

Steel Bifolds

The ORIGINAL Prefinished Steel Bifold Door



Louver II

- Heavy-duty, long life bifold
- Easily installed- only a screwdriver required
- Slimfold® hardware system pre-installed
- Smooth and quiet operation
- Breaks over center allowing maximum opening
- Spring loaded guide rods for self-alignment
- Panel Colors: Bright White or Ivory
- Track: 5/8" Mill finish aluminum
- Optional Bottomless Track Bracket
- Limited lifetime warranty



Classic

Westchester

Lancaster

Flush

Prefinished Steel Bifold Doors

Steel Bifold Specifications

Short Form: Wardrobe and closet doors, so specified to be Slimfold® prefinished metal folding doors manufactured by Slimfold® Products Division, meet or exceed Voluntary Product Standard PS38-70, as published by the U.S. Department of Commerce, National Bureau of Standards.

Full Form: Door panels and reinforcing stiffeners shall be 24 - gauge cold rolled steel.

Alternate for coastal areas with high salt content atmosphere: A hot dipped coating of zinc-iron alloy (galvanized) is recommended. Also recommended for bathrooms, laundry rooms, HVAC areas or any high-humidity situation. Contact factory for proper re-painting instructions.

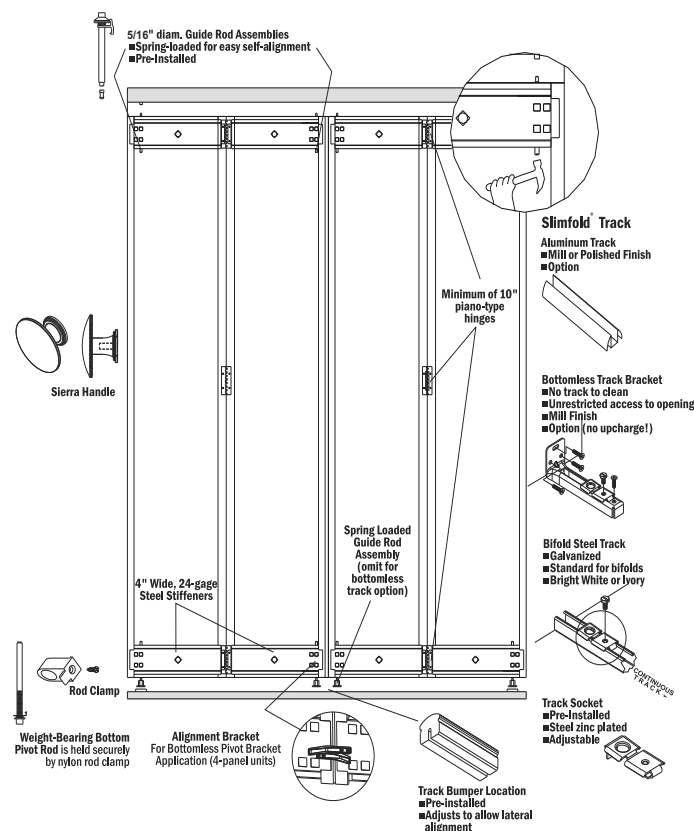
Door panels shall be accurately formed and reinforced with 4" wide stiffeners welded to backs and flanges of panels. Panels shall be hinged in pairs with a minimum of 10" (254mm) of piano-type hinges.

All mounting hardware shall be factory installed. Rods to be zinc plated cold rolled steel with yellow dichromate finish. Patented weight bearing pivot rods to be 5/16" (8mm) diameter, adjustable screw type, and securely held in position by nylon rod clamp assemblies. Guide rods and upper pivot rod assembly shall be 5/16" (8mm) in diameter, spring loaded for easy self-alignment, and securely held in position by self-retaining nylon sleeves. Top and bottom tracks are 5/8" (16mm) in .055 mill finish aluminum. Pivot sockets and rubber track bumpers shall be preset in the track. Sockets are steel zinc

plated and waxed. Doors to be supplied prefinished. Mill finish bottomless track bracket available as an option. Consists of one bracket, socket and mounting screws per two-panel unit. Alignment brackets included on four-panel units. Hardware packages consisting of knobs or pulls, screws, and felt discs to be supplied with each door.

Mirrors shall be high quality, double strength with mylar trimmed edges and shall fully cover the panel. They shall conform to Government Specification DD-M-00411 (b) and be securely mounted with double faced polyurethane tape, which shall also act as a shock absorbing cushion for the glass. Channels shall protect the top and bottom edges of the mirror.

All specifications are based on latest product information available at time of publication approval. We reserve the right to make changes at any time and without notice, in material specifications and styles.



Standard Door Sizes

Two-Panel Units

Finished Opening Width	Door Width	Max. Opening Width	Finished Heights		
			6'8" Units	7'6" Units	8' Units
1'6"	17 1/2"	18"			
457mm	445mm	470mm			
1'9"	20 1/2"	21"			
533mm	521mm	546mm			
2'0"	23 1/2"	24"			
610mm	597mm	622mm			
2'3"	26 1/2"	27"	80 1/2"	90"	96"
686mm	673mm	699mm	2045mm	2286mm	2438mm
2'6"	29 1/2"	30"			
762mm	749mm	775mm			
2'9"	32 1/2"	33"			
838mm	826mm	851mm			
3'0"	35 1/2"	36"			
914mm	902mm	927mm			

Four-Panel Units

Finished Opening Width	Door Width	Max. Opening Width	Finished Height		
			6'8" Units	7'6" Units	8' Units
3'0"	35"	36"			
914mm	889mm	914mm			
3'6"	41"	42"			
1067mm	1041mm	1067mm			
4'0"	47"	48"			
1219mm	1194mm	1219mm			
4'6"	53"	54"	80 1/2"	90"	96"
1372mm	1346mm	1372mm	2045mm	2286mm	2438mm
5'0"	59"	60"			
1524mm	1499mm	1524mm			
5'6"	65"	66"			
1676mm	1651mm	1676mm			
6'0"	71"	72"			
1829mm	1803mm	1829mm			

Finished Opening Width Tolerance + 1/4" / - 0"

Finished Opening Height Tolerance +1" / - 1/2"

Non-standard sizes available. Check with factory for sizes and availability.

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