



1485 Sunrise Drive | Arthur, Illinois 61911
 tel 800 677 2650 | fax 800 738 5006

Product Selection Guide - Rolling Doors

Industrial Duty: Insulated Service Doors (Series 6000)

Model	Gauge	Max Size	Insulation / R-Value**	Slat Type	Finishes
6182	18 gauge / 24 gauge backer	30'0" max std. width 24'0" max std. height	Polystyrene R-Value 4.7 LIP Polyurethane R-Value 6.7	Flat	- Gray, White or Galvanized with Gray, White, Tan, Brown or Galvanized Backer - RAL Powder coat option in 188 colors
6202	20 gauge / 24 gauge backer	30'0" max std. width 24'0" max std. height	Polyurethane R-Value 7.2	Flat	- Gray, White or Galvanized with Gray, White, Tan, Brown or Galvanized Backer - RAL Powder coat option in 188 colors
6222	22 gauge / 24 gauge backer	24'4" max std. width 24'0" max std. height	Polyurethane R-Value 7.2	Flat	- Gray, White or Galvanized with Gray, White, Tan, Brown or Galvanized Backer - RAL Powder coat option in 188 colors
6242	24 gauge / 24 gauge backer	24'4" max std. width 16'4" max std. height	Polyurethane R-Value 7.2	Flat	- Gray, White or Galvanized with Gray, White, Tan, Brown or Galvanized Backer - RAL Powder coat option in 188 colors

Industrial Duty: Non-Insulated Service Doors (Series 6000)

Model	Gauge	Max Size	Slat Type	Finishes
6180	18 gauge	30'0" max std. width 28'0" max std. height	Curved	- Gray, White or Galvanized - RAL Powder coat option in 188 colors
6181	18 gauge	30'0" max std. width 28'0" max std. height	Flat	- Gray, White or Galvanized - RAL Powder coat option in 188 colors
6200	20 gauge	28'4" max std. width 28'0" max std. height	Curved	- Gray, White or Galvanized - RAL Powder coat option in 188 colors
6201	20 gauge	28'4" max std. width 28'0" max std. height	Flat	- Gray, White or Galvanized - RAL Powder coat option in 188 colors
6220	22 gauge	20'4" max std. width 20'4" max std. height	Curved	- Gray, White, Tan, Brown or Galvanized - RAL Powder coat option in 188 colors
6221	22 gauge	20'4" max std. width 20'4" max std. height	Flat	- Gray, White, Tan, Brown or Galvanized - RAL Powder coat option in 188 colors
6244	0.050" Aluminum	14'4" x 18'4"	Flat	- Clear Anodized
6266	22 gauge Stainless Steel	18'4" x 20'4"	Flat	- #4 Finish

Medium Duty: Non-Insulated Service Doors

Model	Gauge	Max Size	Slat Type	Finishes
6241	24 gauge	12'0" x 14'4"	Flat	- Gray, White, Tan, Brown or Galvanized - RAL Powder coat option in 188 colors

**NOTE: R-Values have been calculated in accordance with ASTM C518 standards



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Counter Doors (Series 6500)

Model	Gauge	Max Size	Slat Type	Guides	Finishes
6522	22 gauge	14'4" x 8'4"	Mini Flat	Extruded clear anodized aluminum	- Gray, White - RAL Powder coat option in 188 colors
6544	16 gauge (.050) extruded aluminum	14'4" x 8'4"	Mini Flat	Extruded clear anodized aluminum	- Clear anodized - RAL Powder coat option in 188 colors
6566	22 gauge stainless steel	14'4" x 8'4"	Mini Flat	-Extruded clear anodized aluminum -Stainless steel (optional)	#4 Finish

Lift Ready Rolling Grilles (Model 9300)

Model	Max Size	Curtain Design	Anodized Finishes
9300	24'0" max std. width 12'6" max. std. height	Straight Pattern Rod & Link	Clear, Champagne, Light Bronze, Bronze, Black
		Brick Pattern Rod & Link	
		Solid Aluminum	
		Perforated Aluminum	
		Polycarbonate	



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Product Selection Guide - Rolling Fire Doors

Rolling Fire Doors (Series 7000)

Model	Fire Rating	Gauge	Max Size	Insulation / R-Value**	Slat Type	Finishes
7301	¾ Hr., 1-1/2 Hr. or 3 Hr	20 gauge	24'0" max std. width 24'0" max. std. height	Non-insulated	Flat	- Gray, White, Galvanized, - RAL Powder coat option in 188 colors
		22 gauge	18'4" max std. width 24'0" max. std. height			- Gray, White, Tan, Brown, Galvanized - RAL Powder coat option in 188 colors
7302	¾ Hr., 1-1/2 Hr. or 3 Hr	20 gauge/ 24 gauge backer	24'0" max std. width 24'0" max. std. height	Mineral Wood R-Value 4.2	Flat	- Gray, White or Galvanized with Gray, White, Tan, Brown or Galva- nized Backer - RAL Powder coat option in 188 colors
		22 gauge/ 24 gauge backer	18'4" max std. width 24'0" max. std. height			- Gray, White or Galvanized with Gray, White, Tan, Brown or Galva- nized Backer - RAL Powder coat option in 188 colors
7366	¾ Hr., 1-1/2 Hr. or 3 Hr	22 Ga. Stainless Steel	13'4" max std. width 24'0" max. std. height	Non-insulated	Flat	#4 Finish
7400	¾ Hr., 1-1/2 Hr., 3 Hr. or 4 Hr	18 gauge	24'0" max std. width 24'0" max. std. height	Non-insulated	Curved	- Gray, White, Galvanized - RAL Powder coat option in 188 colors
		20 gauge	18'4" max std. width 24'0" max. std. height			- Gray, White, Galvanized - RAL Powder coat option in 188 colors
		22 gauge	13'4" max std. width 24'0" max. std. height			- Gray, White, Tan, Brown, Galvanized - RAL Powder coat option in 188 colors
7401	4 hr	18 gauge	24'0" max std. width 24'0" max. std. height	Non-insulated	Flat	- Gray, White, Galvanized - RAL Powder coat option in 188 colors
		20 gauge	18'4" max std. width 24'0" max. std. height			- Gray, White, Tan, Brown, Galvanized - RAL Powder coat option in 188 colors
		22 gauge	13'4" max std. width 24'0" max. std. height			- Gray, White, Tan, Brown, Galvanized - RAL Powder coat option in 188 colors

**NOTE: R-Values have been calculated in accordance with ASTM C518 standards



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Fire Counter Doors (Series 7500)

Model	Fire Rating	Gauge	Max Size	Slat Type	Finishes
7522	¾ Hr., 1-1/2 Hr. or 3 Hr	22 gauge	13'0" x 8'4"	Mini Flat	- Gray, White - RAL Powder coat option in 188 colors
7566	¾ Hr., 1-1/2 Hr. or 3 Hr	22 gauge stainless steel	13'0" x 8'4"	Mini Flat	#4 Finish