

## STANDARD POWDER COATED FINISH

The world's best door closers feature the finest, state-of-the-art metal finishing process available. LCN powder coating provides superior protection against the effects of weathering and is an environmentally friendly process. The high quality, chip resistant finish is far superior to any previously offered. Corrosion resistance surpasses 100 hours salt spray testing (four times the industry standard). Non-metallic components also provide the same high resistance to the effects of the elements. All LCN products must be shipped with a finish. Standard LCN finishes with the closest BHMA equivalent are;

**ALUM ALUMINUM** (BHMA 689)



**DKBRZ DARK BRONZE** (BHMA 695)



**STAT STATUARY BRONZE** (BHMA 690)



**LTBRZ LIGHT BRONZE** (BHMA 691)



**BLK BLACK** (BHMA 693)



**BRASS BRASS** (BHMA 696)



## OPTIONAL CUSTOM POWDER COATED FINISHES

**Custom Powder Coat finish requires a metal cover.** LCN offers optional custom powder coat colors to compliment special installations. This provides a custom appearance and all the corrosion resistance of standard powder coated finishes at a nominal additional cost. LCN uses the RAL numbering system for the 180 custom colors available. Contact your local LCN representative for a brochure showing the available custom colors.

## OPTIONAL PLATED FINISHES

Visible components such as metal covers, arms, fasteners, and finish plates are plated to match the selected finish. Surface mounted tracks are powder coated to complement the plated finish. Hidden assemblies such as cylinders, tracks, and mounting plates are supplied with a powder coated finish. Plated finishes require handling of closers.

### LCN plated finishes are:

US 3	Bright Brass (BHMA 632)
US 4	Satin Brass (BHMA 633)
US 10	Satin Bronze (BHMA 639)
US 10B	Oxidized Satin Bronze (BHMA 641)
US 15	Satin Nickel (BHMA 646)
US 26	Bright Chrome (BHMA 651)
US 26D	Satin Chrome (BHMA 652)

## SPECIAL RUST INHIBITING (SRI) PROCESS

For installations where a higher level of protection against weathering, or the effects of a potentially corrosive atmosphere is required, LCN offers a special rust inhibiting (SRI) process. Ferrous metal components receive an SRI pretreatment and a powder finish coat in your choice of either an LCN standard color or optional extra charge custom colors. Closers treated with the SRI process exceed the 100 hour protection level available with standard LCN powder coated finishes. For details, contact your local LCN representative or the LCN factory.

## STANDARD ANODIZED FINISH

LCN Senior Swing & Benchmark electromechanical power operators are offered with an anodized finish.

Anodizing is an electrochemical process that thickens and toughens the protective oxide on aluminum metal. We offer our customers two standard colors:

Aluminum	ANCLR (BHMA 628)
Dark Bronze	ANDKBRZ (BHMA 710)