

A B O U T





SUNSHADES

In 2003, *Ohio Gratings, Inc.* (OGi) began selling our traditional products into the architectural markets for vertical applications such as sunscreens, grilles, building facades, handrail infill, fencing and louvers. In order to focus more attention on this market, OGi Architectural Metal Solutions was created.

Custom fabrication and special finishes for these product types and these operations are handled separately from our normal production for quality control purposes. Typical finishes include powder coating, anodizing and *Kynar* painting.

OGi's home headquarters in Canton, Ohio has a manufacturing facility of over 312,000 sq. ft. Our facilities also provide services from turn-key systems to the most complex fabricating requests. We operate in accordance to ANSI (American National Standards Institute) and NAAMM (National Association of Architectural Metal Manufacturers) standards.



American Metalco... located in Longwood, FL operates from a 30,000 sq. ft. facility. With their experience in design, planning, engineering, fabrication, project management and installation services, they have worked on many different projects in the South Florida market & bring that knowledge to the OGi team.

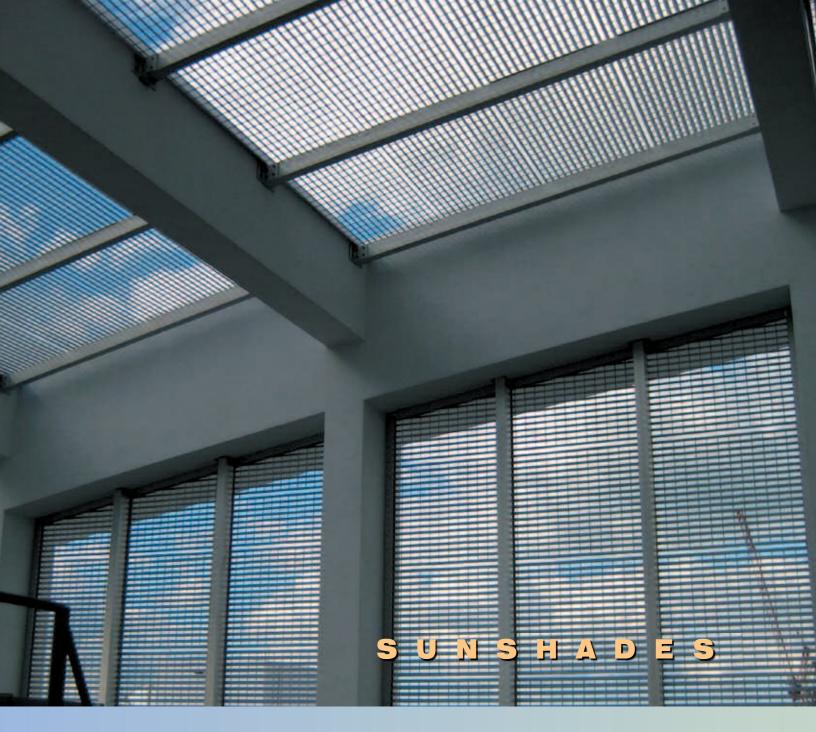
American Metalco... provides architectural systems for screening, grilles, louvers, cladding, awnings, canopies, sunshades, metal fencing, walkways and signature structures. A joint venture was also formed in 2007 with

American Metalco LLC (AMCO) in

Florida to take advantage of the tremendous growth potential of these products in the southeastern U.S. market.

AMCO offers design, engineering, fabrication and installation from their 30,000 sq. ft. facility in Longwood, Florida. OGi supports their operation by handling the majority of their manufacturing requirements.





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BLADES



Round

Sizes: 1", 2", 3", 4" Maximum Length: 12'



Flat

Sizes: 1/2" x 1" - 4" Maximum Length: 12'



Airfoil

Sizes: 4", 6", 8" Maximum Length: 12'



Square

Sizes: 2" - 8" Maximum Length: 12'



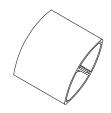
Z-Blade

Sizes: 4", 6" Maximum Length: 12'



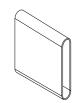
Rectangular

Sizes: 1", 4" x 2" - 8" Maximum Length: 12'



Longspan Airfoil

Sizes: 4", 6", 8" Maximum Length: 16'



