



2008 Catalog

SPECIALTY ACCESS PRODUCTS



Roof Access Hatches



Automatic Fire Vents



Introduction

The Bilco Company has served the building industry since 1926. Under the same family ownership and management since its beginning, the Company has been a pioneer in the development of the unique line of specialty access products found within this catalog. In addition to the products shown, Bilco also specializes in the custom design and manufacture of specialty access solutions. Years of engineering experience combined with the most modern equipment available allow Bilco to design access products for virtually every application.



Main Office/Manufacturing —
West Haven, Connecticut



Manufacturing —
Trumann, Arkansas

Your Assurance of Quality



All Bilco products are designed to provide many years of trouble-free service. In addition, Bilco, an ISO 9001 certified company, has a highly skilled customer service department and an international network of factory-trained representatives ready to provide whatever service or assistance you may require.

More Information Available

For more information, including product submittal sheets, 3-part specifications and CAD details, log onto www.bilco.com. Bilco products can also be found on Sweet's CD and on numerous sites on the Internet.

See Sweets files for other Bilco Products:
AEC 08 31 13/BIB Floor Doors
FOE 08 31 13/BIB Floor Doors
RES 08 31 13/BIL Basement Doors
RES 10 74 46/BIL Window Wells

Bil-Guard® Hatch Rail System

This fixed railing system with self-closing gate provides a permanent means of OSHA-compliant (CFR 1910.23) fall protection. Featuring an innovative quick-mount bracket attachment system that does not penetrate the roofing membrane, the Bil-Guard installs easily using basic tools and does not require special training or certification.

The Bil-Guard is made of a fiber reinforced polymer (FRP) and corrosion-resistant hardware, and is backed by a 25-year warranty. Available in a wide variety of sizes, the Bil-Guard is compatible with all brands of roof hatches.



Patent pending

LadderUP® Safety Posts

The easy to install, easy to use extension device for fixed ladders under access hatches.



The spring balanced LadderUP® permanently mounts on the top two ladder rungs and telescopes up and down, locking in the upright position. This enables service personnel to enter or exit the roof hatch in an upright and balanced position, as though the interior ladder extended above the roof level. A handy release lever allows the LadderUP® to be lowered to its retracted position.

MODEL	MATERIAL/FINISH	WEIGHT	
		lbs.	kg.
LU-1	Steel, black powder coat	24	11
LU-2	Steel, hot dip galvanized	24	11
LU-3	Type 304 Stainless Steel	24	11
LU-4	Aluminum, mill finish	14	7



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U.S. and International Bilco patents issued and pending...

2,682,324	4,729,453	5,657,587	6,672,020
3,516,198	4,873,791	5,927,012	6,931,793
3,877,173	5,107,640	6,021,606	Canada:1971,
4,135,508	5,136,811	6,041,553	1974, 1977, 1985.
4,145,843	5,301,469	6,260,305	Other U.S. and
4,546,855	5,373,665	6,347,818	International patents
			issued and pending.

See complete list of sales
representatives on the back cover

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see us at
Sweets.com

Roof Hatches

Advantages and Features

- Ruggedly built for long, dependable service
- Covers feature a box type design to support a 40lb/ft² (195 kg/m²) live load
- Capflashing, fully welded corners, EPDM rubber gasketing, fiberglass cover insulation and rigid fiberboard curb insulation ensure weathertightness and energy efficiency



The **VersaMount**[®] access hatch is now available for S, NB and L sizes.

- Easily adapts to job-built or existing curbs
- Versatile design accommodates multiple sizes
- Low profile frame reduces finished curb height



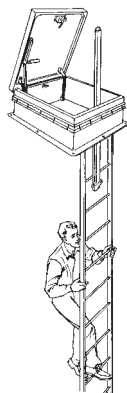
Cross section of VersaMount curb

Contact Bilco for more information

- Designed with the proper number of compression spring operating mechanisms to provide smooth, easy operation, regardless of size
- Compression springs are made from an anti-corrosive material and all other hardware is zinc plated and chromate sealed for corrosion resistance
- Unique Bil-Clip[®] flashing system simplifies installation in single-ply roofing applications (See Bil-Clip[®] detail on page 4)

