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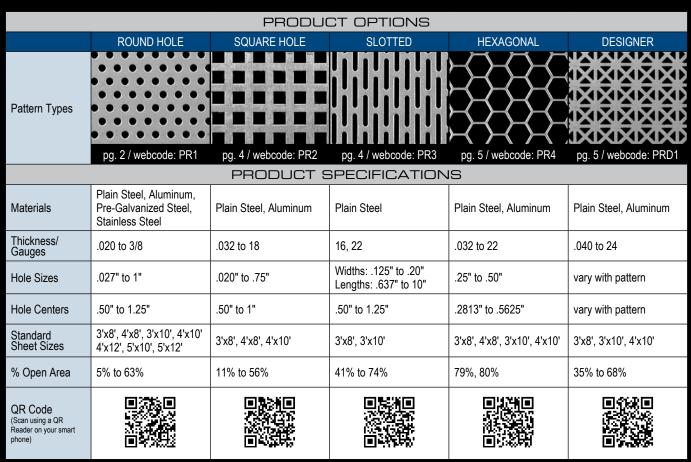




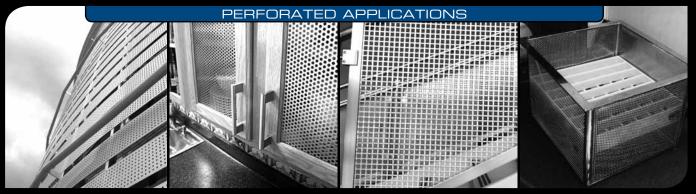
PERFORATED

McNichols has the largest selection of Perforated in North America in a variety of hole shapes, sizes, gauges and material types.

Perforated Metal is used for its versatility, high strength-to-weight ratio and aesthetic appeal. Perforated can also be used for screening of fluids and ventilation of air, light, sound and gases.





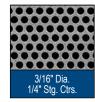


ROUND HOLE PERFORATED WEB CODE: PR1

Round Hole Perforated is an extremely versatile product offered in various diameters, gauges, materials and sheet size options.



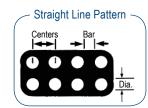


























NOTE: Pictures are not to scale. For actual scale diagrams please see page 5.

