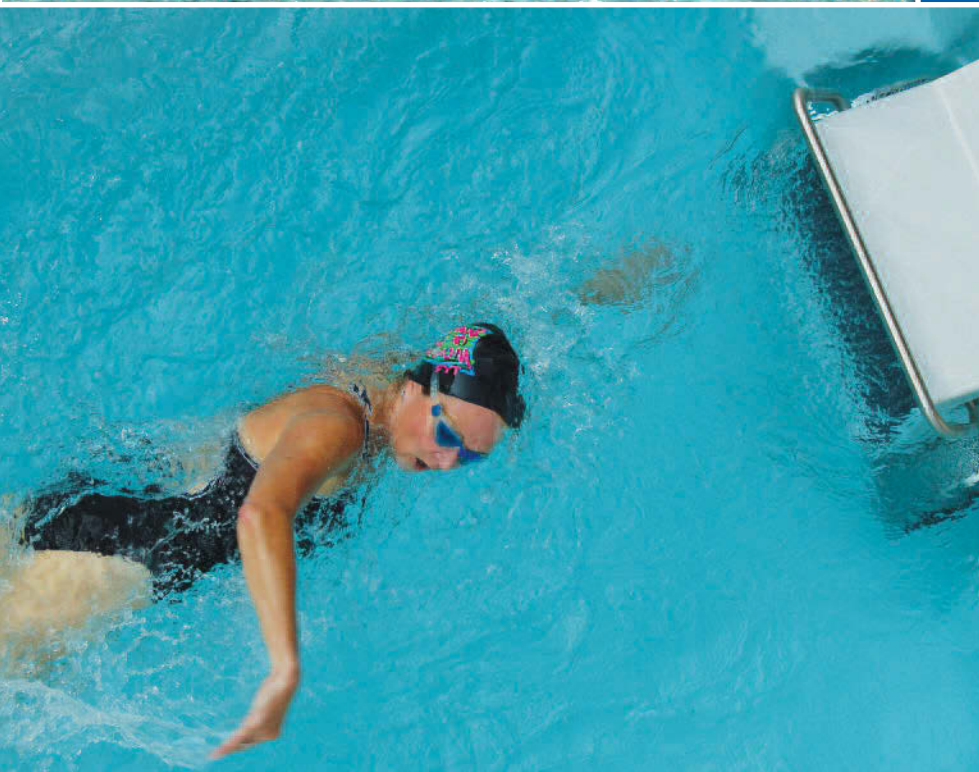




Endless Pools

A complete line of swimming machines

- Original Endless Pool®
- Endless Pool Spa Series™
- Fastlane Pool™
- Fastlane®
- WaterWell®
- Fiberglass Endless Pool™



The inspiration for the Endless Pool came more than a half-century ago in Arizona, when my father swam in place in the irrigation canals that brought precious Colorado river water south to Phoenix. He and I talked for years about building a machine to swim at home—a machine that would simulate open-water swimming in a small space. Somehow other ideas, other machines filled our time.

I built the first Endless Pool on the pool deck at Columbia University in the summer of 1988. There was so much we didn't know at the time. The refinements in design that would allow us to ship our system all over the world came later. What I remember most with that first rough prototype was the wonder and amazement of swimmers who realized that you really can swim in place. The benefits for coaches and swimmers able to gain immediate feedback from a bottom mirror were clear even then. The therapeutic benefits of the pool were also obvious. My first customer explained to me the benefits of water-based exercises for people with MS. His neighbor purchased our 4th pool for her rheumatoid arthritis.

More than 20,000 Endless Pools later, the therapeutic benefits of swimming enjoyed by our customers are still clear. What has also become clear are the many challenges facing our customers interested in installing a pool. In response, we have developed a complete line catering to our clients different needs and budgets. Ease of installation as well as aesthetic choice led us to the innovative use of acrylics and fiberglass to augment our original design. For those interested in water therapy and exercise, we developed the WaterWell® without a swim current. In the following pages, we present these different alternatives each developed over the years to help you realize my father's dream: exercising at home in a compact, personal pool heated to the temperature you select. Flexible enough to fit just about anywhere, any one of our Endless Pools will provide you with many years of health and fitness.



Original Endless Pool® pg 3
With thousands in operation worldwide, our signature pool offers unrivaled design and installation flexibility and the highest quality swim current available.

