





RECOMMENDED TROWELS FOR MAXIMUM PERFORMANCE

Ceramic Mosaics Mounted Ceramics Coverage 85-100 ft ²	4" x 4" and 4" x 8" Ceramic & Pavers Coverage 70-80 ft ²	6" x 6" and 8" x 8" Quarry Tile 12" x 12" Ceramic Tile Coverage 50-60 ft ²	8" x 8" and ≥12" x 12" Lugged Back & Mexican Paver Tile Coverage 35-40 ft ²
			
3/16" X 5/32"	1/4" X 1/4"	1/4" X 3/8"	1/2" X 1/2"

Trowel size is suggested to maximize mortar transfer/coverage. Periodically check coverage during installation. Uneven substrate may require the use of either a leveling/patching material, or larger notched trowel for proper mortar coverage.

Application Over Plywood: Maximum joist spacing shall be 16" on center. Plywood shall be Underlayment Exterior Grade or C-C Plugged Exterior Grade plywood (or better). If the existing floor is less than 1" thick, glue and nail 15/32" or 1/2" APA Underlayment Exterior Grade or C-C Plugged Exterior Grade plywood to the floor. Glue and nail using 5D or 6D (1½" or 2") cement coated screw shank nails 6" on center along the panel edges and a maximum of 8" on center each way throughout the panel. Allow 1/8" gap between underlayment sheet edges and all areas that abut walls, drains, posts, etc., these areas shall be filled with mortar when tiles are installed. Clean and rough sand the plywood. Due to the limitations of plywood as a substrate, StoneWall™ is not intended for use on plywood in exterior, wet interior, or applications subject to heavy/commercial traffic.

Application over Existing Vinyl/VCT Flooring & Cutback: Vinyl must be clean and well bonded to substrate. Do not install over cushion-backed or perimeter bonded sheet vinyl. Remove any loose pieces of vinyl, VCT flooring, or cutback adhesive residue (dry only). Ensure the exposed substrate is suitable for application. Some flooring and cutback adhesive may contain asbestos. Follow all Federal, state and local guidelines for proper removal. Refer to the Resilient Floor Covering Institutes "Recommended Work Practices for the Removal of Resilient Floor Coverings."

Application over Existing Ceramic Tile: Tile must be clean and well-bonded to substrate. Mechanically abrade with a Carborundum disk, followed by a clear water wash. Installation must be thoroughly rinsed and dry before setting the new tile.

CLEAN-UP

Clean all tools and equipment immediately with soap and water. Do not allow material to dry on the surface of the tile.

CURING

Keep all foot traffic off the installation until tile is firmly set (approximately 12 hours). Set times vary based on temperature, humidity and porosity of substrate.

GROUTING

Depending on ambient, slab, and material temperatures, grouting can generally begin after 12-16 hours with most any quality Bostik grouting system. Allow 48 hours before grouting with Bostik EzPoxy™ or any 100% solids epoxy grout. Allow 24 hours before grouting with Bostik pre-mixed grouts.

LIMITATIONS

- Do not use for installing moisture sensitive stones (i.e. green marble) or resin-backed stone.
- Do not use in installations where deflection exceeds L/360 (1" in 30 feet).
- Do not apply over oriented strand board, particleboard, Masonite, luaun, or similar unstable substrates.
- Do not use where hydrostatic pressure can occur.
- Natural stone such as marble, limestone & travertine may not tolerate deflection in excess of L/720. Refer to the Marble Institute of America Design Manual for details on specific types of stone.

- Application over cutback adhesive residue is limited to well bonded, dry areas only.
- Due to the limitations of plywood as a substrate, StoneWall is not intended for use on plywood in exterior, wet interior, or applications subject to heavy/commercial traffic.

STORAGE AND SELF LIFE

Store in a clean, dry area not affected by freezing or hot temperatures. Shelf life is one year from date of manufacturing in unopened bags.

PACKAGING

50 lb. bags/pallet. Available in a white formulation.

ANGER

CORROSIVE WHEN WET. MAY CAUSE BURNS. IRRITATING TO EYES, SKIN AND RESPIRATORY TRACT. MAY CAUSE CANCER. DO NOT BREATHE DUST. Do not get in eyes, on skin or on clothing. Do not swallow. Handle with care. Use only in a well ventilated area or wear a mask. Wear protective clothing including gloves. Wash thoroughly after handling. Keep container closed. Store in a cool, dry area.

