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12' CHEROKEE



10' X 20' PERGOLA



12' NAVAJO



32' AZTEC • 6/12 ROOF



24' APACHE



12' IMPERIAL MARQUEE

SQUARE & RECTANGULAR SHELTERS



20' x 30' NAVAJO

PRODUCT FEATURES:

- Prefabricated, anti-graffiti powder coated steel frame -4 sided design
Tubular or c-channel frame
- Extruded aluminum gutters are standard, except on wood roofs
- Structural, interlocking roof panels for superior strength
 - 24" wide "W" design in high strength aluminum or Galvalume® steel
 - Roof Options:
 - 8" wide flat panels in recycled aluminum
 - 18" wide standing seam panels in Galvalume® steel
 - 3" sandwich panel
 - tongue and groove wood
- Options:
 - Cupola designs, open, louvered, railing
 - Double tier roof
 - Dutch hip roof

40' x 60' DUTCH HIP NAVAJO • LOUVERED CUPOLA



16' NAVAJO • DOUBLE TIER



16' NAVAJO • C CHANNEL FRAME



12' NAVAJO • TUBULAR FRAME

MULTI SIDED SHELTERS



44' AZTEC, DOUBLE TIER, CUPOLA, RAILING

PRODUCT FEATURES:

- Prefabricated, anti-graffiti powder coated steel frame -tubular design
 - Apache, 6 sides • Aztec, 8 sides
- Extruded aluminum gutters are standard, except on wood roofs
- Structural, interlocking roof panels for superior strength
 - 24" wide "W" design in high strength aluminum or Galvalume® steel
 - Roof Options:
 - 8" wide flat panels in recycled aluminum
 - 18" wide standing seam panels in Galvalume® steel
 - 3" sandwich panel
 - tongue and groove wood
- Options:
 - Cupola designs, open, louvered, railing
 - Double tier roof
 - Aluminum railing, 42" bottom rail, 12" top decor rail

44' AZTEC • CUPOLA



12' APACHE • BENCHES • RAILING



24' APACHE • TUBULAR FRAME



GABLE SHELTERS



MERAMEC • C CHANNEL FRAME

MERAMEC PRODUCT FEATURES:

- Prefabricated, anti-graffiti powder coated steel frames - gable design
 - tubular or c-channel frame with panels running horizontal
- Extruded aluminum gutters are standard, except on wood roofs
- Structural, interlocking roof panels for superior strength
 - 24" wide "W" design in high strength aluminum or Galvalume® steel

ILLINI PRODUCT FEATURES:

- Prefabricated, anti-graffiti powder coated steel tubular frame, gable design
- Extruded aluminum gutters are standard, except on wood roofs
- Structural, interlocking roof panels for superior strength
 - 24" wide "W" design in high strength aluminum or Galvalume® steel
 - * Roof Options:
 - 8" wide flat panels in recycled aluminum
 - 18" wide standing seam in Galvalume® steel
 - 3" sandwich panel
 - tongue and groove wood
- Options:
 - Aluminum railing, 42" bottom rail, 12" top decor rail

41' x 60' MERAMEC • TUBULAR FRAME



ILLINI



24' X 36' ILLINI



MERAMEC • C CHANNEL FRAME

CHEROKEE SHELTERS



CHEROKEE

PRODUCT FEATURES: CHEROKEE • HIP • 1 POST • STD WITH TABLE & BENCHES

- Prefabricated, anti-graffiti powder coated steel frames
 - 2 POST design • gable roof • hip roof
 - 1 POST design • hip roof with table & benches
- Extruded aluminum gutters are standard, except on wood roofs
- Structural, interlocking roof panels for superior strength
 - 24" wide "W" design in high strength aluminum or Galvalume® steel
- Options:
 - Bulletin boards
 - Table & bench • Bench with back
 - wood • extruded aluminum • expanded metal

CHEROKEE • HIP ROOF



CHEROKEE • EXPANDED METAL TABLE & BENCH



CHEROKEE • BULLETIN BOARD

SHAWNEE SHELTERS



SHAWNEE • STADIUM COVER DESIGN

PRODUCT FEATURES:

- Prefabricated, anti-graffiti powder coated steel frames
 - Bleacher design - taller unit to cover bleachers - no bench
 - Standard design - includes bench of
 - wood
 - extruded aluminum
 - expanded metal
- Extruded aluminum gutters are standard, except on wood roofs
- Structural, interlocking roof panels for superior strength
 - 24" wide "W" design in high strength aluminum or Galvalume® steel



SHAWNEE • EXTRUDED ALUMINUM BENCH

SHAWNEE • WOOD BENCH



ALUMINUM SHELTERS



COLONIAL SHELTER

PRODUCT FEATURES:

- Prefabricated, anti-graffiti powder coated aluminum structure
 - Colonial design • gable roof with fill included
 - Algonquin design • flat roof
- Extruded aluminum gutters are standard
- Structural, interlocking roof panels for superior strength
 - 24" wide "W" design in high strength aluminum
 - Roof Options:
 - 8" wide flat panels in recycled aluminum
 - 3" sandwich panel