Sincerely,
James

James Murdock
Founder
Endless Pools

For more information please
call us at **1-800-732-8660**.



Endless Pool Spa Series™ pg 5
Combining the luxury of an acrylic spa and the variable speed current of an Endless Pool, our Spas install easily on any sound level surface—backyard living at its finest.



Fastlane Pool™ pg 9
Simple, inexpensive, perfect for the kids, our Fastlane Pool is the ideal training pool to set up out back.

After 10 Years...
90%
 of Endless Pool owners
 swim every week



Endless Pools

Located along the scenic banks of the Chester Creek in Aston, PA, Endless Pools showroom, research center and sales offices provide a convenient location to try any one of our products. Our state-of-the-art factory, located just up the road, manufactures and ships all of our products throughout the world.

“I love my Endless Pool! Your entire staff was exceptional. I have recommended your product to everyone I know.” **Terri P., Sacramento, CA**



Fastlane® pg 11
 Bringing our patented, high quality, variable-speed swim current to the backyard pool, the Fastlane transforms pools too short for a good swim. Wall Mount and Deck Mount models are available for new construction and retrofits.



WaterWell® pg 12
 Ideal for aquatic exercise and therapy, our WaterWell provides chest-deep water in a freestanding package that fits just about anywhere.



Fiberglass Endless Pool™ pg 13
 Our compact, single-shell pool with our variable-speed swim current is available in three different water depths ideal for swimming, aquatic exercise, therapy or just plain fun.



THE ORIGINAL ENDLESS POOL®

Our signature product, the Original Endless Pool is designed to fit just about anywhere, indoors or outside. Because of its modular design, it can be installed indoors in existing spaces. All of the components of an Original Endless Pool fit easily through doorways and down stairs. The modular design also allows for pools of varying sizes from 7' x 12' to 16' x 16' with water depths up to 6' deep. This flexibility has allowed over 20,000 customers to realize the dream of swimming at home in an Original Endless Pool.

With an Original Endless Pool, you determine the aesthetic. Custom copings and sidings supplement the standard options that we offer. Because we use a heavy gauge vinyl liner inside the steel wall panels, you are not constrained by a mold. You can make an Original Endless Pool exactly the size you want. Dual propulsion pools are available to accommodate two swimmers at once. Our Elite pool, which offers a :51/100 yard pace, challenges competitive swimmers and is used by top level coaches.



“I have osteoarthritis and am finally able to exercise without much pain! We love our pool!”

Barry T., Romeo, MI



Specifications:

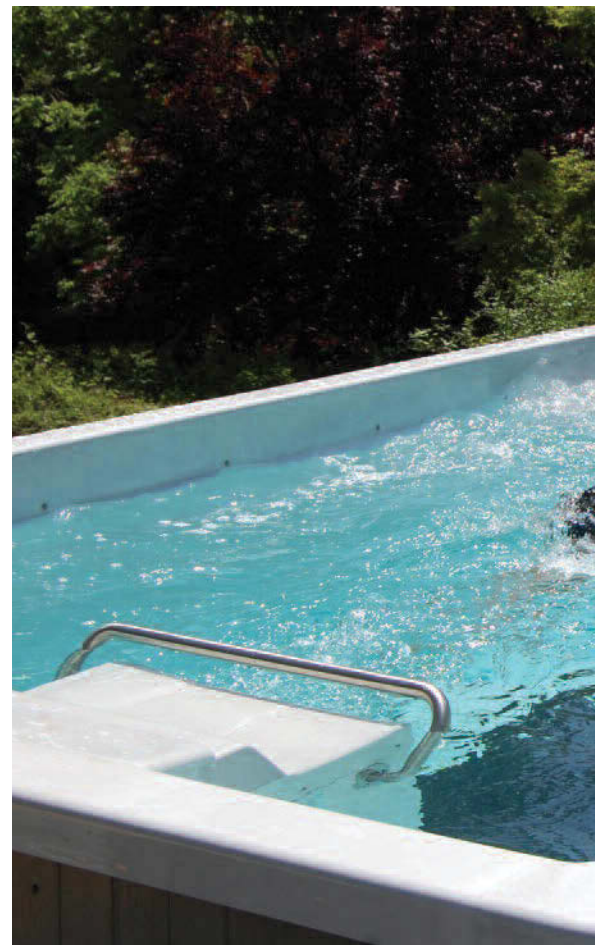
- construction: steel-panel, vinyl liner permitting variety of sizes
- wall height: 42", 48" or 54"
- water depth: 39", 45" or 51", custom deeper areas to 72"
- interior pool surface: 3 colors, 4 patterns
- manual and automatic retractable security cover, 5 colors
- synthetic coping, 3 colors
- aluminum coping with unlimited 6" tile choice
- interior return channels and propulsion system, 2 colors
- skirting
- water quality system (220 volt, 30 amp GFCI)
 - skimmer/filter
 - electric heater/controller
 - copper/silver ionization system
- underwater lights
- hydrotherapy jets
- full-depth stairs, corner steps
- front and floor swim mirror

