

Beadboard



- Provides a unique appearance with a decorative beadboard pattern on IPC Rigid Vinyl Sheet
- Ensures the same reliable wall protection as IPC Rigid Vinyl Sheet, which is durable, long lasting and easy to clean.
- For floor to ceiling panels, standard colors, Elements patterns and woodland patterns are available in 94" (2.38m) high by 44" (1.12m) wide sheets
- For wainscoting height panels, standard colors and Elements patterns are available in approximately 47¹/₂" (1.21m) high by 94" (2.38m) long sheets; woodland patterns are available in approximately 47¹/₂" (1.21m) height by 44" (1.12m) long sheets
- Standard thicknesses of .040" (1mm) and .060" (1.5mm)
- Meets the most rigorous standards and criteria of chemical emissions as prescribed by the GREENGUARD Environmental Institute
- Has been tested and meets GREENGUARD Environmental Institute's and the state of California's requirements for low emitting products as tested by Air Quality Sciences
- Has been tested and meets the GREENGUARD Children & School chemical emissions levels



IPC.474/REV.8

Beadboard

Suggested Specifications

PART 1 - GENERAL

1.01 SUMMARY

A. Rigid vinyl sheet for wall protection and decoration

1.02 SECTION INCLUDES

A. Beadboard Rigid Vinyl Sheet

1.03 REFERENCES

- A. American Society for Testing and Materials (ASTM)
- B. National Building Code of Canada (NBC)
- C. National Fire Protection Association (NFPA)
- D. Society of Automotive Engineers (SAE)
- E. Underwriters Laboratory (UL)
- F. Underwriters Laboratory of Canada (ULC)
- G. Uniform Building Code (UBC)

1.04 SYSTEM DESCRIPTION

A. Performance Requirements: Provide beadboard sheet systems that conform to the following requirements of regulatory agencies and the quality control of IPC Door and Wall Protection Systems, InPro Corporation.

1. Fire Performance Characteristics: Provide UL Classified Beadboard Rigid Vinyl Sheet conforming with the NFPA Class A fire rating. Surface burning characteristics as determined by UL-723 (ASTM E-84), for Beadboard Rigid Vinyl Sheet installed with 3M Fastbond 30, InPro Bond Adhesive, or Formulated Solutions, LLC "XT- 2000+" Adhesive shall be a maximum flame spread of 20 and a maximum smoke developed of 350 for .060" (1.5mm) thick material. Provide ULC (Canada) listed Beadboard Rigid Vinyl Sheet conforming to the requirements of the National Building Code of Canada 2010, Subsection 3.1.13. Surface burning characteristics, as determined by CAN/ULC-S102.2, shall be flame spread of 15 and smoke developed of 30.
2. Self Extinguishing: Provide beadboard sheet with a CC1 classification, as tested in accordance with the procedures specified in ASTM D-635-74, Standard Test Method for Rate of Burning and/or Extent and Time of Burning of Self-Supporting Plastics in a Horizontal Position, as referenced in UBC 52-4-1988.
3. Provide sheet materials that have been tested and results filed in compliance with article 15, part 1120 of the New York State uniform fire prevention and building code. DOS # 09960-930.504.4001.
4. Impact Strength: Provide Beadboard Rigid Vinyl Sheet that has an Impact Strength of 30.4 ft-lbs/ inch of thickness as tested in accordance with the procedures specified in ASTM D-256-90b, Impact Resistance of Plastics.
5. Chemical and Stain Resistance: Provide beadboard sheet that show resistance to stain when tested in accordance with applicable provisions of ASTM D-543.
6. GREENGUARD Certified: Provide GREENGUARD Certified material. Profiles shall meet the requirements of GREENGUARD Certification Standards for Low-Emitting Products and GREENGUARD Product Emission Standard for Children & Schools.
7. Fungal and Bacterial Resistance: Provide rigid vinyl that does not support fungal or bacterial growth as tested in accordance with ASTM G-21 and ASTM G-22.
8. Color Consistency: Provide components matched in accordance with SAE J-1545 - (Delta E) with a color difference no greater than 1.0 units using CIE Lab, CIE CMC, CIE LCh, Hunter Lab or similar color space scale systems.

1.05 SUBMITTALS

- A. Product Data: Manufacturer's printed product data for each type of Beadboard Rigid Vinyl Sheet specified.
- B. Detail Drawings: Mounting details with the appropriate adhesives for specific project substrates.
- C. Samples: Verification samples of Beadboard Rigid Vinyl Sheet, 8" (203mm) square, of each type and color

indicated.

D. Manufacturer's Installation Instruction: Printed installation instructions for Beadboard Rigid Vinyl Sheet.

1.06 DELIVERY, STORAGE AND HANDLING

- A. Deliver materials in unopened factory packaging to the jobsite
- B. Inspect materials at delivery to assure that specified products have been received.
- C. Store in original packaging in a climate controlled location away from direct sunlight.

1.07 PROJECT CONDITIONS

A. Environmental Requirements: Products must be installed in an interior climate controlled environment.

1.08 WARRANTY

A. Standard IPC Limited Lifetime Warranty against material and manufacturing defects.

PART 2 - PRODUCTS

2.01 MANUFACTURER

- A. Acceptable Manufacturer: IPC Door and Wall Protection Systems™, InPro Corporation, PO Box 406 Muskego, WI 53150 USA; Telephone: 800.222.5556, Fax: 888.715.8407, Internet address: <http://www.inprocorp.com>
- B. Substitutions: Not permitted
- C. Provide all Beadboard Rigid Vinyl Sheet and wall protection from a single source.

