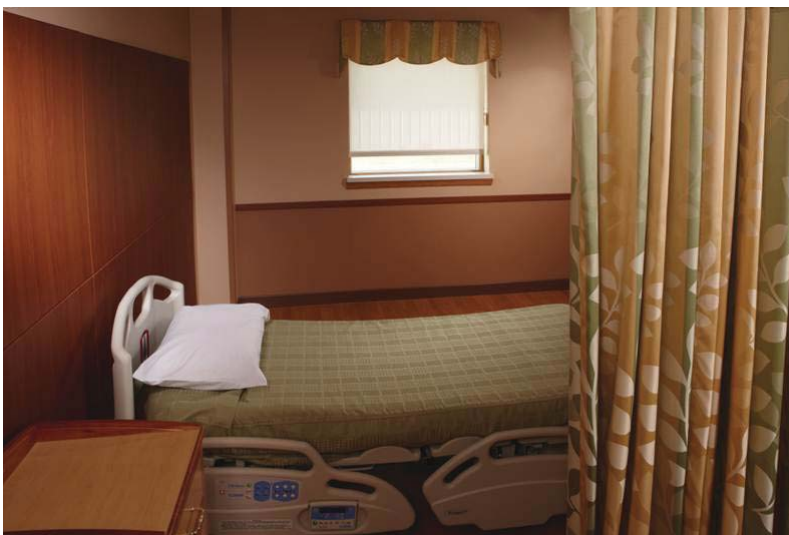


Palladium™ Beveled Edge Wall Panel System, Adhesive Mount, Field Cut Edges



- Beveled Edge Panel System
- "EPT" - Edge Protection Technology resists edge damage
- Outside corner, inside corner and door frame trim available
- Available in solid colors and patterns
- Meets the most rigorous standards and criteria of chemical emissions as prescribed by the GREENGUARD Environmental Institute
- Has been tested and meets GREENGUARD Environmental Institute's and the state of California's requirements for low emitting products as tested by Air Quality Sciences
- Has been tested and meets the GREENGUARD Children & School chemical emissions levels



IPC.617/REV.2

Palladium™ Beveled Edge Wall Panel System, Adhesive Mount, Field Cut Edges Suggested Specifications

PART 1 - GENERAL

1.01 SUMMARY

- A. Palladium™ Wall Panel System for wall protection and decoration

1.02 SECTION INCLUDES

- A. Palladium™ Beveled Edge Wall Panel System, Adhesive Mount, Field Cut Edges

1.03 REFERENCES

- A. American Society for Testing and Materials (ASTM)
B. National Fire Protection Association (NFPA)
C. Society of Automotive Engineers (SAE)

1.04 SYSTEM DESCRIPTION

- A. Performance Requirements: Provide Palladium™ Wall Panel systems that conform to the following requirements of regulatory agencies and the quality control of IPC Door and Wall Protection Systems, InPro Corporation.

1. Fire Performance Characteristics: Provide Palladium™ Panels conforming with the NFPA Class A fire rating. Surface burning characteristics as determined by ASTM E-84 shall be flame spread of 15 and smoke developed of 400.
2. Chemical and Stain Resistance: Provide rigid vinyl that show resistance to stain when tested in accordance with applicable provisions of ASTM D-543.
3. Fungal and Bacterial Resistance: Provide rigid vinyl that does not support fungal or bacterial growth as tested in accordance with ASTM G-21 and ASTM G-22.
4. Color Consistency: Provide components matched in accordance with SAE J-1545 - (Delta E) with a color difference no greater than 1.0 units using CIE Lab, CIE CMC, CIE LCh, Hunter Lab or similar color space scale systems.
5. GREENGUARD Certified: Provide GREENGUARD Certified material. Panels, trim pieces and reveals shall meet the requirements of GREENGUARD Certification Standards for Low-Emitting Products and GREENGUARD Product Emission Standard for Children & Schools.
6. System Impact Resistance: Provide a panel system that resists impact as tested in accordance with applicable provisions of ASTM F 476-84, paragraph 18,

1.05 SUBMITTALS

- A. Product Data: Manufacturer's printed product data for each type of Palladium™ Panel System specified.
B. Detail Drawings: Mounting details with the appropriate adhesives for specific project substrates.
C. Samples: Verification samples of Palladium™ Wall Panel, 6" (152mm) square, of each type and color indicated.
D. Manufacturer's Installation Instruction: Printed installation instructions for Palladium™ Wall Panel Systems.

1.06 DELIVERY, STORAGE AND HANDLING

- A. Deliver materials in unopened factory packaging to the jobsite
B. Inspect materials at delivery to assure that specified products have been received.
C. Store in original packaging in a climate controlled location away from direct sunlight.

1.07 PROJECT CONDITIONS

- A. Environmental Requirements: Products must be installed in an interior climate controlled environment.

1.08 WARRANTY

- A. Standard IPC Limited Lifetime Warranty against material and manufacturing defects.

PART 2 - PRODUCTS

2.01 MANUFACTURER

- A. Acceptable Manufacturer: IPC Door and Wall Protection Systems, InPro Corporation, PO Box 406 Muskego, WI 53150 USA;
Telephone: 800.222.5556, Fax: 888.715.8407, www.inprocorp.com
B. Substitutions: Not permitted
C. Provide all Palladium™ Wall Panel Systems and wall protection from a single source.