ENDLESS POOL SPA SERIES™

Enjoy backyard living at its finest with a pool and spa all in one. Swim, exercise, enjoy increased quality time with your family and friends. Our beautifully sculpted acrylic spa combined with hydrotherapy jet seats, an underwater treadmill and the Endless Pool swim current turns your home into an oasis for year-round exercise, relaxation and fun.

With four sizes to choose from, an Endless Pool Spa can fit virtually anywhere. The unit arrives pre-plumbed and can be installed on any sound, level surface. While typically installed on a patio, an Endless Pool Spa can be installed indoors in a converted garage or with new construction. Built in steps allow for easy access and are perfect if you wish to build a deck up around the spa to give it an in-ground appearance.

Our spas feature push button controls within easy reach of the seats for the jets and underwater lighting. A remote control turns the optional Endless Pool swim current or underwater treadmill on and off. With a push of a button, adjust the speed from a gentle breaststroke to a 1:08 hundred-yard swim pace, challenging even competitive swimmers.



Endless Pool Spa Features

- 1 Fully adjustable Endless Pool swim current provides a smooth swimming lane
- 2 Deep exercise area with water depth from 49" to 51"
- 3 Superior filtration with two weir-type skimmer-filters (each 50 sq. ft.) and ultraviolet water sanitizer
- 4 Jetted seat(s) with integrated full depth stairs
- 5 Enhanced LED Lighting System
- 6 Poolside digital controls
- 7 Integrated, hydraulically powered underwater treadmill
- 8 Contoured front seats on either side of the propulsion housing
- 9 Insulated cabinet allowing for energy efficient operation



10' Exercise Spa with Resistance Jet and Treadmill



15' Spa with Integrated Treadmill and Endless Pool Swim Current



17' Spa with 2 jetted seats and Endless Pool Swim Current



19' Dual Temperature Spa with Endless Pool Swim Current

Specifications:

- 7' 7" x 15', 17' or 19' footprint
- overall height: 54.5"
- one spa seat with therapy jets
- underwater lighting
- acrylic shell backed with fiberglass
- cabinet insulation system
- synthetic skirting
- water quality system
 - skimmer
 - electric heater/controller
 - cartridge type filter
 - UV water purifier
- 4.0 kw electric heater
- 220 volt, 60 amp GFCI

Options:

- resistance current: ribbon jet or Endless Pool Swim Current
- additional jet seat
- integrated underwater treadmill
- enhanced lighting package
- 7" high-visibility LED swim pace display
- underwater stainless steel swim mirror
- 4" rigid insulating cover
- retractable security cover
- exterior entry stairs



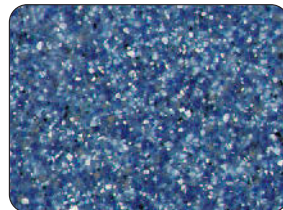
Shell colors:



Silver Marble



Pearl Shadow



Caribbean Blue

Cabinet colors:



Mahogany



Slate



Three time Olympic Gold medalist Rowdy Gaines.
Endless Pool owner since 1998.

YOUR ENDLESS POOL: SWIMMING AND SO MUCH MORE...

SWIMMING: THE PERFECT EXERCISE

Few fitness activities rival swimming for cardiovascular and musculoskeletal benefits. Swimming works more muscle groups—simultaneously—than almost any other form of exercise. So it's a super-efficient workout.

And swimming burns as many calories as other aerobic sports, without the associated dangers to muscles, bones, ligaments and joints due to stress and constant pounding. Swimming in an Endless Pool is an activity you can enjoy all year.