ROUND HOLE STOCK LIST

HOLE

.045" RD .088" Stg 24 24% .1/16" RD 3/32" Stg 24, 22, 20 41% .1/16" RD .7/64" Stg 16 30% .1/16" RD .1/8" Stg 22, 20, 18, 16 23% .075" RD .100" Stg 18 51% .5/64" RD .7/64" Stg 20 46% .5/64" RD .1/8" Stg 18, 16 36% .3/32" RD .5/32" Stg 24, 22, 18, 16, 14 33% .3/32" RD .5/32" Stg 14 23% .117" RD .5/32" Stg 22 51% .1/8" RD .3/16" Stg 24, 22, 20, 18, 16, 14, 12, 11 40% .1/8" RD .7/32" Stg 12 30% .1/8" RD .1/4" Stg 20, 16 23% .9/64" RD .3/16" Stg 20, 18, 11 51% .5/32" RD .3/16" Stg 22, 20, 18, 16, 14, 12, 11 51% .3/16" RD .1/4" Stg 20, 18, 16, 14, 12, 11 51% .3/16" RD .5/16" Stg 20, 18, 16, 14, 1								
.027" RD .050" Str 26 23% .045" RD .066" Str 24 36% .045" RD .088" Stg 24 24% 1/16" RD .3/32" Stg 24, 22, 20 41% 1/16" RD .7/64" Stg 16 30% 1/16" RD .1/8" Stg 22, 20, 18, 16 23% .075" RD .100" Stg 18 51% .5/64" RD .7/64" Stg 20 46% .5/64" RD .1/8" Stg 18, 16 36% .3/32" RD .5/32" Stg 24, 22, 18, 16, 14 33% .3/32" RD .5/32" Stg 14 23% .117" RD .5/32" Stg 14 23% .18" RD .7/32" Stg 12 30% .1/8" RD .7/32" Stg 12 30% .1/8" RD .1/4" Stg 20, 16 23% .9/64" RD .3/16" Stg 20, 18, 11 51% .5/32" RD .3/16" Stg 22, 20, 18, 16 63% .3/16" RD		CENTERS	GAUGE*	%O/A				
.045" RD	PLAIN STEEL							
.045" RD .088" Stg 24 24% .1/16" RD 3/32" Stg 24, 22, 20 41% .1/16" RD .7/64" Stg 16 30% .1/16" RD .1/8" Stg 22, 20, 18, 16 23% .075" RD .100" Stg 18 51% .5/64" RD .7/64" Stg 20 46% .5/64" RD .1/8" Stg 18, 16 36% .3/32" RD .5/32" Stg 24, 22, 18, 16, 14 33% .3/32" RD .5/32" Stg 22 51% .1/8" RD .3/16" Stg 24 .22, 20, 18, 16, 14, 12, 11 40% .1/8" RD .3/16" Stg 24, 22, 20, 18, 16, 14, 12, 11 40% .1/8" RD .1/4" Stg 20, 16 23% .9/64" RD .3/16" Stg 20, 18, 11 51% .5/32" RD .3/16" Stg 22, 20, 18, 16 63% .3/16" RD .1/4" Stg 22, 20, 18, 16, 14, 12, 11 51% .3/16" RD .5/16" Stg 20, 18, 16, 14, 12 58% .1/4" RD	.027" RD	.050" Str	26	23%				
1/16" RD 3/32" Stg 24, 22, 20 41% 1/16" RD 7/64" Stg 16 30% 1/16" RD 1/8" Stg 22, 20, 18, 16 23% 1/16" RD 1/8" Stg 22, 20, 18, 16 36% 5/64" RD 7/64" Stg 18, 16 36% 5/64" RD 1/8" Stg 18, 16 36% 3/32" RD 5/32" Stg 24, 22, 18, 16, 14 33% 3/32" RD 5/32" Stg 24, 22, 18, 16, 14 33% 3/32" RD 3/16" Stg 14 23% 1/17" RD 5/32" Stg 22 51% 1/8" RD 3/16" Stg 12 30% 1/8" RD 1/4" Stg 20, 16 23% 9/64" RD 1/4" Stg 20, 18, 11 51% 5/32" RD 3/16" Stg 22, 20, 18, 16 34, 12, 11 51% 5/32" RD 3/16" Stg 22, 20, 18, 16 33% 3/16" RD 1/4" Stg 22, 20, 18, 16 33% 3/16" RD 1/4" Stg 22, 20, 18, 16 33% 3/16" RD 5/16" Stg 18, 16, 14, 12, 11 51% 3/16" RD 5/16" Stg 18, 16, 14, 12, 11 51% 3/16" RD 5/16" Stg 18, 16, 14, 12, 11 51% 3/16" RD 3/8" Stg 14 23% 1/4" RD 5/16" Stg 20, 18, 16, 14, 12 58% 1/4" RD 1/2" Str 20 20% 1/4" RD 1/2" Str 20 5% 5/16" RD 3/8" Stg 16 63% 3/8" RD 1/2" Stg 11 14 3/8" RD 1/2" Stg 11, 1/4 3/8" RD 1/2" Stg 11, 1/4 3/8" RD 1/2" Stg 11, 1/4 3/8" RD 3/8" Stg 14 40% 1/4" RD 1/2" Stg 11, 1/4 3/8" RD 1/2" Stg 11, 1/4 3/8" RD 3/8" Stg 14 3/8" RD 1/2" Stg 11, 1/4 3/8" RD 3/8" Stg 16 63% 3/8" RD 1/2" Stg 11, 1/4 3/8" RD 1/16" Stg 20, 16, 14, 11, 10, 3/16, 1/4, 3/8 3/8" RD 9/16" Stg 20, 16, 12, 11, 3/16, 14 40% 1/2" RD 1/16" Stg 20, 16, 12, 11, 3/16, 14 40% 1/2" RD 1/16" Stg 20, 16, 14, 11, 10, 3/16, 1/4, 3/8 3/4" RD 1" Stg 16, 11, 3/16, 1/4 51%	.045" RD	.066" Str	24	36%				
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1/16" RD	1/16" RD	3/32" Stg	24, 22, 20	41%				
.075" RD	1/16" RD	7/64" Stg	16	30%				