2.02 MANUFACTURED UNITS

A. Wall Panel Systems

1. Palladium™ Beveled Edge Wall Panel, Adhesive Mount, Field Cut Edges

- a. Provide Palladium Panel System with .375" (9.5 mm) thick panels having a .125" (3.2 mm) x 45° beveled edges. Panel shall be constructed of rigid vinyl sheet permanently bonded to front surface and edges of particleboard. Edges shall be bonded with "EPT" Edge Protection Technology. Back of panel shall be black.

- Minimum Size – 6" (152mm) x 6" (152mm)
Maximum Size – 43" (1.09m) x 118" (2.99m)
Thickness – .375" (9.5 mm)
Edge Bevel - .125" (3.2 mm) x 45° on four sides
B. Trim

1. Palladium™ Wall Panel System Trim Pieces

- a. Item Number, Thickness, Width, Height

1. Inside Corner

- PWAFIC2 - 2" (51 mm) w x 96" (2.44 m) h x .625" (16 mm) thick
PWAFIC3 - 3" (76 mm) w x 96" (2.44 m) h x .625" (16 mm) thick
PWAFIC4 - 4" (102 mm) w x 96" (2.44 m) h x .625" (16 mm) thick
PWAFIC6 - 6" (152 mm) w x 96" (2.44 m) h x .625" (16 mm) thick
PWAFIC8 - 8" (203 mm) w x 96" (2.44 m) h x .625" (16 mm) thick

2. Outside Corner

- PWAFOC2 - 2" (51 mm) w x 96" (2.44 m) h x .625" (16 mm) thick
PWAFOC3 - 3" (76 mm) w x 96" (2.44 m) h x .625" (16 mm) thick
PWAFOC4 - 4" (102 mm) w x 96" (2.44 m) h x .625" (16 mm) thick
PWAFOC6 - 6" (152 mm) w x 96" (2.44 m) h x .625" (16 mm) thick
PWAFOC8 - 8" (203 mm) w x 96" (2.44 m) h x .625" (16 mm) thick

3. Door Frame Trim

- PWAFDF2 - 2" (51 mm) w x 96" (2.44 m) h x .625" (16 mm) thick
PWAFDF3 - 3" (76 mm) w x 96" (2.44 m) h x .625" (16 mm) thick
PWAFDF4 - 4" (102 mm) w x 96" (2.44 m) h x .625" (16 mm) thick
PWAFDF6 - 6" (152 mm) w x 96" (2.44 m) h x .625" (16 mm) thick
PWAFDF8 - 8" (203 mm) w x 96" (2.44 m) h x .625" (16 mm) thick

4. Corner Guard Trim - (to be used with 160 or 150 High Impact Corner Guards)

- PW160OCNR152 - 1.625" (41 mm) w x 96" (2.44 m) h x .188" (5 mm) thick, Black
PW150OCNR152 - 2.53" (64 mm) w x 96" (2.44 m) h x .188" (5 mm) thick, Black

2.03 MATERIALS

- A. Palladium™ Wall Panel System: Panels shall be made from .040" IPC Rigid Sheet factory bonded to particleboard. Particleboard shall have No Added Urea Formaldehyde.
B. Palladium™ Trim Pieces: Trim Pieces shall be made from .040" IPC Rigid Sheet factory bonded to MDF Board. MDF board shall have No Added Urea Formaldehyde.
C. Palladium™ Corner Guard Trim: Corner guard trim shall

be made from .040" IPC Rigid Sheet factory bonded to MDF Board. MDF board shall have No Added Urea Formaldehyde.

- D. Vinyl: IPC Rigid Sheet shall be manufactured from chemical and stain resistant polyvinyl chloride with the addition of impact modifiers. No plasticizers shall be added (plasticizers may aid in bacterial growth).

2.04 ACCESSORIES

- A. 535 PL Premium Adhesive
B. Hot Melt Adhesive
C. Clear Silicone Sealant

2.05 FINISHES

- A. Color or pattern of Palladium™ Wall Panels to be selected by the architect from the IPC finish selection. Surface shall have a velvet texture. Select patterns shall have a smooth texture. Back of panels shall be black.
B. Color or pattern of Palladium™ Panel Trim Pieces to be selected by the architect from the IPC finish selection. Surface shall have a velvet texture. Select patterns shall have a smooth texture. Back of trim pieces shall be black.
C. Color or pattern of Palladium™ Panel reveals to be selected by the architect from the IPC finish selection. Surface shall have a velvet texture. Select patterns shall have a smooth texture. Back of trim pieces shall be black.

PART 3 - EXECUTION

3.01 EXAMINATION

- A. Examine areas and conditions in which the Palladium™ Wall Panels will be installed.

1. Complete all finishing operations, including painting, before beginning installation of panels.
- B. Wall surface shall be dry and free from dirt, grease and loose paint.

3.02 PREPARATION

- A. General: Prior to installation, clean substrate to remove dust, debris and loose particles.

3.03 INSTALLATION

- A. General: Locate the Palladium™ Wall Panels as indicated on the approved detail drawing for the appropriate substrate and in compliance with the IPC installation instructions. Install level and plumb at the height indicated on the drawings.

3.04 CLEANING

- A. At completion of the installation, clean surfaces in accordance with the IPC clean-up and maintenance instructions.