12' X 24' COLONIAL



ALGONQUIN SHELTER

ALGONQUIN



PERGOLAS



PERGOLA • SQUARE



PERGOLA • SQUARE

PRODUCT FEATURES:

- Metal construction - no more wood rot, repair or maintenance
- Square design has a woodgrain look aluminum
 - 1-1/2" square 4-1/2" centers 3" opening lattice
 - 2" x 6-1/2" rafters, 3" x 8" headers
 - Choice of columns
- Round design
 - single arm
 - double arm
 - 3" round extruded aluminum 6" centers, 3" opening lattice
 - powder coated steel frame with an anti graffiti finish



PERGOLA • ROUND



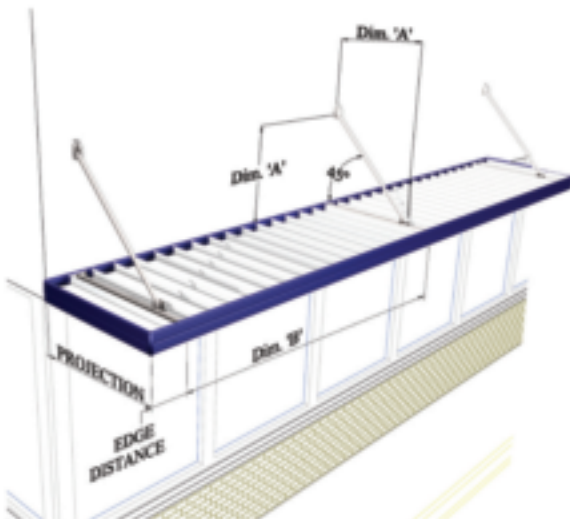
PERGOLA • ROUND • DOUBLE ARM





PRODUCT FEATURES:

- Aluminum components
- Structural, interlocking roof panels for superior strength
 - 24" wide "W" design in high strength aluminum or Galvalume® steel
 - 8" wide flat panels in recycled aluminum
 - 10" V panel of recycled aluminum
- Large extruded aluminum gutter
- Overhead braces are made of powder coated steel
- Optional header beam for heavier loads and less supports
- Optional fabric valance and lettering available



B = Distance between supports at load in lbs per sq ft

A	Projection	B @ 22.6#	B @ 32.6#	B @ 42.5#
3'	4'	10' 0"	9' 2"	7' 0"
4'	5'	10' 0"	7' 10"	6' 0"
5'	6'	9' 10"	6' 10"	5' 2"
6'	7'	8' 8"	6' 0"	4' 7"
7'	8'	7' 9"	5' 4"	4' 1"
8'	9'	7' 0"	4' 10"	3' 8"
9'	10'	5' 8"	4' 6"	3' 4"

WALKWAY SYSTEMS



Custom sizes:

Products can be designed and customized with the help of our in-house engineers. Sizes, design and colors can all be altered to create a product to meet specific needs. Americana is a custom manufacturer, so special order products are routinely fabricated with out delay. Minimal extra charges may be incurred for engineering.

Options:

- Aluminum railing
- Wall systems





WALKWAY SYSTEMS



PRODUCT FEATURES:

- Anti graffiti powder coated steel or aluminum frame
- Structural, interlocking roof panels for superior strength
 - 24" wide "W" design in high strength aluminum or Galvalume® steel
 - 8" wide flat panels in recycled aluminum
 - 18" wide standing seam panels in Galvalume® steel
- Extruded aluminum gutter
- Optional styles
 - gable
 - flat
 - single slope attached
 - and more



FABRIC SHELTERS

PRODUCT FEATURES:

- No rust aluminum frame is anti graffiti powder coated.
- Polyethylene fabric reduces temperatures up to 15 degrees and blocks 90% of the UV rays.



COLORS

Powder Coated Frame:

Super Durable Polyester TGIC, Anti-Graffiti Finish

dark green	tan	bronze	white
light green	terra cotta	slade blue	regal blue
brown	ivory	yellow	black
clay		dark blue	red

24" wide structural "W" roof panel - aluminum

dark green	tan	bronze	white
light green	terra cotta		regal blue

24" wide structural "W" roof panel - Galvalume® 24 gauge Cool Roof Finish meets Energy Star specs

dark green	tan	bronze	white
light green			regal blue

18" wide standing seam panel - Galvalume® 24 gauge Cool Roof Finish meets Energy Star specs

dark green	tan	bronze	terra cotta
			regal blue

8" wide structural flat roof panel - aluminum

dark green	tan	bronze	white
			ivory



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INNOVATIVE "FIRSTS"

First, to offer powder coating as a standard with our own in-house powder coat line

First, to introduce an "Anti-Graffiti" finish

First, to utilize structural roof panels

First, to manufacture with extruded fascia, gutter and ridge caps.

Americana is located in Southern Illinois, providing easy and cost-effective shipping to most locations nationwide.

FOR COMPLETE PRODUCT SPECIFICATIONS, SEE AMERICANA.COM

• Design, engineering, installation and sales support available M-F (8am-5pm) and Saturdays (8am-noon).

• Engineering support and documentation to satisfy local requirements: heavy snow, earthquakes, high winds, hail, custom design and sizes.

• Average standard lead times are 4-6 weeks from receipt of approved order. Lead times may vary on design criteria.

