



**C R O W N**

**I N D U S T R I A L**

**INDUSTRIAL  
&  
COMMERCIAL  
DOOR HARDWARE**

**"BARN DOOR HARDWARE"  
SLIDE DOOR HARDWARE  
SWING DOOR HARDWARE  
SLIDE-FOLD DOOR HARDWARE**

**213 MICHELLE COURT  
SOUTH SAN FRANCISCO, CA 94080  
PHONE (650) 952-5150 FAX (650) 873-1495  
Website [www.crown-industrial.com](http://www.crown-industrial.com)**

**WE CAN  
HANDLE  
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**UP TO 128,000 POUND CAPACITY.**

## **PROVEN APPLICATIONS**

### **Doors**

**Around the Corner Doors  
Large Warehouse Doors  
Vehicle Maintenance Shop Doors  
Woven Wire Doors  
Cooler Doors  
Sliding Strip Doors  
X-Ray Doors**

### **Security**

**Prison Doors & Gates  
Gates--Sliding & Swing**

### **Theater Staging**

**Acoustical Panels  
Stage Reducing Panels  
Stage Light Rigging**

### **Industrial**

**Swinging Doors  
Sliding Doors  
Industrial Oven Doors  
Cleaning Tanks  
Paint Booth Doors**

### **Display Panels**

**Art Galleries  
Museums  
Chalkboards & Tackboards  
Showrooms  
Boardrooms**

### **Miscellaneous**

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Athletic Dressing/Equipment  
Drying Room Track  
Weapon Target Carriers  
Portable Tool Carriers**

### **Animal-Control**

**Zoo Doors & Gates  
Holding Area Doors  
Horse Stall Doors**

### **Truck**

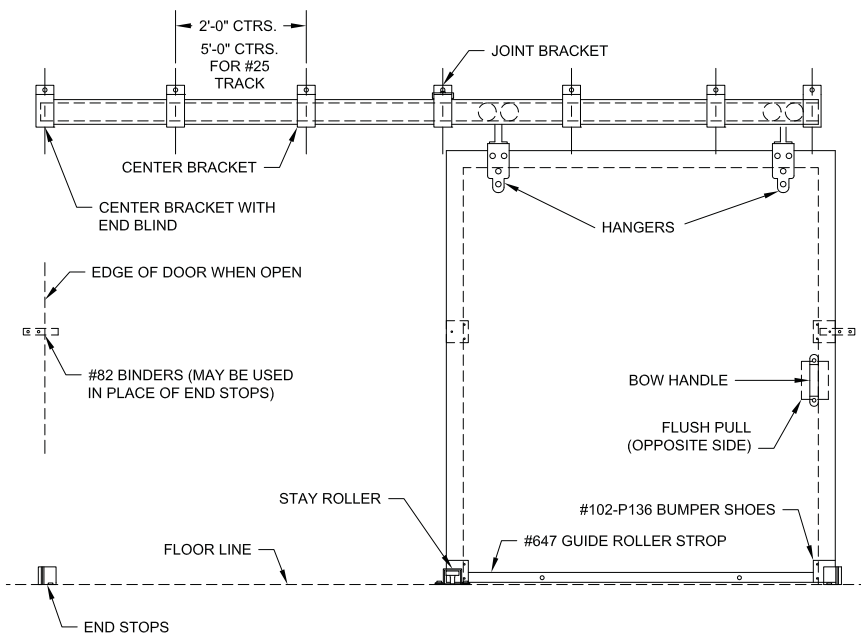
**Display Truck Doors  
Trailer Doors  
Cargo Restraining**

**Crown Industrial offers a wide line of Industrial Strength Door Hardware... track, hangers, bottom rollers, I-beam trolleys, strap hinges, and door accessories... For slide, swing, and slide-fold door applications with capacities up to 128,000 pounds.**

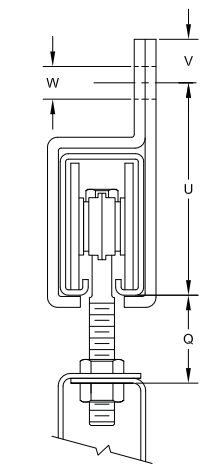
# Table of Contents

<b>Sliding Door Hardware</b>	
Hardware Sets	2-4
Door Hanger Data	7
Trucks (less aprons)	8
Hangers (trucks with aprons)	9-12
Top Plates	9
#5 & #25 Track, Curves & Switches	20-21
Box Track	5,9-18
Brackets	14-19
Welding Jigs & Kits	19
Flat Track	22-24
<b>Special Extra Heavy Sliding Door Hardware</b>	
I-Beam Trolleys & Top Guides	25
Bottom Rollers	25
<b>Door Accessories</b>	
Stay Rollers	26-27
Concealed Stay Rollers & T Guides	27-28
Floor Guides & Floor Guide Systems	28-29
Door Stops	30-31
Bow Handles, Flush Pulls & Hasps	32-33
Door Latches	34-35
Dead Bolt Locks	36-37
Cane Bolts & Spring Bolts	38
Titite Bolt	39
Cremone Bolts	40-41
<b>Swing Door Hardware</b>	
Custom Hinges	42
Strap Hinge Selection Guide	43
Standard Strap Hinges	44-47
Decorative Strap Hinges and Back Plates	48
Back Plates	49
Industrial Strap Hinges	50-53
Precision Engineered High Capacity Hinges	54-55
<b>Slide-Fold Door Hardware</b>	
Standard Slide-Fold Hardware	56-59
Industrial Slide-Fold Hardware	60-61
Concealed Bi-Folding Hardware Set	62-63
<b>Misc. Hardware</b>	
Weatherstripping	64-65
<b>Index</b>	66-67

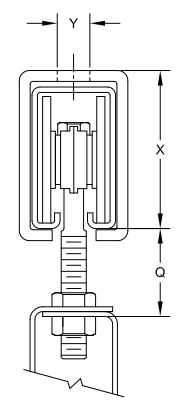
# Hardware Sets FOR WOOD AND METAL DOORS



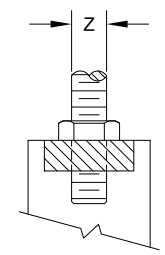
SINGLE DOOR MATERIAL LIST	
*	FT. TRACK
*	CENTER BRACKET
*	JOINT BRACKET
2	END BLINDS
1	PR. HANGERS
1	FLUSH PULL
1	BOW HANDLE
4	BUMPER SHOES
1	GUIDE ROLLER STRIP
2	END STOPS
1	STAY ROLLERS



**SIDEWALL BRKT.  
w/ HANGER**



**OVERHEAD BRKT.  
w/ HANGER**



**TRUCK ONLY**

## Single Sliding Doors

These complete sets contain the following hardware:

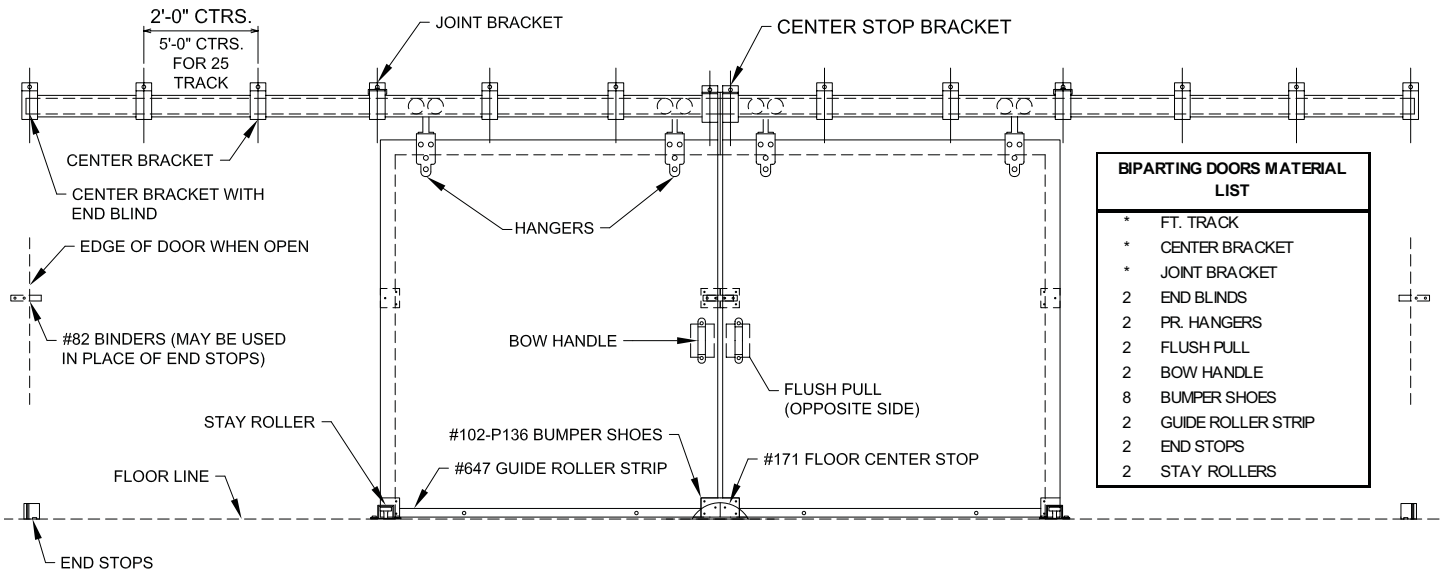
Quantity	Item
1	Pair Hangers.
*	Sufficient Lock-Joint track (approximately twice width of opening).
2	End Blinds.
*	Sufficient Center and Lock-Joint Track Brackets. (Spaced on approximately 2'0" centers). *†
1	Bow Handle.
1	Flush Pull.
2	Pair Bumper Shoes.
2	Floor End Stops.
1	Stay Roller.
*	Sufficient Guide Roller Strip.
*	Fasteners **

### Notes:

- \* Bolt hole spacing for center stop bracket shown in chart on page 4.
- † For 25 brackets, maximum center spacing is 5'0" for 2,500 lb. capacity.
- † For 25 brackets, maximum center spacing is 2'0" for 5,000 lb. capacity.
- \*\* Hardware sets include proper fasteners to attach the hardware to the door. Fasteners to attach the hardware to the wall and floor are excluded.

**See Page 4 for Dimensions and Ordering Instructions.**

# Hardware Sets FOR WOOD AND METAL DOORS



BIPARTING DOORS MATERIAL LIST	
*	FT. TRACK
*	CENTER BRACKET
*	JOINT BRACKET
2	END BLINDS
2	PR. HANGERS
2	FLUSH PULL
2	BOW HANDLE
8	BUMPER SHOES
2	GUIDE ROLLER STRIP
2	END STOPS
2	STAY ROLLERS

## Bi-Parting Sliding Doors

These complete sets contain the following hardware:

Quantity	Item
2	Pair Hangers.
*	Sufficient Lock-Joint track (approximately twice width of opening).
1	Center Stop Bracket. *
2	End Blinds.
*	Sufficient Center and Lock-Joint Track Brackets. (Spaced on approximately 2'0" centers). *†
2	Bow Handle.
2	Flush Pull.
4	Pair Bumper Shoes.
2	Floor End Stops.
2	Stay Roller.
*	Sufficient Guide Roller Strip.
*	Fasteners **

### Notes:

- \* Bolt hole spacing for center stop bracket shown in chart on page 4.
- † For 25 brackets, maximum center spacing is 5'0" for 2,500 lb. capacity.
- † For 25 brackets, maximum center spacing is 2'0" for 5,000 lb. capacity.
- \*\* Hardware sets include proper fasteners to attach the hardware to the door. Fasteners to attach the hardware to the wall and floor are excluded.

**See Page 4 for Dimensions and Ordering Instructions.**

# Ordering Instructions for Hardware Sets

## ORDERING INSTRUCTIONS:

To order the proper hardware sets, the following data is required:

Door Operation	(Manual or Power)
Door Application	(Single or Bi-Parting)
Door Construction	(Wood or Metal)
Door Weight	(400 lbs. Up to 5,000 lbs.)
Door Thickness	(1-1/2" up to 3-3/4")
Door Size	(Width x Height)
Opening Size	(Width x Height)

## NOTES:

FINISH: Painted finish on standard sets.

**Stainless steel available.** (304 grade standard, 316L grade optional)

BRACKETS: Standard hardware sets include sidewall brackets. Overhead brackets can be furnished at additional charge.

† For 25 brackets, maximum center spacing is 5'0" for 2,500 lb. capacity.

† For 25 brackets, maximum center spacing is 2'0" for 5,000 lb. capacity.

## Use the Chart Below along with the illustrations on page 2 and 3.

\* Example 800 lb., single door, wood door, 2-1/2" thick, side wall mount, electrically operated x (Opening Width).

\* Hardware Set No. = 101B3SE x (Opening Width)

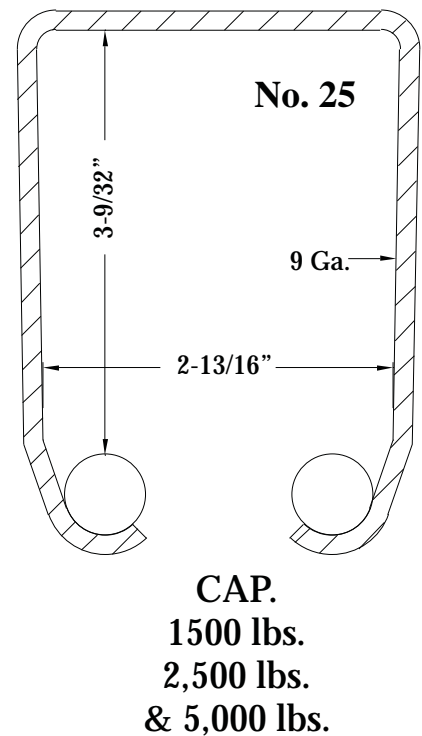
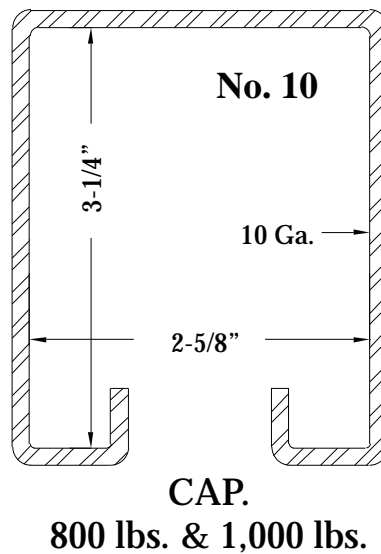
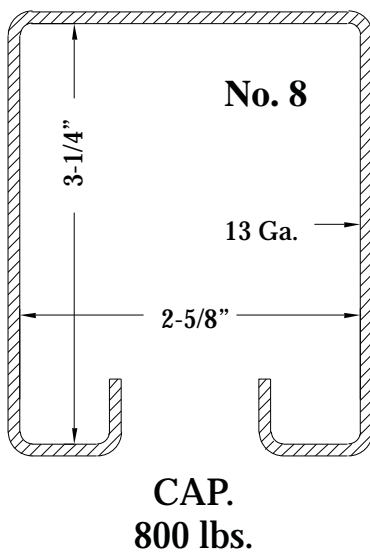
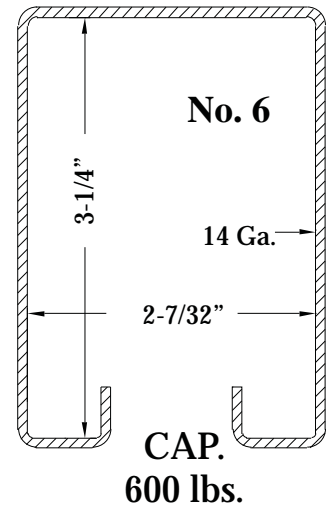
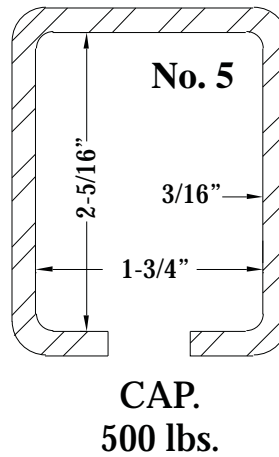
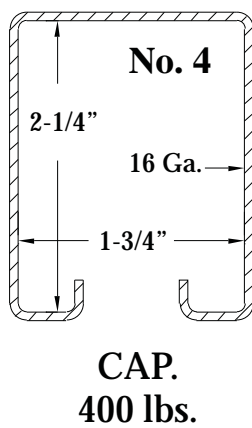
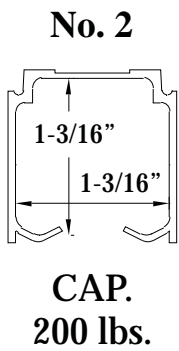
Door Weight in Lbs	Track No.	Digit 2	Digit 3	Digit 4	Digit 5	Digit 6	X OPENING WIDTH		DIMENSIONS													
							* Example 800 lb., single door, wood door, 2-1/2" thick, side wall mount, electrically operated x (Opening Width).															
							* Hardware Set No. = 101B3SE x (Opening Width)		Trolleys		Side Wall Support Brackets				Overhead Brackets							
							Single Door	Bi-Parting Door	Polymer Roller	Ball	Door Thickness	Truck Only	Side Wall Brackets	Overhead Brackets	Manual Operation	Electric Operation	"Q"	"U"	"V"	"W"	"X"	"Y"
200	2	1	2	P			0															
400	4	1	2	P	R		1															
500	5	1	2			B	2															
600	6	1	2		R	B	2	3														
800	8	1	2		R	B	2	3														
800	10	1	2			B	2	3														
1000	10	1	2		R	B	2	3														
1500	25	1	2			B	2	3														
2500	25	1	2			B			4													
5000	25	1	2			B																

\* NOTE: #5, and #25 track can also be used for special applications such as radius curves and switching. See page 20 and 21 for more information and consult with our engineers.

# Box Type Track

To Select Proper Size Track See Truck and Hanger Selection Charts Pages 4, 6 and 7.

\* NOTE: #5, and #25 track are used for special applications including curves and switches. See page 20 and 21 for more information and consult with our engineers.



# Track Data

*Capacity For Doors Weighing --lbs.	Track No.	GA.	Inside Dimensions In Inches	Available Lengths Ft.	Powder Coat Paint	Galvanized Available	Aluminum Available	Stainless Steel Available	Weight Per Foot --lbs.
<b>"Lock-Joint"® Style Track--Manually Operated Doors</b>									
200	2	(AL)	1-3/16" Wide 1-1/8" High	6', 8', 10' & 12'		x	x	x	1/2
400	4	16	1-3/4" Wide 2-1/4" High	6', 8', 10' & 12'	x	x		x	1-3/4
500	5	7	1-3/4" Wide 2-5/16" High	10'	x	x		x	5
600	6	14	2-7/32" Wide 3-1/4" High	6', 8', & 10'	x	x		x	2-3/4
800	8	13	2-5/8" Wide 3-1/4" High	6', 8', & 10'	x				4
1000	10	10	2-5/8" Wide 3-1/4" High	6', 8', & 10'	x	x			5-3/4
**1500	25	9	2-13/16" Wide 3-9/32" High	6', 8', & 10'	x	x		x	8
†2500	25	9	2-13/16" Wide 3-9/32" High	6', 8', & 10'	x	x		x	8
††5000	25	9	2-13/16" Wide 3-9/32" High	6', 8', & 10'	x	x		x	8
<b>"Lock-Joint"® Style Track--Power Operated Doors</b>									
800	10	10	2-5/8" Wide 3-1/4" High	6', 8', & 10'	x	x			5-3/4
**1500	25	9	2-13/16" Wide 3-9/32" High	6', 8', & 10'	x	x		x	8
†2500	25	9	2-13/16" Wide 3-9/32" High	6', 8', & 10'	x	x		x	8
††5000	25	9	2-13/16" Wide 3-9/32" High	6', 8', & 10'	x	x		x	8

\*With pair of hangers per door.

\*\*1500 lb. Capacity when 25 track is used with 25-1BLE hanger.

†2,500 lb. Capacity when 25 track is used with 25-1BSE hanger.

††5,000 lb. Capacity when 25 track is used with 25-TBSE trucks.

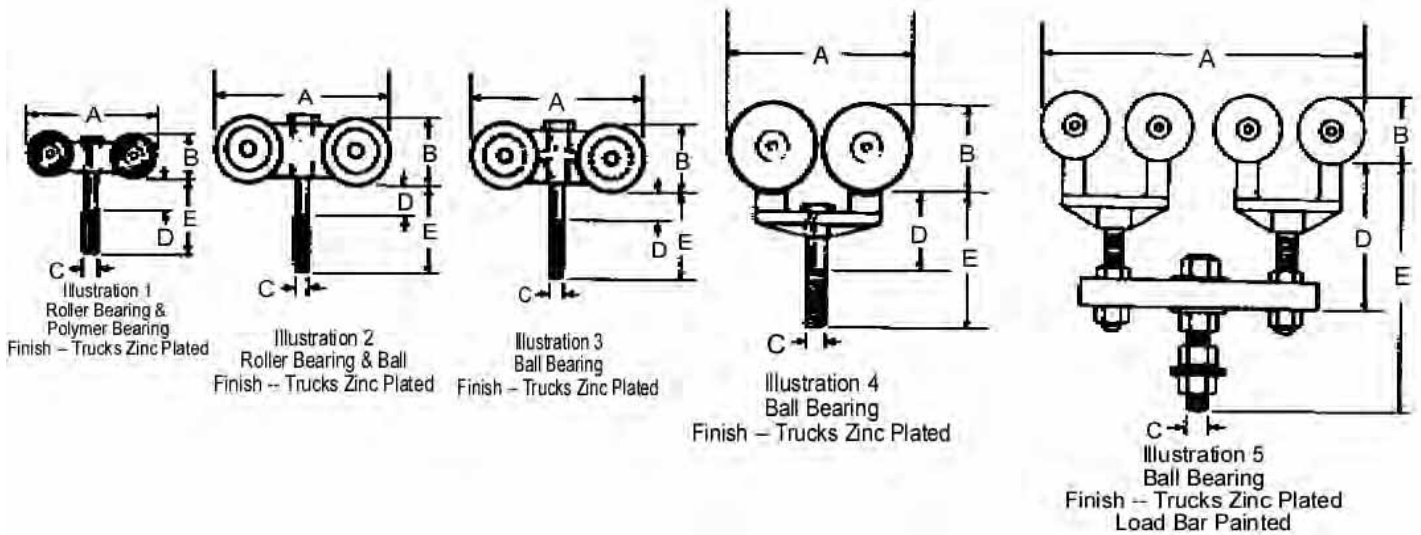
**\* NOTE: #5, and #25 track are used for special applications including curves and switches. See page 20 and 21 for more information and consult with our engineers.**



# Door Hanger Data

*Capacity for Doors Weighing - Lbs	Door Thickness	Hanger Number	Track Number	Type Aprons	Type Bearing	Page Number
<b>"LOCK-JOINT" STYLE TRACK -- MANUALLY OPERATED</b>						
200	3/4" to 1-3/4"	2P-1PTP	2	n/a	Polymer	9
400	1-1/2" to 2-1/4"	4Z2P	4	Zinc Plate	Polymer	9
400	1-1/2" to 2-1/4"	4Z2R	4	Zinc Plate	Roller	9
500	1-3/4" to 2-1/4"	5P-B	5	Painted	Ball	10
600	1-3/4" to 2-1/4"	6P2R	6	Painted	Roller	10
600	1-3/4" to 2-1/4"	6Z3R	6	Zinc Plate	Roller	10
600	2-1/4" to 3"	6P4R	6	Painted	Roller	10
600	2-1/4" to 3"	6Z5R	6	Zinc Plate	Roller	10
600	1-3/4" to 2-1/4"	6P2B	6	Painted	Ball	10
600	1-3/4" to 2-1/4"	6Z3B	6	Zinc Plate	Ball	10
600	2-1/4" to 3"	6P4B	6	Painted	Ball	10
600	2 1/4" to 3"	6Z5B	6	Zinc Plate	Ball	10
800	1-3/4" to 2-1/4"	8P2R	8	Painted	Roller	11
800	2-1/4" to 3"	8P4R	8	Painted	Roller	11
800	1-3/4" to 2-1/4"	8P2B	8	Painted	Ball	11
800	2-1/4" to 3"	8P4B	8	Painted	Ball	11
800	2-1/4" to 3"	8Z5B	8	Zinc Plate	Ball	11
1000	1-3/4" to 2-1/4"	8P2R	10	Painted	Roller	11
1000	1-3/4" to 2-1/4"	8Z3R	10	Zinc Plate	Roller	11
1000	2-1/4" to 3"	8P4R	10	Painted	Roller	11
1000	2-1/4" to 3"	8Z5R	10	Zinc Plate	Roller	11
1000	1-3/4" to 2-1/4"	8P2B	10	Painted	Ball	11
1000	1-3/4" to 2-1/4"	8Z3B	10	Zinc Plate	Ball	11
1000	2-1/4" to 3"	8P4B	10	Painted	Ball	11
1000	2-1/4" to 3"	8Z5B	10	Zinc Plate	Ball	11
1500	1-3/4" to 2-1/2"	25P2BLE	25	Painted	Ball	12
1500	2-1/4" to 3"	25P4BLE	25	Painted	Ball	12
2500	2-1/4" to 2-3/4"	25P2BSE	25	Painted	Ball	12
<b>"LOCK-JOINT" STYLE TRACK -- POWER OPERATED DOORS</b>						
800	1-3/4" to 2-1/4"	10P2BE	10	Painted	Ball	12
800	2-1/4" to 3"	10P4BE	10	Painted	Ball	12
1500	1-3/4" to 2-1/2"	2P2BLE	25	Painted	Ball	12
1500	2-1/4" to 3"	25P4BLE	25	Painted	Ball	12
2500	2-1/4" to 3-3/4"	25P2BSE	25	Painted	Ball	12
*With Pair of Hangers per Door * NOTE: #5, and #25 track are used for special applications including curves and switches. See page 20 and 21 for more information and consult with our engineers.						

# Trucks(less aprons)



## TRUCKS FOR MANUALLY OPERATED DOORS

*For Doors Weight-Lbs.	Cat. No.	For Track No.	Ills. No.	Dimensions					Hanger Page #	Weight Per Pair
				A	B	C	D	E		
200	2-1P	2	1**	1-11/16"	7/8"	8mm	0	1-1/4"	9	5 oz.
400	4-1P	4	1**†	4-3/4"	2-1/8"	1/2" - 13	11/16"	2-7/8"	9	2 lb.
400	4-1R	4	1 †	4-3/4"	2-1/8"	1/2" - 13	5/8"	2-13/16"	9	2-1/2 lb.
500	5B	5	n/a	2-1/8"	2-1/8"	5/8" - 11	1-5/8"	4-10/16"	22	3 lb.
600	6-1R	6	2	7-1/2"	3"	3/4" - 10	1/2"	3-5/8"	10	7-1/4 lb.
600	6-1B	6	2	7-1/2"	3"	3/4" - 10	1/2"	3-5/8"	10	7-1/4 lb.
800	8-1R	8	2	7-1/2"	3"	3/4" - 10	1/2"	3-5/8"	11	8 lb.
800	8-1B	8	2	7-1/2"	3"	3/4" - 10	1/2"	3-5/8"	11	8 lb.
1000	8-1R	10	2	7-1/2"	3"	3/4" - 10	1/2"	3-5/8"	11	8 lb.
1000	8-1B	10	2	7-1/2"	3"	3/4" - 10	1/2"	3-5/8"	11	8 lb.

## TRUCKS FOR POWERED OR MANUALLY OPERATED DOORS

*For Doors Weight-Lbs.	Cat. No.	For Track No.	Ills. No.	Dimensions					Hanger Page #	Weight Per Pair
				A	B	C	D	E		
800	10-1BE	10	3	7-1/4"	2-3/4"	3/4" - 10	3/4"	3-7/8"	12	12 lb.
1500	25-1BLE	25	3	7-1/2"	3"	3/4" - 10	1-1/16"	4-1/4"	12, 23	14 lb.
2500	25-1BSE	25	4	7"	3"	7/8" - 9	3-15/32"	7-31/32"	12, 23	20 lb.
5000	25-TBSE	25	5	1'-3"	3"	1" - 8	7"	11-1/4"	12, 23	70 lb.

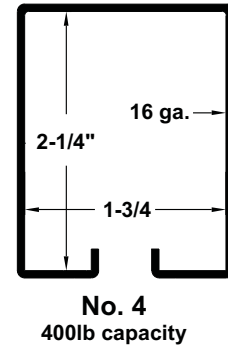
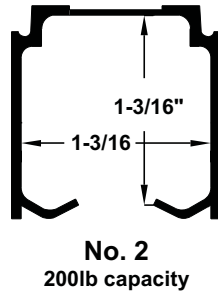
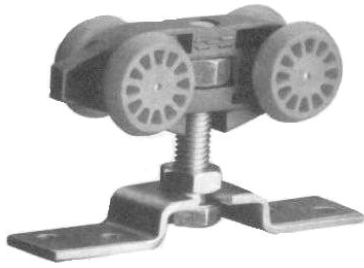
\* With Pair of Trucks Per Door.

\*\* See Illustration 1 polymer bearings only.

† See Page 9 for wood door top plate option.

\* NOTE: #5, and #25 track can be used for special applications including curves and switches. See page 20 and 21 for more information and consult with our engineers.