LIMITED WARRANTY

Limited Warranty found at www.bostik-us.com or call 800.726.7845. TO THE MAXIMUM EXTENT ALLOWED BY LAW, BOSTIK DISCLAIMS ALL OTHER EXPRESS OR IMPLIED WARRANTIES, INCLUDING WITHOUT LIMITATION WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. UNLESS OTHERWISE STATED IN THE LIMITED WARRANTY, THE SOLE REMEDY FOR BREACH OF WARRANTY IS REPLACEMENT OF THE PRODUCT OR REFUND OF THE BUYER'S PURCHASE PRICE. BOSTIK DISCLAIMS ANY LIABILITY FOR DIRECT, INCIDENTAL, CONSEQUENTIAL, OR SPECIAL DAMAGES TO THE MAXIMUM EXTENT ALLOWED BY LAW. DISCLAIMERS OF IMPLIED WARRANTIES MAY NOT BE APPLICABLE TO CERTAIN CLASSES OF BUYERS AND SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE LIMITATIONS MAY NOT APPLY TO YOU. It is the buyer's obligation to test the suitability of the product for an intended use prior to using it. The Limited Warranty extends only to the original purchaser and is not transferable or assignable. Any claim for a defective product must be filed within 30 days of discovery of a problem, and must be submitted with written proof of purchase.

BOSTIK HOTLINE™

Smart help™
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StoneWall™

HIGH PERFORMANCE AND NON-SAG MORTAR

KEY FEATURES

- For interior or exterior installations
- Commercial and residential installations
- Excellent for large bodied tile and stone in vertical applications

DESCRIPTION

Bostik StoneWall™ is for interior or exterior, commercial or residential installations to set all types of porcelain, Saltillo, ceramic, granite, slate, marble, limestone, and dimension stone tiles. StoneWall is formulated to prevent large bodied ceramic, porcelain and stone tiles from slipping in vertical applications. Bostik StoneWall™ is also suitable for installing floor tiles.

Use over properly prepared concrete; structurally sound, exterior grade plywood (interior/dry use only); cementitious backer board; Bostik Ultra-Set® Advanced; Bostik BlackTop™; Bostik GoldPlus™; existing, well-bonded vinyl composition tile (VCT) or ceramic tile; and cutback adhesive residue (dry only).

DIRECTIONS FOR USE

Read and understand data sheet completely before beginning installation. Follow applicable NTCA and TCNA installation standards. Refer to www.bostik-us.com for the most recent product information and material safety data sheet prior to installation.

SURFACE PREPARATION

All surfaces must be clean, dry and smooth; free of voids, projections, loose materials, oil, grease, sealers, curing compounds, waxes and all other surface contaminants that may inhibit proper bond.

NOTE: It is the user's responsibility to determine the condition and suitability of all surfaces before application.

MIXING

Using a slow speed mixer (<150 rpm), mix 6 quarts of clean, potable water to 50 lbs. Bostik StoneWall™ Mortar. Mix to a creamy consistency. Allow the mixture to stand 15 minutes, and re-mix prior to application. Note: For installation of large bodied wall tiles the product should be mixed to a stiff but creamy consistency. Excess water or a "loose" mix may cause tiles to slip. Do not re-temper by adding more water. Mix with water only.

APPLICATION

Apply a thin coat of Bostik StoneWall™ with flat edge of trowel to achieve a good mechanical bond to substrate. Comb additional mortar with the appropriate size notched trowel. If



any evidence of skinning or setting occurs, re-comb the mortar with the notched trowel. Apply mortar to an area no greater than can be tiled in 20 to 30 minutes. Apply tile using a twisting motion into a fresh bed of mortar to ensure maximum contact and bond. Periodically check the back of the tile to ensure proper transfer (interior applications – min. 80% coverage; exterior, wet, or plywood applications – min. 95% coverage). A finished mortar bed thickness of 3/32" to 1/8" is required.

TYPICAL PHYSICAL PROPERTIES

Open Time at 70°F (21.1°C)	>30 minutes
Adjustment Time	40 minutes
Pot Life at 70°F (21.1°C)	4 hours
Initial Set at 70°F (21.1°C)	8-10 hours
Final Set at 70°F (21.1°C)	10-15 hours
Exceeds ANSI A118.4 and A118.11 requirements	
24 Hour Compressive	380 psi
28 Day Compressive Strength	3403 psi
28 Day Flexural	1100 psi
Porcelain Tile	575 psi (ANSI REQ 200)
Quarry to Wood*	300 psi (ANSI REQ 150)

* Wood failure (wood typically fails between 250 to 300 psi)
All numbers represent minimum test results.