

PART 1: GENERAL																	
<p>1.01 Description of Work</p> <p>A. This specification is for the application of Uniflex products and should be used only as a general guide. Additional details and specific areas of repair are to be selected, modified or added, as necessary.</p> <p>B. The coating system is designed to restore and protect aged EPDM membrane roofs from further degradation and extend the useful life of the roof.</p> <p>C. Additional details and specific areas of repair are to be selected, modified, or added as necessary.</p> <p>1.02 Quality Assurance</p> <p>A. <i>Manufacturer Qualifications:</i> Manufacturer shall have been in the roof coating business a minimum of ten (10) years.</p> <p>B. <i>Requirements of Regulatory Agencies:</i> Furnish and apply all roofing materials in accordance with all regulatory agencies and approved building codes.</p> <p>C. <i>Contractor Qualifications:</i></p> <ol style="list-style-type: none"> Contractor shall have business stability and own proper equipment to prepare and apply materials as described herein. Contractor must provide proof of insurance including liability and workers' compensation certificates. Contractor must be an approved applicator of Uniflex or other approved coatings supplier. <p>1.03 Conformance Standards</p> <p>A. Underwriters Laboratory (UL), Class A</p> <p>B. FM Global approved</p> <p>1.04 Submittals</p> <p>A. Manufacturer's technical product data, literature, contractor drawings and certificates will be submitted.</p> <p>1.05 Product Storage and Handling</p> <p>A. Deliver materials in manufacturer's original unopened containers bearing manufacturer's original label.</p> <p>B. Store and handle products in a manner ensuring no possibility of contamination.</p> <p>C. Store materials at a minimum of 50°F prior to use.</p> <p>1.06 Job Conditions</p> <p>A. Environmental Requirements</p> <ol style="list-style-type: none"> Do not begin work if rain is expected within 24 hours of application. Do not apply if weather does not permit complete cure prior to rain, fog or temperatures falling below 50°F. All surfaces to be coated must not pond water. Water that evaporates within 48 hours is not considered a pond. 	<p>3. All surfaces shall be clean, dry and structurally sound.</p> <p>B. Protection and Coordination</p> <ol style="list-style-type: none"> Owner will occupy the premises during the entire project. Cooperate with Owner during construction operations to promote continued use of the facility. Coordinate scheduling with the Owner in order to relocate or protect vehicles, building occupants, and building contents from damage during construction operations. <p>1.07 Warranty</p> <p>A. Contact Uniflex Industrial Roof Coatings for more information.</p>																
PART 2: PRODUCTS																	
<p>2.01 General</p> <p>A. All coating systems must be products of Uniflex Industrial Roof Coatings.</p> <ol style="list-style-type: none"> Uniflex White Elastomeric is a 100% acrylic polymer elastomeric coating (refer to data sheet 41-300). Uniflex SPE Gray Acrylic Base Coat is formulated from a unique cross-linking acrylic polymer for enhanced adhesion (refer to product data sheet 41-321). Uniflex Seam Tape is a polyester faced, modified butyl rubber adhesive tape (refer to data sheet 20-806). Uniflex Acrylic Patching Cement is a fibered reinforced acrylic cement (refer to data sheet 41-220). Uniflex Polyester Fabric is a stitchbonded polyester fabric (refer to data sheet 20-385). Uniflex Bond-It Wash Primer is a single-component, water based wash primer (refer to data sheet 38-620). <p>2.02 Roof Coating System</p> <p>A. Approved Manufacturer</p> <p>B. Approved Coating: Uniflex Elastomeric Roof Coating</p> <table style="width: 100%; border-collapse: collapse;"> <tr> <td style="padding-right: 10px;">Vehicle Base</td> <td>100% Acrylic Resin</td> </tr> <tr> <td colspan="2">Elongation/Tensile @ 77°F</td> </tr> <tr> <td style="padding-right: 10px;">Initial Elongation</td> <td>200%</td> </tr> <tr> <td style="padding-right: 10px;">Tensile Strength</td> <td>150 psi</td> </tr> <tr> <td style="padding-right: 10px;">1000 Hrs. Xenon Arc.....</td> <td>130% @ 73°F</td> </tr> <tr> <td style="padding-right: 10px;">Solids by weight.....</td> <td>67 ± 2%</td> </tr> <tr> <td style="padding-right: 10px;">Solids by volume.....</td> <td>52 ± 2%</td> </tr> <tr> <td style="padding-right: 10px;">Permeance (D1653)</td> <td>8 perms</td> </tr> </table>	Vehicle Base	100% Acrylic Resin	Elongation/Tensile @ 77°F		Initial Elongation	200%	Tensile Strength	150 psi	1000 Hrs. Xenon Arc.....	130% @ 73°F	Solids by weight.....	67 ± 2%	Solids by volume.....	52 ± 2%	Permeance (D1653)	8 perms	
