Window Systems

Premium Vinyl Windows and Patio Doors



Residential Remodeling • Multi-Family • New Construction • Light Commercial

2008



In the construction industry, your word is only as good as the products and services you deliver. At Alside Window Systems, our team is uniquely qualified to meet that standard. No matter where your project is located, you're near one of our manufacturing facilities and wholesale distribution centers. Our staff, available during every construction phase, can assist you with every detail, from product ordering to delivery, and after-sales service.

The right specs ensure Alside is your best choice. Each window is custom-made from quality materials. Only virgin vinyl resin is combined with the best stabilizers and impact modifiers for consistent color and strength. And Alside insulated glass units use the very latest technology to ensure top performance and help resist seal failure.

All Alside Windows with the optional ClimaTech Insulated Glass Package feature PPG's Solarban® 60 Low-E glass with argon gas and the Intercept™ Warm Edge Spacer System for added energy efficiency. By choosing ENERGY STAR® qualified Alside Window Systems with the ClimaTech Insulated Glass Package, your customers can cut down on their heating and cooling costs, and make their homes more comfortable at the same time. And remember, by offering the Clima Tech option to your customers, your business - as well as the environment - will benefit for years to come.

The right window is always available from Alside. Whether you're retro-fitting, renovating or building new, Alside has the right window for your budget . . . and the service and support you'd expect from a quality window system manufacturer.





ENERGY STAR[®] is a voluntary partnership between the U.S. Department of Energy, the U.S. Environmental Protection Agency and the fenestration industry. It is designed to assist the consumer in the recognition of energy-efficient products and promote the environmental and economic benefits of these products through the ENERGY STAR label and other program activities. Windows qualify for the ENERGY STAR label when they meet or exceed the minimum guidelines for energy efficiency. This recognition is granted to only the most advanced, energy-efficient products on the market, and Alside is proud to be included with this elite group.



ENERGY STAR® PARTNER OF THE YEAR 2000, 2001 & 2002

Table of Contents

Double-Hung......3-5 Sliding......3-4 Casement4

REPLACEMENT WINDOWS

Patio Door.....5

NEW CONSTRUCTION WINDOWS Single-Hung.....6 Double-Hung......6 Sliding.....6 Casement.....6 Patio Door......7 **OPTIONS.....**7

0700 Single-Hung Window

STRUCTURAL

TEST SIZE

AIR@ 25 MPH

LOADS

WATER

SIZE

CLEAR

SHGC

VT

AAMA 101/I.S.2/A440-05

THERMAL-NFRC 100-97

Low-E/ARGON (CLIMATECH) 0.29

SOLAR PROPERTIES-NFRC-200,300,301-97*

CLEAR

0.58

NFRC solar properties test results are based on the total window which include frame and glass.

DESIGN PRESSURE H-LC25

FEATURES

- Fusion-welded sash and mainframe
- Beveled exterior mainframe
- Metal reinforcement at meeting rail
- Narrowline sash for optimum glass
- Protective bulb seal with wind and water flap at sill
- Color-coordinated cam lock and keeper

OPTIONS

- Drywall model for sheetrock or wallboard entry
- ClimaTech High Performance Insulated Glass Package
- Colonial grids between the panes
- Mulled units available
- Factory assembled tri-lites in one mainframe

Consult with Alside Manufacturing for high-performance options where increased design pressure ratings are required.

DP H-LC25

44" X 77

52.5 PSF

3.75 PSF

U-VALUE

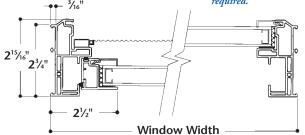
36" x 60"

0.30

0.50

0.16 CFM/FT²

Low-E/ARGON



Remodeling Products

0201 Double-Hung Window

DESIGN PRESSURE H-LC30

FEATURES

- Fusion-welded sash and mainframe with multi-wall extrusion design for superior welding strength
- Metal reinforcement at meeting rails
- Beveled exterior mainframe
- Narrowline sash for optimum glass area
- Sloped sill for improved performance
- Color-coordinated cam lock and keeper
- Hidden screen track
- Exterior glazing system

