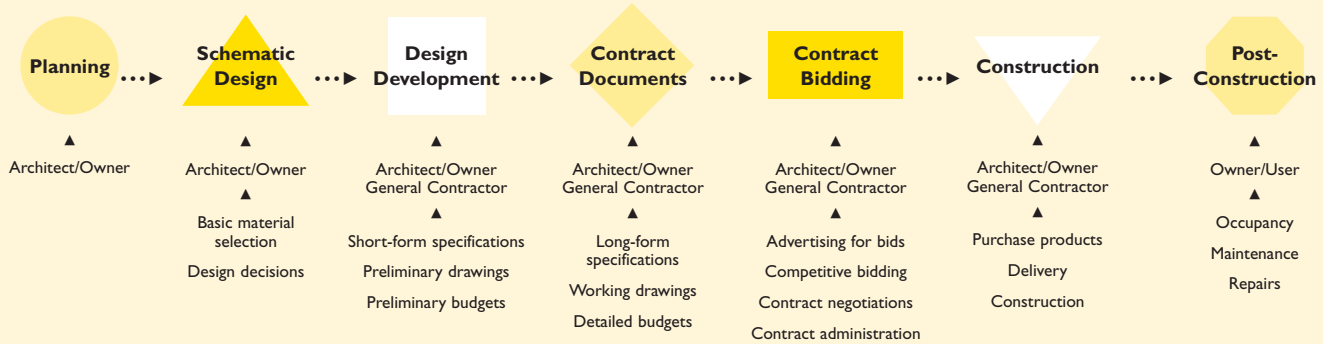


* See written warranties for complete details.

TOTAL PROJECT MANAGEMENT



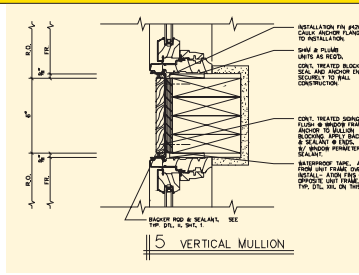
We deliver expertise and project support from start to finish. Pella Commercial reps are part of your team, managing the details throughout the design and construction process — so you have more time to focus on the big picture.



Project Support. Pella provides total project management to save time and costs throughout the design and construction phases.



- Budgeting assistance — we work with you to find solutions within your parameters
- Value-engineering solutions with a complete pre- and post-bid cost-savings analysis



- Design assistance — we provide preliminary drawings during the design phase
- Engineering analysis
- Help with specifications
- Some of the best shop drawings in the business



- Green building materials
- Assistance with green building certification



- Just-in-time delivery to the job site to fit your schedule
- Short lead times — two to four weeks on average



- Single-source responsibility
- Field measurements
- Flexible installation options or on-site installation support



- Rapid-Response Program — fast replacement of parts that are lost or broken at the job site
- Service to the owner and tenants after the sale
- Local service by factory-certified technicians

PELLA IS THE SOLUTION FOR ...

YOUR PROJECT



Office

New Construction or Renovation

- | | |
|----------------------|---------------------|
| Banks | Multifamily Housing |
| Churches | Nursing Homes |
| Clinics | Offices |
| Government Buildings | Restaurants |
| Hospitals | Retail Stores |
| Hotels | Schools |
| Libraries | Universities |



University

YOUR APPLICATION



Punched Openings

Hospital



Ribbon Applications

Library



Storefronts

Retail



Window Walls

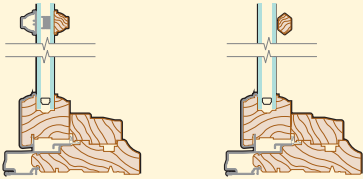
Nature Center



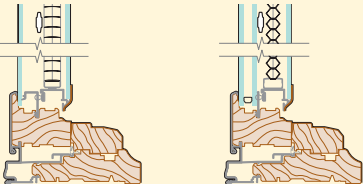
YOUR BUDGET

YOUR NEEDS

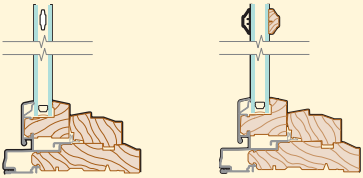
Three distinctive series of wood windows and doors to fit virtually any set of design, functional and budgetary requirements:



Architect Series® wood and aluminum-clad wood windows and doors offer broad custom capabilities and virtually endless design options including Mahogany, Alder, Douglas Fir and Pine woods; patented applied grille technology that creates the authentic look of true divided light; removable roomside wood grilles or grilles-between-the-glass.



Designer Series® aluminum-clad wood windows and doors with dual- or triple-glazing systems feature between-the-glass blinds, fabric shades, decorative panels and grilles that can greatly reduce life-cycle costs. Popular in education, healthcare and multifamily projects.



ProLine® aluminum-clad wood windows and patio doors offer our most popular standard sizes, features and options at a competitive price — like eight exterior colors, grilles-between-the-glass, removable roomside wood or applied grilles. Plus the quality, performance and energy efficiency you expect from Pella.

See 08 54 13/PEL for information about Pella® Impervia® fiberglass composite products.

See 08 53 13/PEL for information about vinyl windows and doors manufactured by Pella Corporation.

NOTE: Features and options offered may vary per product. See specific product information for details.



School

Windows

- Double-Hung
- Single-Hung
- Casement
- Awning
- Fixed

Doors

- Sliding
- In-Swing Hinged
- Out-Swing Hinged
- Entrance

Options

- | | |
|---------------------------------------|--|
| Wood Types | Glazing |
| Exterior Colors | Standard and Custom Grille Patterns and Styles |
| Interior Finish | Between-the-Glass: |
| Unfinished (ready for site finishing) | Blinds |
| Primed | Fabric Shades |
| Prefinished White | Decorative Panels |
| Performance | Grilles |



Hotel

PELLA COMMERCIAL SOLUTIONS

On time. On budget. Outstanding service and performance. That's The Power Of Yellow.SM



Project: First National Bank

Location: Neenah, WI

Pella Commercial Solution: The fast pace of the project schedule for this single-story branch bank demanded the fast lead times of Pella® Commercial products. Pella delivered the products on schedule — made-to-order special-size units.



Project: Jocks & Jills Sports Grill

Location: Charlotte, NC

Pella Commercial Solution: The design of this restaurant originally called for all-aluminum storefront windows and doors, but Pella was able to bid the job with clad wood for a competitive price — achieving the desired interior effect while also providing the low-maintenance protection of exterior aluminum cladding.





Project: Phillips Place Shopping Center

Location: Charlotte, NC

Pella Commercial Solution: Interior design flexibility was a major developer requirement for this retail shopping center. Pella® windows and doors with wood interiors can be repainted or restained to be compatible with any tenant's décor requirements.



Project: L.L. Kids Retail Store

Location: Freeport, ME

Pella Commercial Solution: This retail store features the traditional look of all-wood windows throughout the ground level and aluminum-clad wood windows throughout the upper floor for added protection from the harsh Maine climate. Preliminary drawings and design assistance during the design phase helped the contractor and architect create the large window walls.





COMMERCIAL



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