# No. 2 & 4 Hangers (trucks with & without aprons)



## No. 2P HANGER

**Use:** For manually operated light-weight sliding doors weighing up to **200 lbs.**

**One Style:** 2-1PTP

**Head Clearance:** Distance top of door to bottom of track: Minimum 3/4", Maximum 1-1/8".

**Construction:** 7/8" diameter polymer wheels. *Polymer bearings.* Lateral and vertical adjustment. No apron, top plate as shown in picture above.

**Finish:** Polymer

**Packed:** Boxed, with screws, nylon T-guide, stops, and top plate.

**Weight:** 3/4 lb. per pair.

**Option:** Sidewall track brackets, 2Ax1.

## No. 4P HANGER

**Use:** For manually operated sliding doors 1-1/2" to 2-1/4" thick weighing up to **400 lbs.**

**One Style:** 4Z2P

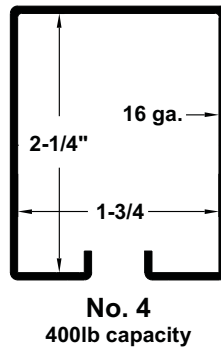
**Head Clearance:** Distance top of door to bottom of track: minimum 1-1/4", maximum 2-1/2". Bottom of track to center of hole in sidewall bracket: 3-3/4".

**Construction:** 2-1/8" diameter polymer wheels. *Polymer bearings.* Lateral and vertical adjustment. Apron: 1/8" thick, 3-1/2" wide, and 6" long.

**Finish:** Zinc plated trucks and aprons.

**Packed:** Boxed, with bolts.

**Weight:** 5 lbs. per pair.



## No. 4R HANGER

**Use:** For manually operated sliding doors 1-1/2" to 2-1/4" thick weighing up to **400 lbs.**

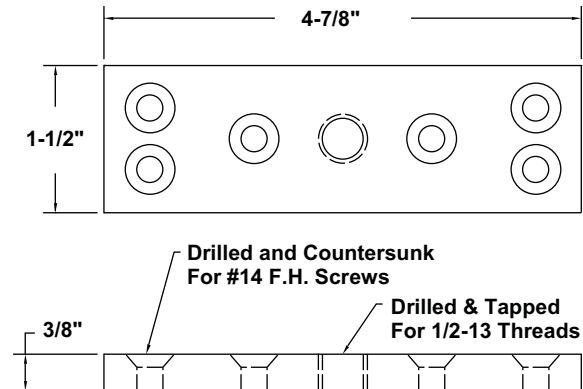
**One Style:** 4Z2R

**Head Clearance:** Distance top of door to bottom of track: Minimum 1-1/4", Maximum 2-1/2". Bottom of track to center of hole in sidewall bracket: 3-3/4".

**Construction:** 2-1/8" diameter steel wheels. *Caged roller bearings.* Lateral and vertical adjustment. Apron: 1/8" thick, 3-1/2" wide, and 6" long.

**Finish:** Zinc plated trucks and aprons.

**Packed:** Boxes, with bolts.



## No. 4 PTP Door Top Plate For Straight Sliding Doors.

When an application can not use the apron attachment, this top reinforcing plate is used.

Door thickness minimum **1-3/4"**. Custom sizes available.

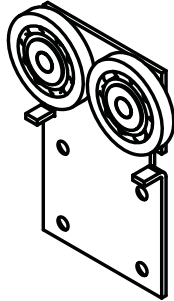
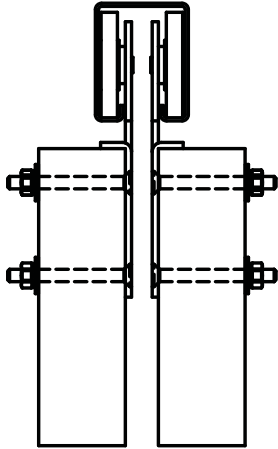
**Construction:** Steel Plate.

**Finish:** Painted.

**Weight:** 2 lbs.

**No. #135 Top Plate available for all the box track products.**

## No. 4 Hangers (cont.)



### No. 4Z-F HANGER

**Use:** For manually operated sliding doors mounted in parallel (bi-passing) in a **single run of #4 box track**.

For doors no thicker than 1-3/4", weighing up to **150 lbs ea.**

**One Style:** 4Z-F

**Head Clearance:** Distance top of door to bottom of track: 9/16".

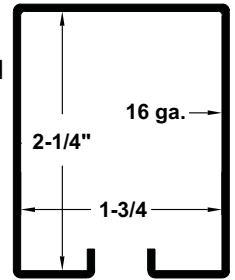
Bottom of track to center of hole in sidewall bracket: 3-3/4".

**Construction:** 2-1/8" diameter steel wheels. *Ball bearings*. Apron: 1/8" thick, 3-3/8" wide, and 3" tall.

**Finish:** Zinc plated apron.

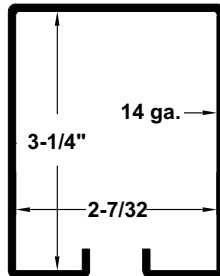
**Packed:** Boxed, with bolts.

**Weight:** 3-1/2 lbs. per pair.



**No. 4**  
400lb capacity

## No. 6 Hangers (trucks with aprons)



**No. 6**  
600lb capacity



### No. 6R HANGER

**Use:** For manually operated sliding doors 1-3/4" to 3" thick weighing up to **600 lbs.**

**Two Sizes:** 6P2R for doors 1-3/4" to 2-1/4" (Painted Aprons); 6Z3R for doors 1-3/4" to 2-1/4" (Zinc Aprons) 6P4R doors 2-1/4" to 3" (Painted Aprons); 6Z5R for doors 2-1/4" to 3" (Zinc Aprons).

**Head Clearance:** Distance top of door to bottom of track; minimum 1-1/8", maximum 2-3/4". Bottom of track to center of hole in sidewall bracket; 6-1/4".

**Construction:** 3" diameter steel wheels. *Caged roller bearings*. Lateral and vertical adjustment. Apron: 9/64" thick 4" wide 7-1/2" long.

**Finish:** Zinc plated trucks. Aprons painted or zinc.

**Packed:** Boxed, with bolts.

**Weight:** 12-1/4 lbs. per pair.

### No. 6B HANGER

**Use:** For manually operated sliding doors 1-3/4" to 3" thick weighing up to **600 lbs.**

**Two Sizes:** 6P2B for doors 1-3/4" to 2-1/4" (Painted Aprons); 6Z3B for doors 1-3/4" to 2-1/4" (Zinc Aprons) 6P4B doors 2-1/4" to 3" (Painted Aprons); 6Z5B for doors 2-1/4" to 3" (Zinc Aprons).

**Head Clearance:** Distance top of door to bottom of track; minimum 1-1/8", maximum 2-3/4". Bottom of track to center of hole in sidewall bracket; 6-1/4".

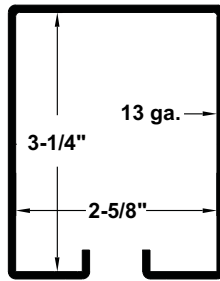
**Construction:** 3" diameter steel wheels. *Ball bearings*. Lateral and vertical adjustment. Apron: 9/64" thick 4" wide 7-1/2" long.

**Finish:** Zinc plated trucks. Aprons painted or zinc.

**Packed:** Boxed, with bolts.

**Weight:** 12-1/4 lbs. per pair.

# No. 8 Hangers (trucks with aprons)



**No. 8**  
800lb capacity



## No. 8R HANGER USED WITH #8 TRACK

**Use:** For manually operated sliding doors 1-3/4" to 3" thick weighing up to **800 lbs.**

**Two Sizes:** 8P2R for doors 1-3/4" to 2-1/4"; 8P4R for doors 2-1/4" to 3".

**Head Clearance:** Distance top of door to bottom of track; minimum 1-1/8", maximum 2-3/4". Bottom of track to center of hole in sidewall bracket; 6-3/8".

**Construction:** 3" diameter steel wheels. *Caged roller bearings.* Lateral and vertical adjustment. Apron: 9/64" thick 4" wide 7-1/2" long.

**Finish:** Zinc plated trucks. Aprons painted.

**Packed:** Boxed, with bolts.

**Weight:** 12-3/4 lbs. per pair.

## No. 8B HANGER USED WITH #8 TRACK

**Use:** For manually operated sliding doors 1-3/4" to 3" thick weighing up to **800 lbs.**

**Two Sizes:** 8P2B for doors 1-3/4" to 2-1/4"; 8P4B for doors 2-1/4" to 3".

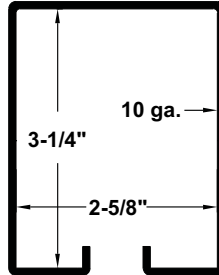
**Head Clearance:** Distance top of door to bottom of track; minimum 1-1/8", maximum 2-3/4". Bottom of track to center of hole in sidewall bracket; 6-3/8".

**Construction:** 3" diameter steel wheels. *Ball bearings.* Lateral and vertical adjustment. Apron: 9/64" thick 4" wide 7-1/2" long.

**Finish:** Zinc plated trucks. Aprons painted.

**Packed:** Boxed, with bolts.

**Weight:** 12-3/4 lbs. per pair.



**No. 10**  
100lb capacity



## No. 8R HANGER USED WITH #10 TRACK

**Use:** For manually operated sliding doors 1-3/4" to 3" thick weighing up to **1000 lbs.**

**Two Sizes:** 8P2R for doors 1-3/4" to 2-1/4" (Painted Aprons); 8Z3R for doors 1-3/4" to 2-1/4" (Zinc Aprons); 8P4R for doors 2-1/4" to 3" (Painted Aprons); 8Z5R for doors 2-1/4" to 3" (Zinc Aprons).

**Head Clearance:** Distance top of door to bottom of track; minimum 1-1/8", maximum 2-3/4". Bottom of track to center of hole in sidewall bracket; 6-1/8".

**Construction:** 3" diameter steel wheels. *Caged roller bearings.* Lateral and vertical adjustment. Apron: 9/64" thick 4" wide 7-1/2" long.

**Finish:** Zinc plated trucks. Aprons painted or zinc.

**Packed:** Boxed, with bolts.

**Weight:** 12-3/4 lbs. per pair

## No. 8B HANGER USED WITH #10 TRACK

**Use:** For manually operated sliding doors 1-3/4" to 3" thick weighing up to **1000 lbs.**

**Two Sizes:** 8P2B for doors 1-3/4" to 2-1/4" (Painted Aprons); 8Z3B for doors 1-3/4" to 2-1/4" (Zinc Aprons); 8P4B for doors 2-1/4" to 3" (Painted Aprons); 8Z5B for doors 2-1/4" to 3" (Zinc Aprons).

**Head Clearance:** Distance top of door to bottom of track; minimum 1-1/8", maximum 2-3/4". Bottom of track to center of hole in sidewall bracket; 6-1/8".

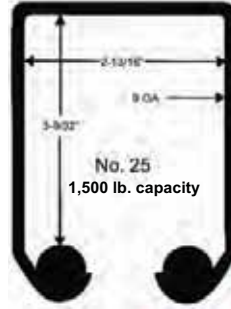
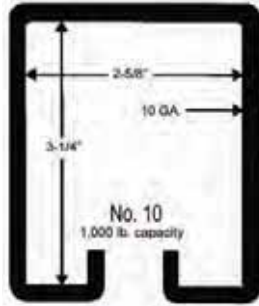
**Construction:** 3" diameter steel wheels. *Ball bearings.* Lateral and vertical adjustment. Apron: 9/64" thick 4" wide 7-1/2" long.

**Finish:** Zinc plated trucks. Aprons painted or zinc.

**Packed:** Boxed, with bolts.

**Weight:** 12-3/4 lbs. per pair.

# No. 10 & 25 Hangers (trucks with aprons)



## NO. 10BE HANGER

**Use:** For **power operated** sliding doors 1-3/4" to 3" thick weighing up to **800 lbs.** using #10 track.

Sizes: **10P2BE** for doors 1-3/4" to 2-1/4" (Painted Aprons)

**10Z3BE** for doors 1-3/4" to 2-1/4" (Zinc Aprons).

**10P4BE** for doors 2-1/4" to 3" (Painted Aprons).

**10Z5BE** for doors 2-1/4" to 3" (Zinc Aprons).

**Head Clearance:** Top of door to bottom of track; minimum 1-3/8", maximum 3-1/8". Bottom of track to center of hole in sidewall bracket; 6-1/8".

**Construction:** 2-3/4" diameter machined steel wheels. *Ball bearings.* Lateral and vertical adjustment.

Apron: 4" wide x 7-1/2" long x 9/64" thick

**Finish:** Zinc plated trucks. Aprons painted or zinc plated.

**Packed:** Boxed, with bolts.

**Weight:** 16-1/2 lbs. per pair.

## NO. 25BLE HANGER

**Use:** For manually operated or power operated sliding doors 1-3/4" to 3" thick weighing up to **1500 lbs.**

Sizes: **25P2BLE** for doors 1-3/4" to 2-1/4" (Painted Aprons).

**25P4BLE** for doors 2-1/4" to 3" (Painted Aprons).

**Head Clearance:** Top of door to bottom of track; minimum 1-3/8", maximum 2-3/4". Bottom of track to center of hole in sidewall bracket; 7".

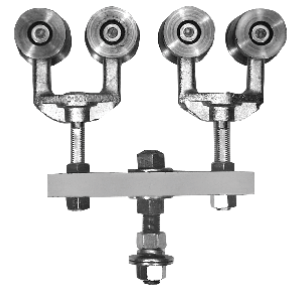
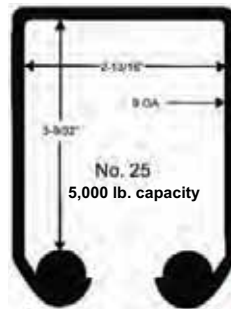
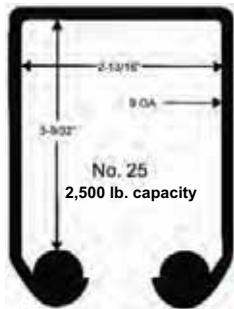
**Construction:** 3" diameter machined steel wheels. Frame malleable iron, *ball bearings,* lateral and vertical adjustment.

Apron: 4" wide x 7-1/2" long x 9/64" thick

**Finish:** Zinc plated trucks. Aprons painted.

**Packed:** Boxed, with bolts.

**Weight:** 18-3/4 lbs. per pair.



## NO. 25BSE HANGER

**Use:** For manually operated or power operated sliding doors 1-3/4" to 3-3/4" thick weighing up to **2500 lbs.**

Sizes: **25P2BSE** for doors 2-1/4" to 3-3/4" (Painted Aprons).

**Head Clearance:** Top of door to bottom of track; minimum 4-1/2", maximum 6-1/2". Bottom of track to center of hole in sidewall bracket; 7".

**Construction:** 3" diameter machined steel wheels. Frame malleable iron, *ball bearings,* lateral and vertical adjustment.

Apron: 5" wide x 11-3/4" long x 1/4" thick

**Finish:** Zinc plated trucks. Aprons painted.

**Packed:** Boxed, with bolts.

**Weight:** 39 lbs. per pair.

## NO. 25TBSE TRUCK

**Use:** For manually operated or power operated sliding doors weighing up to **5000 lbs.**

Sizes: **25TBSE** Truck.

**Head Clearance:** Top of door to bottom of track; minimum 6-1/4", maximum 10-1/4". Bottom of track to center of hole in sidewall bracket; 7".

**Construction:** 3" diameter machined steel wheels. Frame malleable iron, *ball bearings,* lateral and vertical adjustment. Load bar: 1-1/4"x3"x11" long steel. Pendant bolt: 1" diameter steel.

**Finish:** Zinc plated trucks. Painted load bar.

**Packed:** Boxed.

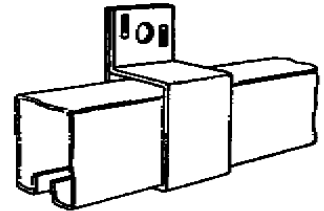
**Weight:** 70" lbs. per pair.

# Box Type Track and Brackets Installation and Functions

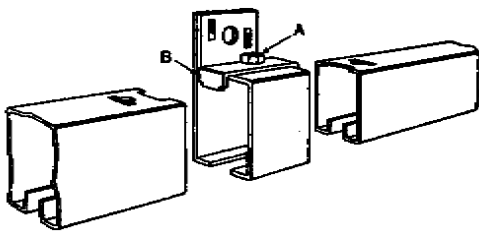
The unique design of Track and Brackets prevents the horizontal creep of tracks while binding them together tightly against the bottom of the bracket, achieving a smooth tight joint for the hanger runway.

## CENTER BRACKETS

Slide track through center brackets. Provides support of track and track lips at required support intervals



## LOCK JOINT BRACKET

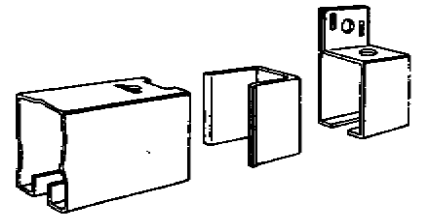


Loosen nut "A", raise clamp "B", slide tracks into bracket, drop bent ends of clamp "B" into holes in tops of track and tighten nut "A". Provides the unique feature between track sections.

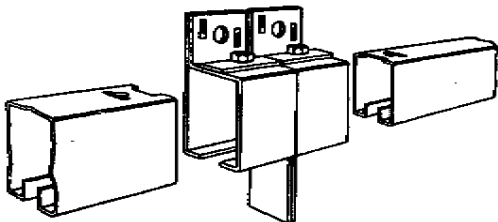
**NOTE:** #25 Track joints must be welded on all manual 2500 to 5000 lb. applications and all powered applications. See page 19 for welding kit information.

## END BLIND

Place end blind over end of track and slide track, and end blind fully into center bracket. Provides stop to prevent creep on one-piece track applications. Closes end of track to birds.



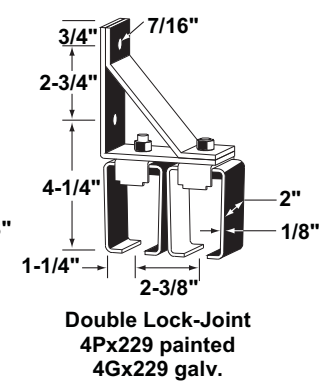
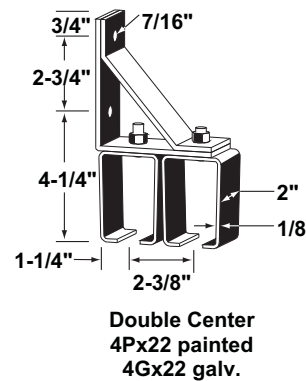
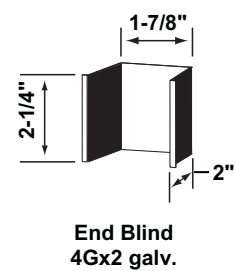
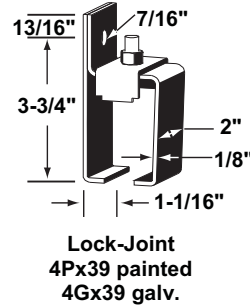
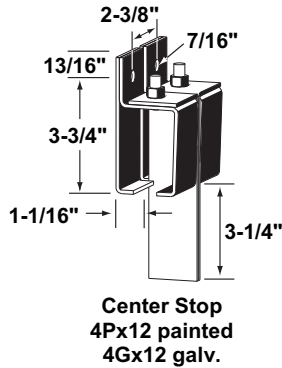
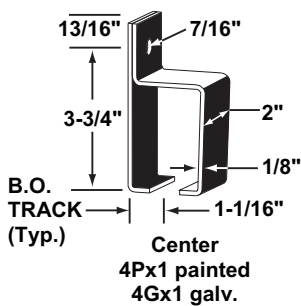
## CENTER STOP BRACKETS



Slide each end of each track fully into center stop bracket. Provides track support and door stop at center of bi-parting door installations.

# Brackets for No. 4 Track

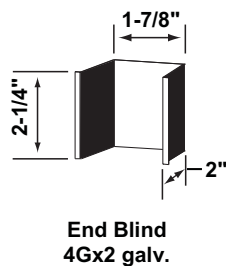
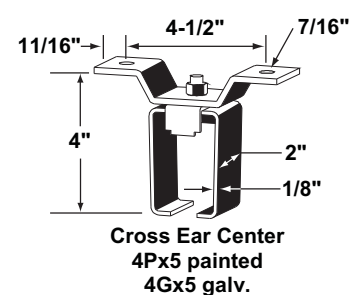
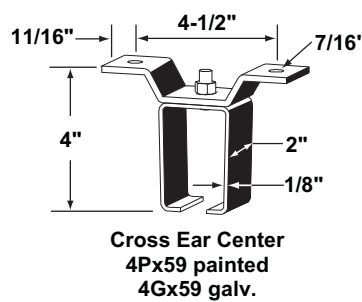
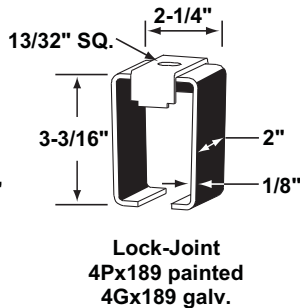
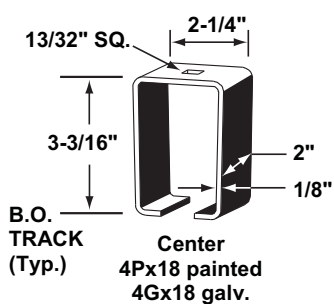
## SIDEWALL



Shipping Weight By Bracket Number and Description

Number	4Px1 4Gx1	4Px39 4Gx39	4Px12 4Gx12	4Px22 4Gx22	4Px229 4Gx229
Description	Center	Lock Joint	Center Stop	Dbl. Center	Dbl. Lock Joint
Weight in Lbs.	1	1-1/4	3-1/2	3-1/4	3-3/4

## OVERHEAD



Shipping Weight By Bracket Number and Description

Number	4PX18 4GX18	4PX189 4GX189	4PX5 4GX5	4PX59 4GX59
Description	Center	Lock Joint	Cross Ear Center	Cross Ear Lock Joint
Weight in Lbs.	3/4	1	1-1/2	1-3/4

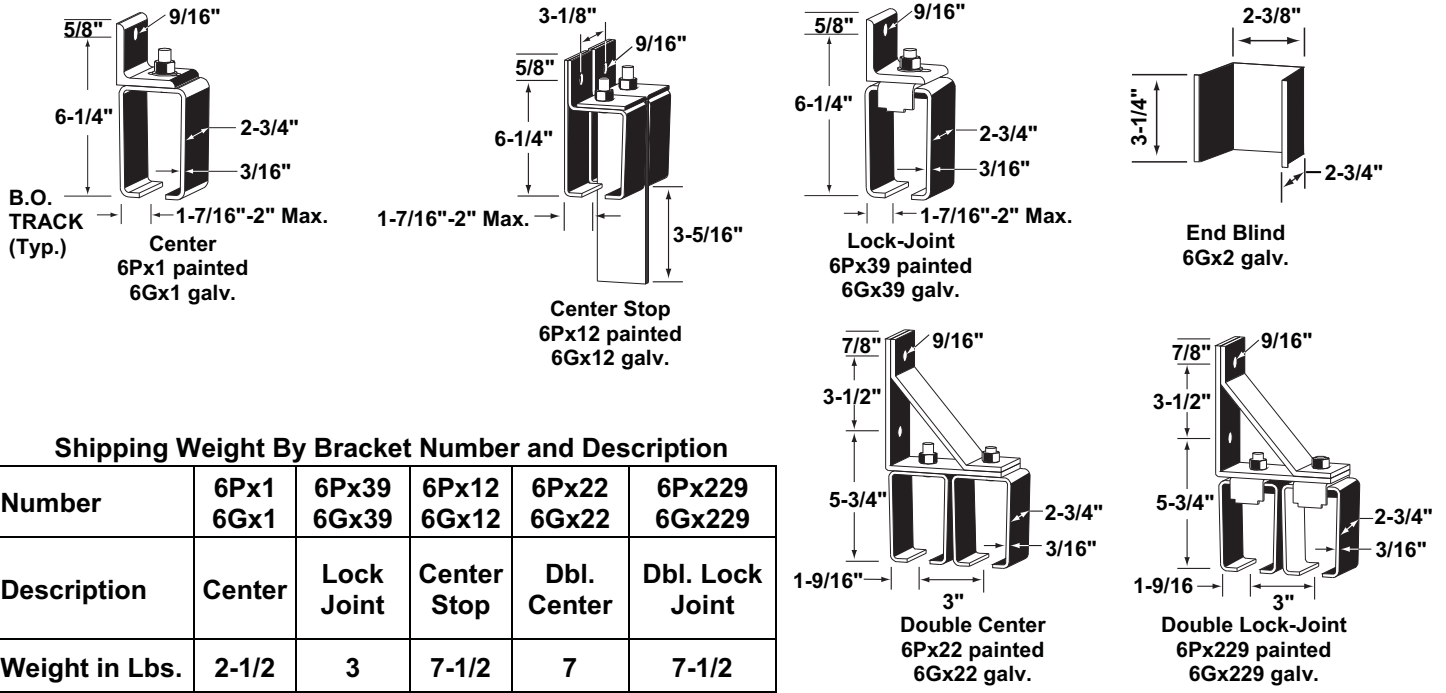
**NOTE: MAX. BRACKET SPACING 30" ON CENTERS.** Tracks extend into center stop and end brackets 2".

\*Use end blind in combination with any center bracket to produce an end bracket.



# Brackets for No. 6 Track

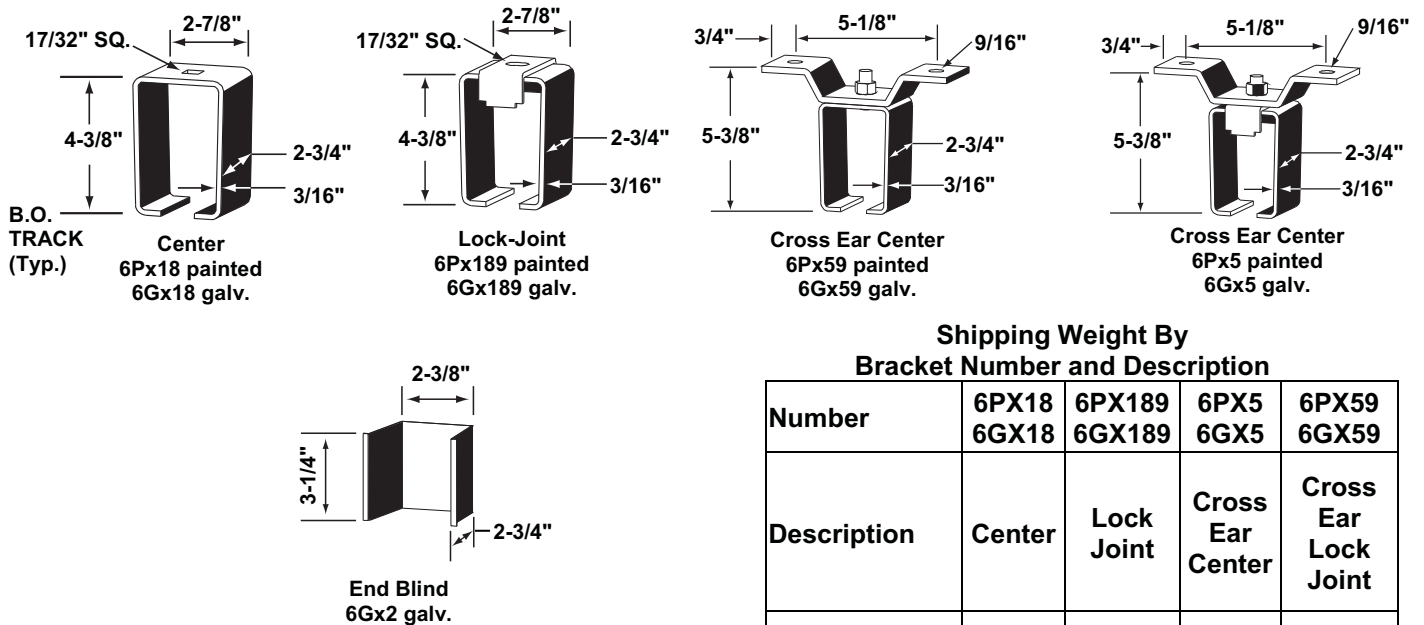
## SIDEWALL



Shipping Weight By Bracket Number and Description

Number	6Px1 6Gx1	6Px39 6Gx39	6Px12 6Gx12	6Px22 6Gx22	6Px229 6Gx229
Description	Center	Lock Joint	Center Stop	Dbl. Center	Dbl. Lock Joint
Weight in Lbs.	2-1/2	3	7-1/2	7	7-1/2

## OVERHEAD



Shipping Weight By Bracket Number and Description

Number	6PX18 6GX18	6PX189 6GX189	6PX5 6GX5	6PX59 6GX59
Description	Center	Lock Joint	Cross Ear Center	Cross Ear Lock Joint
Weight in Lbs.	2	2	3	3-1/2

**NOTE: MAX. BRACKET SPACING 24" ON CENTERS.** Tracks extend into center stop and end brackets 2-3/4".

\*Use end blind in combination with any center bracket to produce an end bracket.