ı	STRUCTURAL		
	AAMA 101/I.S.2/A440-05	DP H-LC30	
	TEST SIZE	44" X 77"	
	LOADS	45.0 PSF	
	WATER	9.0 PSF	
	AIR@ 25 MPH	0.20 CFM/FT2	

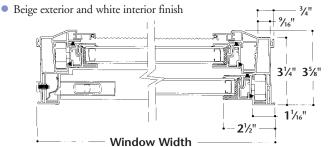
THERMAL-NFRC 100-97	
	U-VALUE
SIZE	36" x 60"
CLEAR	0.50
Low-E/ARGON (CLIMATECH)	0.32
Low-E/ARGON SST	0.31

SOLAR PR	SOLAR PROPERTIES-NFRC-200,300,301-97*		
	CLEAR	Low-E/ARGON	
SHGC	0.59	0.31	
VT	0.61	0.53	

NFRC solar properties test results are based on the total window which include frame and glass.

OPTIONS

- ClimaTech High Performance Insulated Glass Package
- Colonial grids between the panes
- Light oak, dark oak and cherry woodgrain interior finish



Remodeling Products

02A0 Single-Hung Window

08 53 13/ALS BuyLine 0359

DESIGN PRESSURE H-LC30

FEATURES

- Fusion-welded sash for added strength
- Metal reinforcement at meeting rail
- Sloped sill for improved performance
- Fully extruded lift rail
- Color-coordinated cam lock and keeper
- Protective bulb seal at the sill
- Narrowline sash system
- Double-barrier weatherstripping at all sash points
- Exterior glazing system

STRUCTURAL AAMA 101/I.S.2/A440-05 DP H-LC30 TEST SIZE 44" X 77" LOADS 45.0 PSF WATER 6.0 PSF AIR@ 25 MPH 0.22 CFM/FT2

SIZE CLEAR Low-E/ARGON (CLIMATECH) Low-E/ARGON SST	U-VALUE 47 ¹ / ₄ " x 59" 0.48 0.31 0.30
SOLAR PROPERTIES-NFRC-200,300,301-97*	

THERMAL-NFRC 100-04

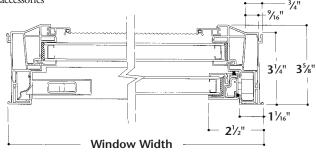
30LAK PROPERTIES-NFRC-200,300,301-97"			
	CLEAR	Low-E/ARGON	
SHGC	0.60	0.31	
VT	0.64	0.57	

NFRC solar properties test results are based on the total window which include frame and glass.

OPTIONS

- ClimaTech High Performance Insulated Glass Package
- Colonial grids between the panes
- Full complement of installation and finish

Consult with Alside Manufacturing for high-performance options where increased design pressure ratings are required.



Remodeling Products

0202 Sliding Window

DESIGN PRESSURE HS-R35

FEATURES

- Fusion-welded sash and mainframe
- Beveled exterior mainframe
- Metal reinforcement at meeting rails
- Narrowline sash system
- Double-barrier weatherstripping at all sash points
- Theft deterrent blocks
- Nylon-encased metal dual roller system
- Color-coordinated cam lock and keeper

STRUCTURAL	
AAMA 101/I.S.2/A440-05	DP HS-R35
TEST SIZE	72" X 48"
LOADS	52.5 PSF
WATER	6.0 PSF
AIR@ 25 MPH	0.12 CFM/FT ²
THERMAL NEDG 100 04	

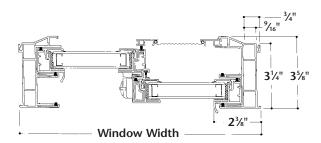
THERMAL-NFRC 100-04		
	U-VALUE	
SIZE	59" x 47 ¹ /4"	
CLEAR	0.48	
Low-E/ARGON (CLIMATECH)	0.31	
Low-E/ARGON SST	0.29	
CLEAR Low-E/ARGON (CLIMATECH)	59" x 47 ¹ / ₄ " 0.48 0.31	

SOLAR PROPERTIES-NFRC-200,300,301-97*		
	CLEAR	Low-E/ARGON
SHGC	0.59	0.30
VT	0.63	0.56

NFRC solar properties test results are based on the total window which include frame and glass.