Shutter

Sizes: 1/2" x 1" - 4" Maximum Length: 12'

FASCIA



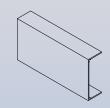
Round Tube

Sizes: 3" - 6" Maximum Length: 12'



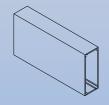
Bullnose

Sizes: 4" & 6" Maximum Length: 12'



Channel

Sizes: 4" & 6" Maximum Length: 12'



Rectangular Tube

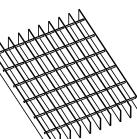
Sizes: 1" x 4" & 2" x 6" Maximum Length: 12'

SCREENS

16 BarScreen

Solar Block up to 660 above horizon. Also available in I-Bar and LiteBarScreen profiles.

- ▶ up to 4' Width
- ▶ up to 12' Length



▶ up to 4' Width ▶ up to 12' Length

VisiScreen

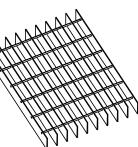
Solar Block up to

660 above horizon.

32 BarScreen

Solar Block up to 580 above horizon. Also available in I-Bar and LiteBarScreen profiles.

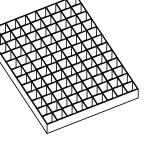
- ▶ up to 4' Width
- ▶ up to 12' Length



Egg-Crate

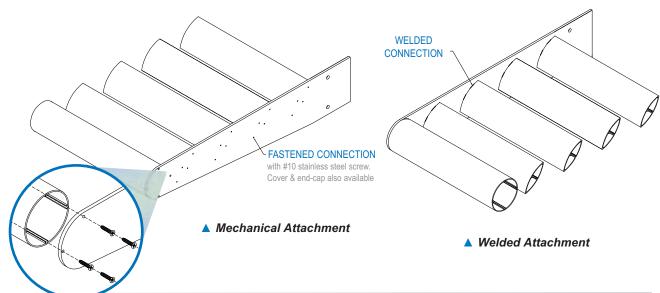
Solar Block up to 620 above horizon.

