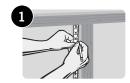
# CADLE: RAIL Step-by-Step Installation for Wood Frames

### TOOL CHECKLIST

- Safety Glasses
- Work Gloves
- Pencil
- MeasuringTape
- ElectricDrill
- □ Drill Bits
- Hammer
- Cable Cutters or Cut-Off disk
- Vise-GripPliers
- 7/16" Wrench
- ElectricGrinder
- Hacksawor ElectricReciprocatingSaw
- Cable Lacing Needle

Recommended cable tensioning sequence





Mark drill hole locations on posts.

To minimize cable deflection, space cables no more than 3 inches apart and have a post or vertical spacer at least every 3 feet. Also, straight runs of cable (no turns/dips) should not exceed 70 feet. Runs with corners (2 bends at most) should not exceed 40 feet. See Frame Requirements on back page.



Drill holes in posts. Hole diameter depends on cable size and type of fitting. See chart below.



1/8" | 5/16" | 1/4" | 3/8" 3/16" | 3/8" | 1/4" | 9/16" 1/4" | 7/16" | 5/16" | 9/16" If desired, Quick-Connect®SS posts may be through drilled at 5/16" and then counter-bored with the recommended Quick-Connect®SS drill to countersink the fitting.



(Wood posts only)
Insert Protector Sleeves at necessary locations.
Tap in until flush.

Protector Sleeves
prevent abrasion at
angled transitions on
wood posts (e.g. stair
transition posts or outside faces
of double
corner posts).



Insert the Threaded
Terminal through the
Terminal end post and
attach a flat washer and
Snug-Grip® Washer-Nut.
Spin the nut 2 full
turns. Strong resistance
will be felt as the SnugGrip® threads engage;
so hold the Terminal
shaft with pliers.

Use Beveled Washers for stair termination posts with angled holes.

Available for Threaded

Terminal and ♥
Quick-Connect®SS
fittings.



Lace the free end of the cable through the intermediate posts and Quick-Connect®SS end post. Slide-on a flat washer and Quick-Connect®SS fitting until they rest against the face of the post.

Use a Lacing Needle if snagging becomes a problem.



Hold the Quick-Connect®SS fitting with one hand and pull the cable tight with the other. The fitting automatically locks when you release the cable.



Tighten Snug-Grip®
Washer-Nuts until you
can't flex the cables more
than 4 inches apart using
your thumb and fingers on
one hand. See diagram to
the left for tensioning
sequence.

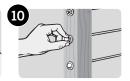
Important Note: If using electric or pneumatic tools to tighten the Washer Nuts, spin the nuts very slowly otherwise they will heat-up causing the threads to seize.



Saw off the excess threads as close to the Snug-Grip® Washer-Nut as possible. Touch-up with electric grinder. The special Snug-Grip® threads prevent the nut from loosening.



Use cable cutters or cut-off disk to trim the excess cable. Grind flush the exposed cable ends with an electric grinder.



Snap on end caps over the exposed Quick-Connect®SS fittings and the Snug-Grip® Washer-Nuts. You're done.

Enviro-Magic®
Cleaner can be
applied for lasting
protection of
stainless steel cable
and parts.

### Cables can either terminate or run through corner posts

Terminating



Continuous





## Wood Frame Requirements

Railing frames need to be designed and built strong enough to support the tension of properly installed cables, which is a load in excess of 300 lbs for each cable. Here are some basic guidelines to help you properly prepare your railing frames. These guidelines apply whether you are using 1/8", 3/16" or 1/4" cable (1/4" cable not recommended for wood frames).



### Minimum sizes for all corner and end posts

All other posts should be sized as required for cap rail support strength or for code

Cap Rail:

Always include a strong, rigid

cap rail that is securely fastened

4X6 WOOD 3-1/2" wide, 5-1/2" thick

### The Basic Frame Design

**Spacing From Walls:** 

Set end posts 3 to 4 inches away from the house/wall face to allow access for attaching cable end fittings.

### inches apart. to all posts. Cap size is based on load strength needs and **End Posts:** local code requirements. Use minimum end post sizes noted above, and Set railing height per securely bolt or screw to joists or deck surface. local code. MAX. 3 FEET cables are tensioned. Intermediate **Double Corner Posts:** Maximum Post Spacing:

Space all posts and vertical spacers (see below) a maximum of 3 feet apart to minimize any deflection that may occur if the cables are ever forced apart.

Posts: Size all intermediate posts as required for cap rail support strength or for code.

If possible use double corner posts to allow the cable to run continuously through the corners without terminating (see single corner post option below). Securely bolt or screw posts to joists or deck surface and use minimum corner post sizes noted above.

Cable

Spacing:

Maximum 3

Wood Blocking

(WOOD FRAMES ONLY):

Underneath the cap

rail attach minimum

1"x 4" wood blocking

between posts to pro-

vide additional lateral

reinforcement to the

posts so that they

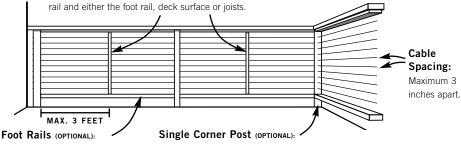
won't pull out of plumb when the

- Space cables no more than 3 inches apart
- Space posts/verticals no more than 3 feet apart
- Observe minimum end/corner post sizes shown above
- Securely fasten all posts and cap rails
- Carefully plan all termination and corner posts for proper clearance, positioning, and maximum cable run lengths
- Straight runs of cable (no turns/dips) should not exceed 70 feet; runs with corner bends (2 bends at most) should not exceed 40 feet

### And Some Other Options

### Vertical Spacers (OPTIONAL):

Slender spacers may be used instead of some of the larger intermediate posts to achieve a more open railing design. These are non-structural members and are only intended to maintain cable spacing and minimize deflection. Examples are 2" x 2" wood strips, 1" metal tubing or 1/4" flat bar. Attach spacers to the cap



Foot rails should be spaced no more than 4 inches above the deck surface, or as required by local code, and should be sized as needed for support strength and design appearance.

When terminating on a single corner post, be sure to offset the drill holes at least 1/2" to allow internal clearance for the cable fittings. Use minimum end post sizes noted above and securely bolt or screw to joists or deck surface.

For railings we recommend spacing the cables no more than 3 inches apart and placing posts or vertical members no more than 3 feet apart.

Please note that since building codes vary by state, county and city, our recommendations may not comply with code requirements in all areas.

Always consult with your local building department before starting your project.