REHABILITATION & THERAPY

Water therapy speeds recovery. In a pool, injured people can exercise with a greater range of motion without hurting joints or re-injuring themselves. The workout itself gets blood moving faster through the injured area, so it heals faster. The water pressure keeps swelling to a minimum.

Water therapy in an Endless Pool is beneficial for people with chronic muscle or joint pain, arthritis, MS, fibromyalgia and patients with orthopedic dysfunction.

Many Endless Pool owners with hip or knee replacements have returned to health more rapidly in their in-home pools.

AQUATIC EXERCISE

You don't have to be a swimmer to benefit from an Endless Pool. Aquatic exercise is ideal for people of all ages, abilities and physical make-ups. If you like sports, you can practice the movements involved with that sport in the water. For example, runners can run, soccer players can kick, and tennis players can practice forehand and backhand strokes with water resistance—a great way to increase power!

“Swimming comes close to being the perfect exercise. It uses all of the muscle groups repetitively and rhythmically, building strength and endurance without wear and tear. Swimming exercises your heart, improves circulation and tones muscles.”

Dr. David Bachman, Los Angeles Times



AQUATIC EXERCISE



RELAXATION



REHABILITATION & THERAPY



TRAINING

The Endless Pool is the #1 choice of personal pools for triathletes in training. Athletes can monitor their swim stroke in the optional underwater mirror, enabling them to correct and refine technique. The strong current provides the optimal environment when training for an open-water swim. And with an Endless Pool, busy triathletes and competitive swimmers enjoy the convenience of swimming at home, on their own schedules.

...AND FUN

Of course, the whole family can get in and swim in the Endless Pool. The kids will love swimming and playing in the current...even the family dog has been known to take a dip. The Endless Pool can help your family stay fit and have fun...together.

LOCATING YOUR ENDLESS POOL, THE POSSIBILITIES ARE ENDLESS...

The Original Endless Pool is a freestanding, modular unit which can be installed indoors or outdoors; aboveground, partially in-ground, or totally in-ground. Excavation is optional. All components fit easily through doorways and down stairs. In colder climates, the pool is typically installed in an existing ground floor room, or basement area. In warmer climates, the pool can also be located in a backyard or deck.

To enjoy your Endless Pool as quickly as possible, you may choose a relatively simple installation in your backyard, or even in your basement or garage. Two reasonably handy people with no prior installation experience can accomplish a simple assembly in a few days. We also have a nationwide network of Factory Trained Installers (US only) who are available to install your pool at a guaranteed price.

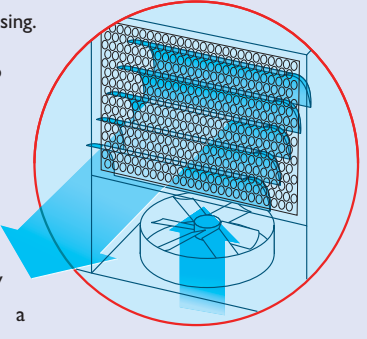
Our team of professional architects and designers can help you decide the best location for your pool. When you are ready, call 1-800-732-8660 and request our Free Planning Kit to help you get started.



HOW YOUR ENDLESS POOL WORKS

The heart of every Endless Pool Swimming Machine is a small but powerful underwater hydraulic motor that drives a 16" propeller located at the front of the pool inside a protective housing.

The propeller pushes up to 5,000 gallons of water per minute through two grills that straighten and smooth the water. The result is a river-like current that is totally adjustable in speed from a gentle flow to a racer's pace by using the remote control.



The Endless Pool swim current is far superior to those produced by jetted spas. These spas pump only a few hundred gallons of water a minute through high-pressure nozzles. The current is turbulent and very narrow, even when three or more jets are used. In contrast, all Endless Pool products utilize our proprietary high-volume system that produces an ideal, broad, deep, non-turbulent swim current that is wider than your body and deeper than your stroke. Remarkably free of waves and bubbles, our current is ideal for swimming, exercising and physical therapy. It is far and away the best swim current in the industry. Call to try one near you.