OPTIONS

- ClimaTech High Performance Insulated Glass Package
- Colonial grids between the panes
- Light oak, dark oak and cherry woodgrain interior finish
- Beige exterior and white interior finish



0601 Double-Hung Window

DESIGN PRESSURE H-LC40

FEATURES

- Fusion-welded sash and mainframe with multi-wall extrusion for superior welding strength
- Metal reinforcement at meeting rails
- Beveled exterior mainframe and sash
- Zero clearance mulling system
- Triple-barrier weatherstripping at all sash points
- Quad-4 weatherstripping at header and sill
- Hidden screen track
- Color-coordinated cam lock and keeper

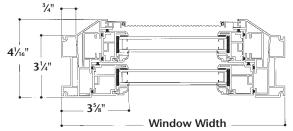
STRUCTURAL	
AAMA 101/I.S.2/A440-05	DP H-LC40
TEST SIZE	44" X 77"
LOADS	60.0 PSF
WATER	8.25 PSF
AIR@ 25 MPH	0.16 CFM/FT ²

THERMAL-NFRC 100-04	
SIZE	U-VALUE 47 1/4" x 59"
CLEAR	0.45
Low-E/ARGON (CLIMATECH)	0.30
Low-E/ARGON SST	0.29

SOLAR PROPERTIES-NFRC-200,300,301-97*		
	CLEAR	Low-E/ARGON
SHGC	0.54	0.28
VT	0.58	0.51

SIZE	47 1/4" x 59"
CLEAR	0.45
Low-E/ARGON (CLIMATECH)	0.30
Low-E/ARGON SST	0.29

- ClimaTech High Performance Insulated Glass Package
- Snap-on nail fin
- Light oak, dark oak, foxwood and cherry woodgrain interior finish
- American brown exterior or beige exterior with white interior finish



Remodeling Products

0501 Double-Hung Window

DESIGN PRESSURE H-LC40

FEATURES

- Fusion-welded sash and mainframe with multi-wall extrusion for superior welding strength
- Reinforcement at the locking rail
- Beveled exterior mainframe and sash
- Zero clearance mulling system
- Triple-barrier weatherstripping at all sash points
- Quad-4 weatherstripping at header
- Sloped sill for positive drainage and water resistance
- Color-coordinated cam lock and keeper

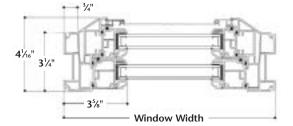
STRUCTURAL	RUCTURAL	
AAMA 101/I.S.2/A440-05	DP H-LC40	
TEST SIZE	44" X 77"	
LOADS	60.0 PSF	
WATER	9.0 PSF	
AIR@ 25 MPH	0.16 CFM/FT2	

THERMAL-NFRC 100-04	
SIZE	U-VALUE 47 1/4" x 59"
CLEAR	0.45
Low-E/ARGON (CLIMATECH)	0.30
Low-E/ARGON SST	0.29

SOLAR PROPERTIES-NFRC-200,300,301-97*		
	CLEAR	Low-E/ARGON
SHGC	0.53	0.28
VT	0.57	0.50

NFRC solar properties test res which include frame and glass

- ClimaTech High Performance Insulated Glass Package
- Colonial grids between the panes
- Snap-on nail fin
- Light oak, dark oak, foxwood and cherry woodgrain interior finish
- American brown exterior or beige exterior and white interior finish



Remodeling Products

0602 SlidingWindow

DESIGN PRESSURE HS-LC30

FEATURES

OPTIONS

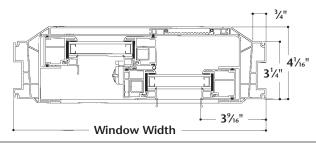
- Fusion-welded sash and mainframe
- Beveled exterior mainframe and sash
- Metal reinforcement at meeting rails
- Multi-wall extrusion design for superior welding strength
- Double-barrier weatherstripping at all sash points
- Theft deterrent blocks
- Nvlon-encased metal dual roller system