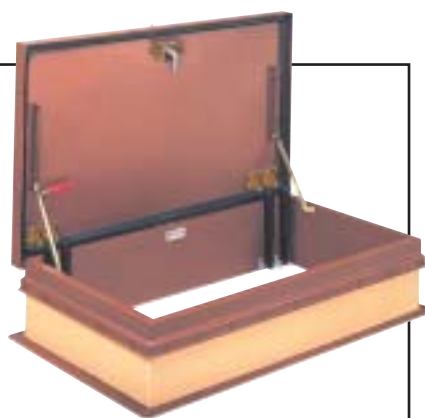


Type S

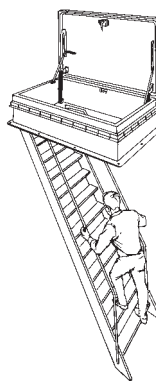


Shown with optional Bilco LadderUP[®] Safety Post

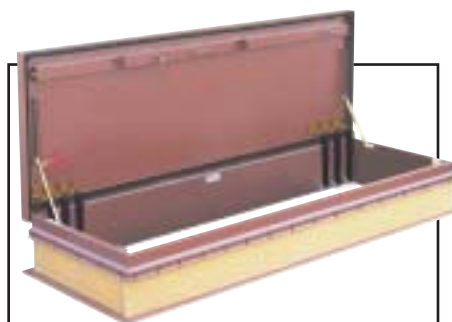
For Ladder Access
Size: 3'0" x 2'6"



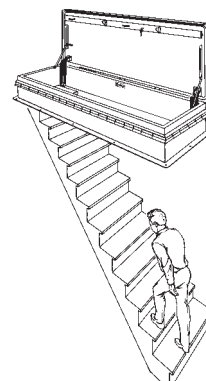
Type NB



For Ship Stair Access
Size: 2'6" x 4'6"



Type L



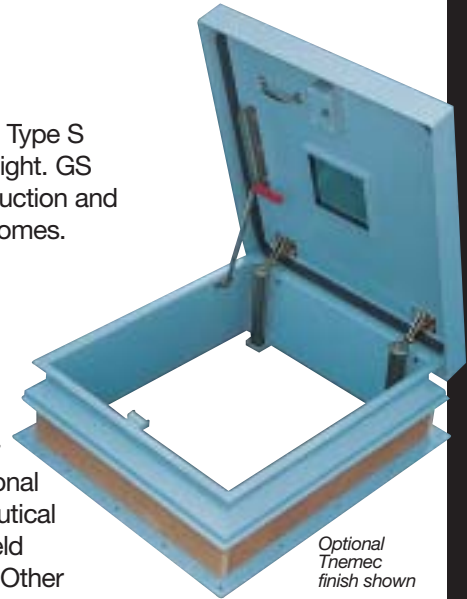
For Service Stair
Size: 2'6" x 8'0"

Roof Hatches



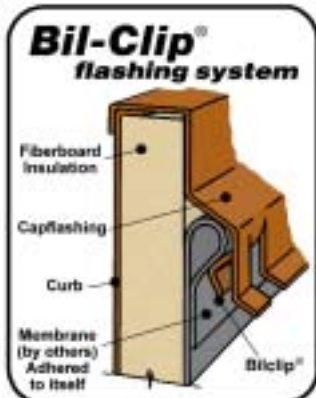
Type GS Ladder Access

All the security and convenience of the Type S hatch with the added benefits of a skylight. GS Roof Hatches feature aluminum construction and virtually indestructible polycarbonate domes.



Security Series

Constructed of heavier gauge materials for high security applications such as correctional facilities, banks, embassies and pharmaceutical buildings. Hatches can be fabricated for field installation of many leading security locks. Other options include security glazing and gunports.



Standard on all Bilco roofing products

Special Sizes

Single or Double Leaf for special or large openings

Available in steel or aluminum construction, Type SS single leaf hatches are recommended for widths up to 5'0" (1524mm). For larger openings, Type D double leaf design should be specified. For best operation, specify aluminum for single leaf hatches over 3'0" wide (914mm) and double leaf hatches over 7'0" (2135 mm) wide.