FASTLANE POOL™

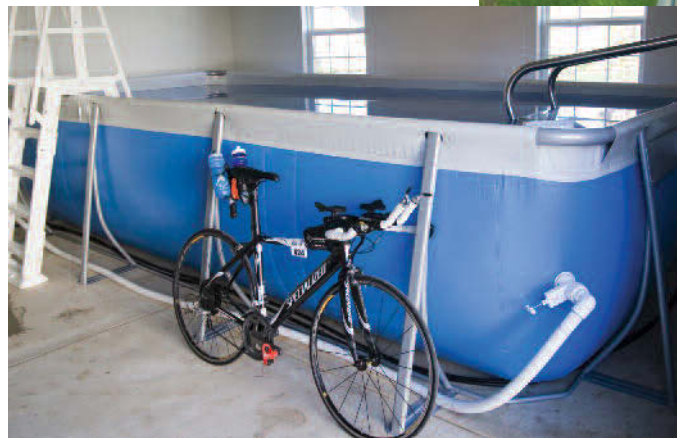
Designed originally with the budget conscious triathlete in mind, our Fastlane Pool is ideal for someone who simply wants a place to swim, with little interest in the time, effort, and expense of a fully landscaped outdoor pool. The Fastlane Pool can be set up in a few hours, which means it can be used just for the season and then put away. Install the Fastlane Pool in your backyard, on your patio, even in your garage and get the finest quality swim for less.

The Fastlane Pool was developed as an outgrowth of our Fastlane® program – a series of swimming machines designed to fit in the backyard pool and create a swim current in conventional pools too short for a good swim (see page 11). We then selected the highest quality, Italian-made, fabric-walled pool to make the Fastlane Pool. The result appeals to people short on space but interested in swimming and fun without the expense of a conventional pool. In some cases our customers plan on installing a backyard pool in the future that will include a Fastlane, but for the moment the Fastlane Pool gets them swimming without the hassle of permitting, planning, and construction, not to mention the cost of building a regular pool.

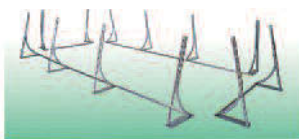


“At the risk of sounding like I’m shamelessly promoting Endless Pools, I was blown away from the moment I jumped in”

Triathlete Magazine



This pool can be assembled quickly with minimal site preparation.



1 Assembly of the legs and the lower parts of the metal frame



2 Location of the liner



3 Assembly of the upper parts of the metal frame



4 Now the pool is ready!

Specifications:

- 10' x 14'6" footprint
- 8' x 13' swimming area
- water capacity: 2,600 gallons
- water depth: 44"
- wall height: 48"
- powder-coated steel framework
- ladder
- rugged 60 mil reinforced membrane
- solar blanket
- circulating pump
- cartridge type filter
- 5 hp swim current generator

Options:

- 7" high-visibility LED swim pace display
- underwater stainless steel floor mirror
- longer 10' x 18' 6" footprint
- retractable security cover
- exterior stairs
- 4kW electric heater



The FASTLANE POOL™
Wildflower Triathlon, Lake San
Antonio, CA



5 Attach Fastlane



6 Fill and swim!



FASTLANE®

There's nothing quite like a backyard pool. If you want to swim, though, a backyard pool is just too short. Five strokes – wall – five strokes – wall – five strokes – wall... it gets old fast. Even a 40-foot pool is not long enough to get into a swimming rhythm.

That's where we come in. We built the Fastlane® for those who already have a pool – or those who cherish the look of a traditional freeform pool – but who still desire the fitness and health benefits of swimming.

We offer two models appropriate for virtually any backyard pool. The **Deck Mount Fastlane** caters to those retrofitting an existing pool, hanging from the pool wall. While the **Wall Mount Fastlane** anchors directly to the pool wall at the waterline. All connections and hoses remain out of sight, beneath the pool deck.

With either model, you enjoy the highest quality swim current available: smooth, even, and completely adjustable in speed with a handy floating remote. Monitor your swim with our high-visibility digital display. Challenge yourself with a top speed equal to a 1:08 100-yard pace.

The Fastlane truly transforms your backyard pool from passive amusement to a center for lifelong health and entertainment. With the Fastlane, you can swim for miles at whatever pace you set. Imagine owning a clean, utterly private river only a few feet from your back door. For play, exercise, relaxation, and complete personal wellbeing, nothing outpaces the Fastlane.