# Brackets for No. 8 Track

## SIDEWALL

**Shipping Weight By Bracket Number and Description**

Number	8Px1	8Px39	8Px12	8Px22	8Px229
Description	Center	Lock Joint	Center Stop	Dbl. Center	Dbl. Lock Joint
Weight in Lbs.	3	3-1/2	9-1/4	9-1/4	10-1/4

## OVERHEAD

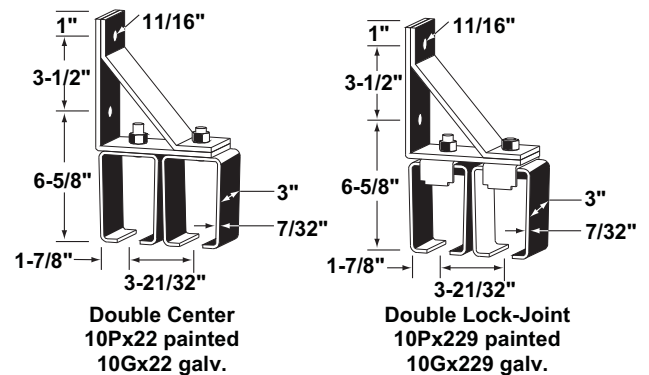
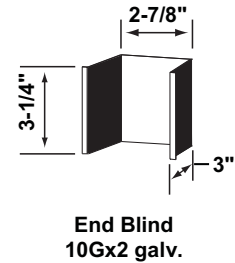
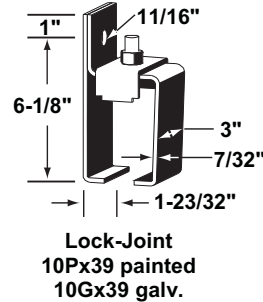
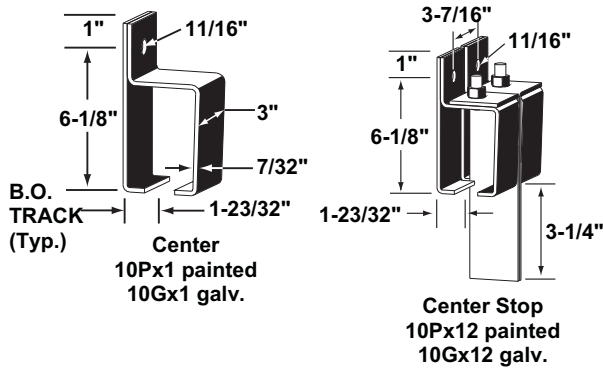
**Shipping Weight By Bracket Number and Description**

Number	8PX18	8PX189
Description	Center	Lock Joint
Weight in Lbs.	2-1/4	2-3/4

**NOTE: MAX. BRACKET SPACING 24" ON CENTERS.** Tracks extend into center stop and end brackets 3".  
 \*Use end blind in combination with any center bracket to produce an end bracket.

# Brackets for No. 10 Track

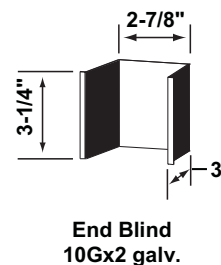
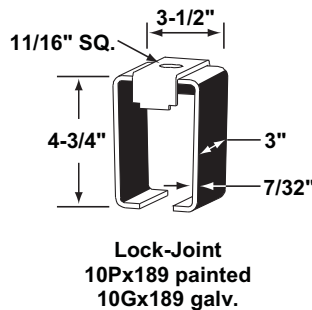
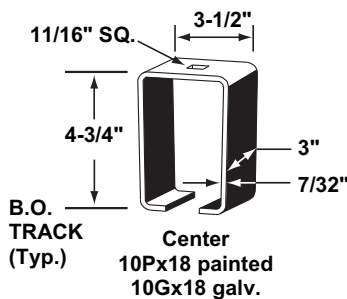
## SIDEWALL



Shipping Weight By Bracket Number and Description

Number	10Px1 10Gx1	10Px39 10Gx39	10Px12 10Gx12	10Px22 10Gx22	10Px229 10Gx229
Description	Center	Lock Joint	Center Stop	Dbl. Center	Dbl. Lock Joint
Weight in Lbs.	4	4-1/2	12	12	13

## OVERHEAD



Shipping Weight By Bracket Number and Description

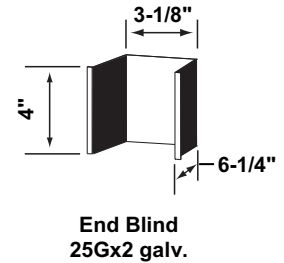
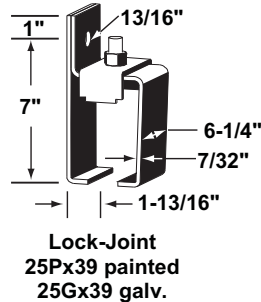
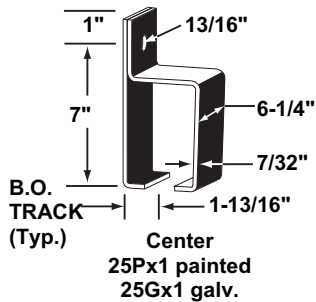
Number	10PX18 10GX18	10PX189 10GX189
Description	Center	Lock Joint
Weight in Lbs.	3	3-1/2

**NOTE: MAX. BRACKET SPACING 24" ON CENTERS.** Tracks extend into center stop and end brackets 3".

\*Use end blind in combination with any center bracket to produce an end bracket.

# Brackets for No. 25 Track

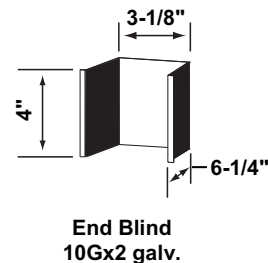
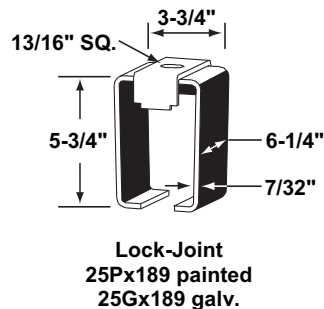
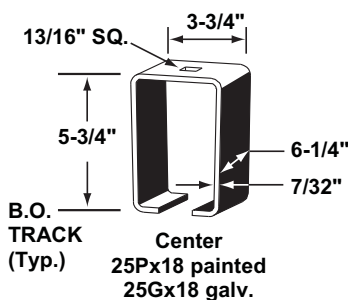
## SIDEWALL



### Shipping Weight By Bracket Number and Description

Number	25Px1 25Gx1	25Px39 25Gx39
Description	Center	Lock Joint
Weight in Lbs.	6-1/2	7-1/2

## OVERHEAD



### Shipping Weight By Bracket Number and Description

Number	25PX18 25GX18	25PX189 25GX189
Description	Center	Lock Joint
Weight in Lbs.	6	7

**NOTE: MAX. BRACKET SPACING 60" ON CENTERS FOR 2500 Lbs. CAPACITY.  
MAX. BRACKET SPACING 24" ON CENTERS FOR 5000 Lbs. CAPACITY.**

Tracks extend into center stop and end brackets 3".

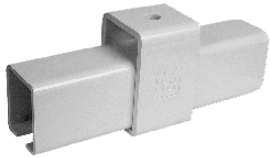
\*Use end blind in combination with any center bracket to produce an end bracket.

†25 Track joints must be welded on all manual 2500 to 5000 lb. applications and all powered applications.

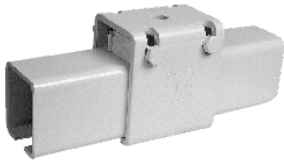
See page 19 for welding kit information.

# No. 5 Track Brackets No. 5 & 25 Welding Kits

## NO. 5 TRACK BRACKETS

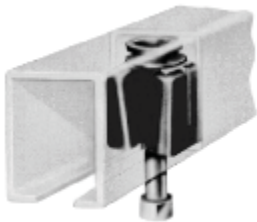


The **5PX18** bracket is used only for suspending #5 track by means of a single bolt. The bracket should be used for supporting the track when the joints are welded and should be used on curves except when the track is supported by angles or flat bar. Distance from top of bracket to bottom of track is 3-3/4". Finish: Painted. Weight: 2 lbs.



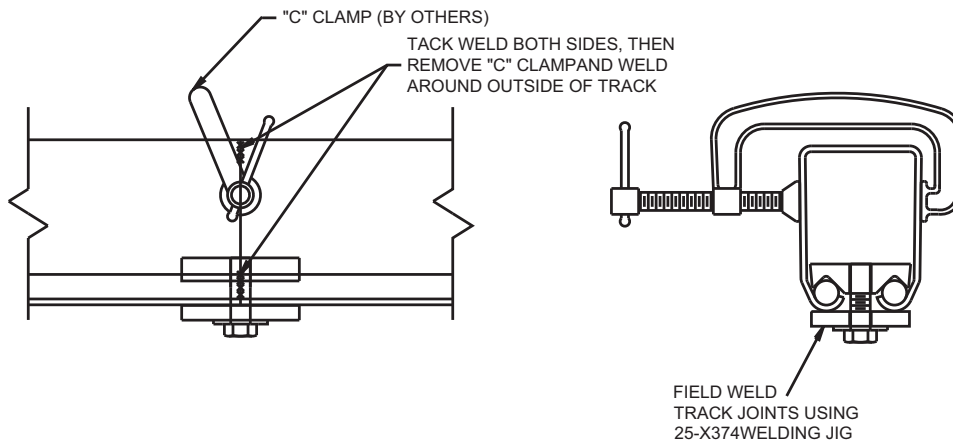
The **5PX39** bracket holds the sections of #5 track to (be joined) in perfect alignment. The wedges are drawn together using the bolts through the slides of the bracket. When the wedges are tightened they securely clamp the sections of track. Distance from the top of bracket to bottom of track is 3-3/4". Finish: Painted. Weight: 3 lbs.

## NO. 5-X155 WELDING JIG



The welding method is recommended since it makes a continuous section of track eliminating the need for joint brackets. The welding jig aligns the inside of the track, holding the two sections in position for welding thus allowing the weld bead to be flush with the track to ensure smooth operation. Finish: Brass. Weight: 1-1/2 lbs.

## NO. 5-X155 WELDING JIG



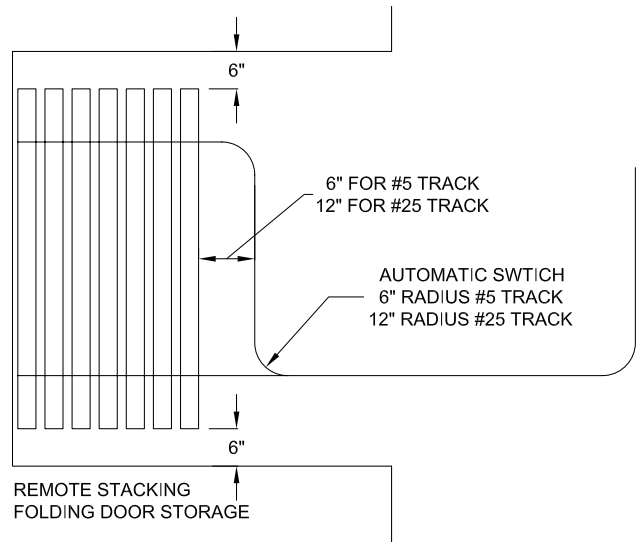
### No. 25-X374 Weld Kit

The welding jig is designed to hold #25 track ends in alignment where a field welded joint is required, ensuring the weld bead to be flush with the track for smooth operation. Reusable for up to 30-50 welding operations, depending on temperature usage.

Construction: Brass or bronze fixture clamp parts & steel bolt. Packed: Boxed with instruction sheet. Weight: 2-1/2 lbs.

**Note:** #25 track joints must be welded on all manual 2500 to 5000 lb applications and all powered applications.

# Curved Track and Switches



## NO. 5 TRACK SYSTEMS

#5 is a medium capacity, versatile track system. Used for radius doors, folding partitions, flat art storage systems, round the corner doors, live stock/zoo crowding doors, display panels, batch painting booths, tool support systems, monorail systems, and materials handling applications.

Material is stocked in 10' straight lengths. Horizontal curved track, 90 degree with 2' or 3' radius are stocked. Special radius curves are available to suit almost any radius. Vertical curves are also available. Track support brackets are located 60" on center maximum.

The two wheel #5B442 trolley has 2-1/8" diameter machined steel wheels with ball bearings. A pair of steel guide rollers are built into the assembly.

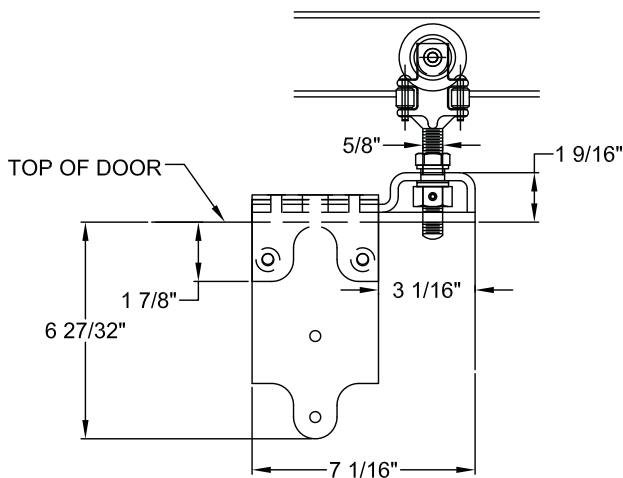
Also in this product line, are automatic or manual frog switches, carrier assemblies, turntables and automatic lowerators.



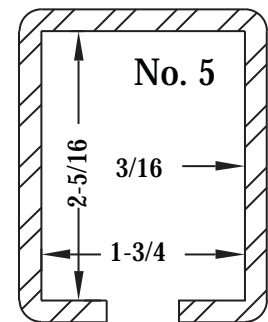
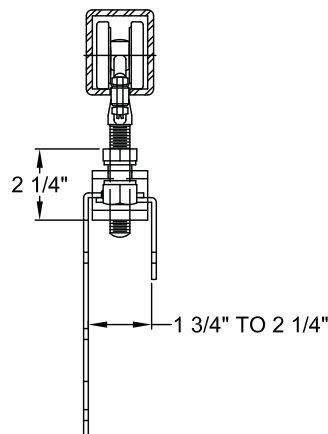
5



5P442  
l, o Pla  
&



5 P1975 a



CAP.  
500lbs.

# Curved Track and Switches

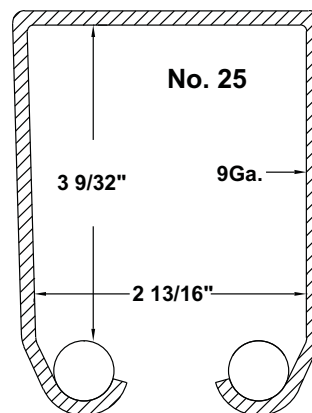


## Special No. 25 Track Systems

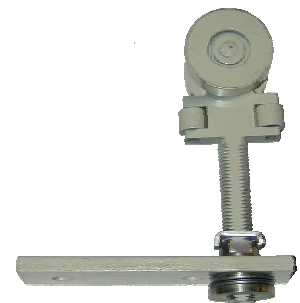
#25 is a high capacity versatile track system. It can accommodate straight sliding, curved and remote stacking applications.

Material is stocked in 6', 8', 10' straight lengths. Horizontal curved sections are available to suit any particular radius. Automatic & manual switches for remote stacking are available in either 30°, 45°, and 90° configurations.

The two wheel #25B442 trolley has 3" diameter machined steel wheels with sealed ball bearings and a pair of steel guide rollers built into the assembly.



CAP. 1250 lbs.



#25B442

# Flat Track Hangers

The Flat Track/Hanger concept has been used in the industry since the early 1900's for Barns. Now this product is being used for a variety of single sliding and bi-parting door applications.

Flat Track Hardware is custom engineered per your application. It is very sturdy and can enhance a beautiful door in applications such as lofts, kitchens, restaurants, museums, galleries, etc. It is a great alternative for swinging door applications where space is a concern.

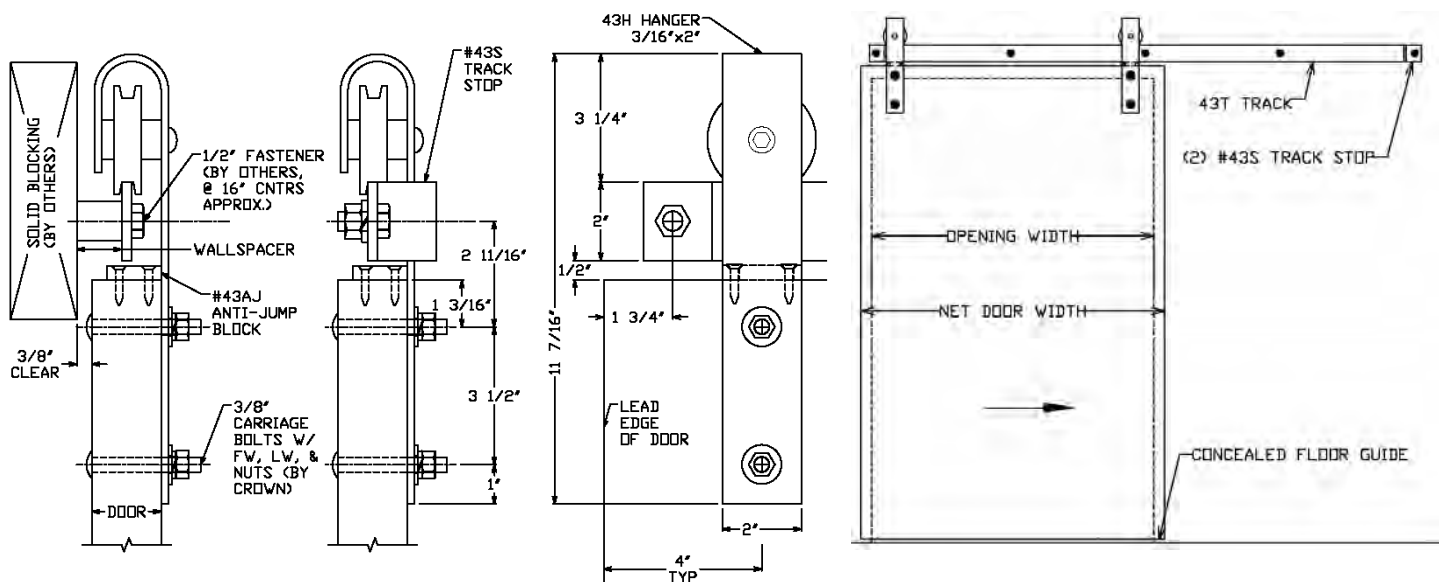
## No. 43H Flat Track Hangers

The 43H standard hanger is for manually operated single slide and biparting doors up to 400lbs. in weight and 3-1/4" thick. The 43H hanger rolls smoothly and quietly on a flat steel bar track (1/4" x 2") which is offset from the wall by our wall spacer. When ordering please be sure to specify the door thickness and door width.

Head clearance: From top of #43h hanger to the top of track 3-1/4".

Construction: Wheels-machined steel, zinc plated with an outer diameter of 2 3/4"; sealed ball bearings. Apron-formed steel 3/16" x 2" x 11-7/16".

Available finishes: Flat black, prime painted, unpainted, hot dipped galvanized, or stainless steel with #4 brushed finish. Custom finishes available upon request.

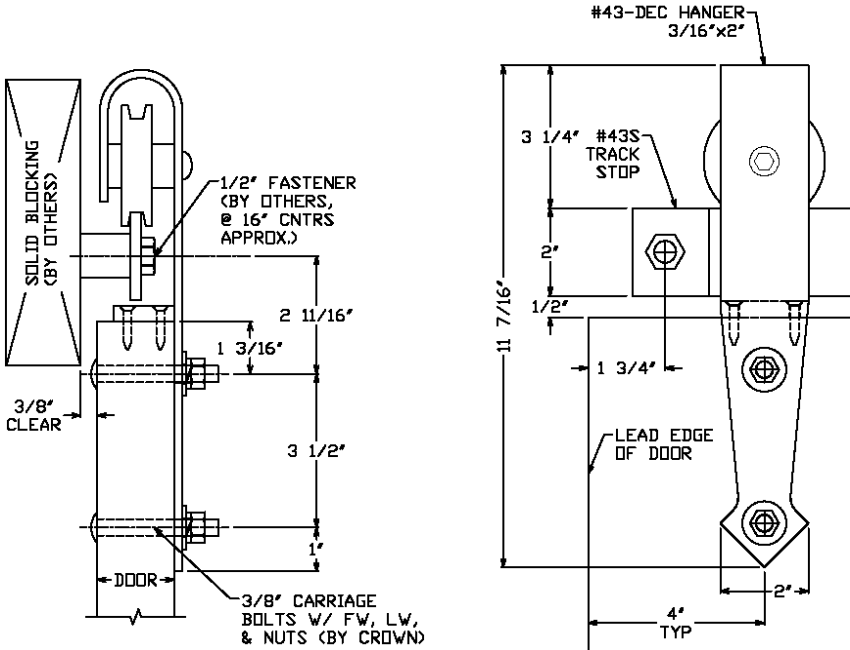




# Flat Track Hangers

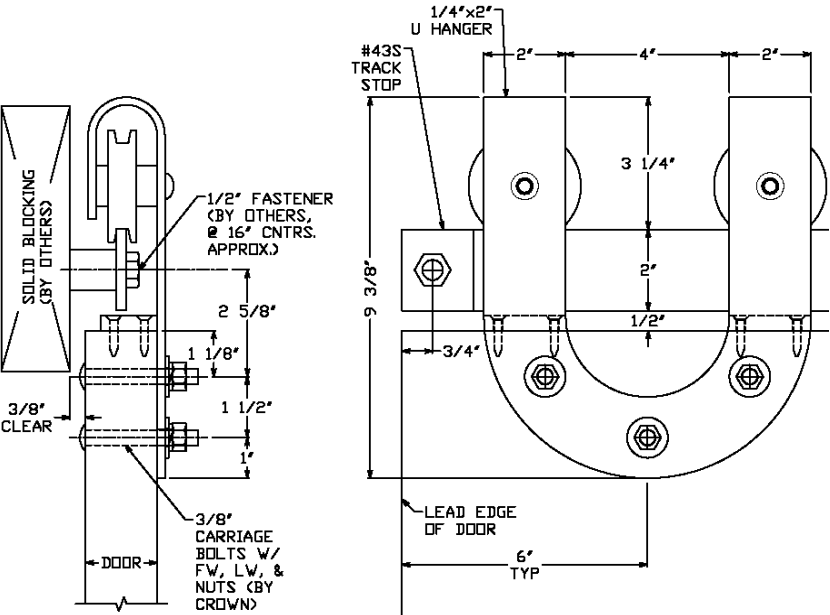
## No. 43 Dec Decorative Flat Track Hangers

Similar in application to our standard 43H hanger, the 43H-Decorative hanger is rated for doors up to 400lbs. in weight and 3-1/4" thick. The only difference is the style of the hanger. It has a taper on the hanger and finishes with an arrow head shape.

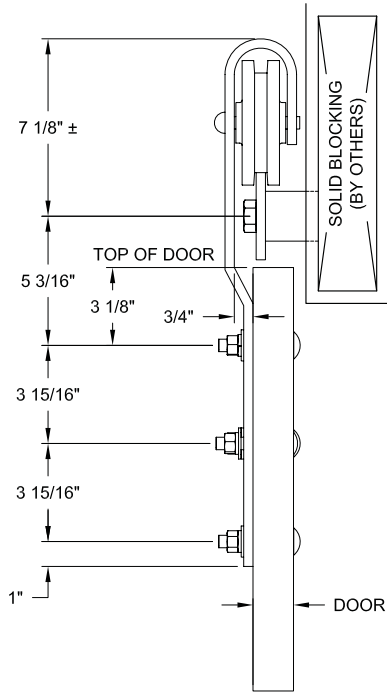


## No. 43U "Horse Shoe" Flat Track Hangers

Another version of this product is the #43U hanger. This hanger is "U" shaped and uses 2 wheels per hanger. This hanger is rated for doors up to 500lbs. in weight and 3-1/4" thick.



# Flat Track Hangers for up to 800 pound doors



102 P75 a a

The #102 Flat Track Hardware systems are similar in application to our #43 style Flat Track Hardware systems, but is designed for larger and heavier duty manually operated single slide and bi-parting applications with door panels up to 800lbs in weight.

### No. 102 P75 Flat Track Hangers

For doors up to 800lbs. in weight and 1-5/8" thick.  
Also available is the  
**No. 102 P1075** decorative flat track hanger style.

### No. 102 P76 Flat Track Hangers

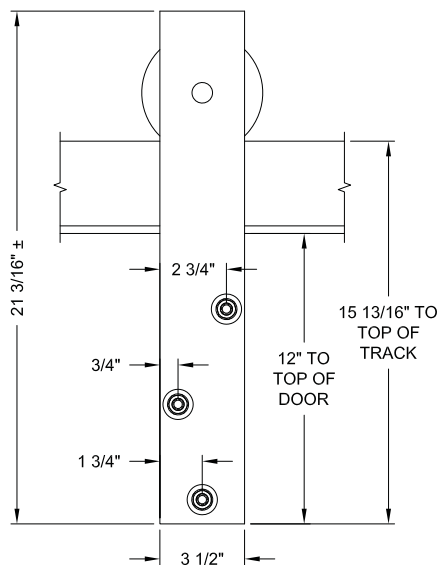
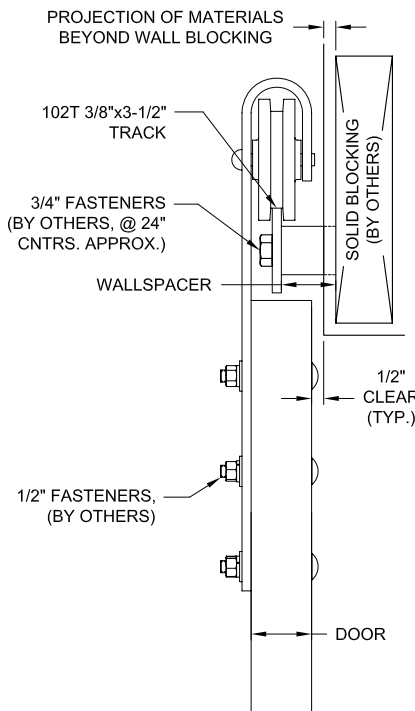
For doors up to 800lbs. in weight and 2-1/2" thick.  
Also available is the  
**No. 102 P1076** decorative flat track hanger style.

**Head clearance:** From top of track to top of hanger 5-3/8".

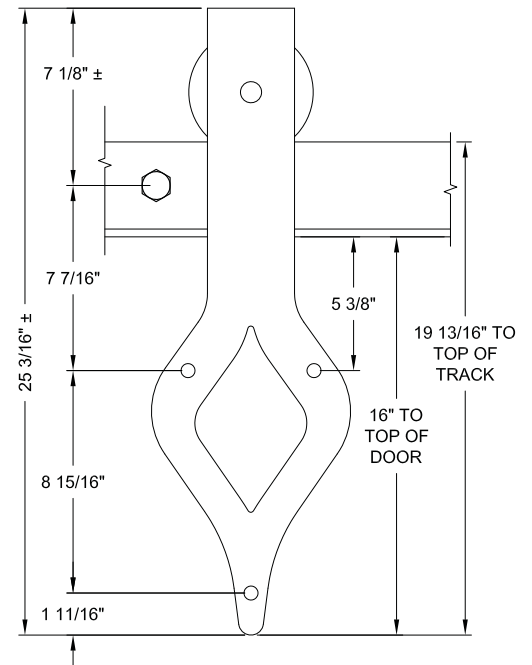
**Construction:** 4" diameter zinc plated wheels with roller bearings.

Hanger 3/8" x 3-1/2" x 21-3/16" steel.

**Finish:** Painted-Standard Pebble Sand or Black.



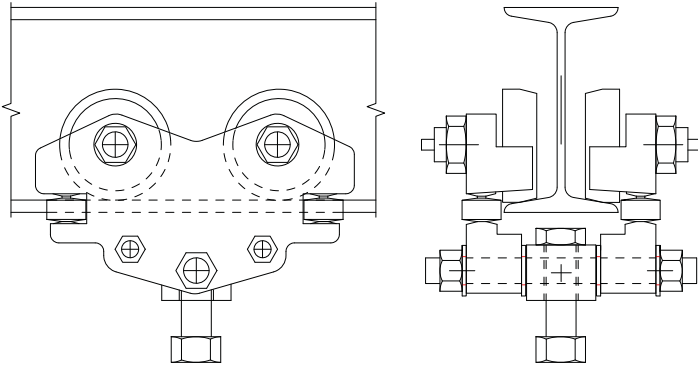
102 P76 a a



102 P1076 o a

# I-Beam Trolleys & Bottom Rollers

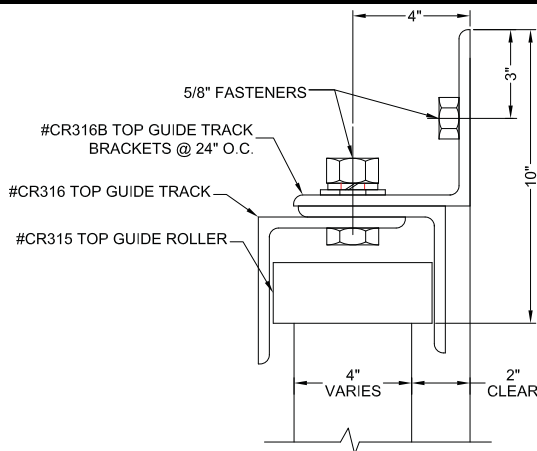
## NO. CR10711 I-BEAM TROLLEYS



The I-Beam Trolley is used for doors that are supported from above and weigh up to 8,000 pounds. The track is a standard steel I-Beam.