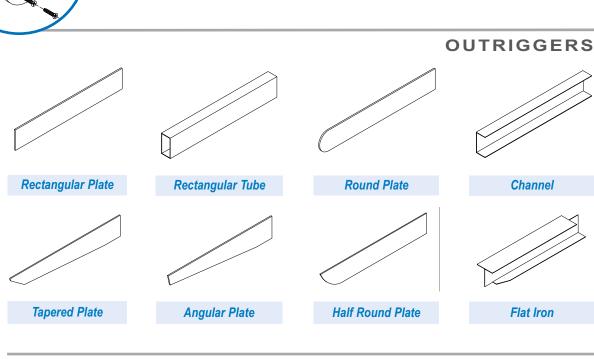
- ▶ up to 4' Width
- ▶ up to 12' Length



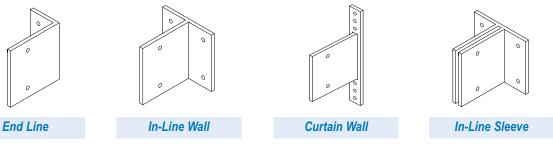


OGi Architectural Metal Solutions

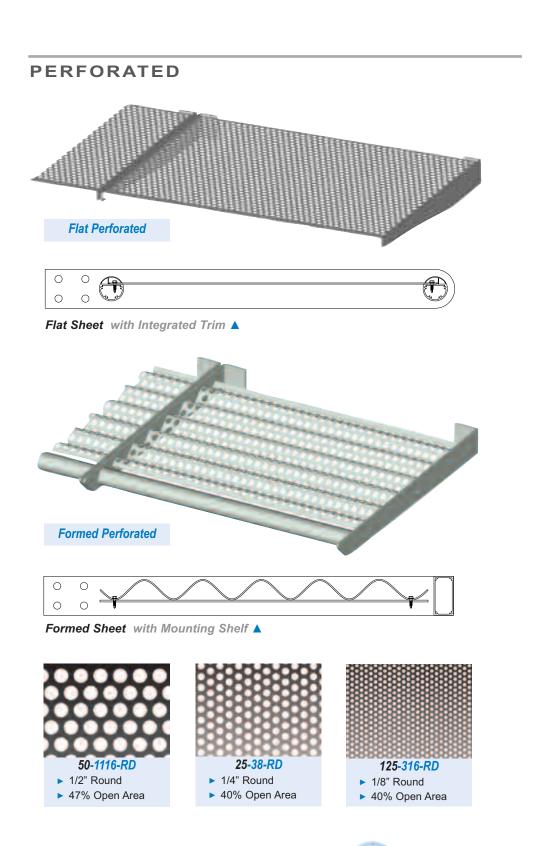




BRACKETS



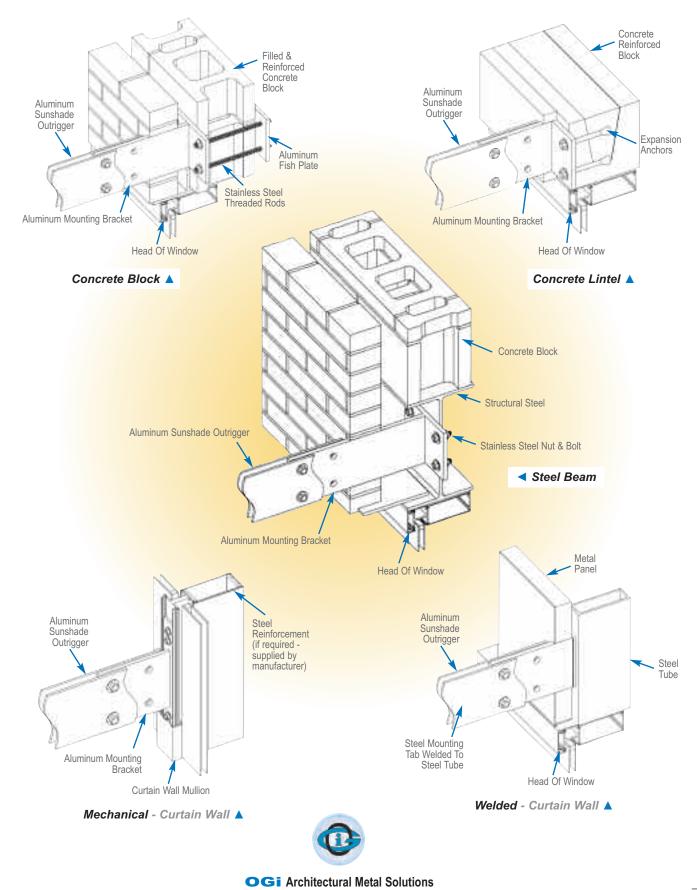


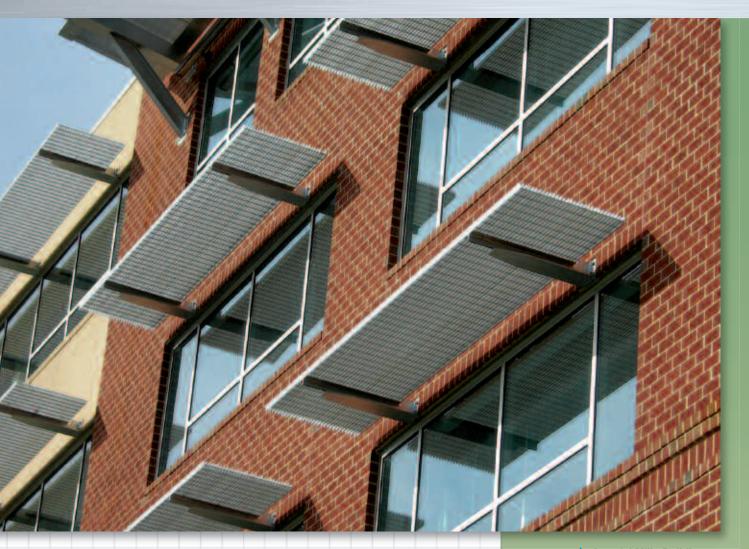






MOUNTING





OGi BarScreen sunshade systems can offer up to 100% solar block at any sun angle.

Our BarScreen products are light weight and have a wide variety of bar spacing and size options. BarScreen is available in aluminum and light gauge steel. Aluminum bars are also available in select styles with a LiteBar option to

product weight.

further reduce the weight of your sunshade.

