Stainless Steel
Kickplates

HINGE

TOP VIEW

DOOR FRAME

DOOR

KICKPLATE

IF CLEARANCE ALLOWS
KICKPLATE CAN BE
FULL WIDTH OF DOOR

HINGE

TOP VIEW

DOOR FRAME

DOOR

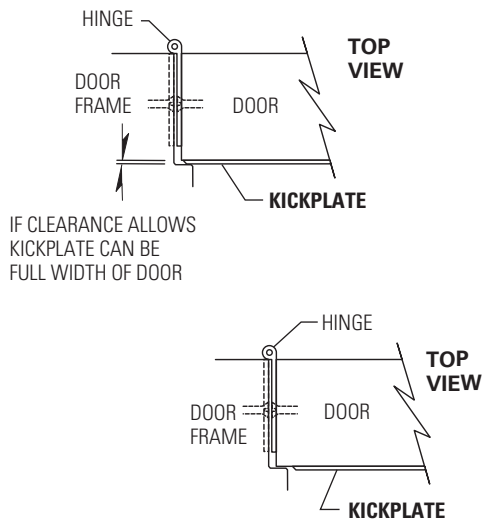**KICKPLATE**

▸ Manufactured to your custom specifications

▸ Available in cement-on or screw-on

Stainless Steel (Models 130 & 130E)

▸ Standard Type 430 available in standard 16-gauge, also available in 14- and 18-gauge

▸ Optional Type 304 (Meets NSF Standard 51) grade available in 16- or 14-gauge

▸ Available in No. 4 Satin Finish

Gold Titanium Stainless Steel (Models 130GS & 130GSE)

▸ Standard Type 304, 18-gauge available

▸ Available in Gold Titanium, Mirror Finish

PART 1 - GENERAL

1.01 SUMMARY
A. Kickplates for door protection

1.02 SECTION INCLUDES
A. Stainless Steel Kickplates

1.03 SUBMITTALS
A. Product Data: Manufacturer's printed product data for each type of stainless steel kickplate specified.
B. Detail Drawings: Mounting details with the appropriate adhesives for specific project substrates.
C. Manufacturer's Installation Instruction: Printed installation instructions for stainless steel kickplates.

1.04 DELIVERY, STORAGE AND HANDLING
A. Deliver materials in unopened factory packaging to the jobsite
B. Inspect materials at delivery to assure that specified products have been received.
C. Store in original packaging in a climate controlled location away from direct sunlight.

1.05 PROJECT CONDITIONS
A. Environmental Requirements: Products must be installed in an interior climate controlled environment.

1.06 WARRANTY
A. Standard IPC Limited Lifetime Warranty against material and manufacturing defects.

PART 2 - PRODUCTS

2.01 MANUFACTURER
A. Acceptable Manufacturer: IPC Door and Wall Protection Systems, InPro Corporation, PO Box 406 Muskego, WI 53150 USA; Telephone: 800-222-5556, Fax: 888-715-8407, Internet address: http://www.inprocorp.com
B. Substitutions: Not permitted
C. Provide all Stainless Steel Kickplates and wall protection from a single source.

2.02 MANUFACTURED UNITS
A. Kickplates
1. Stainless Steel Kickplate Options

Model #	Size	Gauge	Type
130	Custom	16	430
130E with L-Bend	Custom	16	430

2. Gold Titanium Stainless Steel Kickplate

Model #	Size	Gauge	Type
130GS	Custom	18	304
130GSE	Custom	18	304

2.03 MATERIALS
A. Stainless Steel: kickplates shall be manufactured from Type 430, 16 gauge. Stainless Steel. Options: Type 304 (meets NSF Standard 51), 16 and 14 gauge
B. Gold Titanium Stainless Steel: Kickplates shall be manufactured from Type 304, 18 gauge Stainless Steel with a Titanium Gold surface.

2.04 COMPONENTS
A. Attachment
1. Adhesive: Field applied heavy duty adhesive
2. Fasteners: Beveled mounting holes and stainless steel screws

2.05 FINISH
A. Stainless Steel: No. 4 satin finish
B. Gold Titanium Stainless Steel: mirror finish

PART 3 - EXECUTION

3.01 EXAMINATION
A. Examine areas and conditions in which the kickplate systems will be installed.
1. Complete all finishing operations, including painting, before beginning installation of kickplate system materials.
B. Door surface shall be dry and free from dirt, grease and loose paint.

3.02 PREPARATION
A. General: Prior to installation, clean substrate to remove dust, debris and loose particles.

3.03 INSTALLATION
A. General: Locate the kickplate as indicated on the approved detail drawing for the appropriate substrate and in compliance with the IPC installation instructions. Install kickplate level and plumb at the height indicated on the drawings.
B. Installation of Stainless Steel Kickplate
1. Surface must be dry, clean and properly sealed.
2. Cement on - Apply a bead of PL Premium Heavy Duty Adhesive in a zig zag pattern over the back of the kickplate. Position kickplate on the door and apply pressure until a tight fit is achieved.
3. Screw on - Position the kickplate on the wall and attach it using the supplied stainless steel screws.
4. Remove the protective plastic covering from the exposed surface of the kickplate.

3.04 CLEANING
A. At completion of the installation, clean surface in accordance with the IPC clean up and maintenance instructions

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