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<p>3.01 Inspection</p> <ul style="list-style-type: none"> A. The roof surface must be clean, dry, free of ponding water, and structurally sound. B. Any discharge of fumes or possible contaminants must be noted. Contact Uniflex to determine if fumes or matter being exhausted will interfere with adhesion. C. Inspect the membrane surface for cracks, blisters, chalking, crazing, and shrinking. D. Inspect flashing details including penetrations, curbs, expansion and transition joints, wall terminations, and drain details. E. Inspect and probe all field seams and patches. F. Inspect and determine if substrate, insulation or deck is deteriorated and should be replaced. G. Inspect for insulation fastener and/or plates backing out. <p>3.02 Surface Preparation</p> <ul style="list-style-type: none"> A. Any necessary repairs or replacement of deck and/or insulation must be completed. B. The membrane must be free of all dirt and debris prior to applying the Bond-It Wash Primer. C. Prepare the membrane and flashings for coating by applying the Uniflex Bond-It Wash Primer. <ul style="list-style-type: none"> 1. Apply at a rate of 400 - 500 sq. ft./gal. A 2-3 gallon agricultural tank pressure sprayer is recommended to apply the Wash Primer. Adjust the nozzle to achieve a uniform spray pattern with 3-4 foot arc. Conventional airless spray equipment using a .015" - .017" tip may also be used. 2. Allow the Wash Primer to stand 10-15 minutes to wet out and react with the EPDM surface. D. High pressure rinse the roof with clean water using a minimum 2,000 psi pressure washer keeping the tip within 12" of the surface. Bond-It Wash Primer, in its diluted form, is safe to rinse down drains. Refer to local regulatory agencies for disposal requirements. A squeegee is recommended to push excess water to the drains and accelerate drying. After cleaning, the roof should be "jet black" in color, indicating proper chemical reaction has occurred. If appearance is dull and weathered, reapply Bond-It Wash Primer. Surfaces must be completely dry before coating application. 	<ul style="list-style-type: none"> E. Any repairs to the membrane, flashings, penetrations, etc. as determined through inspection, must be completed before coating is applied. Note: If a structurally sound, well sealed and watertight membrane is not in place, the roof is not acceptable to receive the coating system. <ul style="list-style-type: none"> 1. Tighten or re-secure all terminations and assure all termination bars and reglets are properly caulked. 2. On mechanically fastened and fully adhered systems, replace backed out fasteners with new stress plates and fasteners. Relocate new fasteners adjacent to original location. 3. Repair loose, open seams, holes and splits with Uniflex Seam Tape or Uniflex SPE Gray Acrylic Base Coat and Polyester Fabric. 4. To seal and reinforce areas around penetrations including vents, stacks, and fans, as well as curbs and drains, use Uniflex Seam Tape or Uniflex SPE Gray Acrylic Base Coat and Polyester Fabric. 5. Perimeter metal drip edges must be secure and reinforced with Uniflex SPE Gray Acrylic Base Coat or Acrylic Patching Cement and Polyester Fabric. 6. In low lying areas, around drains or other areas where potential water accumulation is possible, apply a second coat of Gray Base Coat on top of the fabric at the rate of 1 gallon per 100 sq. ft. Coating must extend a minimum of 2" beyond the edge of the fabric. If reinforcing wider areas, overlap fabric a minimum of 3". <p>3.03 Coating Application</p> <ul style="list-style-type: none"> A. General <ul style="list-style-type: none"> 1. Inspect preliminary work for problem areas to ensure all preparatory work has been properly completed. B. Application Method <ul style="list-style-type: none"> 1. Apply using airless spray equipment (recommended air pressure of 2,800 psi at the tip). <ul style="list-style-type: none"> a. Spray Tip: Reversible, self-cleaning tip without diffuser pin. Size between .033" with a fan angle of 60° (ex: 633). b. Hose Size: At 300' total hose length, use 250' of ¾" → 50' of ½" → 10' swivel whip end ⅜" hose. c. General: The longer the hose, the smaller the tip orifice size. 2. Soft brushes or a ¾" nap roller may be used. May require multiple coats to achieve proper coverage rates.

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<p>C. Application Rate</p> <ol style="list-style-type: none"> 1. Apply Uniflex SPE Gray Acrylic Base Coat at the rate of 1½ gallons per 100 sq. ft. (24 wet mils). 2. Apply Uniflex Elastomeric White Coating at the rate of 1½ gallons per 100 sq. ft. (24 wet mils). 3. The total minimum dry film thickness shall be 24 mils. 4. Use a wet mil gauge to ensure proper coating requirement. <p>3.04 Job Completion</p> <ol style="list-style-type: none"> A. Inspect completed application and correct any defects. B. Manufacturer's representative may inspect the completed roofing system and notify the Contractor of any defects in the application. C. Clean up all debris, excess materials, and equipment and remove from site. D. Restrict traffic to only essential personnel. Provide appropriate protection against traffic and construction activities on completed roofs. 	