All BarScreen products easily adapt into OGi sunshade accessory components creating an interchangeable kit of parts to play with when creating the ideal sunshade for your building project. BarScreen and BarScreen -Lite offer the same solar block attributes while giving a slightly different look and offering alternatives on the

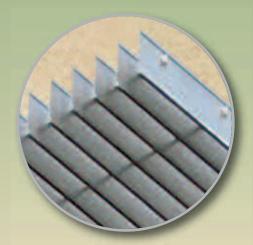
Visitors Park Kiosk - 38 BarScreen - Baltimore, MD



○Gi Architectural Metal Solutions

Arundel Mills Building

- 19 BarScreen Lite
- Baltimore, MD

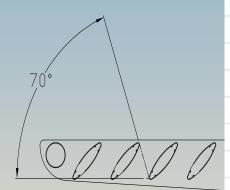


▲ Detail - BarScreen Lite

BARSCREEN







Diag. 9.1 Degrees Above Horizon

With a diverse mix of mesh openings and profiles to choose from

..OGi **BarScreen** sunshade systems can meet any shading design criteria necessary while providing an attractive and contemporary product. Bar spacing, depth and profiles may be varied to produce any level of shading desired. Most sunshade applications are designed around a sun angle of 70° above horizon (diagram 9.1).

With a manufactured BarScreen sunshade infill as a part of your sunshade system you will have the most economical product to complete your building design.





▲ Wildlife Education Headquarters

- 19 BarScreen Lite
- Raleigh, NC







- VisiScreen
- Bethesda, MD

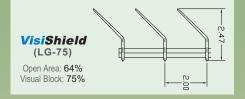
OGi sunshades offer a lightweight system with up to 100% solar block!

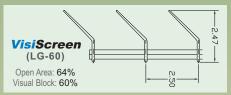
VisiScreen, an extruded fixed aluminum louver, is an excellent product for sunshade applications. The extruded fin at a 45° angle helps to block more solar heat gain with less weight. **VisiScreen** also offers an appearance somewhere between **BarScreen** and airfoils typically seen in sunshade applications.

Like **BarScreen**, **VisiScreen** has a great deal of flexibility in bar spacing and easily integrates into all OGi sunshade parts. Because of the louver design, it is capable of spans up to 12'. Consult your manufacturer's representative for more detailed information.

▲ 540 W. Union Street Bldg.

- VisiScreen
- Athens, OH





Load Tables

PRODUCT	Size	WEIGHT (LBS./SQ.FT.)	SEC. PROP / FT. WIDTH SX, IN ³ LX, IN ⁴		CLEAR SPAN							
					5'- 0"	6' - 0"	7' - 0"	8' - 0"	9' - 0"	10' - 0"	11' - 0"	12' - 0"
VisiShield	LG-75	2.81	.773	U	247	172	180	97	76	62	51	43
			.953	D	.365	.526	1.020	.934	1.183	1.460	1.767	2.102
VisiScreen	LG-60	2.35	.626	U	200	139	102	78	62	50	41	35
			.773	D	.364	.525	.714	.933	1.181	1.458	1.764	2.099

U = Safe uniform load in lbs./sq.ft **D** = Deflection inches

NOTE: Load and deflections given in this table are theoretical and are based on a unit stress of 12,000 psi.



s PERFORATED / AIRFOIL





Publix Grocery Store ▲
- Perforated Lattice
- Fort Myers, FL

OGi offers perforated metal & extruded aluminum blades specifically designed for sunshade applications.

Perforated aluminum is an affordable and lightweight design option for producing a sunshade. With some creativity, a design can easily be custom made for your application without drastically increasing the cost.

OGi extruded aluminum airfoils and other profiles are available in a variety of sizes and are designed to integrate into the OGi sunshade assemblies. Airfoils, in addition to being durable, offer a contemporary appearance. Your airfoil, and any other assembly, can be completed by adding an anodized finish or high performance liquid resin / polyester powder coat paint.

▲ 1060 Brickell

- Perforated 50-1116-RD
- Miami, FL



▲ Stetson University

- OGi Foil 6
- DeLand, FL



ARCHITECTURAL METAL SOLUTIONS

... UNLIMITED POSSIBILITIES











an Ohio Gratings company