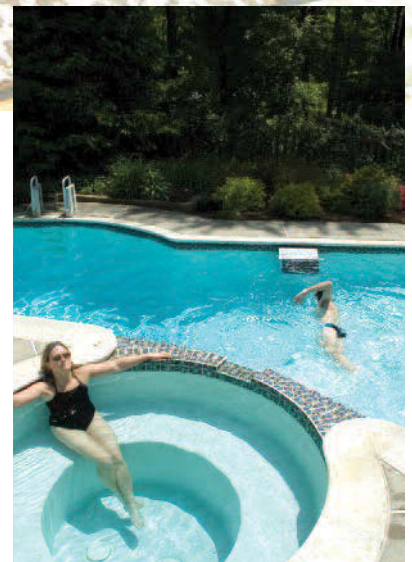
Deck Mount Fastlane



Wall Mount Fastlane

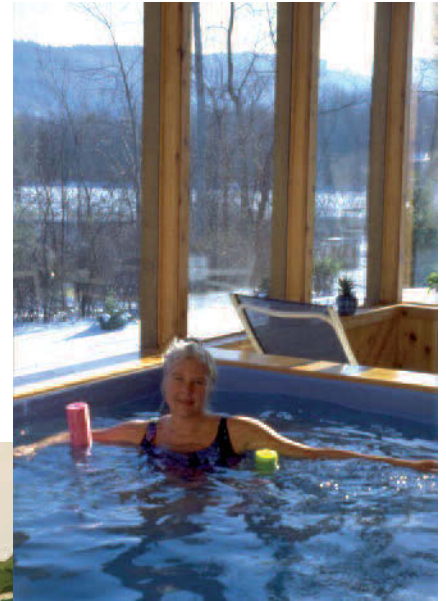
Specifications

- construction: thermoformed acrylic and stainless steel
- water outlet: 21" x 16" shock resistant, hexagonal, ABS grill
- water-resistant, wireless, remote control
- 52 discrete preprogrammed speeds
- maximum 66-second 100-yard pace (5 hp)
- 7" high-visibility LED swim pace display (optional)
- swim propulsion unit: hydraulically-powered, 16", low-turbulence propeller
- 5 hp hydraulic power unit
- electric requirements: 208–240 volts, 60 Hz, 30 Amp GFCI service



WATERWELL®

Ideal for aquatic exercise and therapy, the WaterWell provides chest-deep water in a free-standing package that fits just about anywhere. Warm water is perfect for relieving pain and stiffness in muscles and joints. The natural buoyancy of water supports your body and eases mobility. Available in multiple sizes and depths, the WaterWell is an Endless Pool without the swim current. Simple to install, the WaterWell is completely self-contained and perfect for home or commercial use. All filtration, heating and sanitizing equipment fits neatly beneath the skirting.



Specifications:

- Water Exercise Area: 6' x 6' to 10' x 16' (1' increments)
- Water Depth: 39" Standard, Optional 45" or 51"
- Water Quality System (110v, 15 amp GFCI or 220v, 30 amp GFCI)
 - Skimmer/filter
 - Electric heater/controller
 - Nature2 copper/silver ionization system
- Digital Poolside Controls with LED display
- Interior Bench Seat
- Interior Steps

Options:

- Synthetic Coping System (9 3/4" x 1")
- Aluminum Coping System (8" x 2")
- Underwater Treadmills
- Retractable Security Cover
- Stainless Steel Grab Bars
- Skirting System
- Underwater Lights
- UV Water Purifier
- Exterior Stairs
- Hydrotherapy Jets

FIBERGLASS ENDLESS POOL™

A Fiberglass Endless Pool is ideal for commercial installations where underwater treadmills are often used and the most durable interior surface is required. Like the Endless Pool Swim Spa, the Fiberglass Endless Pool is a single shell vessel typically craned into position. Full depth stairs at the rear of the pool provide easy access so the pool can be installed in-ground or partially above-ground. Since the unit can be made freestanding with optional bracing, it can even be installed fully aboveground and a deck can be constructed around the pool to make it appear partially in-ground.

Because the Fiberglass Endless Pool is available with greater water depth, it is also popular with our residential customers interested in aquatic exercises requiring deeper water. Water depths are available from 54" to 66". At the rear of the pool, a bench is provided for seating. Optional hydrotherapy jets can be installed on the wall behind this bench. Accent tile around the perimeter is a popular option, as are underwater lights.