Part #	Max Door Weight	Product Weight
10711	3,000 lbs.	27 lbs.
8360	4,000 lbs.	28 lbs.
8363	8,000 lbs.	67 lbs.

## NO. CR314 TOP ROLLER GUIDE



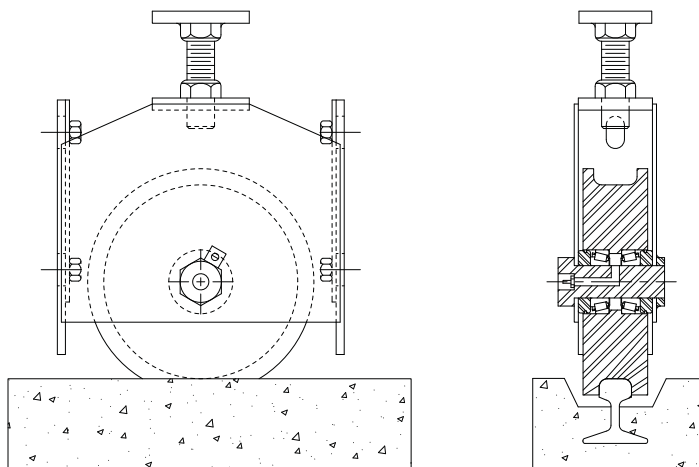
The CR314 top guide operates between two parallel angles for each door as shown in the illustration. The rollers are made of Delrin or steel as required, and are self lubricating.

The roller housing is made of steel and designed to be bolted to the top of the door.

The diameter of the roller will vary depending upon the thickness of the door, the thickness of the guide angles, as well as the clearance between doors. The dimensions in the illustration are suggestive and may vary considerably. Finish: Painted.

\*Typically used with bottom roller applications.

## BOTTOM ROLLERS FOR DOORS UP TO 128,000 LBS.



The bottom roller wheels are machined from solid steel plate. The bottom rollers are built into the frame of the door or gate and run on standard railroad. No more or less than (1) Pair of rollers per gate/door.

Part #	Vertical Load (lbs./Pr.)	Thrust Load (lbs./Pr.)	Max Door Size (sq. ft.)	Max Rail Size
916-BR	600	INTERIOR USE ONLY		
CR-6	15,000	6,000	250	20#
CR-9	20,000	8,000	400	25#
CR-12	32,000	10,000	500	30#
CR-15L	32,000	10,000	500	30#
CR-15H	54,000	22,000	750	40#
CR-18	66,000	44,000	1,000	80#
CR-24	128,000	44,000	1,000+	100#

# No's 54, 58, 59, 153 & 154 Stay Rollers

## NO. 54, 58, 59, 153 & 154 STAY ROLLERS



54 P3

### No. 54 P3 Stay Roller

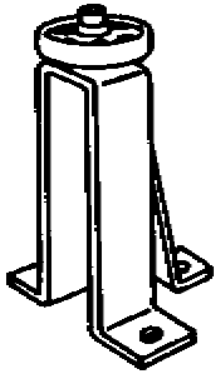
Wheel, high impact nylon, 2-1/2" diameter. Covered with steel frame, 6" long, 2-3/4" high, 2" wide. Finish, zinc plated. Boxed, less bolts. Weight, each, 2 lbs.

### No. 58 P2 Guide Roller

For doors 1-1/2" to 2-3/4" thick. Adjustable and reversible. Wheel, high impact nylon, 2-1/2" diameter. Steel frame, 4-1/2" long, 2-1/2" diameter. 1-1/4" wide. Finish: painted or **Stainless Steel**. Boxed, less screws. Weight: 1 lbs.



58 P2



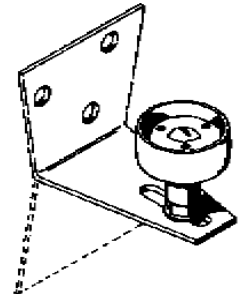
59 P7

### No. 59 P7 Guide Roller (With back brace)

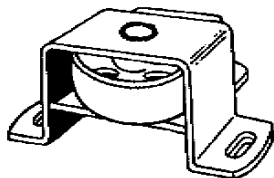
Extra high to suit door on incline track. Wheel, gray iron, 3" diameter. Steel frame, 2-1/2" wide, 3/16" thick. Distance from floor to center of wheel, 8-3/8". Overall height, 9-1/2". Finish, painted. Boxed, less bolts. Weight: 4 lbs.

### No. 153 P5 Stay Roller

Adjustable and reversible for inside or outside doors 1-1/4" to 3" thick. Wheel, gray iron, 3" diameter. Construction: Steel Frame. Finish Painted. Packed: Boxed, less bolts or screws. Weight: 2 lbs.



153 P5

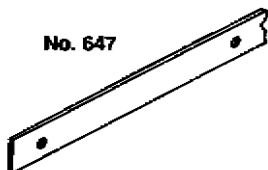


154 P4

### No. 154 P4 Stay Roller

Wheel, gray iron, 3" diameter. Heavy steel frame with slotted screw holes provides means for adjustment. 7" long, 3" high, 5" wide. Construction: Steel Frame. Finish: Painted. Packed: Boxed, less bolts. Weight: 4 lbs.

## NO. 647 STAY ROLLER STRIP



No. 647

### No. 647 Stay Roller Strip

These strips mount directly to faced of door. When door moves stay roller operates against strip instead of causing war to door. Construction: Steel 1/8" X 1-1/2". Countersunk holes for #10 flat head screws. Finish: Painted. Packed: Bulk, less screws. Weight: 13 Oz. Per foot

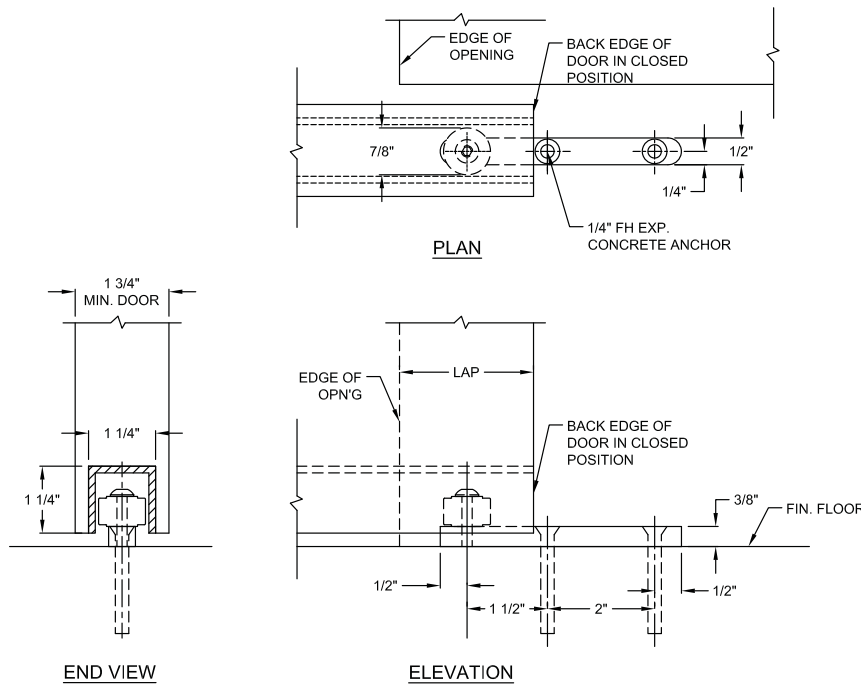
# Concealed Stay Roller & Channel

## NO. CRS-14 CONCEALED STAY ROLLER

### No. CRS-14 Concealed Stay Roller with No. CRSC-14 Concealed Stay Roller Channel

The CRS-14 stay roller is ideal for single sliding, bi-passing, and bi-parting doors where the roller must be concealed. Doors must be no less than 1-3/4" thick. Use the No. CTG-160 for doors that are less than 1-3/4" thick. For larger or thicker doors use the CRS-20. **\*Wall mounted option also available.**

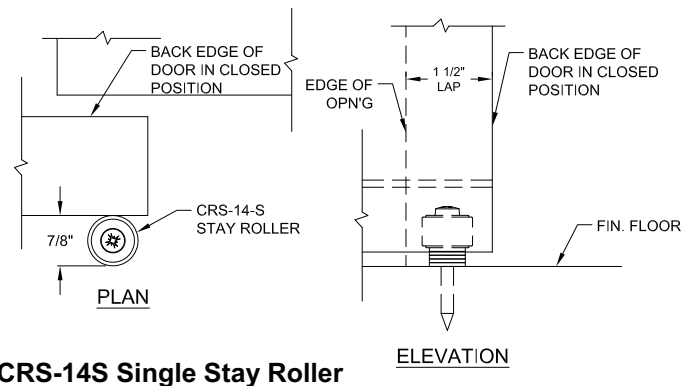
Note: The bottom of the door must be prepared with a 1-1/4"x1-1/4" continuous slot to accommodate the CRSC-14 aluminum channel.



**CRS-14 Concealed Stay Roller**

### No. CRS-14S Single Concealed Stay Roller

This stay roller is an alternative to the CRS-14. When used in conjunction with the CRSC-14 Concealed Stay Roller Channel, the CRS-14S is excellent for interior residential applications where no visible floor guide is acceptable. The CRS-14S can also be used as a surface mounted stay roller for thin lightweight doors. **\*Wall mounted option also available.**



**CRS-14S Single Stay Roller**

### No. CRS-20 Concealed Stay Roller with No. CRSC-20 Concealed Stay Roller Channel

The CRS-20 concealed stay roller is available for doors no less than 2-1/4" thick.

**\*Wall mounted option also available.**

Note: The bottom of the door must be prepared with a 1-1/2"x1-1/2" continuous slot to accommodate the CRSC-20 Aluminum channel.

\*Custom Concealed stay rollers are also available upon request.

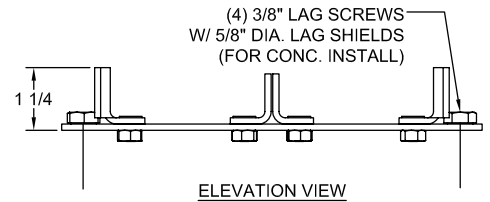
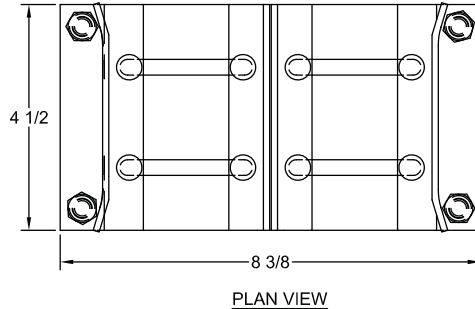
# Floor Guides & Concealed Stay Rollers

## NO. 173-4 PARALLEL DOUBLE DOOR GUIDE

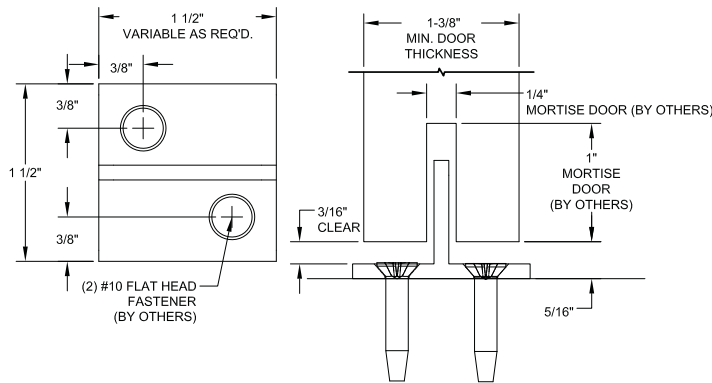
Used for bi-passing or parallel doors. Suitable with concrete or wood floors. Often used in garage door applications where one door moves behind another door.

Adjustable for doors from 1-1/2" to 3" thick.

Application: Bi-passing.  
Finish: Zinc plated.



## NO. CTG-160 CONCEALED "T" GUIDE



For light weight interior wood doors, the CTG-160 is a floor-mounted guide that is positioned under the door where the trailing edge of the door laps the jamb. The bottom of the door must be prepared with a 1/4"x1" continuous slot that runs the full width of the door. The CTG-160 guide is for doors less than 3'-6" in width and are no less than 1-3/8" thick.

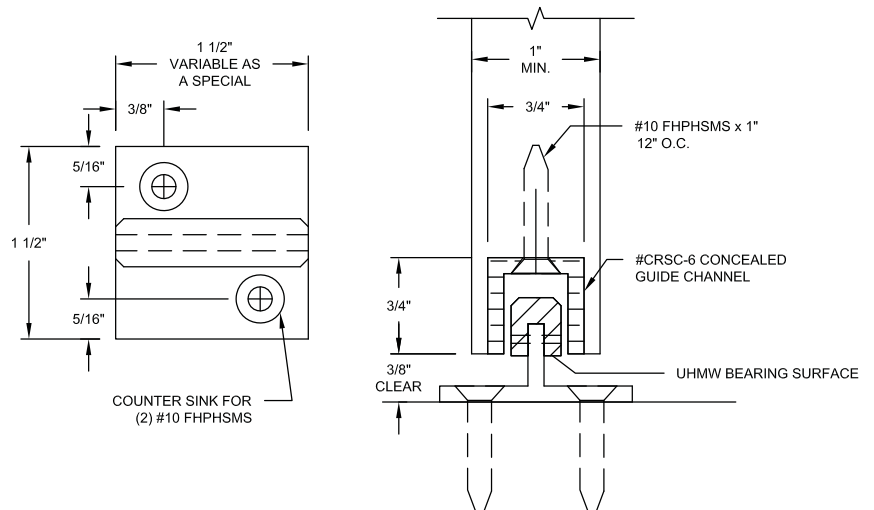
Application: Bi-parting, Single Sliding, & Bi-passing doors.  
**\*Wall mounted option available.**

## NO. CTG-160HD HEAVY DUTY CONCEALED "T" GUIDE

For wood doors no less than 1" thick, the CTG-160HD with #CRSC-6 guide channel offers additional strength to the bottom of the door. This concealed guide is very similar in application as the #CTG-160.

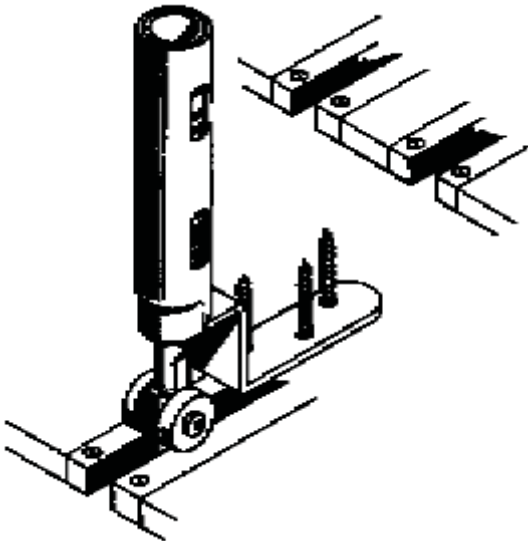
Note: The bottom of the door must be prepared with a 3/4"x3/4" slot to accommodate the #CRSC-6 bronze guide channel.

**\*Wall mounted option available.**



# Floor Guide Track Systems

## NO. 739 FLOOR GUIDE



### No. 739 P26 Floor Guide

Ideal for telescoping doors or slide folding doors. For use on doors with a minimum thickness of 1-3/8". Number of guides should equal number of hangers used on doors. Hardware should be located directly in line with hangers on folding and sliding doors.

Rollers held in contact with the guide track by light spring pressure; swivels when used with folding doors.

Finish: Painted. Packed: One wrapped with screws. Weight: 1 lb. each.

### No. 739 P28 Floor Guide Track

Designed for use with the 739 P26 Floor Guide on telescoping or slide folding wood door applications. Available in single track sets 10' long. Use multiple sets for parallel sliding doors.

Construction: Heavy steel bars, 3/8"x1/2"x10' Lng.

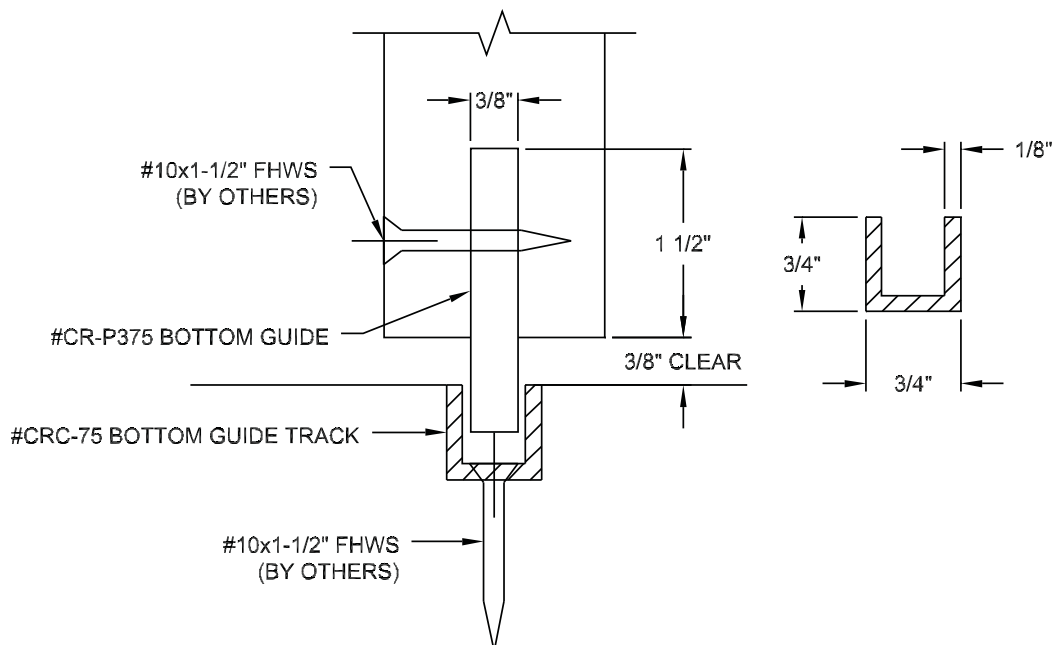
Packed: In bulk, less fasteners.

Finish: Painted. Also available in stainless steel bars.

## NO. CRC-75 FLOOR GUIDE TRACK W/ CR-P375 BOTTOM GUIDE

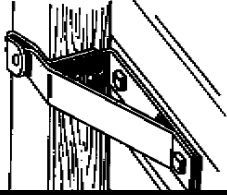
### No. CRC-75 Bottom Guide Bronze Track with CR-P375 Bottom Delrin Guide

Ideal for telescoping or bypassing applications. For use on interior and exterior doors with a minimum thickness of 1-3/8". The bottom of the door must be prepared with a 3/8"x1-1/2" continuous slot to accommodate the CR-P375 bottom delrin guide. The floor must also be prepared for the 3/4"x3/4" CRC-75 Bottom Guide (for floor preparation allow for shimming and leveling of bottom guide).



# Door Stops

## NO. 89 BINDER AND STOP



### No. 89 P4

Adjustable door binder and stop for doors 1-3/4" to 3" thick. Three-piece steel construction, base 3/16" thick, brace 1/8" thick by 1-3/4" wide. End is flared to receive door. May be used at front or back of door.

Finish: Painted. Packaged: Boxed, with lag screws. Weight: 1-3/4 lbs each.

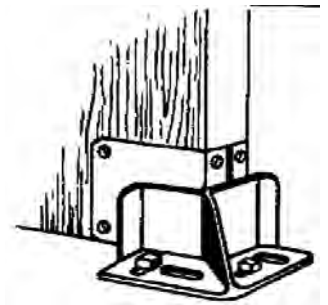
## BUMPER SHOE AND END STOPS

### No. 102 Bumper Shoe

Protects the corners of wood doors where they come in contact with binders, bumpers, and guides. 16 gauge steel. 3-1/2" high, 3-1/2" wide. 3/4" lip.

Finish: Painted-102 P136 Galvanized-102 P137.

Packaged: Boxed, with wood screws. Weight: 1/2 lb. each.



### No. 572 End Stop (shown with 1 pr. of 102 bumper shoes)

For straight sliding doors, any thickness. Height, 2-1/4". Door receiving space: 2" x 2".

Malleable iron. Reversible for right or left hand. Adjustable to and from wall.

Finish: Painted. Packaged: Boxed, less screws. Weight: 1-3/4" lbs.

Note: Bottom of wood doors which comes into contact with guides should be protected by steel bumper shoes which must be ordered separately.

## 82 AND 102 BINDERS

### No. 82 Steel Binder

Steel, 1/4" thick by 2" wide for three thicknesses of doors.

Finish: Painted or Stainless Steel. Packaged: Boxed, less screws.

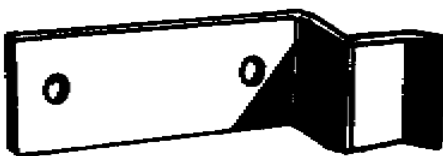


Catalog No.	82 P2	82 P5	82 P7
Thickness of Door	1-3/4"	2-1/2"	3"
Weight Ea. Lbs.	1-1/4	1-1/2	1-3/4

### No. 102 Steel Binder

Steel, 3/8" thick by 3" wide for doors for 1-3/4" or 2-1/2" thick.

Finish: Painted or Stainless Steel. Packaged: Boxed, less screws.



Catalog No.	102 P33	102 P34
Thickness of Door	1-3/4"	2-1/2"
Weight Ea. Lbs.	5	6

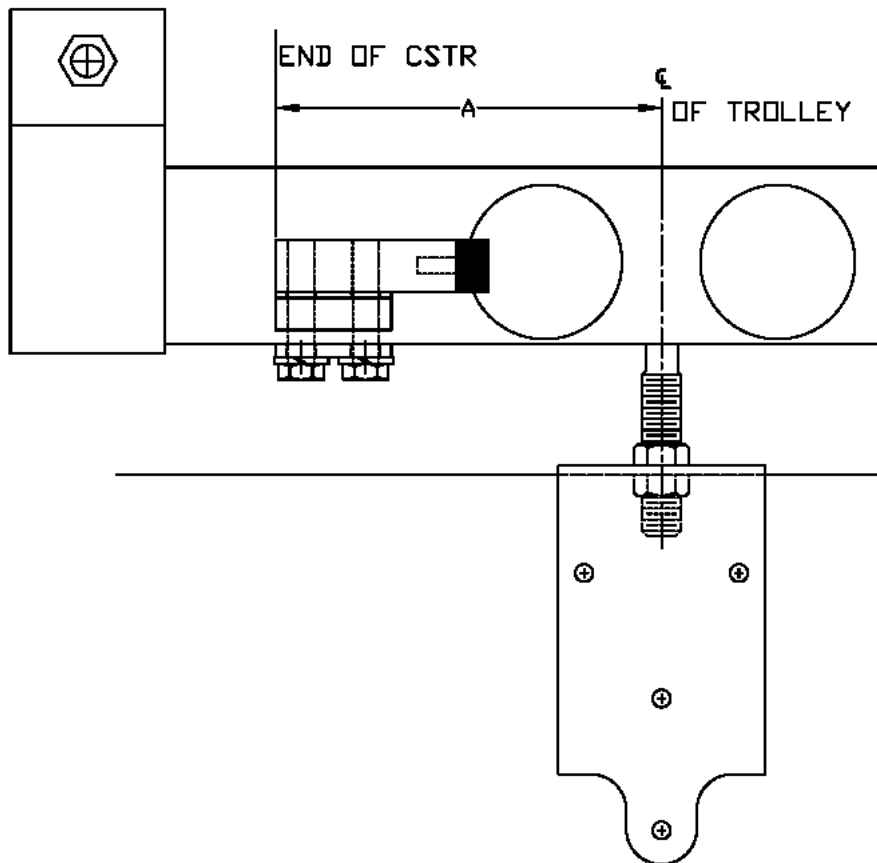


# Concealed Door Stops

## CONCEALED DOOR STOPS FOR BOX TRACK

CSTR series of stops are available for all the Crown box track products. These stops are concealed inside the box track. Each stop with rubber bumper is adjustable and can be placed at the ends, middle, or any where along the length of the track. Placing the stops in the middle is ideal for bi-parting door applications so the doors don't bump each other.

Box Track-Truck Product Numbers	Rubber Bumper Stop	Dimension A
#4	4.00CSTR	5-1/4"
#5	5.00CSTR	3-3/4"
#6	6.00CSTR	7-1/4"
#8	8.00CSTR	7-1/4"
#10	10.00CSTR	6-3/4"
#25 BLE	25.00CSTR	7-1/4"
#25 BSE	25.00CSTR	7"



## Bo andles asps

### NO BO ANDLES



#### No Bo andle

Two sizes:

No. 71 P1 is 6-1/2" long; Weight: 1/4lb.

No. 71 P2 is 7-3/8" long; Weight: 1/2lb.

Steel construction. Bolt holes register with No. 70 flush pulls. Finish, painted. Boxed, less screws.

#### No Bo andle

Two sizes.

No. 81 P1 is 6-1/4" long; Weight: 1/2lb.

No. 81 P2, 8" long; Weight: 1lb.

Gray iron. Bolt holes register with No. 70 flush pulls.

Finish, painted. Boxed, with wood screws.



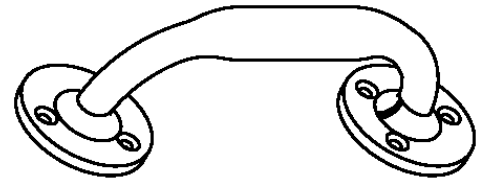
#### No Bo andle

Size: 2" wide x 15" long x 2-3/4" projection. Hole size 9/16".

Constructed of malleable iron.

Finish, painted. Boxed, less bolts.

Weight: 2-3/4 lbs. each.



#### No P SS Stainless Steel Bo andle

Size: 2" wide x 7-1/2" long x 2-3/16" projection. Hole size for #8 FHMS.

Finish, stainless steel. Boxed, less screws.

Weight: 1-1/2 lbs. each.

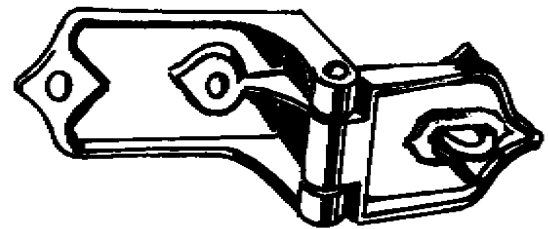
### NO ASP

#### No C ea y asp

For 1-3/4" doors. For use with heavy doors as a door bumper, binder, and hasp. Construction: Hasp, malleable iron staple, steel. Length on wall, 7-7/8". Length of hinged leaf which overlaps door, 5". Furnished with a wood screws for padlock eye. Finish, zinc plate. Boxed, less bolts. Weight: 4 lbs.

#### No C ea y asp

For 2-1/2" to 3" doors. For use with heavy doors as a door bumper, binder, and hasp. Construction: Hasp, malleable iron staple, steel. Length on wall, 7-7/8". Length of hinged leaf which overlaps door, 5". Furnished with wood screws for padlock eye. Finish, zinc plate. Boxed, less bolts. Weight: 4-3/4 lbs.



# NO. 70, 470 & 535 Flush Door Pulls

## NO. 70 FLUSH PULL



### No. 70 P5 Flush Pull (Standard Duty)

For doors up to 1-3/4" thick. Requires 7/8" deep mortise. Size 4" x 6". Inside dimensions of cup, 1-7/16" x 3-1/2" x 7/8" deep. Made of steel. Boxed, less screws. Finish, painted. Weight, each, 3/4 lb.

### No. 70 P6 Flush Pull (Standard Duty)

For doors over 1-3/4" thick. Requires 1-11/16" deep mortise. Size 4-1/2" x 7". Inside dimensions of cup, 1-3/8" x 4-1/2" x 1-5/8" deep. Made of steel. Boxed, less bolts. Finish, painted. Weight, each, 1 lb.

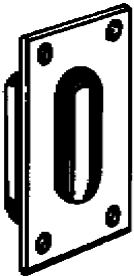
## NO. 470 FLUSH PULL



### No. 470 P1 Flush Pull (Heavy Duty)

For doors 1-3/4" or more in thickness. Requires 1-3/4" deep mortise. Size 6-3/4" high by 5-1/8" wide. Inside dimensions of cup, 4" wide by 4-3/4" high, 1-1/3" deep. Pull made of malleable iron. Boxed, less screws. Finish, painted. Weight, each, 2-1/4 lbs.