Standard Sizes and Weights Contact Bilco for special size requirements

SIZE		STEEL			STEEL CURB & ALUMINUM COVER			ALUMINUM			STAINLESS STEEL		
(width x length)		Model #	Weight		Model #	Weight		Model #	Weight		Model #	Weight	
inches	mm		lbs.	kg.		lbs.	kg.		lbs.	kg.		lbs.	kg.
36 x 30	914 x 762	S-20	183	83	S-40	150	68	S-50	110	50	S-90	183	83
36 x 36	914 x 914	E-20	207	94	E-40	184	84	E-50	117	53	E-90	207	94
30 x 54	762 x 1372	NB-20	239	109	NB-40	190	86	NB-50	139	63	NB-90	239	109
30 x 96	762 x 2438	L-20	434	197	L-40	295	134	L-50	253	115	L-90	434	197
48 x 48	1219 x 1219	Consult Factory			F-40	275	125	F-50	218	99	Consult Factory		
SIZE		ALUMINUM WITH SKYLIGHT			STEEL SECURITY SERIES			ALUMINUM SECURITY SERIES					
(width x length)		Model #	Weight		Model #	Weight		Open Angle	Model #	Weight		Open Angle	
inches	mm		lbs.	kg.		lbs.	kg.			lbs.	kg.		
36 x 30	914 x 762	GS-50	100	46	S-20C	386	175	70°	S-50C	150	68	70°	
36 x 36	914 x 914	Consult Factory			E-20C	400	181	70°	E-50C	176	69	70°	
30 x 54	762 x 1372	Consult Factory			NB-20C	475	215	90°	NB-50C	210	95	90°	

Standard roofing product options are shown on page 7.

Automatic Fire Vents

Advantages and Features



Bilco automatic fire vents utilize the patented Thermolatch® II positive hold/release mechanism

- Ensures reliable vent operation when a fire occurs
- Prevents inadvertent opening of the covers caused by wind, building vibrations or other factors
- Equipped with a UL-listed 165°F (74°C) fusible link for automatic operation
- Curb mounted fusible link housing allows the latch to be quickly and easily reset



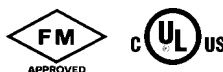
Bilco automatic fire vents offer the best possible value in automatic fire venting

- Designed for many years of reliable operation
- Ruggedly constructed, fully insulated and gasketed for weathertightness
- In the event of a fire, powerful lifting mechanisms open vent covers instantaneously as heat breaks the fusible link
- Pull handles are provided for interior or exterior manual operation without disturbing the fusible link
- Heavy duty shock absorbers assure smooth opening and eliminate the possibility of operational, roofing or structural damage



Type DSH Double Leaf Fire Vent

DSH series fire vents are available in a number of standard UL-listed and FM-approved sizes. Features include fully insulated covers and galvanized steel or aluminum construction.



Type ACDSH Acoustical Fire Vent

Available in a number of standard FM-approved sizes, these vents are designed to guard against noise intrusion and at the same time provide the security of dependable automatic venting in the event of a fire. Vents carry an STC-45 and OITC-37 sound rating and are ideal for concert halls, theaters and other applications.



The Lumivent® Translucent Fire Vent

All the security and value of an automatic fire vent with the added benefits of a skylight. The Lumivent® is UL listed and FM approved and features a multi-wall polycarbonate cover design that resists UV degradation and offers superior insulation performance compared to traditional domes.



Automatic Fire Vents

Type SV Single Leaf Fire Vent

For applications requiring smaller vents, single leaf models are available in galvanized steel or aluminum construction and can be provided with polycarbonate domes for added daylight.

Options

Standard roofing product options are shown on page 7. In addition, Bilco's custom engineering capabilities can provide you with the exact roof access products you need for your unique applications, including sizes, materials, installation methods and more. Contact the factory for more information.