STRUCTURAL AAMA 101/I.S.2/A440-05 DP HS-LC30 TEST SIZE 72" X 56' WATER 6.0 PSF AIR@ 25 MPH 0.15 CFM/FT² THERMAL-NFRC 100-04

		U-VALUE
SIZE		59" x 47 1/4"
CLEAR		0.45
Low-E/ARGON (CLIMATECH)		0.30
Low-E/AR	GON SST	0.29
SOLAR PR	OPERTIES-NFRC-20	0,300,301-97*
	CLEAR	Low-E/ARGON
SHGC	0.53	0.27

NFRC solar properties test results are based on the total window which include frame and glass.

- ClimaTech High Performance Insulated Glass Package
- Colonial grids between the panes
- Light oak, dark oak, foxwood and cherry woodgrain interior finish
- American brown exterior or beige exterior with white interior finish



STRUCTURAL AAMA 101/I.S.2/A440-05

AIR@ 25 MPH

THERMAL-NFRC 100-04

Low-E/ARGON SST

Low-E/ARGON (CLIMATECH)

TEST SIZE

LOADS

WATER

CLEAR

VT

Remodeling Products

0971 Casement Window

DESIGN PRESSURE C-C70

FEATURES

- Beveled exterior sash design
- Fusion-welded sash and mainframe
- Low-profile, single handle, multi-point positive locking system
- Step-down frame
- Exterior fin/pile design weather seal
- Compression-type inner bulb seal

- ClimaTech High Performance Insulated Glass Package
- Colonial grids between the panes

- NFRC solar properties test results are based on the total window which include frame and glass

SOLAR PROPERTIES-NFRC-200,300,301-97*

CLEAR

0.56

DP C-C70

105.0 PSF

0.02 CFM/FT²

U-VALUE 23 5/8" x 59"

Low-E/ARGON

0 44

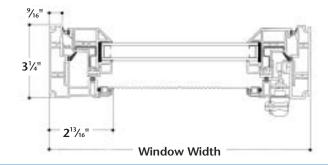
0.29

0.27

0.50

10.5 PSF

- Factory-mulled combination units
- Light oak, dark oak, foxwood and cherry woodgrain interior finish
- American brown exterior or beige exterior with white interior finish



6100 Series Patio Door

DESIGN PRESSURE SGD-C30

FEATURES

- Triple-screw butt-joint mainframe
- Steel reinforced sash stiles
- Double weatherstripping and vinyl bulb seal for superior weather barriers
- Adjustable dual wheels with steel ball bearings
- Screen with four-point roller adjustment

OPTIONS

- ClimaTech High Performance Insulated Glass Package
- Colonial grids between the panes
- Keyed lock
- Optional vent lock
- Light oak, dark oak, foxwood and cherry woodgrain interior finish
- American brown exterior or beige exterior with white interior finish

STRUCTURAL AAMA 101/I.S.2/A440-05 TEST SIZE

WATER AIR@ 25 MPH

SIZE

SHGC

VT

THERMAL-NFRC 100-97

Low-E/ARGON (CLIMATECH) 0.31

CLEAR

0.59

0.63

SOLAR PROPERTIES-NFRC-200,300,301-97

Consult with Alside Manufacturing

for high-performance options where

increased design pressure ratings are

DP SGD-C30

0.10 CFM/FT²

Low-E/ARGON

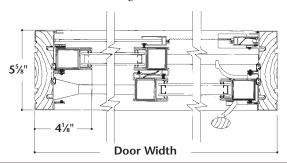
0.30

0.54

93" X 82'

45.0 PSF

U-VALUE 79" x 79" 0.47



Impact Products

3100 Single-Hung Impact Window

DESIGN PRESSURE H-R50

FEATURES

- Insulated ¹³/16" glass unit features two 3mm layers of annealed glass fortified by a layer of 0.090' laminate, a warm edge spacer system and a 3mm layer of annealed glass
- Galvanized steel reinforcement at the meeting rail
- Structural sill dam made from extra thick aluminum
- Compression bulb seal at the sill
- Fusion-welded sash and mainframe
- Tilt-in bottom sash