## NO. 535 FLUSH PULL



### No. 535 Flush Pull (Light Duty)

Designed for use with any door 1-3/8" or more in thickness. Made of cast aluminum alloy. Length, 5-1/4"; width, 3-3/8"; depth, 1".  
#535 P489 Finish: painted black.  
#535 P615 Finish: brushed aluminum.

## NO. 72 FLUSH PULL

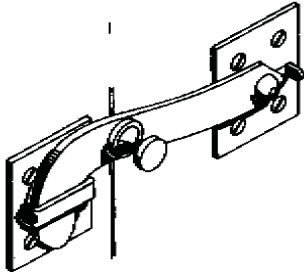


### No. 72 Flush Pull (Light Duty)

Designed for use with any door 1-3/8" or more in thickness. Length, 5"; width, 3-1/2"; depth, 13/16". Cup size 1-3/4" wide; 3-3/8" high.  
#72 P2 Finish: brushed satin chromium US 26D.  
#72 P1SS Finish: satin stainless steel US 32D.

# Door Latches

## NO. 1025 SMALL DOOR LATCH



1025 P26

### No. 1025 P19 Door Latch (left hand)

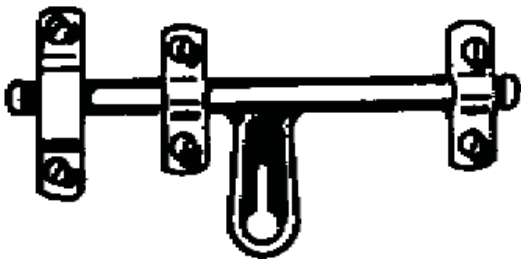
For small sized swing or slide doors. Construction: Steel. Latch Bar: 5/16" x 1" x 6-1/4" long. Finish: Painted.

Packaged: Boxed, with zinc pltd. #12 FHSMS x 1-1/2" screws (all the same hand).

Weight: 7-1/2 lbs.

### 1025 P26 Door Latch (right hand as shown in illustration)

## NO. 128 "HORSE FOOLER" LATCH



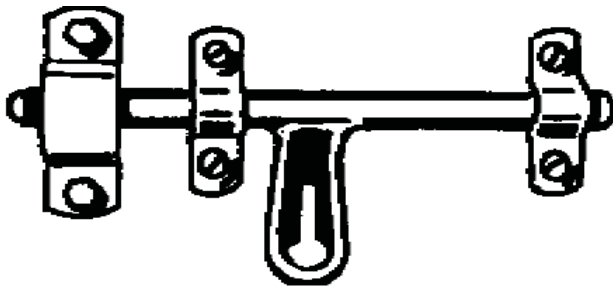
### No. 128 P10 Medium Door Latch (painted)

For medium sized swing or slide doors. Reversible for left or right hand doors. Offset latch ends prevent accidental opening by vibration. Construction: Latch bolt, malleable iron 1/2" x 8". Keeper and guides, steel.

Finish: Clips and Keeper zinc plated.

Packaged: Boxed, with screws. Weight 1 lb.

No. 128 P12 (galvanized)



### No. 128 P11 Large Door Latch

For large sized swing or slide doors. Reversible for left or right hand doors. Offset latch ends prevent accidental opening by vibration. Construction: Latch bolt, malleable iron 3/4" x 12". Keeper and guides, steel. Finish: Latch bar painted. Clips and keeper zinc plated. Packaged: Boxed, with screws. Weight 2-1/2 lbs. Finish: Latch bar painted. Clips and Keeper zinc plated.



### No. 128 P14 Latch Padlock Staple (galvanized)

To be used with No.128 latches when padlock is required.

# Door Latches

## NO. 225 SMALL AND MEDIUM DOOR LATCH (operable on either side of door)

### No. 225 P43 Door Latch (Small Size Swing Doors)

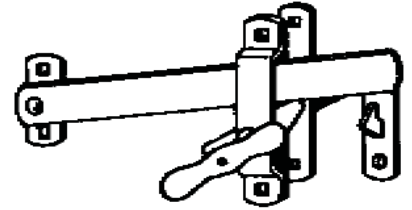
### No. 225 P45 Door Latch (Medium Size Swing Doors)

For small and medium swing doors from 1-3/4" to 2-5/8" thick. Operate latch bar from either side by turning handle. Reversible for left or right hand doors.

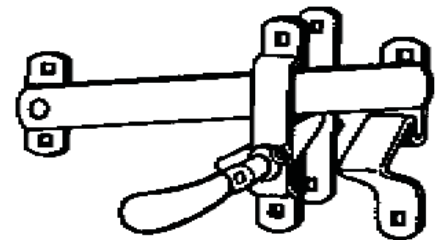
Construction: Latch bar, steel. Handles, malleable iron.

Finish: Latch Bar and Keeper Zinc. Plated.

\*custom spindle available



225 P43



225 P45

Catalog No.	Handle Type	Latch Bar	Weight
225 P43	Tee	1/4" x 1" x 10" long	2-3/4" Lbs.
225 P45	Lever	5/16" x 1-1/2" x 13-5/8" long	5-1/2 Lbs.

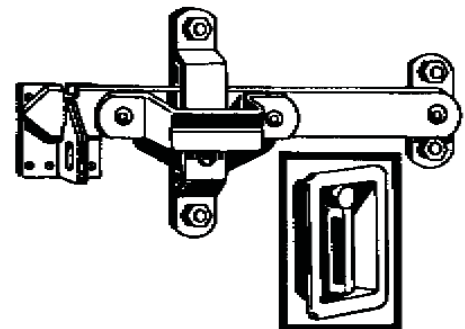
## NO. 152 LARGE DOOR LATCH (operable on either side of door)

### No. 152 Door Latch

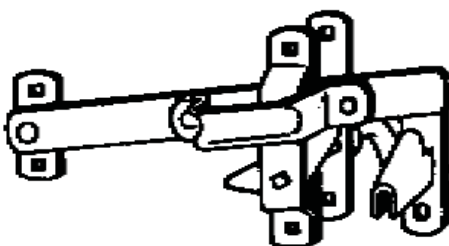
For large swing or slide doors from 1-3/4" to 2-3/4" thick. Operate latch by turning flush handle on far side or by lifting handle on near side.

Reversible for left or right hand doors. Keeper has aligning holes for padlock. Latch bar size, 5/16" x 1-1/2" x 13-5/8" long. Flush cup size, 3" x 3-7/8" high inside. Construction: Steel. Finish: Zinc plated. Packaged: Boxed, less bolts. Weight: 5-3/4 lbs.

Optional longer spindle for thicker doors.



## NO. 125 P15 LARGE DOOR LATCH (operable on either side of door)



### No. 125 P15 Large Door Latch

For large swing doors up to 3" thick. Operate latch by turning lever handle on far side or lifting handle on near side. Latch bar 5/16" x 1-1/2" x 13-5/8" long. Reversible for left or right hand doors.

Construction: Latch bar, steel. Lever handle, malleable iron.

Finish: Zinc Plated.

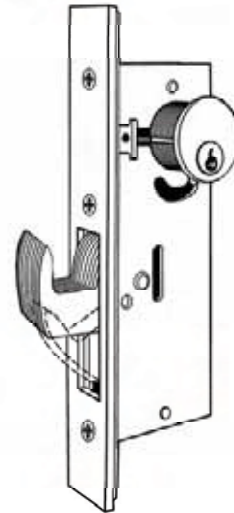
# 1850SN-050 Deadbolt Lock

This maximum security key locking system is best used for Bi-parting sliding door or Swinging door applications. Its standard 1-1/2" backset dimension provides adequate clearance for the deep jamb "pocket" of many commercial and industrial entrances. An alternate solution is the #2001 Series Deadbolt Lock.

**Cylinder Back Set**  
1-1/2" standard

**Armored Faceplate**  
1-1/4"x 8"  
Standard Finish: US28 Satin Aluminum

**Bolt**  
5/8"x 1-3/8" with 13/16" throw.  
Five-ply laminated stainless steel with Alumina Ceramic core defeats any hacksaw attack (including so-called super hacksaws) while hook shape repels pry bar attempts to "spread" door from its jamb or lift it off its track.

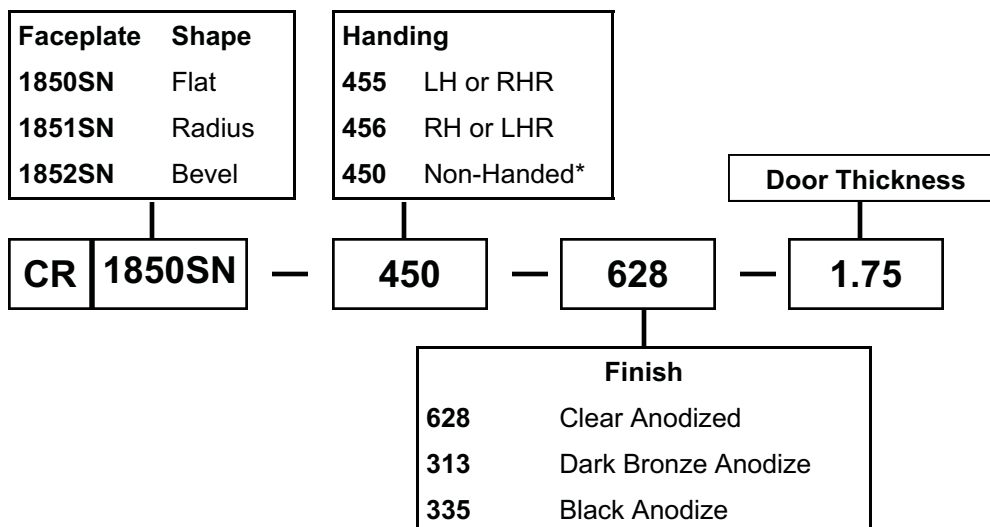


**Operation**  
360° turn of key (or thumb turn) throws or retracts the counter balanced bolt. Key can be removed only when the bolt is in the positive locked or unlocked position. Lock accepts any standard 1-5/32" dia mortise cylinder or thumb turn from either or both sides.

**Case**  
Steel with corrosion-resistant plating 1"x 6"x 2-1/4".

## HOW TO SPECIFY

Specify the following information



# Deadbolt Lock

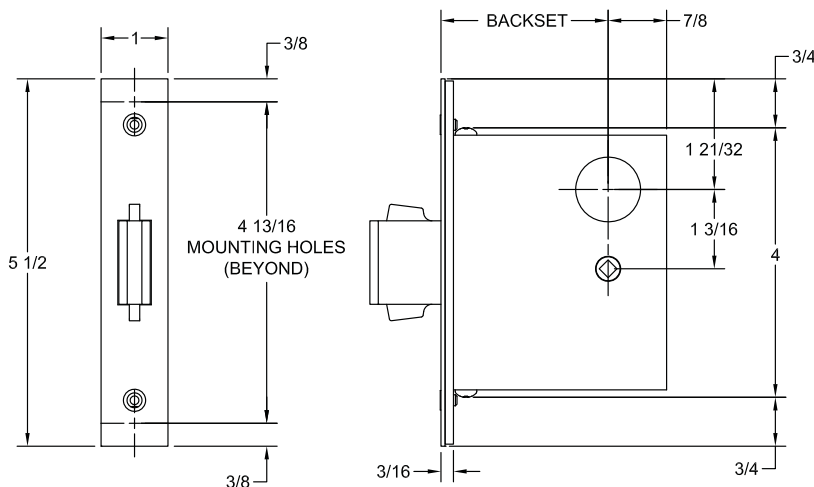
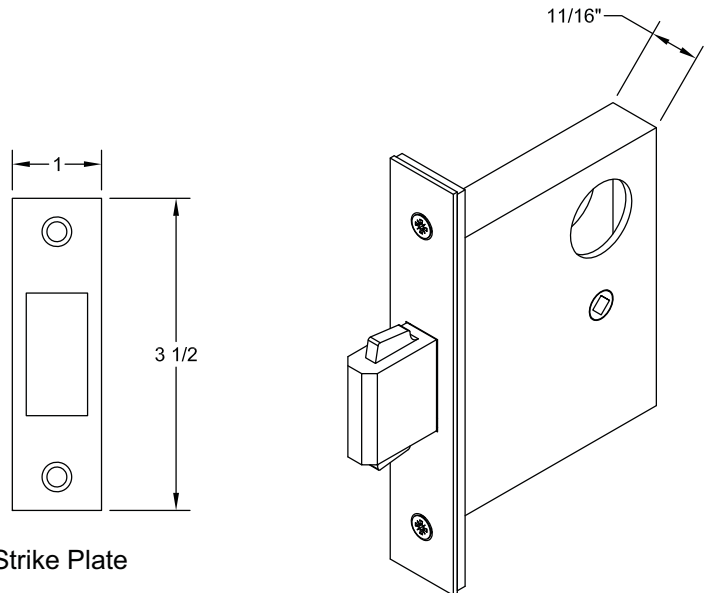
## NO. 2001 SERIES DEADBOLT LOCKS

To secure Bi-parting or Single Sliding Doors for maximum security.  
Various backsets include 2-1/2", 2-3/4", 3-3/4", 5", and 6".

OPERATION:	
2001 SDL-1	By Key Outside Only
2001 SDL-2	By Key Outside Only and Inside
2001 SDL-3	By Key Outside Only, Thumb Turn Inside
2001 SDL-4	Thumb Turn Inside Only
2001 SDL-5	By Thumb Turn Inside Emergency Key Outside

Please Note:  
The above numbers are for specification and trim selection.  
The lock itself is the same for all operations.

\*Compatible with standard 1-1/8" dia. Cylinders  
& thumb turns.

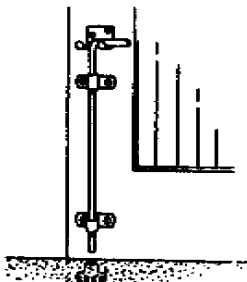


**CASE:** Heavy Gauge Wrought Brass  
**ARMOR FRONT:** Bronze or Stainless Steel  
**DEAD BOLT:** 1/2" Thick  
 1-7/32" High  
 1" Throw  
**STRIKE:** Specify  
**FINISH:** As Required  
**THUMB TURN HUB:** 3/16" (5mm)  
 (Located at Diamond Insert)

Upon ordering indicate finish, backset, door thickness, and operation.

# No. 524 Cane Bolts No's. 434 & 514 Spring Bolts

## NO. 524 CANE BOTTOM BOLT



### No. 524 Cane Bottom Bolt

**Construction:** Steel. Bolt drops by gravity when handle is lifted out of socket. Keeper installed in wood or concrete floor.

**Application:** For garage or warehouse doors.

**Finish:** Zinc plated, Or Black Zinc plated.

**Packed:** Boxed, with screws and keepers

PART Number	Dimensions	Projection From Door	Weight (Ea.)
524 P21	5/8"x 18"	1-5/16"	3-1/2 lbs.
524 P23	3/4"x 24"	1-7/16"	5 lbs.

**0524PL Pad Lockable Keeper for Cane Bolt**-used to lock a cane bolt in the down position.

### 0524.00021SPD Cane Bolt w/ Hold Down Spring Assembly

Used in applications where a cane bolt needs to be held in the down position.

Also available for 524P23 cane bolt.

### 0524.00021SPU Cane Bolt w/ Hold Up Spring Assembly

Used in applications where a cane bolt needs to be held in the up position.

Also available for 524P23 cane bolt.

## NO. 434 SPRING BOLTS AND KEEPER



No. 434p96 Bolt  
With  
No. 434p27 Keeper



No. 434p96 Bolt  
With  
No. 434p248 Keeper

### No. 434 Spring Bolt with Keeper

**Construction:** Bolt and housing-malleable iron. Keeper, steel.

**Application:** For securing medium sized swing or slide-fold doors in the closed position. Available with two types of keepers to meet most door applications. Includes 36" steel chain with ring and clip. Suitable for stop side mounting on wood, composite or structural steel doors with 434 P248 and 434 P27 keepers.

**Bolt size:** 4-3/4" wide x 6" long x 1-7/8" projection. When ordering, specify keeper desired.

**Finish:** Painted.

**Packed:** Boxed, less bolts.

**Weight:** 3-1/4 lbs per bolt; keeper wt., 434 P248 2 lbs. 434 P27, 1 lb.

## NO. 514 SPRING BOLTS

### No. 514 P36 Spring Bolt

**Application:** For securing small sized swing or slide-fold doors in the closed position. Includes two keepers for hinge side or stop side mounting and 36" steel chain with ring and clip.

**Bolt Size:** 3-1/2" wide x 9" long x 1-1/2" projection.

**Construction:** Steel.

**Finish:** Painted.

**Packed:** Boxed with wood screws.

Weight 2-3/4 lbs.



### No. 514 P38 Spring Bolt

**Application:** For securing large sized swing or slide-fold doors in the closed position. Includes keeper for hinge side mounting, and 60" steel chain with ring and clip.

**Bolt Size:** 4-1/4" wide x 9" long x 1-3/8" projection.

**Construction:** Steel.

**Finish:** Painted. **Packed:** Boxed with wood screws.

**Weight:** 6-1/2 lbs





# No. 416 Titite Door Bolt

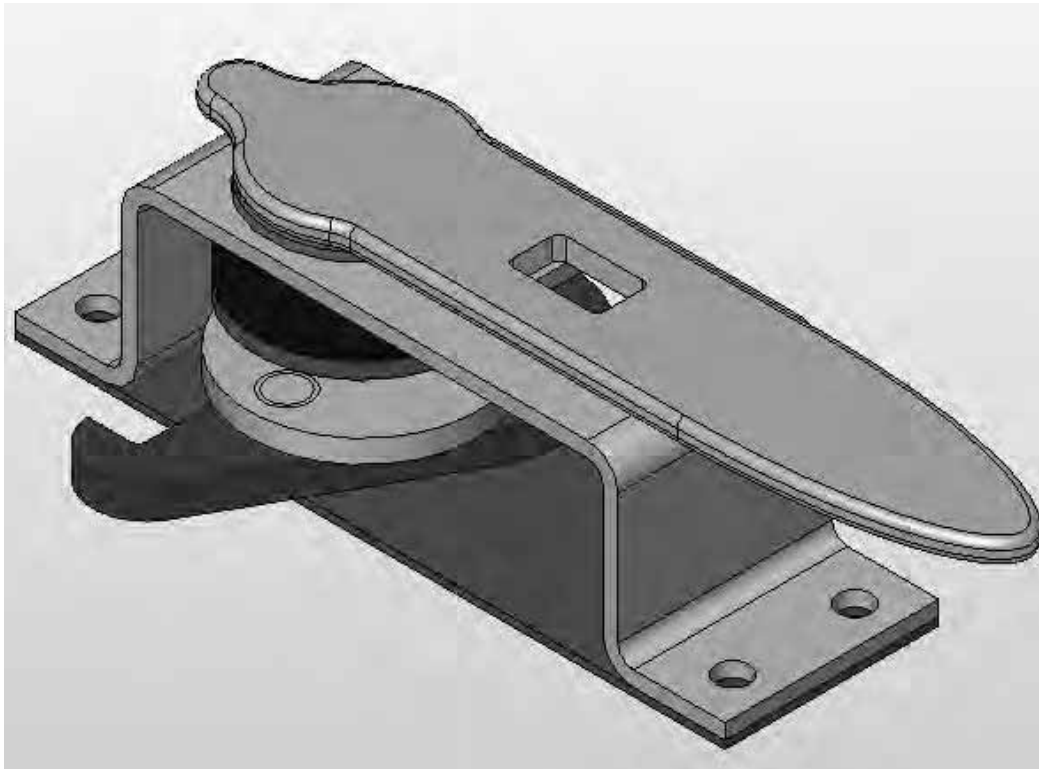
## No. 416 Titite Door Bolt

### No. 416-1 Bypassing Application

The 416-1 is intended for bi-passing doors with a minimum thickness of 1-3/4". Bi-passing doors do not move beyond the opening, instead one door moves behind the other allowing only one door to open at a time. The 416 bolt is installed on the edge of the door where the two doors overlap in the middle of the opening, while the "flush keeper" is installed into the face of the other door. When the handle on the bolt is turned, the hook captures the keeper and latches the two doors together. This locking system can only be operated on one side of the door. Padlocks and security screws may be used for additional security.

### No. 416-2 Single/Bi-parting Sliding Applications

The 416-2 is used for single sliding or bi-parting doors of any thickness. The 416 bolt is attached to the face of the door while the "surface keeper" is attached to the adjoining door or to the jamb (in the case of a single sliding door). When the handle on the lock is turned, the hook captures the keeper and latches the two doors together or latches the door and jamb together (in the case of a single sliding door). This locking system can only be operated on one side of the door. Padlocks and security screws may be used for additional security.



# Heavy Duty Cremone Bolts

## NO P CRE ONE BOLT

### No P Heavy Duty Cremone Bolt

**Construction:** Bolts, guides and handles-malleable iron. Rods-3/4" diameter steel tube.

**Application:** For securing medium sized swing or slide-fold doors at the top and bottom with the movement of one lever handle. Connection of the rods of the lever handle is made with offset arms. The top and bottom bolts can only be retracted by movement of the lever handle. Models with exterior lever handle are designed for doors 1-3/4" to 3-1/4" thick.

Regular assembly is adjustable for openings up to 8'-0" high. Additional rod extension available for maximum 23'-0" high openings (see chart below). Lever handle located 48" from floor line, throw of bolt 2-1/2", projection from door 2-5/8". Includes top and bottom keeper.

**Finis :** US2C

Ordering data: Specify cremone bolt assembly based on door height and thickness (for external handle). Specify options if required.



HEAVY DUTY CREMONE BOLTS		Weight Per Unit
Part #	Description	
1028.00310.008	Heavy Duty Cremone Bolt - Zinc Plated - 6'8" to 8' Door Height	50 lb.
1028.00310.009	Heavy Duty Cremone Bolt - Zinc Plated - 8' to 9'6" Door Height	50 lb.
1028.00310.011	Heavy Duty Cremone Bolt - Zinc Plated - 9'6" to 11' Door Height	50 lb.
1028.00310.012	Heavy Duty Cremone Bolt - Zinc Plated - 11' to 12'-6" Door Height	50 lb.
1028.00310.014	Heavy Duty Cremone Bolt - Zinc Plated - 12'6" to 14' Door Height	53 lb.
1028.00310.015	Heavy Duty Cremone Bolt - Zinc Plated - 14' to 15'-6" Door Height	53 lb.
1028.00310.017	Heavy Duty Cremone Bolt - Zinc Plated - 15'-6" to 17' Door Height	53 lb.
1028.00310.018	Heavy Duty Cremone Bolt - Zinc Plated - 17' to 18'-6" Door Height	53 lb.
1028.00310.020	Heavy Duty Cremone Bolt - Zinc Plated - 18'6" to 20' Door Height	53 lb.
1028.00310.021	Heavy Duty Cremone Bolt - Zinc Plated - 20' to 21'-6" Door Height	53 lb.
1028.00310.023	Heavy Duty Cremone Bolt - Zinc Plated - 21'-6" to 23' Door Height	53 lb.
Cremone Bolt Accessories		
Part #	Description	
1028.00330	Cremone Bolt Auxiliary Handle Package	
1028.00340	Cremone Bolt Key Lock/Knob Package with Auxiliary Handle Included	
1028.00350	Cremone Bolt Key Lock Both Sides Package with Auxiliary Handle Included	
1028.00360	Cremone Bolt Heavy Hasp Package	
1028.00370	Cremone Bolt 3' Add-On Package	

# Extra Heavy Duty Cremona Bolts

## NO P CRE ONE BOLT

### No P Extra Heavy Duty Cremona Bolt

Construction: Guides and handles-malleable iron. Rods-3/4" diameter and bolts 1-1/4" sq. steel.

Application: For securing large sized industrial swing or slide-fold doors at the top and bottom with the movement of one lever handle. Connection of the rods of the lever handle is made with offset arms. The top and bottom bolts can only be retracted by movement of the lever handle. Models with exterior lever handle are designed for doors 2-1/2" to 4" thick.

Regular assembly is designed for a 8'-0" and 23'-6" high opening. Additional rod extensions available for maximum 23'-6" high openings (see chart below). For larger openings, consult factory. Lever handle located 48" from floor line, throw of bolt 3", projection from door 2-1/2". Includes keepers to meet most applications. Includes keepers to meet most applications.

Finish: US2C.

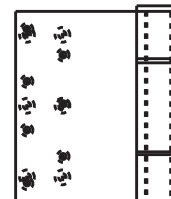
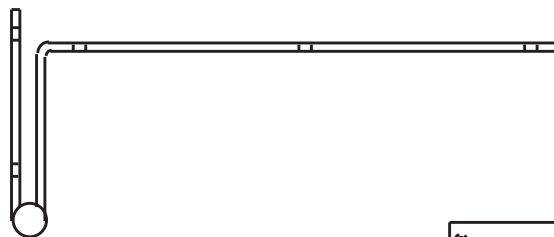
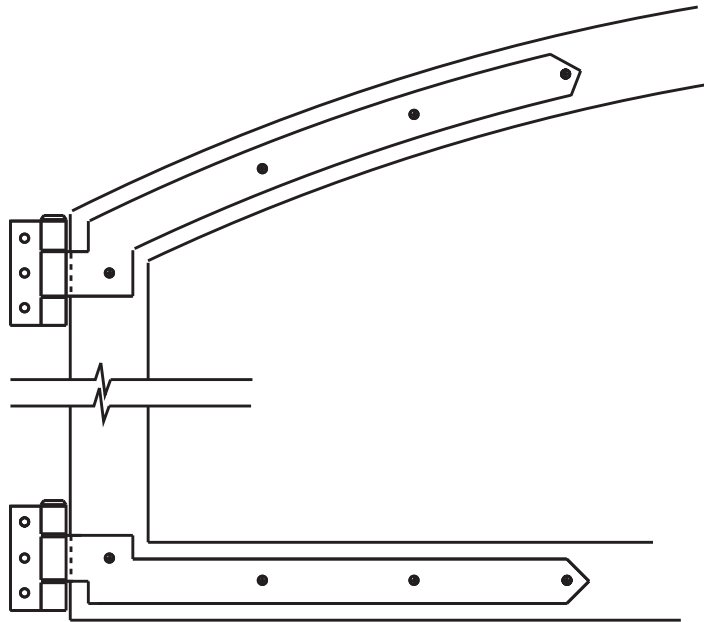
Ordering data: Specify cremone bolt assembly based on door height and thickness (for external handle). Specify options if required.



HEAVY DUTY CREMONE BOLTS		Weight
Part #	Description	
1028.00320.009	Extra Heavy Duty Cremone Bolt - Zinc Plated - 8'-0" to 9'-0" Door Height	75 lb.
1028.00320.010	Extra Heavy Duty Cremone Bolt - Zinc Plated - 9'-0" to 10'-0" Door Height	75 lb.
1028.00320.012	Extra Heavy Duty Cremone Bolt - Zinc Plated - 10'-0" to 12'-6" Door Height	75 lb.
1028.00320.014	Extra Heavy Duty Cremone Bolt - Zinc Plated - 12'-6" to 14'-6" Door Height	78 lb.
1028.00320.017	Extra Heavy Duty Cremone Bolt - Zinc Plated - 14'-6" to 17'-6" Door Height	78 lb.
1028.00320.020	Extra Heavy Duty Cremone Bolt - Zinc Plated - 17'-6" to 20'-6" Door Height	81 lb.
1028.00320.023	Extra Heavy Duty Cremone Bolt - Zinc Plated - 20'-6" to 23'-6" Door Height	81 lb.
Cremone Bolt Accessories		
Part #	Description	
1028.00330	Cremone Bolt Auxiliary Handle Package	
1028.00340	Cremone Bolt Key Lock/Knob Package with Auxiliary Handle Included	
1028.00350	Cremone Bolt Key Lock Both Sides Package with Auxiliary Handle Included	
1028.00360	Cremone Bolt Heavy Hasp Package	
1028.00370	Cremone Bolt 3' Add-On Package	

# Custom Hinges

Ask Crown about custom engineered hinges and pivots with special offsets, designs, capacities and applications.



# Strap Hinge Selection Guide

Two lines of strap hinges to meet standard and industrial swing door applications.

## 9035, 9036, and 9047 Standard Strap Hinges

Designed for use on swinging wood or metal doors. The hinge pintles are made for surface mounting to wood, formed metal, or structural steel frames. These hinges are available in disc bearing or ball bearing (9047 disc bearing only), and are also available in several strap sizes and lengths to meet most normal door applications.

## 934 Industrial Strap Hinges

Designed for use on large swing wood or metal doors, or small doors which have a high frequency of operation each day. These hinges are available in disc bearing or ball bearing. Four different pintle styles are available to meet various jamb conditions.

\*Custom Sizes are available.

## HINGE SELECTION STEPS

- Select a pintle style** (9035, 9036, 934-B, etc.) in respect to desired pintle pin location, frame/jamb construction, and application (Ref. page 44 or 50 and pages 46-48 or 52-53).

Example: (Doors need to clear opening? Security an issue?)

- Type of Bearing:** Choose either of the following:

- Ball Bearing:** Manual or power operation with an expected usage of up to 20 cycles per day.
- Disc Bearing:** Manual operation with an expected usage of *less than* 20 cycles per day.

- Door Dimensions:**

- Width of the door in feet: \_\_\_\_\_ ft.