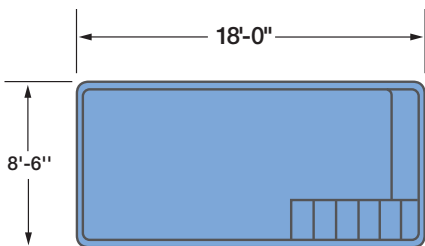
As with all Endless Pools, the swim/therapy current in our fiberglass models is smooth, even, and fully adjustable in speed. Optional high-performance models are fast enough to challenge even competitive swimmers while the standard swim current is perfect for water aerobics, fitness swimming, or relaxing after a stressful day. With the extra room in these pools, they're ideal for the kids too.





“Efficient in cost, space and also time... the Endless Pool is an investment in our family’s mental and physical health.”

Marcia P., Jonesboro, AR



Specifications:

- 7'6" x 17' swimming area
- 54" water depth: 3,900 gallons
- overall height: 60"
- molded 3/8" reinforced fiberglass
- solar cover
- circulating pump
- cartridge type filter
- 5 hp swim current generator
- electric heater

Options:

- 7" high-visibility LED swim pace display
- underwater stainless steel swim mirror
- waterline tile
- manual retractable security cover
- natural gas or propane heater
- 60" water depth: 4,350 gallons
- 66" water depth: 4,800 gallons

Endless Pool Swimming Machine Specifications

	Original Endless Pool	Endless Pool Spa Series	Fastlane Pool	Fastlane	Fiberglass Endless Pool	Water-Well
Footprint	8' x 13' to 17' x 17'	7'7" x 10' x 54.5" 7'7" x 15' x 54.5" 7'7" x 17' x 54.5" 7'7" x 19' x 54.5"	10' x 14'6" or 10' x 18'6"	not applicable	8'6" x 18'	7' x 7' to 11' x 17'
Water depth	39" standard 45" or 54" optional	49" – 51"	44"	35" minimum depth required	54" standard 60" or 66" optional	39" standard 45" or 54" optional
Seating	bench seating around perimeter, seats 20	two contoured front seats up to two spa seats optional	not applicable	not applicable	48" bench seat	Interior bench seat
Water capacity	2,000 gallons to 7,200 gallons	1,205 gallons to 2,425 gallons	2,600 gallons 4,000 gallons	not applicable	3,900, 4,350, 4,800 gallons	1,000 to 4,000 gallons
Swim current	21" wide, 16" deep standard 24" wide, 21" deep standard	optional resistance jet or Endless Pool swim current	21" wide, 16" deep	21" wide x 16" deep	21" wide, 16" deep	not applicable
Horsepower	5 hp	up to 5 hp	5 hp	5 hp	5 hp	not applicable
Construction	galvanized steel panels, 28 mil membrane	fiberglass backed acrylic shell	steel frame, fiber reinforced vinyl membrane	acrylic	custom 4 layer hand laid fiberglass	galvanized steel panels, 28 mil membrane
Interior color	3 colors, 4 patterns	silver marble, caribbean or pearl shadow	blue	Silver Platinum or Blue Sapphire	2 colors, optional waterline tile	3 colors, 4 patterns
Coping	aluminum, synthetic, bullnose, wood receiver, optional	acrylic	not applicable	not applicable	fiberglass	aluminum, synthetic, bullnose, wood receiver, optional
Skirting	natural or synthetic wood siding, 2, 3 or 4 sides, optional	slate gray or mahogany PermaWood	not applicable	not applicable	not applicable	natural or synthetic wood siding, 2, 3 or 4 sides, optional
Spa jets	4 jets optional	up to 55 jets	not applicable	not applicable	4 jets optional	4 jets optional
Underwater lights	2 optional	2 standard optional enhanced lighting	not applicable	not applicable	2 optional	2 optional
Cover	solar blanket, optional manual or automatic security covers	solar blanket, optional 4" rigid foam bi-fold cover, or retractable security cover	solar blanket, optional security cover	not applicable	solar blanket, optional security cover	manual or automatic optional security cover
Stairs	corners step, full-depth stairs optional	full-depth stairs, built in	ladder	not applicable	full-depth stairs	full-depth stairs
Delivery	Allied Van Lines	flatbed trailer	UPS	UPS	flatbed trailer	Allied Van Lines
Installation	DIY, local contractor or nationwide network of trained installers	DIY, local contractor or nationwide network of trained installers	DIY, local contractor or nationwide network of trained installers	DIY, Pool Builder or Pool Service Company	DIY, local contractor or nationwide network of trained installers	DIY, local contractor or nationwide network of trained installers

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