STRUCTURAL		
	AAMA 101/I.S.2/A440-05	DP H-R50
	TEST SIZE	54" X 76"
	LOADS	75.0 PSF
	WATER	7.50 PSF
	AIR@ 25 MPH	0.25 CFM/FT2

THERMAL-NFRC 100-04	
	U-VALUE
SIZE	47 ¹ /4" x 59"
CLEAR	0.48
Low-E/ARGON (CLIMATECH	d) 0.32
Low-E/ARGON SST	0.30

SOLAR PROPERTIES-NFRC-200,300,301-97*		
	CLEAR	Low-E/ARGON
SHGC	0.58	0.36
VT	0.62	0.55

NFRC solar properties test results are based on the total window which include frame and glass.

- ClimaTech High Performance Insulated Glass Package
- Colonial grids between the panes
- White and beige interior finish
- Choose from frame options featuring fully extruded nailing fins and stucco flanges for new construction or remodeling purposes



08 53 13/ALS **BuyLine 0359**



Impact Products

i201 Double-Hung Impact Window

DESIGN PRESSURE H-R50

FEATURES

- The ¹³/16" insulated glass unit features a 3mm layer of annealed glass, a warm edge spacer system and two more layers of 3mm annealed glass fortified by a layer of 0.090" laminate
- Galvanized steel reinforcement
- "Dead bolt" locking system at the sill
- Sloped sill
- Heavy-duty reinforced sash tilt latch
- Fusion-welded sash and mainframe
- Tilt-in top and bottom sash

STRUCTURAL	
AAMA 101/I.S.2/A440-05	DP H-R50
TEST SIZE	52" X 72"
LOADS	75.0 PSF
WATER	9.0 PSF
AIR@ 25 MPH	0.21 CFM/FT ²

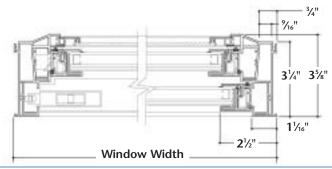
THERMAL-NFRC 100-97	
	U-VALUE
SIZE	36" x 60"
CLEAR	0.50
Low-E/ARGON (CLIMATECH)	0.32
Low-E/ARGON SST	0.31

SOLAR PROPERTIES-NFRC-200,300,3			C-200,300,301-97*
		CLEAR	Low-E/ARGON
	SHGC	0.59	0.31
	VT	0.61	0.53

^{*} NFRC solar properties test results are based on the total window which include frame and glass.

OPTIONS

- ClimaTech High Performance Insulated Glass Package
- Colonial grids between the panes
- Light oak, dark oak and cherry woodgrain interior finish



0100 Single-Hung Window

STRUCTURAL AAMA 101/I.S.2/A440-05

AIR@ 25 MPH

THERMAL-NFRC 100-97

Low-E/ARGON (CLIMATECH) 0.29

CLEAR

0.58

SOLAR PROPERTIES-NFRC-200,300,301-97*

TEST SIZE

LOADS

WATER

SIZE

CLEAR

DESIGN PRESSURE H-LC25

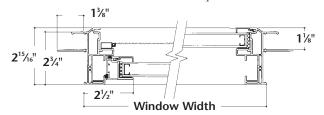
FEATURES

- Fusion-welded sash and mainframe
- Beveled exterior mainframe
- Metal reinforcement at meeting rail
- Extruded nail fin
- Color-coordinated cam lock and keeper
- Integral J-channel

OPTIONS

- Drywall model for sheetrock or wallboard entry
- NFRC solar properties test results are based on the total window which include frame and glass. ClimaTech High Performance Insulated Glass Package
- Colonial grids between the panes
- Mulled units available
- Available with 4 9/16" or 6 9/16" extension jambs in primed wood, clear pine, poplar, oak or finished laminate

Consult with Alside Manufacturing for high-performance options where increased design pressure ratings are required.