Standard Sizes and Weights Contact Bilco for special size requirements

DOUBLE LEAF FIRE VENTS													
SIZE (width x length)		STEEL COVERS & STEEL CURB						ALUMINUM COVERS & STEEL CURB					
		STANDARD			ACOUSTICAL			STANDARD					
inches	mm	Model #	Weight		Model #	Weight		Model #	Weight				
			lbs.	kg.		lbs.	kg.		lbs.	kg.			
48 x 48	1219 x 1219	DSH4848	367	166	ACDSH4848	800	363	DSH4848A	315	143			
48 x 72	1219 x 1829	DSH4872	455	206	ACDSH4872	940	426	DSH4872A	390	177			
48 x 90	1219 x 2286	DSH4890	544	247	ACDSH4890	1175	533	DSH4890A	460	208			
48 x 96	1219 x 2438	DSH4896	617	280	ACDSH4896	1230	558	DSH4896A	485	220			
60 x 60	1524 x 1524	DSH6060	695	315	ACDSH6060	1165	528	DSH6060A	445	202			
60 x 72	1524 x 1829	DSH6072	735	333	Consult Factory			DSH6072A	480	218			
60 x 84	1524 x 2134	DSH6084	835	379	Consult Factory			DSH6084A	565	256			
60 x 96	1524 x 2438	DSH6096	860	390	ACDSH6096	1545	701	DSH6096A	585	265			
60 x 120	1524 x 3048	DSH60120	1047	475	Consult Factory			DSH60120A	710	322			
66 x 66	1676 x 1676	DSH6666	650	295	Consult Factory			DSH6666A	455	206			
66 x 144	1676 x 3658	DSH66144*	1530	694	ACDSH66144*	2275	1032	DSH66144A*	1060	481			
72 x 72	1829 x 1829	DSH7272	790	358	ACDSH7272	1510	685	DSH7272A	555	252			
SIZE (width x length)		ALUMINUM COVERS & ALUMINUM CURB											
		STANDARD				TRANSLUCENT							
inches	mm	Model #	Weight		Model #	Weight		Model #	Weight				
			lbs.	kg.		lbs.	kg.		lbs.	kg.			
48 x 48	1219 x 1219	DSH4848B	260	118	LV4848B	218	99						
48 x 72	1219 x 1829	DSH4872B	320	145	LV4872B	296	134						
48 x 90	1219 x 2286	DSH4890B	380	172	Consult Factory								
48 x 96	1219 x 2438	DSH4896B	390	177	LV4896B	341	155						
60 x 60	1524 x 1524	DSH6060B	330	150	LV6060B	308	140						
60 x 72	1524 x 1829	DSH6072B	380	172	Consult Factory								
60 x 84	1524 x 2134	DSH6084B	420	191	Consult Factory								
60 x 96	1524 x 2438	DSH6096B	425	193	LV6096B	388	176						
60 x 120	1524 x 3048	DSH60120B	530	240	Consult Factory								
66 x 66	1676 x 1676	DSH6666B	395	179	Consult Factory								
66 x 144	1676 x 3658	DSH66144B*	790	358	Consult Factory								
72 x 72	1829 x 1829	DSH7272B	415	188	Consult Factory								
SINGLE LEAF FIRE VENTS													
SIZE (width x length)		STEEL COVER & STEEL CURB			ALUMINUM COVER & STEEL CURB			ALUMINUM COVER & ALUMINUM CURB			ALUMINUM COVER W/ POLYCARBONATE DOME		
		Model #	Weight		Model #	Weight		Model #	Weight		Model #	Weight	
inches	mm		lbs.	kg.		lbs.	kg.		lbs.	kg.		lbs.	kg.
36 x 30	914 x 762	S-20SV	193	88	S-40SV	160	73	S-50SV	112	51	GS-50SV	170	78
30 x 54	762 x 1372	NB-20SV	260	118	NB-40SV	215	98	NB-50SV	155	70	Consult Factory		
30 x 96	762 x 2438	L-20SV	423	192	L-40SV	315	143	L-50SV	240	109	Consult Factory		

* This size has four covers

Roof Hatch and Fire Vent Options

Bilco roofing products can be modified with any of the option packages shown below. In addition, Bilco's engineering department can also custom design roof hatches and fire vents for your unique applications.



Stainless Steel Hardware

For installation in highly corrosive environments, Bilco fire vents and roof hatches may be equipped with Type 316 stainless steel hardware, including latch and lifting mechanism assemblies; hold-open arms and guides; and all brackets, hinges, pins and fasteners.



Explosion Vents

Bilco automatic fire vents may also be equipped to operate as explosion vents or as combination fire/explosion vents. The explosion release mechanism is preset and factory-tested to release at between 25 lb/ft² and 30 lb/ft² (122 kg/m² and 146 kg/m²) of pressure on the underside of the covers.



Curb Options

All Bilco roofing products may be specified with either a curb liner (metal insulation liner of the same materials as the curb and capflashing) or a fully enclosed curb (full metal insulation liner of the same materials as the curb, which replaces the capflashing).

Built-in louvers are available for automatic fire vents to meet elevator-shaft code requirements.

Base flanges can be supplied with configurations for most brands of metal building roof panels. This option offers simplified installation, and includes a built-in self-drainage feature that eliminates water accumulation on the up-slope side.

Other Options

In addition, Bilco's custom engineering capabilities can provide you with the exact roof access products you need for your unique applications, including sizes, materials, installation methods and more. Contact the factory for more information.

Bilco roof hatches may also be specified to include special insulation materials, special armor plate, snow and ice melting cables, special finishes and panic hardware.

Other options for automatic fire vents include many of the roof hatch options as well as safety and security grilles, smoke detector actuation and vertical mounting.



Motorized or Winch Operation

To provide an efficient, convenient means of ventilating work areas, automatic fire vents can be equipped with motor operators for actuation by remote push-button control or other electrical signal. They can also be furnished with rigging for manual winch operation at the floor level.

Roof hatches can also be designed for motor or winch operation. Where desired, it is recommended that a larger hatch be specified to accommodate space for the motor or hardware. Please consult the factory for more information.

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