Ball Bearing Unit



Disc Bearing Unit

Example: (3'-4"=3.34 ft)

- Height of the door in feet: \_\_\_\_\_ ft.
- Weight of the door in pounds: \_\_\_\_\_ lbs.

- Calculate the "moment" value** of the hinge set for your application.

**Go to Hinge Selection Chart on Page 45 or 51**

- Locate the pintle style** ie. 9035, 9036 etc.

**Width of door** \_\_\_\_\_ **ft.** X **Weight of door** \_\_\_\_\_ **lbs.** = **"Moment"** \_\_\_\_\_

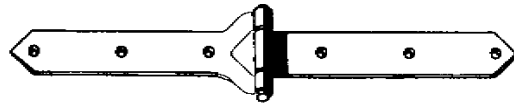
[from step 1] on the Hinge Selection Chart.

- Determine minimum number of hinges:** Using the door height [from step 3b] determine the minimum number of hinges required for your application.

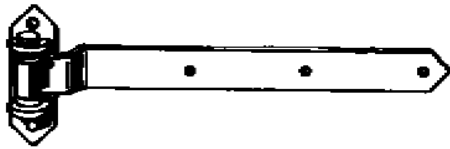
# Standard Strap Hinges

## No. 9035, 9036 & 9047 STANDARD STRAP HINGES

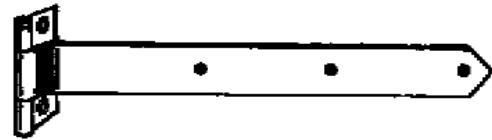
Designed for the average swing door application where the door size, door weight, and frequency of operation will be in the normal range. For complete information on particular standard strap hinges see pages 46 through 48. (See page 49 for back plates)



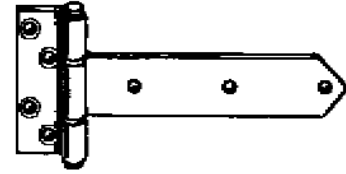
No. 9040



No. 9035

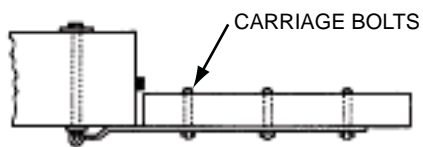


No. 9036

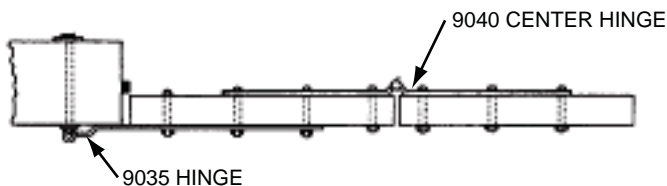


No. 9047

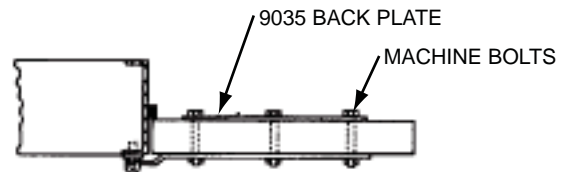
## DOOR AND JAMB SECTIONS FOR STANDARD STRAP HINGES



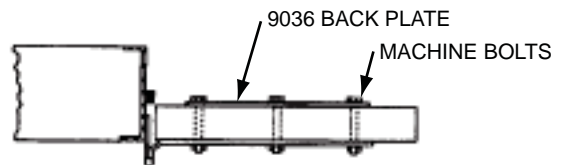
9035 HINGE-Wall Mounted



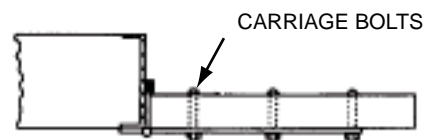
FOLDING w/ 9040 HINGE



9035 HINGE-Frame Mounted



9036 HINGE-Frame Mounted



9047 HINGE-Frame Mounted

# Standard Hinge Selection Chart

\*BB=Ball Bearing  
\*DB=Disc Bearing

9035	STANDARD & DECORATIVE	Max Door Height	# Hinges	Max weight	Hinge Size and Bearing Type			
					19" BB	19" DB	30" BB	30" DB
					24" BB	24" DB	36" BB	36" DB
					"moment"	"moment"	"moment"	"moment"
4'	2	1104	954	1038	1491	1622		
8'	3	1657	2226	2422	3479	3785		
12'	4	2209	3498	3807	5466	5948		
16'	5	2761	4771	5191	7454	8111		
20'	6	3313	6043	6043	9442	10273		
24'	7	3866	7315	7959	11429	12436		

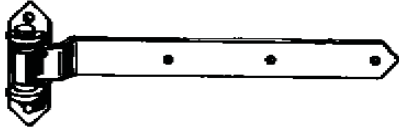
9036	STANDARD & DECORATIVE	Max Door Height	# Hinges	Max weight	Hinge Size and Bearing	
					18" BB	
					18" DB	
					24" BB	36" BB
					"moment"	"moment"
4'	2	1104	842	1796		
8'	3	1657	1965	4192		
12'	4	2209	3088	6587		
16'	5	2761	4210	8982		
20'	6	3313	5333	11377		
24'	7	3866	6456	13772		

9047	STANDARD	Max Door Height	# Hinges	Max weight	Hinge Size and Bearing Type		
					18" DB		
					24" DB		36" DB
					"moment"	Max weight	"moment"
4'	2	491	1907	767	3323		
8'	3	736	4450	1150	7754		
12'	4	982	6993	1534	12184		
16'	5	1227	9536	1917	16615		
20'	6	1473	12079	2301	21046		
24'	7	1718	14623	2684	25476		

9040	STANDARD	Max Door Height	# Hinges	Max weight	Hinge Size and Bearing Type	
					15" P6 DB	15" P10 DB
					15" P7 BB	15" P13 BB
					"moment"	"moment"
4'	2	1104	1572	1759		
8'	3	1657	3668	4104		
12'	4	2209	5763	6450		
16'	5	2761	7859	8795		
20'	6	3313	9955	11140		
24'	7	3866	12051	13485		

# Standard Strap Hinges

## NO. 9035 STRAP HINGE



**Construction:** Steel, pintle pin secured with cotter pin, hinges available with disc bearings or ball-bearings, non-template.

**Application:** Full surface strap hinge with offset pintle, pintle can be mounted on opening frame or set back on face of wall to allow open doors to clear the doorway. See Door and Jamb sections on page 43.

**Finish:** Strap and pintle-Powder Coat Beige.

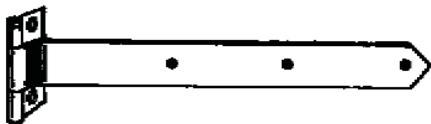
Optional: Powder Coat Black or Hot Dip Galvanized.

Pintle pin and bearings-zinc plated.

**Packed:** Boxed, less fasteners. (See page 49 for back plates).

Part Number	Bearing Type	Strap Size	Pintle Size Width x Height	Weight (Ea.)
9035 P266	Disc	19" x 2-1/2" x 1/4"	1-3/4" x 8"	6 lbs.
9035 P267	Disc	24" x 2-1/2" x 1/4"	1-3/4" x 8"	7 lbs.
9035 P268	Disc	30" x 2-1/2" x 5/16"	1-3/4" x 8"	9 lbs.
9035 P269	Disc	36" x 2-1/2" x 5/16"	1-3/4" x 8"	10 lbs.
9035 P270	Ball	19" x 2-1/2" x 1/4"	1-3/4" x 8"	6 lbs.
9035 P271	Ball	24" x 2-1/2" x 1/4"	1-3/4" x 8"	7 lbs.
9035 P272	Ball	30" x 2-1/2" x 5/16"	1-3/4" x 8"	9 lbs.
9035 P273	Ball	36" x 2-1/2" x 5/16"	1-3/4" x 8"	10 lbs.

## NO. 9036 STRAP HINGE



**Construction:** Steel, pintle pin non-removable hinges, available with disc bearings or ball-bearings, non-template.

**Application:** Half surface strap hinge with mortised pintle leaf for mounting to inside of frame, pintle pin located at edge of opening. See Door and Jamb sections on page 43.

**Finish:** Strap and pintle-Powder Coat Beige.

Optional: Powder Coat Black or Hot Dip Galvanized.

Pintle pin and bearings-zinc plated.

**Packed:** Boxed, less fasteners. (See page 49 for back plates).

Part Number	Bearing Type	Strap Size	Pintle Size Width x Height	Weight (Ea.)
9036 P31	Disc	18" x 2-1/2" x 3/16"	2-3/4" x 6"	4-1/2 lbs.
9036 P32	Disc	24" x 2-1/2" x 3/16"	2-3/4" x 6"	5 lbs.
9036 P34	Disc	36" x 3" x 1/4"	2-11/16" x 7"	9 lbs.
9036 P37	Ball	18" x 2-1/2" x 3/16"	2-3/4" x 6"	4-3/4 lbs.
9036 P38	Ball	24" x 2-1/2" x 3/16"	2-3/4" x 6"	5-1/2 lbs.
9036 P40	Ball	36" x 3" x 1/4"	2-11/16" x 7"	9-1/2 lbs.



# Standard Strap Hinges

## NO. 9040 STRAP HINGE

**Construction:** Steel, pintle pin non-removable hinges, available with disc bearings or ball-bearings, non-template.

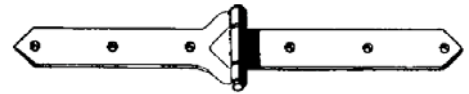
**Application:** Full surface strap hinge for use as a center hinge on slide-folding doors. Offset in hinge straps: 3/4" or 1-1/2" to allow hardware between doors. Jamb and Door section on page 43.

**Finish:** Strap and pintle-Powder Coat Beige.

Optional: Powder Coat Black or Hot Dip Galvanized.

Pintle pin and bearings-zinc plated.

**Packed:** Boxed, less fasteners.



Part Number	Bearing Type	Offset	Strap Size	Pintle Size Width x Height	Weight (Ea.)
9040 P6	Disc	3/4"	1/4" x 2-1/2" x 15"	15" x 4-15/16"	5-1/2 lbs.
9040 P10	Disc	1-1/2"	1/4" x 2-1/2" x 15"	15" x 4-15/16"	6 lbs.
9040 P7	Ball	3/4"	1/4" x 2-1/2" x 15"	15" x 4-15/16"	5-3/4 lbs.
9040 P13	Ball	1-1/2"	1/4" x 2-1/2" x 15"	15" x 4-15/16"	7 lbs.

## NO. 9047 STRAP HINGE

**Construction:** Steel, pintle pin non-removable hinges, available with disc bearings only, non template.

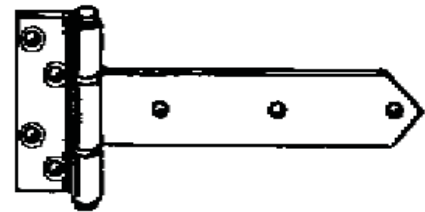
**Application:** Full surface strap hinge with butt type pintle leaf for mounting to face of opening frame, pintle pin located at edge of opening. See typical Jamb Section on page 43.

**Finish:** Strap and pintle-Powder Coat Beige.

Optional: Powder Coat Black or Hot Dip Galvanized.

Pintle pin and bearings-zinc plated.

**Packed:** Boxed, less fasteners. (See page 49 for back plates).



Part Number	Bearing Type	Strap Size	Pintle Size Width x Height	Weight (Ea.)
9047 P9	Disc	18" x 2-1/2" x 3/16"	2-5/8" x 6"	3-1/2 lbs.
9047 P10	Disc	24" x 2-1/2" x 3/16"	2-5/8" x 6"	4-1/2 lbs.
9047 P12	Disc	36" x 3" x 1/4"	2-5/8" x 7"	9 lbs.

# Decorative Strap Hinges and Back Plates

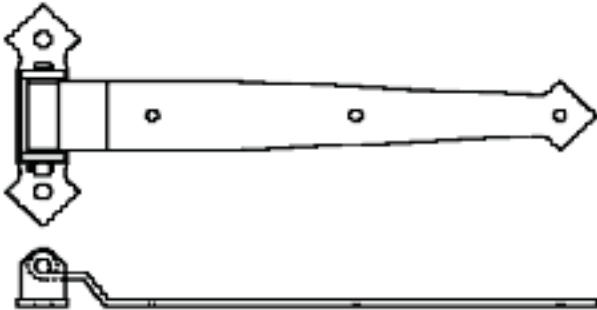
## NO. 9035-DEC DECORATIVE STRAP HINGES

**Construction:** Steel, pintle pin secured with cotter pin, hinges available with disc bearings or ball-bearings, non-template.

**Application:** Full surface strap hinge with offset pintle, pintle can be mounted on opening frame or set back on face of wall to allow open doors to clear the doorway. See Door and Jamb sections on page 43.

**Finish:** Strap and pintle-Powder Coat Black. Optional: Hot Dip Galvanized. Pintle pin and bearings-black zinc plated.

**Packed:** Boxed, less fasteners.



Part Number	Bearing Type	Strap Size	Pintle Size Width x Height
9035-DEC19DB	Disc	19" x 2-1/2" x 1/4"	1-3/4" x 8"
9035-DEC24DB	Disc	24" x 2-1/2" x 1/4"	1-3/4" x 8"
9035-DEC30DB	Disc	30" x 2-1/2" x 5/16"	1-3/4" x 8"
9035-DEC36DB	Disc	36" x 2-1/2" x 5/16"	1-3/4" x 8"
9035-DEC19BB	Ball	19" x 2-1/2" x 1/4"	1-3/4" x 8"
9035-DEC24BB	Ball	24" x 2-1/2" x 1/4"	1-3/4" x 8"
9035-DEC30BB	Ball	30" x 2-1/2" x 5/16"	1-3/4" x 8"
9035-DEC36BB	Ball	36" x 2-1/2" x 5/16"	1-3/4" x 8"

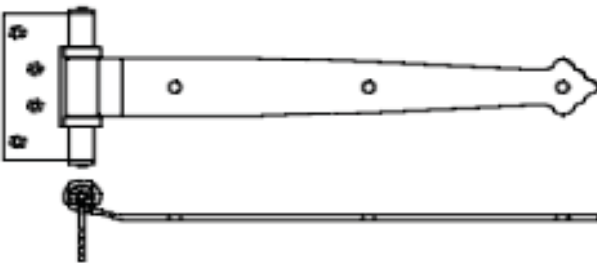
## NO. 9036-DEC DECORATIVE STRAP HINGES

**Construction:** Steel, pintle pin non-removable hinges, available with disc bearings or ball-bearings, non-template.

**Application:** Half surface strap hinge with mortised pintle leaf for mounting to inside of frame, pintle pin located at edge of opening. See Door and Jamb sections on page 43.

**Finish:** Strap and pintle-Powder Coat Black. Optional: Hot Dip Galvanized. Pintle pin and bearings-black zinc plated.

**Packed:** Boxed, less fasteners.



Part Number	Bearing Type	Strap Size	Pintle Size Width x Height
9036-DEC18DB	Disc	18" x 2-1/2" x 3/16"	2-3/4" x 6"
9036-DEC24DB	Disc	24" x 2-1/2" x 3/16"	2-3/4" x 6"
9036-DEC36DB	Disc	36" x 3" x 1/4"	2-11/16" x 7"
9036-DEC18BB	Ball	18" x 2-1/2" x 3/16"	2-3/4" x 6"
9036-DEC24BB	Ball	24" x 2-1/2" x 3/16"	2-3/4" x 6"
9036-DEC36BB	Ball	36" x 3" x 1/4"	2-11/16" x 7"

## NO. 9035-DEC DECORATIVE HINGE BACK PLATES

**Application:** Use back plates when through bolting decorative 9035 or 9036 strap hinges to a non-reinforced door (excluding hollow metal).

Available for 18", 19" 24" 30" and 36" strap lengths

**Finish:** Powder Coat Black. Optional: Hot Dip Galvanized.

Part Number	Size
9035-DEC19BP	16-1/2" x 2-1/2" x 3/16"
9035-DEC24BP	21-1/2" x 2-1/2" x 3/16"
9035-DEC30BP	27-1/4" x 2-1/2" x 1/4"
9035-DEC36BP	33-1/4" x 2-1/2" x 1/4"

# Standard/Industrial Back Plates

**Application:** Use back plates when through bolting strap hinges to a non-reinforced door (hollow metal, tubular steel framed, mineral core, corrugated, etc.) The back plate distributes the force of the fasteners over a larger surface area thus preventing damage to the door.

**Finish:** Painted. Optional: Powder coated or Hot Dipped Galvanized.



934, 9035, & 9036 BACK PLATE

## INDUSTRIAL NO. 934 P296 HINGE BACK PLATE

### No. 934 Hinge Back Plate

**Construction:** 1/4" x 3" x 21-1/2" steel, hole centers to match all industrial 934 hinge straps.

**Packed:** Boxed, less fasteners.

**Weight:** 5 lbs.

## STANDARD NO. 9035 & 9036 HINGE BACK PLATES

### No. 9035 & 9036 Hinge Back Plate

**Construction:** Steel, hole centers to match strap hinge sizes as shown in chart.

Available for 18", 19" 24" 30" and 36" strap lengths.

**Packed:** Boxed, less fasteners.

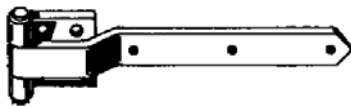
Hinge #	Back Plate #	Size	Weight
9035 P266	9035 P241	3/16" x 2-1/2" x 16-1/2"	2 lbs.
9035 P270			
9035 P267	9035 P242	3/16" x 2-1/2" x 21-1/2"	3 lbs.
9035 P271			
9035 P268	9035 P243	1/4" x 2-1/2" x 27-1/4"	5 lbs.
9035 P272			
9035 P269	9035 P244	1/4" x 2-1/2" x 33-1/4"	6 lbs.
9035 P273			
9036 P31	9036 P58	3/16" x 2-1/2" x 16"	2 lbs.
9036 P37			
9036 P32	9036 P59	3/16" x 2-1/2" x 22"	3 lbs.
9036 P38			
9036 P34	9036 P60	3/16" x 3" x 34"	6 lbs.
9036 P40			
9047 P9	9036 P58	3/16" x 2-1/2" x 16"	2 lbs.
9047 P10	9036 P59	3/16" x 2-1/2" x 22"	3 lbs.
9047 P12	9036 P60	3/16" x 3" x 24"	6 lbs.

**\*FOR DECORATIVE BACK PLATES SEE PAGE 48**

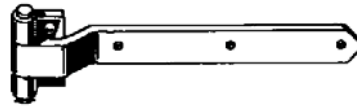
# Industrial Strap Hinges

## NO. 934 INDUSTRIAL STRAP HINGES

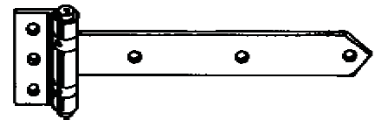
Designed for heavy duty swing door applications where the door size, door weight, and frequency of operation is greater than normal range. For complete information on the industrial strap hinges see pages 52-53. To determine appropriate hinge size reference the Strap Hinge Selection Guide on page 43 and the Industrial Hinge Selection Chart on page 51. (See page 49 for back plates).



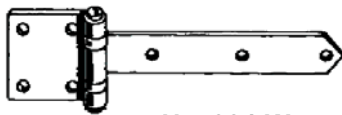
No. 934-B



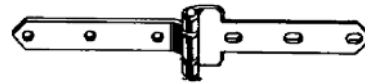
No. 934-W



No. 934-FW

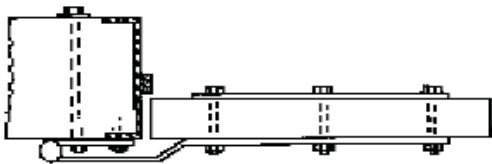


No. 934-W

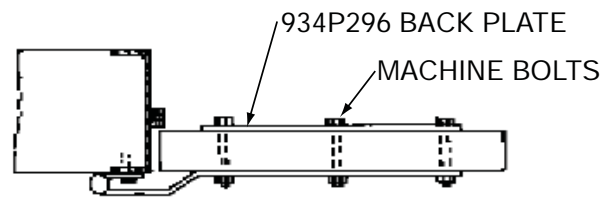


No. 934-K

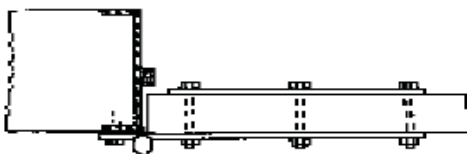
## DOOR AND JAMB SECTIONS FOR INDUSTRIAL STRAP HINGES



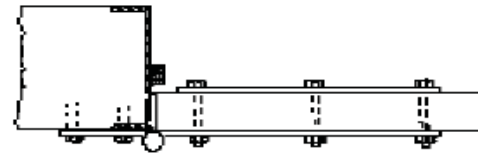
934-B Wall Mounted



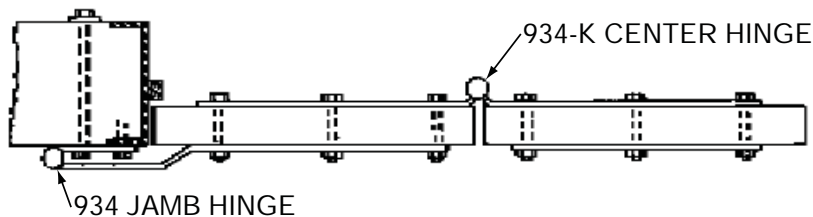
934-F Frame Mounted



934-FW Frame Mounted



934-W Wall Mounted



FOLDING w/ 934-K HINGE

# Industrial Hinge Selection Chart

\*BB=Ball Bearing

\*DB=Disc Bearing

934-B	Max Door Height	# Hinges	Max weight	Hinge Size and Bearing Type			
				P302 DB	P312 DB	P318 BB	P325 BB
				"moment"	"moment"	"moment"	"moment"
4'	2	1963	2695	4790	1902	3931	
8'	3	2945	6287	11178	4438	9171	
12'	4	3927	9980	17565	6974	14412	
16'	5	4909	13473	23952	9510	19653	
20'	6	5890	17066	30339	12046	24894	
24'	7	6872	20659	36727	14583	30135	

934-F	Max Door Height	# Hinges	Max weight	Hinge Size and Bearing Type			
				P233 BB	P308 DB	P331 BB	P310 DB
				"moment"	"moment"	"moment"	"moment"
4'	2	1963	1902	2695	3931	4790	
8'	3	2945	4438	6287	9171	11178	
12'	4	3927	6974	9980	14412	17565	
16'	5	4909	9510	13473	19653	23952	
20'	6	5890	12046	17066	24894	30339	
24'	7	6872	14583	20659	30135	36727	

934-FW	Max Door Height	# Hinges	Max weight	Hinge Size and Bearing Type			
				P288 BB	P280 DB	P292 BB	P284 DB
				"moment"	"moment"	"moment"	"moment"
4'	2	1963	3957	5276	7544	11360	
8'	3	2945	9233	12311	17603	26508	
12'	4	3927	14509	19346	27661	41655	
16'	5	4909	19785	26380	37720	56802	
20'	6	5890	25061	33415	47778	71950	
24'	7	6872	30337	40450	57837	87097	

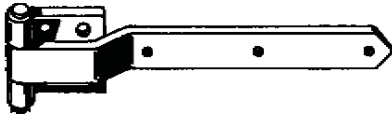
934-W	Max Door Height	# Hinges	Max weight	Hinge Size and Bearing Type			
				P282 DB	P286 DB	P290 BB	P294 BB
				"moment"	"moment"	"moment"	"moment"
4'	2	1963	5276	11360	3957	7544	
8'	3	2945	12311	26508	9833	17603	
12'	4	3927	19346	41655	14509	27661	
16'	5	4909	26380	56802	19785	37720	
20'	6	5890	33415	71950	25061	47778	
24'	7	6872	40450	87097	30337	57837	

934-K	Max Door Height	# Hinges	Max weight	Hinge Size and Bearing Type			
				P304 DB	P320 BB	P314 DB	P328 BB
				"moment"	"moment"	"moment"	"moment"
4'	2	1963	1999	2718	4483	4715	
8'	3	2945	4664	6341	10459	11002	
12'	4	3927	7330	9965	16436	17288	
16'	5	4909	9995	13588	22413	23575	
20'	6	5890	12661	17211	28390	29861	
24'	7	6872	15326	20835	34367	36148	

# Industrial Strap Hinges

The 934 Industrial Strap Hinges are available in five hinge styles and two bearing types to meet most swing door and slide folding door applications. To select the proper hinges to meet your door application, consult the Strap Hinge Selection Guide on page 43 and the Industrial Hinge Selection Chart on page 51.

## NO. 934-B STRAP HINGE



**Construction:** Steel, pintle pin secured with cotter pin; hinges, available in two strap sizes with disc or ball bearings; pintle and strap have 9/16" dia. holes for fasteners, non-template.

**Application:** Full surface strap hinge with offset strap and pintle pin set back from edge of opening to allow door to fully clear opening when in the 90 degree open position; wide pintle for through bolting on masonry wall.

**Finish:** Strap and pintle-Powder Coat Beige.

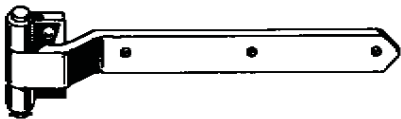
Optional: Powder Coat Black or Hot Dipped Galvanized.

Pintle pin and bearings-zinc plated.

**Packed:** Boxed, less fasteners. (See page 49 for back plate).

Part Number	Bearing Type	Strap Size	Pintle Size Width x Height	Weight Each
934 P302	Disc	3/8" x 3" x 33-1/2"	9-1/2" x 7"	24 lbs.
934 P312	Disc	1/2" x 4" x 33-1/2"	9-1/2" x 9"	47 lbs.
934 P318	Ball	3/8" x 3" x 33-1/2"	9-1/2" x 8"	25 lbs.
934 P325	Ball	1/2" x 4" x 33-1/2"	9-1/2" x 10"	48 lbs.

## NO. 934-F STRAP HINGE



**Construction:** Steel, pintle pin secured with cotter pin; hinges available in two strap sizes with disc or ball bearings; pintle and strap have 9/16" dia. holes for fasteners, non-template.

**Application:** Full surface strap hinge with offset strap and pintle pin set back from edge of opening to allow door to fully clear opening when in the 90 degree open position; narrow pintle for attachment to steel frame.

**Finish:** Strap and pintle-Powder Coat Beige.

Optional: Powder Coat Black or Hot Dipped Galvanized.

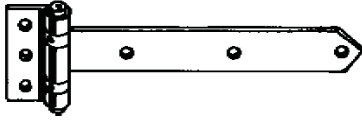
Pintle pin and bearings-zinc plated.

**Packed:** Boxed, less fasteners. (See page 49 for back plate).

Part Number	Bearing Type	Strap Size	Pintle Size Width x Height	Weight Each
934 P308	Disc	3/8" x 3" x 27-1/2"	3-1/4" x 7"	23 lbs.
934 P310	Disc	1/2" x 4" x 27-1/2"	3-1/4" x 9"	46 lbs.
934 P323	Ball	3/8" x 3" x 27-1/2"	3-1/4" x 8"	24 lbs.
934 P331	Ball	1/2" x 4" x 27-1/2"	3-1/4" x 10"	47 lbs.

# Industrial Strap Hinges

## NO. 934-FW STRAP HINGE



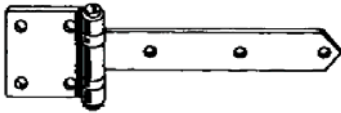
**Construction:** Steel, pintle pin secured with cotter pin; hinges available in two strap sizes with disc or ball bearings; pintle and strap have 9/16" dia. holes for fasteners, non-template. **Application:** Full surface strap hinge with pintle pin located at edge of opening; narrow pintle for attachment to steel frame.

**Finish:** Strap and pintle-Powder Coat Beige. Optional: Powder Coat Black or Hot Dipped Galvanized. Pintle pin and bearings-zinc plated.

**Packed:** Boxed, less fasteners. (See page 49 for back plate).

Part Number	Bearing Type	Strap Size	Pintle Size Width x Height	Weight Each
934 P280	Disc	3/8"x3"x24"	3-1/4"x7"	20 lbs.
934 P284	Disc	1/2"x4"x24"	3-1/4"x9"	43 lbs.
934 P288	Ball	3/8"x3"x24"	3-1/4"x8"	21 lbs.
934 P292	Ball	1/2"x4"x24"	3-1/4"x10"	44 lbs.

## NO. 934-W STRAP HINGE



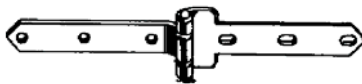
**Construction:** Steel, pintle pin secured with cotter pin; hinges available in two strap sizes with disc or ball bearings; pintle and strap have 9/16" dia. holes for fasteners, non-template. **Application:** Full surface strap hinge with pintle pin located at edge of opening; narrow pintle for attachment to steel frame.

**Finish:** Strap and pintle-Powder Coat Beige. Optional: Powder Coat Black or Hot Dipped Galvanized. Pintle pin and bearings-zinc plated.

**Packed:** Boxed, less fasteners. (See page 49 for back plate).

Part Number	Bearing Type	Strap Size	Pintle Size Width x Height	Weight Each
934 P282	Disc	3/8"x3"x24"	9-1/2"x7"	21 lbs.
934 P286	Disc	1/2"x4"x24"	9-1/2"x9"	44 lbs.
934 P290	Ball	3/8"x3"x24"	9-1/2"x8"	22 lbs.
934 P294	Ball	1/2"x4"x24"	9-1/2"x10"	45 lbs.