New Construction Products

0301 Double-Hung Window

DESIGN PRESSURE H-LC30

FEATURES

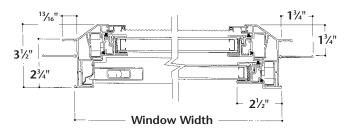
- Fusion-welded sash and mainframe
- Beveled exterior mainframe
- Metal reinforcement at meeting rails
- Narrowline sash for optimum glass
- Hidden screen track
- Sloped sill for improved performance
- Extruded nail fin
- Color-coordinated cam lock and keeper
- Integral J-channel

STRUCTURAL	
AAMA 101/I.S.2/A440-05	DP H-LC30
TEST SIZE	44" X 77"
LOADS	45.0 PSF
WATER	8.25 PSF
AIR@ 25 MPH	0.14 CFM/FT ²

THERMAL-NFRC 100-97	
	U-VALUE
SIZE	36" x 60"
CLEAR	0.50
Low-E/ARGON (CLIMATECH)	0.33

SOLAR PROPERTIES-NFRC-200,300,301-97*		
	CLEAR	Low-E/ARGON
SHGC	0.57	0.30
VT	0.60	0.52

- ClimaTech High Performance Insulated Glass Package
- Colonial grids between the panes
- Factory mulled units
- Available with 4 9/16" or 6 9/16" extension jambs in primed wood, clear pine, poplar, oak or finished laminate



New Construction Products

0102 SlidingWindow

DESIGN PRESSURE H-LC25

FEATURES

DP H-LC25

52 5 PSF

3.75 PSF

U-VALUE

0.50

0.50

0.16 CFM/FT2

Low-E/ARGON

- Fusion-welded sash and mainframe
- Beveled exterior mainframe
- Metal reinforcement at meeting rail
- Extruded nail fin
- Narrowline sash for optimum glass
- Color-coordinated cam lock and
- Integral J-channel

OPTIONS

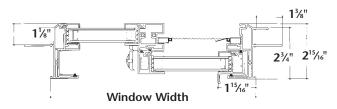
STRUCTURAL	
AAMA 101/I.S.2/A440-05	DP H-LC25
TEST SIZE	72" X 60"
LOADS	37.5 PSF
WATER	5.25 PSF
AIR@ 25 MPH	0.09 CFM/FT2

THERMAL-NFRC 100-97	
	U-VALUE
SIZE	60" x 36"
CLEAR	0.49
Low-E/ARGON (CLIMATECH)	0.30

SOLAR PROPERTIES-NFRC-200,300,301-97*		
	CLEAR	Low-E/ARGON
SHGC	0.60	0.31
VT	0.62	0.54

which include frame and glass

- Available with $4^{9}/16$ " or $6^{9}/16$ " extension jambs in primed wood, clear pine, poplar, oak or finished laminate



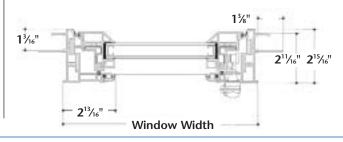
0171 Casement Window

DESIGN PRESSURE C-C55

FEATURES

- Beveled exterior sash design
- Fusion-welded sash and mainframe
- Low-profile, single handle, multi-point positive locking system
- Step-down frame
- Exterior fin/pile design weather seal
- Compression-type inner bulb seal

- ClimaTech High Performance Insulated Glass Package
- Colonial grids between the panes
- Factory-mulled combination units
- Available with $4\,^9$ /16" or $6\,^9$ /16" extension jambs in primed wood, clear pine, poplar, oak or finished laminate



CLEAR		0.49
Low-E/ARGON (CLIMATECH) 0.30		
SOLAR PROPERTIES-NFRC-200,300,301-97*		
	CLEAR	Low-E/ARGON
SHCC	0.60	0.21

	CLEAR	Low-E/ARGON
SHGC	0.60	0.31
VT	0.62	0.54
NFRC solar p	properties test results a	re based on the total window

STRUCTURAL AAMA 101/I.S.2/A440-05

AIR@ 25 MPH

THERMAL-NFRC 100-04

Low-E/ARGON (CLIMATECH)

TEST SIZE

WATER

SIZE

CLEAR

- Drywall model for sheetrock or wallboard entry
- ClimaTech High Performance Insulated Glass Package
- Colonial grids between the panes

DP C-C55

24" X 48"

120.0 PSF

0.04 CFM/FT²

U-VALUE 23 5/8" x 59"

0.29

8.25 PSF

NFRC solar properties test results are based on the total window which include frame and glass.