2.02 MANUFACTURED UNITS

- A. Rigid Vinyl Sheet
 1. Beadboard Rigid Vinyl Sheet Options
- | Item # | Dimensions | Thickness |
|-----------|---------------------------------|-----------------------|
| BB-405-HW | 47.5"h x 44"w (1.207m x 1.118m) | .040" = 3/64" (1mm) |
| BB-405-FW | 47.5"h x 94"w (1.207m x 2.388m) | .040" = 3/64" (1mm) |
| BB-405-FC | 94"h x 44"w (2.388m x 1.118m) | .040" = 3/64" (1mm) |
| BB-406-HW | 47.5"h x 44"w (1.207m x 1.118m) | .060" = 1/16" (1.5mm) |
| BB-406-FW | 47.5"h x 94"w (1.207m x 2.388m) | .060" = 1/16" (1.5mm) |
| BB-406-FC | 94"h x 44"w (2.388m x 1.118m) | .060" = 1/16" (1.5mm) |
2. IPC Rigid Vinyl Sheet Options
- Custom sizes - available
Backing - unbacked

2. Accessories:

- A. Vinyl
 - 407 Top Cap; Length: 8' (2.44m) standard, 10' (3.04m) available
 - 408 Vertical Divider Bar; Length: 8' (2.44m) standard, 10' (3.04m) available
 - 409 Inside Corner; Length: 8' (2.44m) standard, 10' (3.04m) available
 - 417 Top Cap for .080" sheet; Length: 8' (2.44m) standard, 10' (3.04m) available
 - 418 Vertical Divider Bar for .080" sheet; Length: 8' (2.44m) standard, 10' (3.04m) available
 - 419 Inside Corner for .080" sheet; Length: 8' (2.44m) standard, 10' (3.04m) available
- B. Stainless Steel
 - 407SS Stainless Steel Top Cap; Length: 8' (2.44m) standard
 - 408SS Stainless Steel Vertical Divider Bar; Length: 8' (2.44m) standard
- C. Faux Metal (vinyl)
 - 407M Metallic Top Cap; Length: 8' (2.44m) standard
 - 408M Metallic Vertical Divider Bar; Length: 8' (2.44m) standard
 - 409M Metallic Inside Corner; Length: 8' (2.44m) standard

D. Aluminum

- 407A Aluminum Top Cap; Length: 8' (2.44m) standard, 10' (3.04m) available.
 - 408A Aluminum Vertical Divider Bar; Length: 8' (2.44m) standard, 10' (3.04m) available.
 - 409A Aluminum Inside Corner; Length: 8' (2.44m) standard, 10' (3.04m) available.
 - 420A Aluminum Outside Corner ; Length: 8' (2.44m) standard, 10' (3.04m) available.
- E. Outside Corners
 - 3448, 3496, 11248 or 11296 Outside Corner
 - F. Color Matched Caulk
 - 580 Color matched VinylSeal

2.03 MATERIALS

A. Vinyl: IPC sheet shall be manufactured from chemical and stain resistant polyvinyl chloride with the addition of impact modifiers. No plasticizers shall be added (plasticizers may aid in bacterial growth).

2.04 ACCESSORIES

A. Top caps, inside corners, divider bars and outside corners shall be made of extruded PVC.

2.05 FINISHES

- A. Color or pattern of IPC Sheet to be selected by the architect from the IPC Sheet finish selection. Surface shall have a velvet texture.
- B. Accessories: Top caps, inside corners, divider bars and outside corners shall be of a color matching the IPC sheet.

PART 3 - EXECUTION

3.01 EXAMINATION

A. Examine areas and conditions in which the beadboard sheet will be installed.

1. Complete all finishing operations, including painting, before beginning installation of beadboard sheet materials.
- B. Wall surface shall be dry and free from dirt, grease and loose paint.

3.02 PREPARATION

A. General: Prior to installation, clean substrate to remove dust, debris and loose particles.

3.03 INSTALLATION

- A. General: Locate the beadboard sheet as indicated on the approved detail drawing for the appropriate substrate and in compliance with the IPC installation instructions. Install level and plumb at the height indicated on the drawings.
- B. Installation of Beadboard Rigid Vinyl Sheet
 1. Adhere to substrate with InPro Bond, a freeze-thaw stable, nonflammable, high strength, water based adhesive that trowels on and allows approximately 20 minutes working time before firming.
 2. Adhere to substrate with XT-2000+, a freeze-thaw stable, nonflammable, high strength, water based adhesive that trowels on and allows approximately 20 minutes working time before firming.
 3. Adhere to substrate with Fastbond 30, a nonflammable, high strength, water-dispersed contact adhesive, with very little odor. Smooth roll surface.

3.04 CLEANING

A. At completion of the installation, clean surfaces in accordance with the IPC clean-up and maintenance instructions.

Inprocorp.com • 800.222.5556 • 262.679.9010

World Headquarters S80 W18766 Apollo Drive, Muskego, WI 53150 USA

IPC™

DOOR + WALL PROTECTION SYSTEMS