## NO. 934-K STRAP HINGE



**Construction:** Steel, pintle pin secured with cotter pin; hinges available in two strap sizes with disc or ball bearings; pintle has 9/16"x 1-1/4" slotted holes and strap has 9/16" dia. holes for fasteners, non-template.

**Application:** Full surface strap hinge with pintle pin located at edge of opening; narrow pintle for attachment to steel frame.

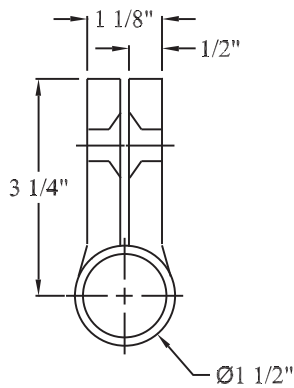
**Finish:** Strap and pintle-Powder Coat Beige. Optional: Powder Coat Black or Hot Dipped Galvanized. Pintle pin and bearings-zinc plated.

**Packed:** Boxed, less fasteners. (See page 49 for back plate).

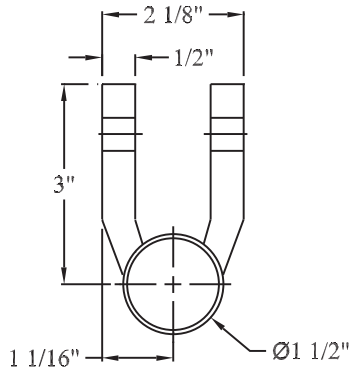
Part Number	Bearing Type	Strap Size	Pintle Size Width x Height	Weight Each
934 P304	Disc	3/8"x3"x24"	24"x6"	33 lbs.
934 P314	Disc	1/2"x4"x24"	24"x8"	59 lbs.
934 P320	Ball	3/8"x3"x24"	24"x8"	34 lbs.
934 P328	Ball	1/2"x4"x24"	24"x10"	60 lbs.

# Precision Engineered High Capacity Hinges

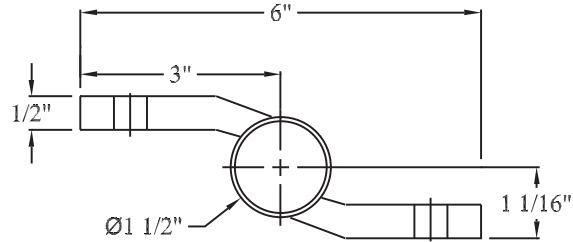
**SERIES NO. CBI-8500**



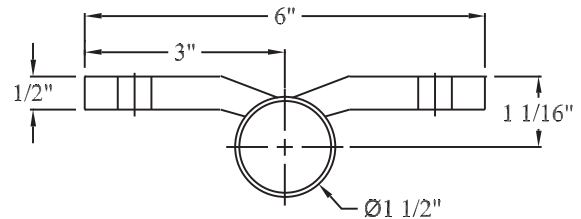
**CBI-8508 OR 8513  
FULL MORTISE HINGE**



**CBI-8507 OR 8512  
GAP MOUNTED HINGE**



**CBI-8506 OR 8511  
HALF MORTISE**



**CBI-8505 OR 8510  
FULL SURFACE HINGE**

**STANDARDS:**  
#CBI HINGE PADS ARE 5" TALL  
MATERIAL 1018 COLD ROLLED STEEL  
PRIME PAINT FINISH

**OPTIONS:**  
HOLES IN PADS  
POLISHED OR SATIN CHROME PLATING OR  
ZINC PLATING  
304 STAINLESS STEEL MILL OR POLISHED  
OR SATIN FINISH

Technical Data						
Hinge Model #	Thrust Capacity (door #)	Radial Capacity lbs.	Mounting Bolt Description	Recommended Torque	Approximate Hinge Weight	*Torque (lb-in) to Operate Door
CBI-8505 through CBI-8508	800 lbs.	320 lbs.	Specification 1/2" diameter Grade 5 Hex Head Mechanical Properties: Fu = 120,000 psi	625 lb-in	7 lbs.	50 lb-in
			Specification 3/8" diameter Grade 5 Socket Head Mechanical Properties: Fu = 160,00 psi	320 lb-in		
CBI-8510 through CBI-8513	2,000 lbs.	800 lbs.	Specification 1/2" diameter Grade 5 Socket Head Mechanical Properties: Fu = 120,000 psi	625 lb-in	7 lbs.	5 lb-in
			Specification 3/8" diameter Grade 5 Hex Head Mechanical Properties: Fu = 160,00 psi	320 lb-in		



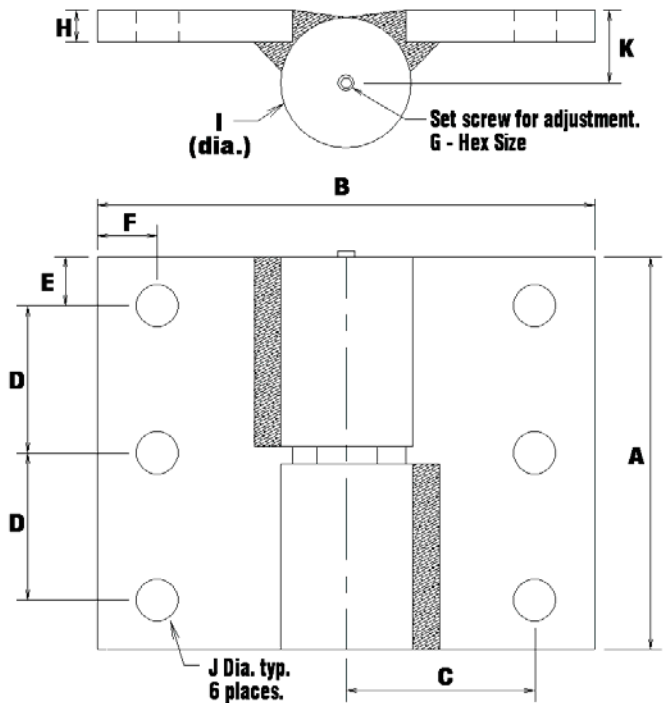
# Precision Engineered High Capacity Hinges

**SERIES NO. CBW**

For use on lead filled radiation doors, vault doors, heavy architectural gates or any door application where the hinges will be subjected to severe loads from a blast pressure, seismic event or high wind velocities.

The barrel and leaf sections of the hinge are fabricated from 1018 cold rolled steel and joined with welds of x-ray quality. The CBW Series hinges are precision machined components which feature anti-friction needle roller bearings supporting the thrust and radial loads. A non-removable alloy steel hinge pin is hardened, precision ground and Armoloy® coated for corrosion protection. For severe environments oil seals are available to protect the hinge's internal workings. The results: a maintenance free, reliable hinge that will allow doors weighting several thousand pounds to be operated by the touch of a finger.

- Std. Finishes: Prime Painted (USP)  
 Optional: Polished Chrome (US26)  
 Satin Chrome Plated(US26D)  
 Polished Stainless Steel (US32)  
 Satin Stainless Steel (US32D)  
 Zinc Plated (2C)



C o s l a o b o s .  
 o o a s o o .

Hinge Model #	Thrust Cap. (Door Wt.) lbs.	Radial Cap. #	A	B	C	D	E	F	G	H	I	J	K	Mounting bolt Specification	Recommended Torque (lb-in)
														Mechanical Properties	
CBW500-HD	1,000	400	5	4.50	1.38	1.75	0.75	0.75	3/16"	3/8"	1.00	13/32"	0.735	Grade 5-3/8" dia. Fu=120,000 psi	250
CBW875-HD	3,000	1,220	5	6.53	2.25	1.75	0.75	1.00	1/4"	1/2"	1.75	17/32"	0.926	Grade 5-1/2" dia. Fu=120,000 psi	250
CBW100-HD	4,000	1,630	6	7.58	2.88	2.25	0.75	0.91	1/4"	1/2"	2.00	21/32"	1.115	Grade 5-5/8" dia. Fu=120,000 psi	250
CBW125-HD	8,000	3,330	8	8.00	2.88	2.75	1.25	1.13	3/8"	3/4"	2.50	25/32"	1.563	Socket Head 3/4" dia. Fu=170,000 psi	250
CBW150-HD	13,000	6,280	9	9.50	3.58	3.25	1.25	1.25	9/16"	1"	3.25	29/32"	2.033	Socket Head 7/8" dia. Fu=170,000 psi	250
CBW200-HD*	20,000	8,800	12	10.75	4.13	3.50	2.50	1.25	3/4"	1"	3.75	1.03	2.282	Socket Head 1" dia. Fu=170,000 psi	250

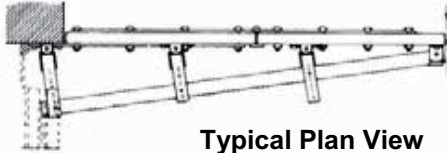
G s s l a s s o s o l o l .  
 N o a s A a l a b l .

# Slide-Fold No 9035 Door Hardware

## 2-6 door sets

### No. 9035 Slide-Fold Hardware Sets

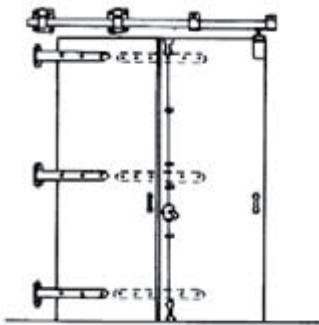
Designed for use on medium sized manually operated slide-fold doors. These hardware sets are available for door applications using (2) through (6) door sections supported by jamb hinges, center hinges, and hangers which operate in "lock-joint" track. Locking bolts and hinges are available in different combinations to meet most door applications.



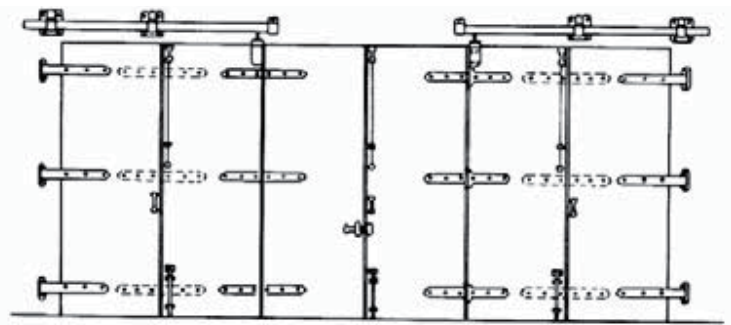
Typical Plan View

Door weight should not exceed 250 lbs. per section. Doors weighing more than 250 lbs. should use No. 934 slide-fold hardware on page 58. No. 9035 sets include: hangers, track, brackets, jamb hinges, center hinges, bow handles, locking bolts with keepers, bumper shoes, floor guides, and fasteners for attaching hardware to door. (Wall bolts are excluded). A heavy bar latch is supplied with those sets having a passage swing door (3, 4, 5, & 6 door applications).

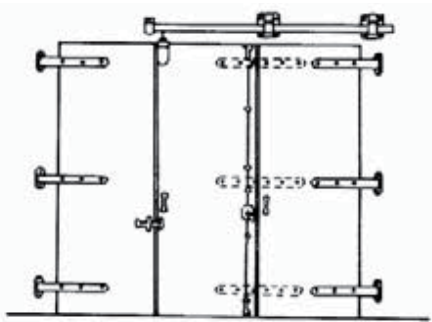
Best results are obtained by using door width of 3'-0" or less (4'-0" max on two door set).



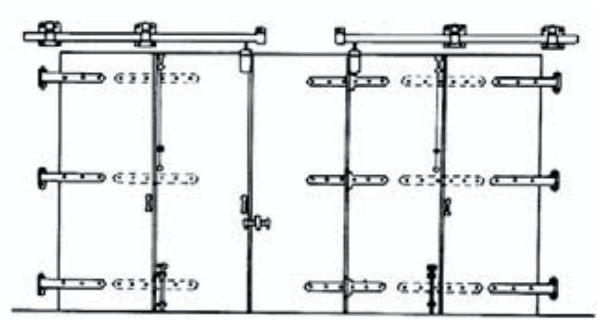
No. 9035-B2



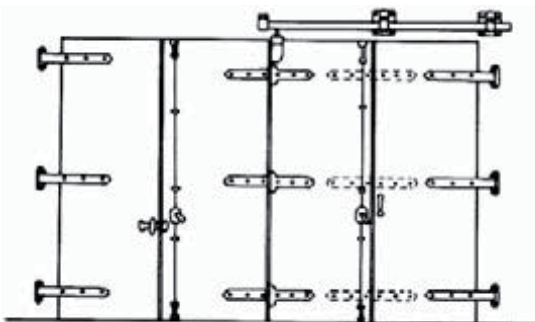
No. 9035-A6



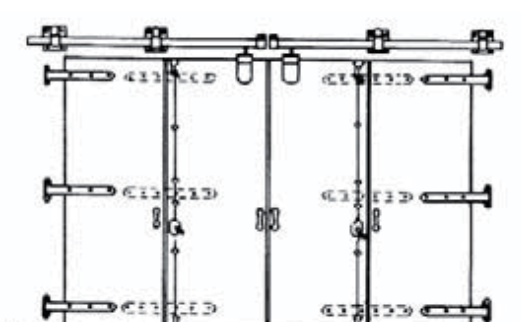
No. 9035-B3



No. 9035-A5



No. 9035-B4



No. 9035-B4-1/2

# Slide-Fold No 9035 Door Hardware

Door Weight (lbs. per door)	Using Track No.	Including Bolts No.	2 Door Set For Openings up to 8 Ft. Wide			3 Door Set For Openings up to 9 Ft. Wide		
			Catalog No.	Head Room Req'd.	Hrdw. Weight (lbs.)	Catalog No.	Head Room Req'd.	Hrdw. Weight (lbs.)
Up to 250 lbs.	8	514-524 517	9035-A2-8	8-1/2"	129	9035-A3-8	8-1/2"	149 lbs.
			9035-B2-8		134	9035-B3-8		156 lbs.
Door Weight (lbs. per door)	Using Track No.	Including Bolts No.	2 Door Set For Openings up to 8 Ft. Wide			3 Door Set For Openings up to 9 Ft. Wide		
			Catalog No.	Head Room Req'd.	Hrdw. Weight (lbs.)	Catalog No.	Head Room Req'd.	Hrdw. Weight (lbs.)
Up to 250 lbs.	8	514-524 517	9035-A4-1/2-8	8-1/2"	238	9035-A4-8	8-1/2"	193 lbs.
			9035-B4-1/2-8		256	9035-B4-8		202 lbs.
Door Weight (lbs. per door)	Using Track No.	Including Bolts No.	2 Door Set For Openings up to 8 Ft. Wide			3 Door Set For Openings up to 9 Ft. Wide		
			Catalog No.	Head Room Req'd.	Hrdw. Weight (lbs.)	Catalog No.	Head Room Req'd.	Hrdw. Weight (lbs.)
Up to 250 lbs.	8	514-524 517	9035-A5-8	11-1/2"	285	9035-A6-8	11-1/2"	295 lbs.
			9035-B5-8		297	9035-B6-8		313 lbs.

### OUT OPENING DOORS

Door applications which require the doors to open on the exterior side must be designated with an "O" as a prefix to the catalog number. Specific parts are used on out opening doors to provide clearance to allow the doors to fully clear the opening.

### LOCKING BOLT COMBINATIONS

Defined by the catalog number in the above chart.

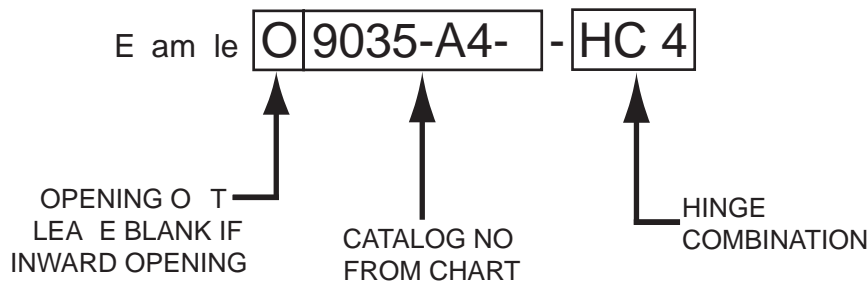
- "A" combination uses No 514 top bolts and No.524 cane bolts. (For more information reference page 38.)
- "B" combination uses No. 1028 P310 cremone bolts. (For more information reference page 40.)

### HINGE COMBINATIONS 9035 JAMB HINGES AND 9040 CENTER HINGES

- HC4: all hinges use disc bearings. Expected usage of up to 20 cycles each day.
- HC5: all hinges use ball bearings. Expected usage in excess of 20 cycles each day.

### ORDERING INSTRUCTIONS:

- Please state the number of sets desired and the catalog number as selected from the chart above.
- Add the prefix "O" to the catalog number if doors are to open outward.
- Select the hinge combination desired.
- Provide:
  - The opening size (width x height): \_\_\_\_\_
  - Door thickness: \_\_\_\_\_
  - Door construction: \_\_\_\_\_
 This will ensure that the proper quantity of hardware is furnished.



# Slide-Fold No 9035 Door Hardware Parts

## HANGERS



No. 935 P226 Hanger Assembly  
(For Out Opening Doors)



No. 935 P225 Hanger Assembly  
(For In Opening Doors)

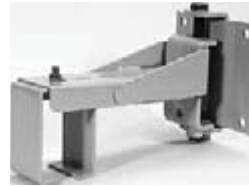
## TRACK AND BRACKETS



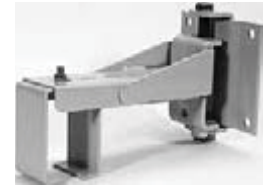
No. 8 Track



No. 935 P185  
Center Bracket



No. 9035 P100  
Center Bracket

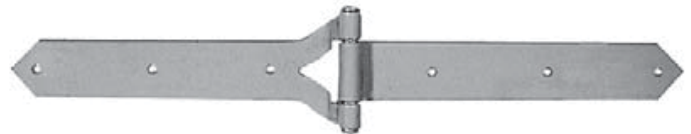


No. 9035 P105  
End Bracket

## HINGES



No. 9035  
Jamb Hinge



No. 9040  
Center Hinge

## MISCELLANEOUS



No. 771 P3  
Floor Guide



No. 119 P3  
Door Holder



No. 81 P1  
Bow Handle



No. 225 P45  
Latch

# Slide-Fold No 9035 Hardware Parts

Description	Hardware sets Using #8 Track For Doors Weighting Up to 250 Lbs. Each		
	Catalog No.	Shipping Wt. Ea.	
Hangers for <u>in opening</u> doors	935 P225	9 lb.	
*Hangers for <u>out opening</u> doors	935 P226	9 lb.	
† Track	8	4 lb./ft.	
Center Bracket	935 P185	5 lb.	
Intermediate Bracket	9035 P100	11 lb.	
End Bracket	9035 P105	16 lb.	
Jamb Hinge -- Disc Bearing			
	-19"	9035 P266	6 lb.
	-24"	9035 P267	7 lb.
	-30"	9035 P268	9 lb.
	-36"	9035 P269	10 lb.
Jamb Hinge -- Ball Bearing			
	-19"	9035 P270	6 lb.
	-24"	9035 P271	7 lb.
	-30"	9035 P272	9 lb.
	-36"	9035 P273	10 lb.
Center Hinges -- Disc Bearing			
	-15"	9040 P6	5-1/2 lb.
* (1-1/2 Offset.), <u>in opening</u> doors	-15"	9040 P10	6 lb.
Center Hinges -- Ball Bearing			
	-15"	9040 P7	5-3/4 lb.
* (1-1/2 Offset.), <u>out opening</u> doors	-15"	9040 P13	7 lb.
* Bow Handle, <u>out opening</u> doors		81 P1	1/2 lb.
Bow Handle		81 P2	1 lb.
Center Floor Guide		771 P3	7-3/4 lb.
Bumper Shoes (per pair)		102 P136	1/2 lb.
Door Holder		119 P3	1/4 lb.
Latch		225 P43	2-3/4 lb.
Cane Bolt		524 P21	3-1/2 lb.
Top Bolt		434 P96	2-3/4 lb.
Cremona Bolt		1028 P310	11 lb.

\* Use these parts on out opening sets.

† Track length determined by opening width.



# Slide-Fold No. 934 Door Hardware For Manual and Power Operation

## NO. 934 SILDE-FOLD HARDWARE SETS

**No. 934 Slide-Fold Hardware Sets** are used on large manually operated and power operated door applications which require the door panels to slide-fold to each jamb leaving a clear opening. The 934 slide-fold hardware is available in two sizes for total door weights up to 5,000 lbs. See capacity chart below.

Catalog No.	Max. Total Weight for a Set of 4 Doors
934 x 10 Hardware	Up to 2,000 lbs.
934 x 25 Hardware	2,000 Up to 5,000 lbs.

Hardware sets consists of: Hangers, tracks, brackets, jamb hinges, center hinges, back plates, bow handles, center floor guide, top bolts and cane bolts.

**Note:** Top bolts and cane bolts are used on manually operated sets only.

### Optional Equipment (Extra Cost)

**Weatherstrip:** No. 216 astragal is used on the vertical door edges at the center of the doorway (page 62). No. 216 Sweep Weatherstrip is used along the bottom of the doors (page 63).

**No. 1028 P320 Cremone Bolt:** Cremone bolts can be used in place of cane and spring bolts (page 40 and 41)

**Disc bearing hinges** are recommended for manually operated doors. **Ball bearing hinges** should be used on all power operated doors and any manually operated doors which will have a high frequency of use.

### Hinge Requirements:

Doors up to 12'-0" tall require 4 hinges.

Doors 12'-1" to 16'-0" tall require 5 hinges.

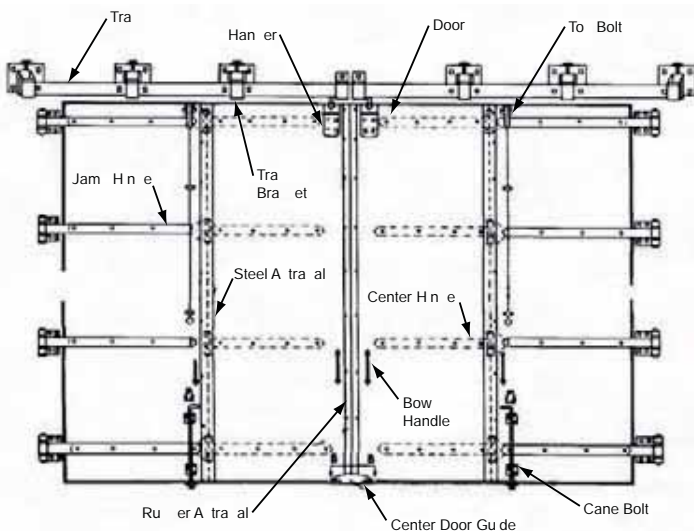
Doors 16'-1" to 20'-0" tall require 6 hinges.

Sets of Hinges Per Hdwe. Sets	934 x 10 Hdwe. Shipping Wt.	934 x 25 Hdwe. Shipping Wt.
3 Sets	725 lbs.	825 lbs.
4 Sets	850 lbs.	950 lbs.
5 Sets	1,000 lbs.	1,110 lbs.
6 Sets	1,175 lbs.	1,275 lbs.

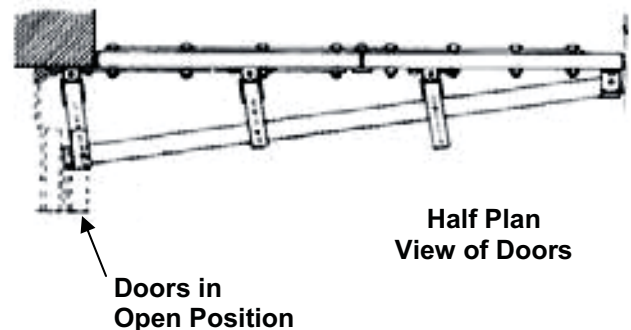
### Directions for Ordering:

- Width and height of opening.
- Width, Height and Thickness of doors.
- Door and jamb construction.
- Jamb and headroom conditions.  
Provide sketch or drawing showing available clearances.
- Specify if doors are swing "In" or "Out".

## MANUAL APPLICATION SHOWN



**Inside Elevation—In Opening**



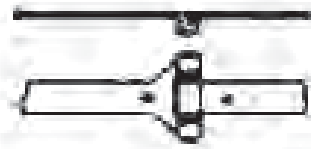
# Slide-Fold No. 934 Hardware Parts



2434 P28  
Hanger



2434 P24  
Hanger



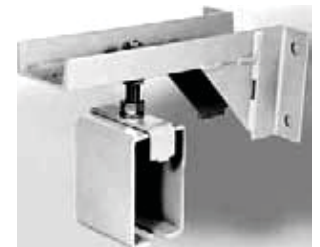
Ball Bearing Center Hinge  
934-K



Ball Bearing Jamb Hinge  
934-B



771 P3  
FLOOR GUIDE



END/INTERMEDIATE  
BRACKET

Description	934 x 10 Hardware For Doors Weighing Up to 500 Lbs. Each		934 x 25 Hardware For Doors Weighing Up to 1,250 Lbs. Each	
	Catalog No.	Shipping Wt. /Ea.	Catalog No.	Shipping Wt. /Ea.
Hangers	2434 P24	12 lbs.	2434 P28	16 lbs.
† Track	10	5-3/4 lb./ft.	25	8 lb./ft
Center Brkt.	935 P199	6 lbs.	934 P229	15 lbs.
Intermediate Brkt.	9035 P114	16 lb.	934 P230	20 lbs.
End Brkt.	9035 P119	20 lbs.	934 P231	25 lbs.
* Jamb Hinges	934 "B"	Varies	934 "B"	Varies
Ball Bearing or	934 "F"	Varies	934 "W"	Varies
Disc Bearing	934 "W"	Varies	934 "K"	Varies
* Center Hinges BB or BD	934 "K"	Varies	934 "K"	Varies
Bow Handle	191 P1	2-3/4 lbs.	191 P1	2-3/4 lbs.
Center Fl. Guide	771 P3	6-1/2 lbs.	771 P3	6-1/2 lbs.
† † Top Bolt	934 P96	7 lbs.	934 P96	7 lbs.
† † Cane Bolt	524 P23	4-1/2 lbs.	524 P23	4-1/2 lbs.
<b>OPTIONAL EQUIPMENT</b>				
Neoprene Astragal	216	1-1/4 lb./ft.	216	1-1/4 lb./ft.
Weatherstrip	216	1-1/4 lb./ft.	216	1-1/4 lb./ft.
† † Cremone Bolt	1028 P320	25 lbs.	1017	28 lbs.

† Track Length determined by opening size

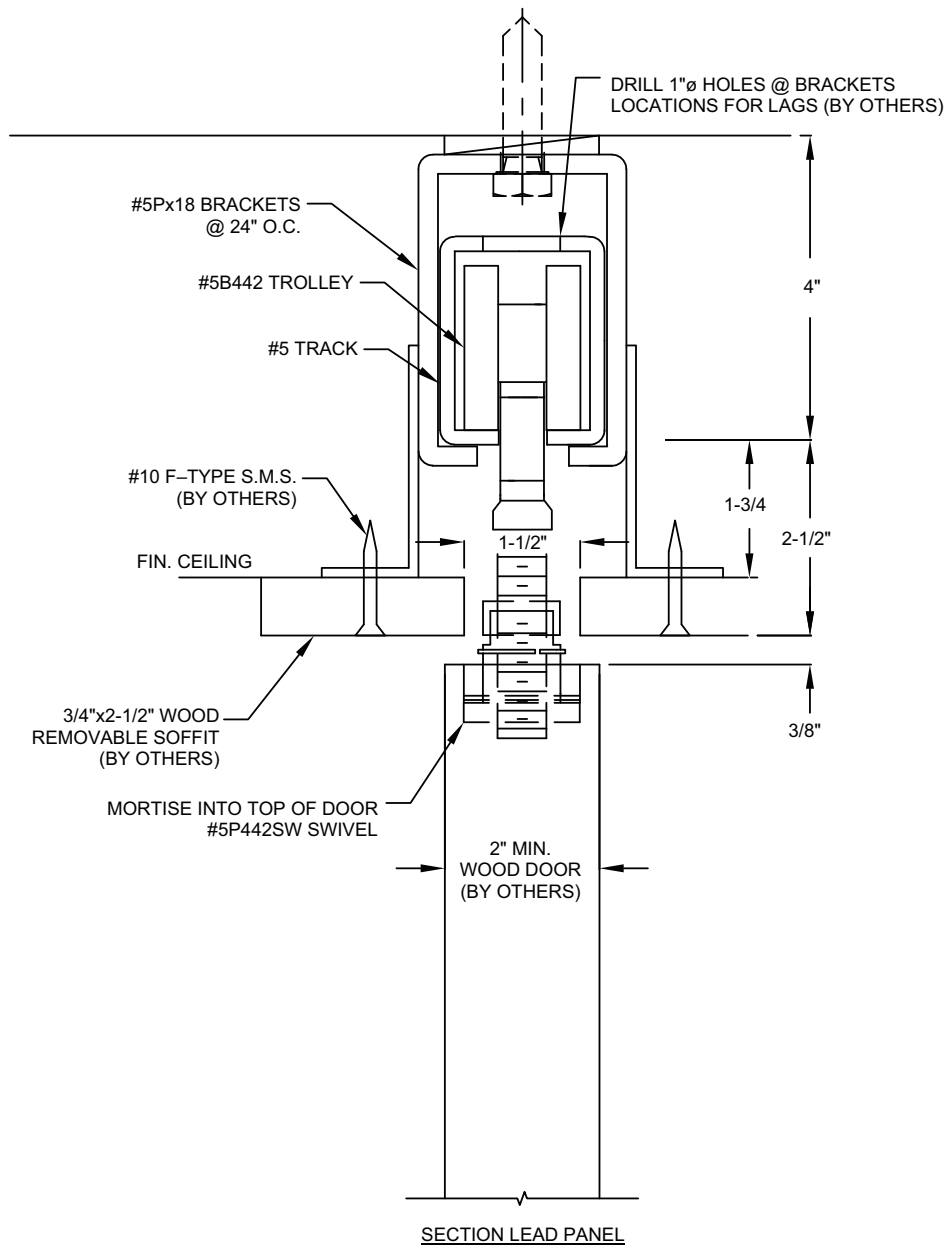
\* Hinge Size determined by door weight and size.