1100 Series Patio Door

DESIGN PRESSURE SGD-R35

- Fusion-welded sash and mainframe
- Steel reinforced sash members
- Low friction adjustable tandem rollers
- Screen with four-point roller adjustment

OPTIONS

FEATURES

- ClimaTech High Performance Insulated Glass Package
- Colonial grids between the panes

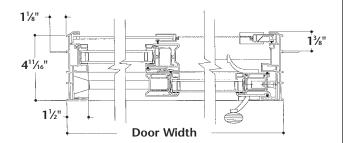
STRUCTURAL	
AAMA 101/I.S.2/A440-05	DP SGD-R35
TEST SIZE	72" X 80"
LOADS	52.5 PSF
WATER	5.25 PSF
AIR@ 25 MPH	0.20 CFM/FT ²

THERMAL-NFRC 100-04	
SIZE CLEAR Low-E/ARGON (CLIMATECH)	U-VALUE 79" x 79" 0.47 0.29

SOLAR PROPERTIES-NFRC-200,300,301-97*		
	CLEAR	Low-E/ARGON
SHGC	0.63	0.32
VT	0.67	0.60
	SHGC	CLEAR SHGC 0.63

^{*} NFRC solar properties test results are based on the total window which include frame and glass.

Consult with Alside Manufacturing for high-performance options where increased design pressure ratings are required.





Special Features and Performance Options.



Wood Extension Jambs

An alternative way to finish window units in frame openings. Eliminates drywall return method.

Available in: 4 $^9\!\!/16"$ depth for $2\,x\,4$ stud wall 6 $^9\!\!/16"$ depth for $2\,x\,6$ stud wall



Drywall Return Channel

For field installations, this handy $^{1}/^{2}$ " drywall return channel offers an alternative to wood trim and caulking while providing a clean, professional finish.

Available in white or beige in 21 foot lengths. Easily trims to any size.



J-Channel Quick Fix Repair Kit

Snap-in J-channel replaces damaged material caused by stray hammer swings. A quick and easy solution when the need arises.

Available in white or beige in 14 foot lengths. Trims to any size.



Superior Metal Reinforced Mulling System

For greater structural integrity across mulled window units. Metal channel secures one window unit frame to another for added strength to multiple units. Metal band provides added rigidity for shipping and additional reinforcement at the mull intersections for installation. Drip Cap at the top provides a system to direct water away from mullion.



Casement Opening System Options

Standard opening design allows easy cleaning of both sides from inside the home.



Egress hardware option allows maximum window opening for compliance with building safety standards.



Patio Door Foot Lock

Tough metal plate secures at the bottom for added protection when closed.



Ventilation feature helps to keep pets and small children safely inside while allowing significant air flow.



Every Alside product starts with advanced technology and ends with superior design.

High performance design backed by exceptional service and support.

Alside Windows are continuously tested in our in-house laboratory to ensure consistent high quality, performance and dependability. Utilizing performance levels beyond AAMA, ASTM and NFRC standards, Alside Windows are tested for air, water, structural load, thermal performance and forced entry resistance. Our windows are certified under AAMA and/or NFRC-approved certification programs. Complete testing data and certification documentation are available upon special request.

Alside's Engineering and Sales Departments are readily available to assist you with technical information and installation details. Alside offers a full range of in-house and field engineering services and support to architects, engineers and building owners across the country.

For fast, convenient assistance, just pick up the phone.

If you need additional help or information about product specifications, installation, warranty coverage or product availability, call our FastBack™customer service specialists at 1.800.922.6009. It's the quickest way to get answers you can put to work—or to arrange for a product demonstration by an Alside representative.

For more information on our professional support program: *Vinyl Windows*, *An Architectural View*, a design seminar accredited by the AIA, CSI and AIBD.

A full Alside specification package and details are available on Sweets CD







Alside Windows meet all of the requirements of the AAMA and NFRC certification programs for windows and the IGCC[®] certification program for insulating glass.











Alside window products are tested to the highest standards in our own on-site testing facility.





