



Aluminum Pergolas

from Americana Building Products offer the perfect marriage of spectacular beauty to maintenance-free living.



Using pergolas and arbors to create beautiful outside living spaces is quickly becoming the most popular landscaping feature in America. Offering sun-dappled dining areas, focal points to well-tended lawns, and a serene gathering area for guests, Americana's easy-to-build pergolas make it simple for anyone to add a statement piece to their property.

Using wood-grain aluminum posts, headers, and lattices assures owners that their pergola will look as beautiful 20 years later as it did the day it was first built. No rotting, warping, splintering, or peeling. No need to paint or seal the structure as there is with wood. Just years and years of worry-free enjoyment by the pool, on the deck, or in the garden.

Americana aluminum pergolas are pre-cut, pre-drilled, and pre-painted by Midwest craftsmen, ready to assemble as soon as they arrive at the site. There are no surprises or delays, nor are there cost-overruns or changes to your budget. Our 66 year old, family run company excels at customizing every order to meet the specific needs of our customers.



on aluminum against material failure and corrosion.

Landscaping your worry-free pergola to further add to its beauty creates a lovely focal point for your yard or garden. Not only does it provide added enjoyment of your outdoor space by providing shade, it adds interest and architectural appeal to your entire property. This top-of-the-line free-standing pergola features 6 1/2" side post planks, a sturdy double header, and decorative post appliques.



Attached pergolas mounted over windows and doors add cottage charm and distinctive curb appeal.



Alternately, gain privacy from second story neighbors with a pergola in narrow side yards; creating a welcome retreat in an otherwise unused space.

Americana aluminum pergolas are perfect for use in public spaces, too. Sturdy and durable enough to withstand crowded areas and fully customizable for any sized area, our pergolas add a distinctive touch to pools, parks, and common gathering areas. This free-standing pergola features a single header and 6 1/2' side post planks.



Rafters and Headers End Designs

Factory routed with caps installed



PERGOLA COLOR:

- white
- wicker
- adobe

DECORATIVE APPLIQUE

Choose deluxe or scallop cut



Customize your Pergola
Conceptual Drawings Available

BEAM OPTIONS

- single header beam
- double header beams

CHOICE OF:

- attached to wall
- freestanding
- bury posts in concrete or optional HD mounting brackets

DIMENSIONS:

_____ projection (2" x 6-1/2" rafter dimension)
 _____ width (3" x 8" header beam dimension)

LATTICE, 1-1/2" SQUARE

create more or less shade with the lattice tubes

- standard 3" gap
- 1-1/2" gap
- No lattice
- gap _____

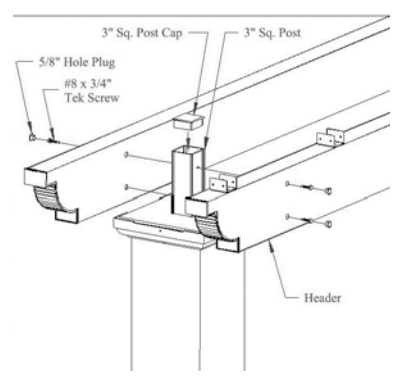
ENGINEERING:

Weight load requirements: 10# 20# 30#
 Standard to 90mph winds - Higher wind loads available.

CHOICE OF POSTS

- 3" square post
- 3" sq post & 2"x6" woodlook side plates
- Decorative extruded aluminum columns
 - Easy snap together assembly
 - Fluted round, 6", 8" or 10"
white, adobe, special order wicker
 - Fluted square 6", 8", 10"
white, adobe, special order wicker
 - Smooth square 6", 8", 10"
white, adobe, special order wicker
- Decorative fiberglass columns
 - Must be field painted
 - Require lifting over 3" post on installation
 - Smooth round 6", 8", 10", 12"

Decorative columns have an internal 3" sq post that fastens to a double header



Using pergolas to add architectural interest to a public space immediately creates a welcoming environment for visitors. The creative use of these aluminum pergolas, featuring round columns and a single header, makes the walkway inviting and provides refreshing spots of shade along the sunny sidewalk. Because Americana pergolas are of maintenance-free aluminum, they are an ideal choice for parks, downtown areas, and common areas in residential developments.



Because Americana aluminum pergolas are pre-cut, pre-drilled and pre-painted, they are easy for anyone with basic carpenter skills to install. Powder coated paint makes them maintenance-free for years to come and the aluminum construction renders them immune from the problems of sagging or distortion commonly associated with pergolas made of vinyl. Perfectly situated near a busy city pool, this pergola features a double header and square columns.



Dress up your pool deck with a classically designed Americana aluminum pergola. Provide sun-dappled shade and a beautiful place to dine under the stars. This gorgeous double header freestanding pergola features fluted square posts, adding drama, but not additional work, to the homeowner's landscape.





LIFETIME LIMITED WARRANTY

on aluminum against material failure and corrosion.

25 YR LIMITED WARRANTY

on steel against material failure and defects.

5 YR LIMITED WARRANTY

on powder coat finish. With the use of Americana's graffiti cleaner, the anti-graffiti powder coat finish is guaranteed to allow removal of graffiti with virtually no change to the finish.

Commercial Pergola Options

- | | | | |
|---|--------------|---|-----------------|
|  | Tan |  | Clay |
|  | Dark Green |  | Light Blue |
|  | Patina Green |  | Slate Grey |
|  | Bone White |  | Cardinal Red |
|  | Terra Cotta |  | Bronze |
|  | Regal Blue |  | Burgandy |
|  | Brown |  | Ivory |
|  | Black |  | Teal |
| | |  | Metallic Silver |

Colors may not be portrayed accurately. Please, call for a color sample. Not responsible for printing color errors.

Americana will not be responsible for damages caused by others, building settlement, corrosion by moisture, chemical and pollution, or acts of God. Damage caused by vandalism, abnormal use, lack of maintenance, or incorrect installation will not be covered.

Pergola with
Extruded
Aluminum
Lattice



Extruded Aluminum Pergola



Commercial applications for Americana Building Products' extruded aluminum pergola include parks, pools, playgrounds and canopies. These heavy duty structures are designed and constructed from metal for a lifetime of maintenance free enjoyment. These pergolas are pre-drilled and fully fabricated to eliminate the need for drilling, cutting, or welding on site.

Customizable in size and color, Americana offers 17 anti-graffiti finishes that are easy to clean, resistant to weathering and corrosion, and have a smooth, glossy finish.





Patterson-Williams



Additional Products by Americana

Americana Products:

- Park Pavilions
- Pergolas
- Dugouts
- Gazebos
- Canopies
- Walkway Covers

PW Athletic Mfg Co, Patteron-Willams LLC

subsidiary of Americana Building Products Inc

- Sports: basketball, soccer, volleyball, baseball & more
- Litter receptacles & holders
- Site seating & tables
- Site furnishings
- Bike racks
- Athletic seating
- Benches
- Bollards



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INFORMATION

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