† † For use of manually operated doors only.

# Concealed Bi-Folding Hardware Sets

## No. 5B237 CONCEALED BI-FOLD HARDWARE SET

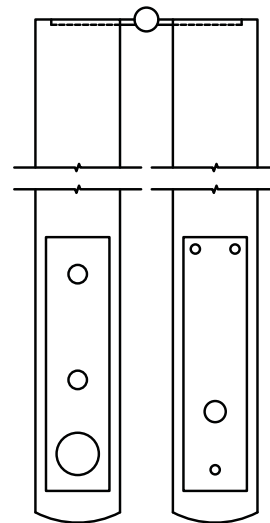
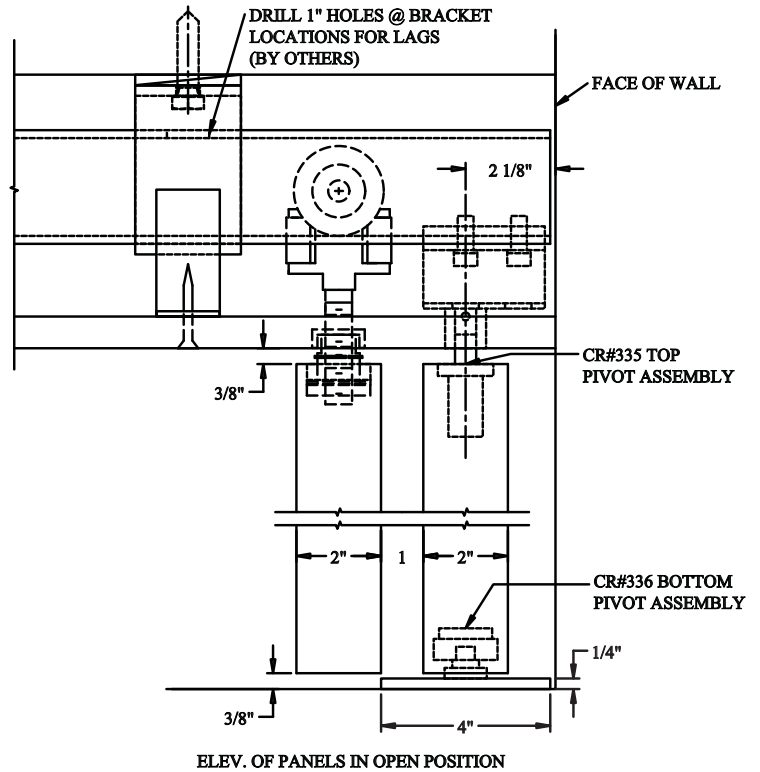
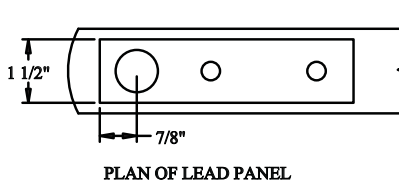
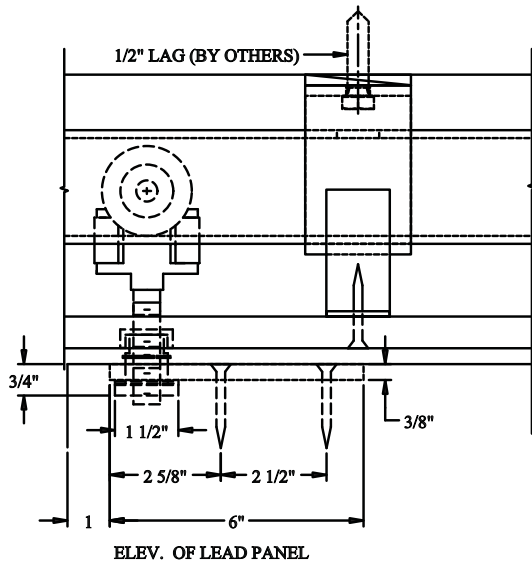
Bi-Fold hardware set for up to 12' wide openings. This hardware is concealed in a soffit or a ceiling. This hardware does not use floor track. Doors must be a minimum of 2" thick.





# Concealed Bi-Folding Hardware Sets

## No. 5B237 CONCEALED BI-FOLD HARDWARE SET



# No. 216 Astragal Weatherstrip

## No. 216 Astragal Weatherstrip

**Application:** For use on the meeting vertical edges of swinging or slide-folding doors from 1-3/4" to 2-1/2" thick or specified. Weatherstrip assembly includes: cloth reinforced neoprene and galvanized steel retaining strips.

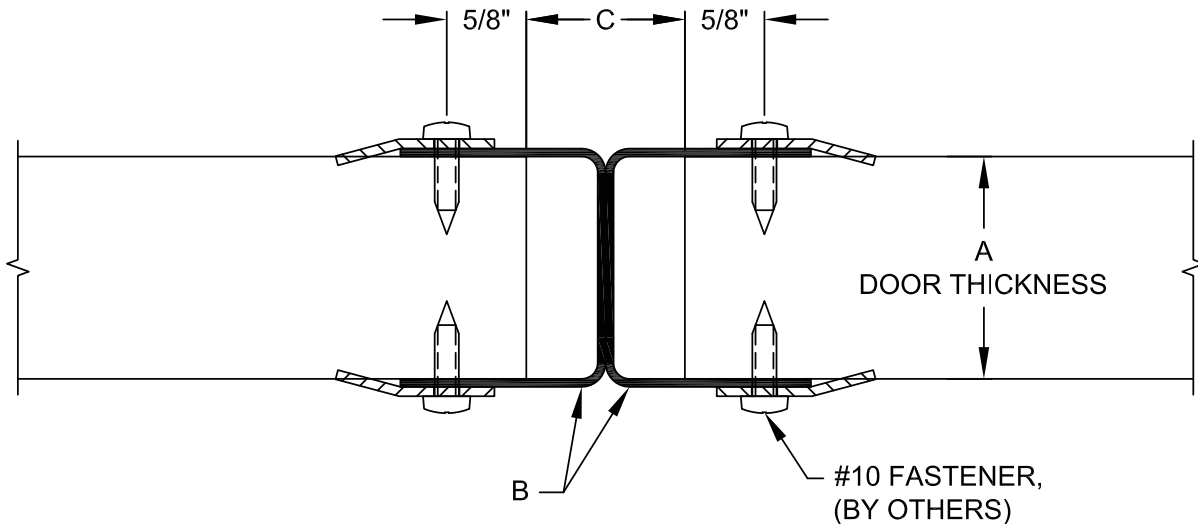
**Finish:** Painted or Galvanized steel retaining strip.

**Ordering data:** Specify part number for proper door width or length required.

**Note:** Neoprene Size can be specified.



**No. 216 Astragal Weatherstrip**  
for vertical edge of doors



Catalog Number	Door Thickness	Neoprene Size	Door Clearance	Finish
	A	B	C	
216-P28	1-3/4"	1/16"x 5-3/8" x 8'-0"	1-3/4"	Ptd.
216-P29	1-3/4"	1/16"x 5-3/8" x 10'-0"	1-3/4"	Ptd.
216-P30	1-3/4"	1/16"x 5-3/8" x 12'-0"	1-3/4"	Ptd.
216-P32	2-1/2"	1/16"x 6-3/8" x 8'-0"	2-1/4"	Ptd.
216-P33	2-1/2"	1/16"x 6-3/8" x 10'-0"	2-1/4"	Ptd.
216-P34	2-1/2"	1/16"x 6-3/8" x 12'-0"	2-1/4"	Ptd.
216-G28	1-3/4"	1/16"x 5-3/8" x 8'-0"	1-3/4"	Galv.
216-G29	1-3/4"	1/16"x 5-3/8" x 10'-0"	1-3/4"	Galv.
216-G30	1-3/4"	1/16"x 5-3/8" x 12'-0"	1-3/4"	Galv.
216-G32	2-1/2"	1/16"x 6-3/8" x 8'-0"	2-1/4"	Galv.
216-G33	2-1/2"	1/16"x 6-3/8" x 10'-0"	2-1/4"	Galv.
216-G34	2-1/2"	1/16"x 6-3/8" x 12'-0"	2-1/4"	Galv.

# No. 216 Sweep Weatherstrip

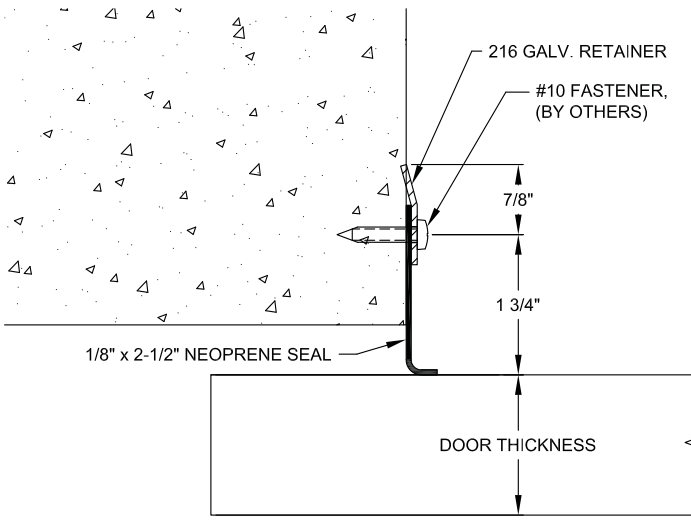
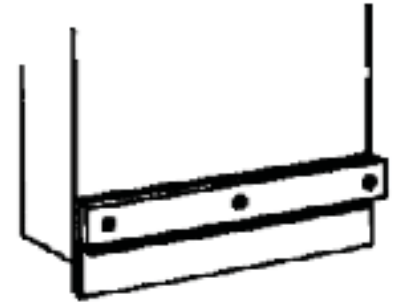
## No. 216 Sweep Weatherstrip

**Application:** Use on the bottom edge of doors, frame jambs, and frame lintels.  
Weather strip assembly includes: cloth reinforced neoprene and steel retaining strip.

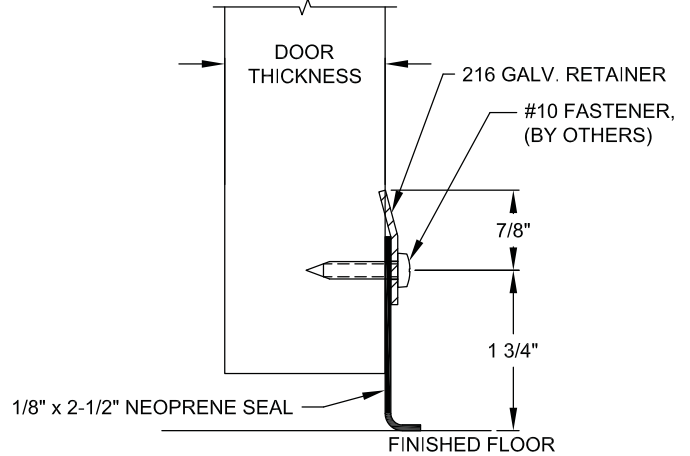
**Finish:** Painted or Galvanized steel retaining strip.

**Ordering data:** Specify part number for proper door width or length required.

**Note:** Neoprene Size can be specified.



**Jamb/Lintel Detail**



**Sill Detail**

Catalog Number	Door Thickness	Neoprene Size	Finish
216-P52	All	1/16"x 2-1/2" x 6'-0"	Ptd.
216-P36	All	1/16"x 2-1/2" x 8'-0"	Ptd.
216-P37	All	1/16"x 2-1/2" x 10'-0"	Ptd.
216-P38	All	1/16"x 2-1/2" x 12'-0"	Ptd.
216-G52	All	1/16"x 2-1/2" x 6'-0"	Galv.
216-G36	All	1/16"x 2-1/2" x 8'-0"	Galv.
216-G37	All	1/16"x 2-1/2" x 10'-0"	Galv.
216-G38	All	1/16"x 2-1/2" x 12'-0"	Galv.

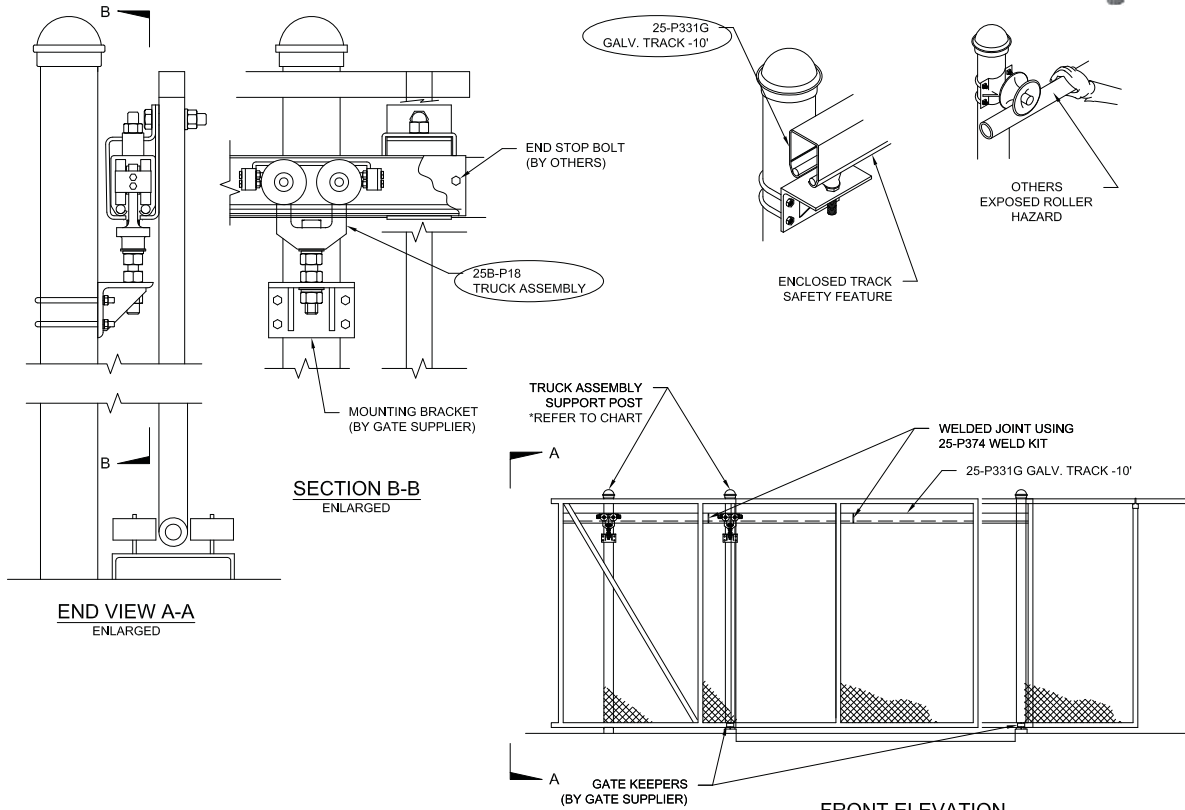
# #25 CANTILEVER HARDWARE

## NO. 25B-P18 ANTI KICKUP TRUCK ASSEMBLY

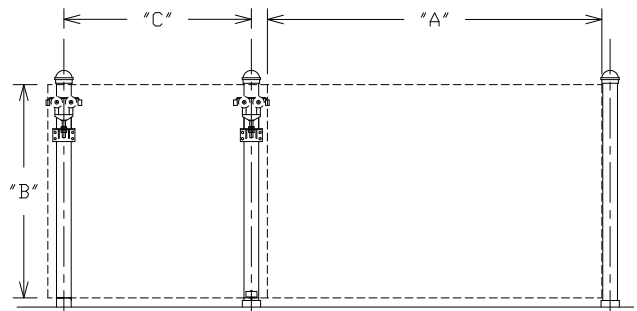
**Use:** For manually operated or power operated sliding doors weighing up to **2500 lbs.** per pair of trucks. Larger wheels and guides prevent kickup.

**Construction:** 3" diameter machined steel wheels, Delrin Guides. Frame, malleable iron, ball bearings, lateral and vertical adjustment. Pendant Bolt: 7/8" diameter steel.

**Finish:** Zinc plated trucks. **Packed:** Boxed **Weight:** 25 lbs. per pair.



(A) CLEAR OPENING	(B) GATE HEIGHT	(MAX) WEIGHT	TRACK REQ'D.		(C) CENTER DISTANCE B/T SUPPORT POSTS
			LENGTH OF TRACK	WEIGHT OF TRACK	
5'-0"	6' to 8'	760 lbs.	8'-6"	68 lbs.	2'-6"
6'-0"	6' to 8'	750 lbs.	10'-0"	80 lbs.	3'-0"
7'-0"	6' to 8'	740 lbs.	11'-6"	92 lbs.	3'-6"
8'-0"	6' to 8'	730 lbs.	13'-6"	104 lbs.	4'-0"
9'-0"	6' to 8'	720 lbs.	14'-6"	116 lbs.	4'-6"
10'-0"	6' to 8'	700 lbs.	16'-0"	128 lbs.	2'-6"
11'-0"	6' to 8'	690 lbs.	17'-6"	140 lbs.	5'-6"
12'-0"	6' to 8'	680 lbs.	19'-0"	152 lbs.	6'-0"
13'-0"	6' to 8'	670 lbs.	20'-6"	164 lbs.	6'-0"
14'-0"	6' to 8'	660 lbs.	22'-0"	176 lbs.	6'-6"
15'-0"	6' to 8'	650 lbs.	23'-6"	188 lbs.	7'-6"
16'-0"	6'	630 lbs.	25'-0"	200 lbs.	8'-0"
17'-0"	6'	620 lbs.	26'-6"	212 lbs.	8'-6"
18'-0"	6'	610 lbs.	28'-6"	224 lbs.	9'-0"
19'-0"	6'	610 lbs.	28'-6"	236 lbs.	9'-6"
20'-0"	6'	610 lbs.	31'-6"	252 lbs.	10'-6"



# Alphabetical Index

<b>A</b>	<b>Page</b>	<b>E</b>	<b>Page</b>	<b>P</b>	<b>Page</b>
Astragal Weatherstrip .....	64	End Blind .....	13-18	Power Operated Door	
Anti Kickup Truck Assembly .....	66	End Stop .....	30	Hangers .....	4, 7, 11-12, 60-61
				Precision Engineered Hinges .	54-55
<b>B</b>	<b>Page</b>	<b>F</b>	<b>Page</b>	Pulls, Flush .....	33
Back Plates for Strap Hinge .....	49	Flat Track & Hangers .....	22-24		
Bi-Fold Hardware Sets .....	56-61	Floor Supported Rollers .....	25	<b>R</b>	<b>Page</b>
Binder, Steel/Stainless Steel .....	30	Flush Pulls .....	33	Radius Track .....	20-21
Bi-passing Hardware .....	10	Folding Door Hardware .....	56-63	Rubber-Weather-strip .....	64-65
Bolt, Cane .....	38	Floor Guide Systems .....	29		
Bolt, Titite .....	39			<b>S</b>	<b>Page</b>
Bolts, Cremone .....	40-41	<b>G</b>	<b>Page</b>	Sets, Hardware Sliding .....	2-4
Bolts, Spring .....	38	Guides, Door .....	26-29	Sets, Slide-Fold .....	56-61
Bottom Rollers .....	25	Guide Roller Strip .....	26	Sliding Door Hardware .....	2-24
Bow Handles .....	32			Slide-Fold Hardware .....	56-61
Brackets, Track .....	4, 13-19	<b>H</b>	<b>Page</b>	Sliding Door Sets .....	2-4
Brackets, Installation .....	13	Handle Bow .....	32	Spring Bolts .....	38
Bumper Shoe .....	30	Hangers, Data .....	7-8	Staple .....	34
		Hangers, Flat Track .....	22-24	Stay Rollers .....	26-29
<b>C</b>	<b>Page</b>	Hangers, Slide-Fold .....	56-63	Stay Roller, Concealed .....	27
Cane Bolt .....	38	Hardware Sets .....	2-4, 56-63	Stay Roller Strips .....	26
Cantilever Hardware .....	66	Hasps .....	32	Steel/Stainless steel Binder .....	30
Concealed Bi-Fold Hardware ..	62-63	Hasps .....	32	Strap Hinge Back Plates .....	48-49
Concealed Door Stop .....	31	High Capacity Hinges .....	54-55	Strap Hinges .....	42-53
Concealed Stay Rollers .....	27	Hinges .....	42-55	Strap Hinge, Selection Guide .....	43
Concealed "T" Guide .....	28			Surface Bolts .....	38-39
Cremone Bolts .....	40-41	<b>I</b>	<b>Page</b>	Sweep Weatherstrip .....	65
Curved Track & Switches .....	20-21	I-Beam Trolleys .....	25	Switches .....	20
Custom Hinges .....	42	Industrial Hangers .....	4, 9-12, 20-24		
		Industrial Trolley Track .....	5-6, 22-24	<b>T</b>	<b>Page</b>
<b>D</b>	<b>Page</b>	Installation Procedure Brackets ...	13	Titite Bolt .....	39
Deadbolt Locks .....	36-37			Top Plate .....	9
Dimensions Track Brackets 4,	14-18	<b>K</b>	<b>Page</b>	Track, Data .....	5-7
Dimension, Trucks .....	4, 8	Keepers, Spring Bolts .....	38	Track .....	5-7, 22-24
Door Hangers .....	9-12, 20-21, 58-61			Trolley, I-Beam .....	25
Door Latches .....	34-35	<b>L</b>	<b>Page</b>	Trolley Track Brackets .....	13-19
Door Stops .....	30-31	Latches .....	34-35	Trolley Track Hangers ...	9-12, 22-24
Door Top Plate .....	9	Light Weight Door Hangers.	9, 22-23	Trucks (Less Aprons) .....	8
		Locks .....	36-37		
				<b>W</b>	<b>Page</b>
				Weatherstrip .....	64-65
				Weld/Lube Kit .....	19
				Wall Mounted Bottom Guides .	26-28

# Numerical Product # Index

Prod.#	Name	Page	Prod.#	Name	Page	Prod.#	Name	Page
2	Door Top Plate .....	9	25	Hanger .....	12, 21	535	Flush Pull .....	33
2	Hanger .....	9	25	Track .....	4/8	572	End Stop .....	30
2	Track .....	4-9	25	Welding/Lube Kit .....	19	647	Stay Roller Strip.....	26
4	Brackets .....	14	25.00CSTR	Concealed Track Stop .....	31	739	Floor Guide.....	29
4	Door Top Plate .....	9	43	Flat Track & Hanger .....	22-23	934	Slide-fold Hdwr Set.....	60-61
4	Hanger .....	9-10	54	Stay Roller.....	26	934	Hinges .....	50-53
4	Track .....	4-9	58	Stay Roller.....	26	934	Hinge Back Plate.....	49
4.00CSTR	Concealed Track Stop .....	31	59	Stay roller .....	26	1025	Latch .....	34
5	Brackets .....	19	70	Flush Pull .....	33	1028	Cremone Bolt .....	40-41
5	Curve track .....	20	71	Bow Handle .....	32	9035	Slide-fold Hdwr Set.....	56-59
5	Hanger .....	20	81	Bow Handle.....	32	9035	Hinge Back Plate.....	49
5	Manual Frog .....	20	82	Binder.....	30	9035	Decorative Back Plate .....	48
5	Radius Frog Switch .....	20	83	Bow Handle S.S. ....	32	9035	Strap Hinge .....	44-47
5	3 Way Frog Switch .....	20	89	Binder & Stop .....	30	9035	Decorative Strap Hinge.....	48
5	Switch Throw Control .....	20	102	Bumper Shoe .....	30	9036	Strap Hinge .....	44-47
5	Track .....	4-8, 20	102	Binder.....	30	9036	Hinge Back Plate.....	49
5	Truck .....	20	102	Flat Track Hanger.....	24	9036	Decorative Strap Hinge.....	48
5	Welding Jig.....	19	102N	Concealed "T" Guide .....	28	9040	Strap Hinge .....	44-47
5.00CSTR	Concealed Track Stop .....	31	125	Latch .....	35	9047	Strap Hinge .....	44-47
5B237	Concealed Bi-Fold Hdwr Set.....	62-63	128	Latch .....	34	9047	Back Plate .....	49
6	Brackets .....	15	135	Top Plate Series.....	9	916-BR	Bottom Roller.....	25
6	Hanger .....	10	152	Latch .....	35	CBI-8500	Precision Hinges.....	54
6	Track .....	4-8	153	Stay Roller.....	26	CBW	Precision Hinges.....	55
6.00CSTR	Concealed Track Stop .....	31	154	Stay Roller.....	26	CR-Series	Bottom Rollers .....	25
8	Brackets .....	16	173-4	Parallel Double Door Guide .....	28	CR1071	I-Beam Trolleys .....	25
8	Hanger .....	11	182	Hasp.....	32	CR1850SNS	Deadbolt Lock.....	36
8	Track .....	4-8	191	Bow Handle .....	32	CR314	Top Roller Guide .....	25
8.00CSTR	Concealed Track Stop .....	31	216	Astragal Weatherstrip .....	64	CRP375	Bottom Guide .....	29
10	Brackets .....	17	216	Sweep Weatherstrip .....	65	CRS14	Concealed Stay Roller & Channel.....	27
10	Hanger .....	12	225	Latch .....	35	CRS-14S	Concealed Stay Roller Single ..	27
10	Track .....	4-8	416	Titite Door Bolt.....	39	CRS-20	Concealed Stay Roller & Track .....	27
10.00CSTR	Concealed Track Stop .....	31	434	Spring Bolt.....	38	CRC-75	Bottom Guide Track.....	29
25	Cantilever Truck .....	66	470	Keeper.....	38	CTG-160	Concealed "T" Guide .....	29
25	Brackets .....	18	514	Flush Pull .....	33	CTG-160HD	Concealed "T" Guide Heavy Duty.....	28
25	Curve Track.....	21	524	Spring Bolt.....	38			
				Cane Bolt .....	38			



## WARRANTY

Hardware products are warranted to be of good quality, and free from defects in material and workmanship under normal intended use for a period of one (1) year from the date of purchase. If any hardware, or part thereof, is determined by factory not to be as warranted, factory will, at its option and without charge, replace the defective part or parts.

Under no circumstances shall we be liable for indirect or consequential damages of any kind. These warranties are in lieu of all other warranties expressed or implied including, but not limited to, warranties of merchantability or fitness for a particular purpose. The warranties cover Crown-Industrial material. We shall not be liable, nor do we assume responsibility for damage or operational failures caused by supporting and/or surrounding structure and/or equipment, overloading of the product beyond the manufacturer's rated capacity, improper use or application beyond the manufacturer's intended or recommended use, or other external causes such as abuse or acts of god and other causes beyond our control. Maintenance and adjustments are the responsibility of the owner. This guarantee does not cover such maintenance and adjustments, nor any services which may be required as a result of the purchaser's failure to perform normal maintenance and adjustments to the purchased product.

Replacement of defective material shall be furnished without charge, delivered, installation not included. If factory decides to service a warranted product at the purchaser's place of business and determines that no defective material or improper workmanship exists, then the purchaser shall reimburse the factory for all expenses, including time and travel, incurred in providing the service.

This guarantee is not applicable to other non-hardware products.

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Requests in writing for RGA must be made to the Crown Industrial Customer Support Department within 30 days of the material shipment from Crown Industrial. Crown will determine the eligibility to return any material and will notify the requestor within 5 day upon receipt of written request. Crown will also instruct the requestor to return the material to Crown or dispose of such before the issuance of the appropriate credit. Special items (i.e. stainless steel or custom painted) and items not manufactured by Crown (purchased) will not be eligible for return. Any material returned to Crown or disposed of without the proper authorization by Crown will be refused and no credit will be issued. Return goods must be shipped freight prepaid at the requestor's expense within 15 days of receipt of written authorization. The requestor **must determine** the carrier. All material returned must be received in original packaging. Credit will be given on returned material only after receipt and inspection by Crown. Provide the RGA number and a copy of the original packing slip with all returned material. Credit for all authorized returns are subject to a 25% restocking charge on the net acceptable material value.

## Distributor



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