5/64" RD 7/64" Stg 20 46% 5/64" RD 1/8" Stg 18, 16 36% 3/32" RD 5/32" Stg 24, 22, 18, 16, 14 33% 3/32" RD 3/16" Stg 14 23% 1/17" RD 5/32" Stg 22 51% 1/8" RD 3/16" Stg 12 30% 1/8" RD 7/32" Stg 12 30% 1/8" RD 1/4" Stg 20, 16 23% 9/64" RD 3/16" Stg 20, 18, 11 51% 5/32" RD 3/16" Stg 22, 20, 18, 16 33% 3/16" RD 1/4" Stg 20, 18 6 33% 3/16" RD 1/4" Stg 22, 20, 18, 16 14, 12, 11 51% 3/16" RD 5/16" Stg 18, 16, 14, 12, 11 51% 3/16" RD 5/16" Stg 18, 16, 14, 12, 11 51% 3/16" RD 3/8" Stg 14 23% 1/4" RD 5/16" Stg 20, 18, 16, 14, 12 58% 1/4" RD 1/2" Str 20 20% 1/4" RD 1/2" Str 20 20% 1/4" RD 1/2" Str 20 5% 5/16" RD 3/8" Stg 16 63% 3/8" RD 1/2" Stg 11, 1/4 3/8" RD 1/12" Stg 11, 1/4 3/8" RD 1/12" Stg 11, 1/4 3/8" RD 1/16" Stg 20, 16, 14, 11, 10, 3/16, 1/4 40% 1/2" RD 1/16" Stg 20, 16, 12, 11, 3/16, 14 40% 1/2" RD 1/16" Stg 20, 16, 12, 11, 3/16, 14 40% 1/2" RD 1/16" Stg 20, 16, 12, 11, 3/16, 14 40% 1/2" RD 1/16" Stg 20, 16, 14, 11, 10, 3/16, 1/4, 3/8 48% 3/4" RD 1" Stg 16, 11, 3/16, 1/4 51%	1/16" RD	1/8" Stg	22, 20, 18, 16	23%				
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.117" RD 5/32" Stg 22 51% 1/8" RD 3/16" Stg 24, 22, 20, 18, 16, 14, 12, 11 40% 1/8" RD 7/32" Stg 12 30% 1/8" RD 1/4" Stg 20, 16 23% 9/64" RD 3/16" Stg 22, 20, 18, 11 51% 5/32" RD 3/16" Stg 22, 20, 18, 16 63% 3/16" RD 1/4" Stg 22, 20, 18, 16 33% 3/16" RD 5/16" Stg 18, 16, 14, 12, 11 51% 3/16" RD 5/16" Stg 18, 16, 11, 3/16 33% 3/16" RD 3/8" Stg 14 23% 1/4" RD 5/16" Stg 20, 18, 16, 14, 12 58% 1/4" RD 3/8" Stg 20, 18, 16, 14, 12 58% 1/4" RD 1/2" Str 20 20% 1/4" RD 1/2" Str 20 20% 1/4" RD 1/2" Stg 20, 16, 14, 11 23% 1/4" RD 1/2" Stg 16 63% 5/16" RD 3/8" Stg 16 63% 5/16" RD 7/16" Stg 11 46% 3/8" RD 1/2" Stg 11, 1/4 51% 3/8" RD 1/2" Stg 20, 16, 12, 11, 3/16, 14 40% 1/2" RD 1/16" Stg 20, 16, 12, 11, 3/16, 14 40% 1/2" RD 1/16" Stg 20, 16, 12, 11, 3/16, 14 40% 1/2" RD 1/16" Stg 20, 16, 12, 11, 3/16, 14 40% 1/2" RD 1/16" Stg 20, 16, 12, 11, 3/16, 14 40% 1/2" RD 1/16" Stg 20, 16, 14, 11, 10, 3/16, 1/4, 3/8 48% 3/4" RD 1" Stg 16, 11, 3/16, 1/4 51%	3/32" RD	5/32" Stg	24, 22, 18, 16, 14	33%				
1/8" RD 3/16" Stg 24, 22, 20, 18, 16, 14, 12, 11 40% 1/8" RD 7/32" Stg 12 30% 1/8" RD 1/4" Stg 20, 16 23% 9/64" RD 3/16" Stg 20, 18, 11 51% 5/32" RD 3/16" Stg 22, 20, 18, 16 63% 3/16" RD 1/4" Stg 22, 20, 18, 16, 14, 12, 11 51% 3/16" RD 5/16" Stg 18, 16, 11, 3/16 33% 3/16" RD 3/8" Stg 14 23% 1/4" RD 5/16" Stg 20, 18, 16, 14, 12 58% 1/4" RD 3/8" Stg 20, 18, 16, 14, 12, 11, 10, 3/16, 1/4 40% 1/4" RD 1/2" Str 20 20% 1/4" RD 1/2" Stg 20, 16, 14, 11 23% 1/4" RD 1/2" Stg 20, 16, 14, 11 23% 1/4" RD 1/2" Stg 16 63% 5/16" RD 3/8" Stg 16 63% 5/16" RD 7/16" Stg 11 46% 3/8" RD 1/2" Stg 11, 1/4	3/32" RD	3/16" Stg	14	23%				
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5/32" RD 3/16" Stg 22, 20, 18, 16 63% 3/16" RD 1/4" Stg 22, 20, 18, 16, 14, 12, 11 51% 3/16" RD 5/16" Stg 18, 16, 11, 3/16 33% 3/16" RD 3/8" Stg 14 23% 1/4" RD 5/16" Stg 20, 18, 16, 14, 12 58% 1/4" RD 3/8" Stg 20, 18, 16, 14, 12 58% 1/4" RD 1/2" Str 20 20% 1/4" RD 1/2" Str 20 20% 1/4" RD 1/2" Stg 20, 16, 14, 11 23% 1/4" RD 1/2" Stg 20, 16, 14, 11 23% 5/16" RD 3/8" Stg 16 63% 5/16" RD 7/16" Stg 11 46% 3/8" RD 1/2" Stg 11, 1/4 51% 3/8" RD 9/16" Stg 20, 16, 12, 11, 3/16, 14 40% 1/2" RD 11/16" Stg 20, 16, 14, 11, 10, 3/16, 14 40% 1/2" RD 11/16" Stg 20, 16, 14, 11, 10, 3/16, 14 40% 1/2" RD 11/16" Stg 20, 16, 14, 11, 10, 3/16, 1/4, 3/8 48% 3/4" RD 1" Stg 16, 11, 3/16, 1/4 51%	1/8" RD	1/4" Stg	20, 16	23%				
3/16" RD	9/64" RD	3/16" Stg	20, 18, 11	51%				
3/16" RD 5/16" Stg 18, 16, 11, 3/16 33% 3/16" RD 3/8" Stg 14 23% 1/4" RD 5/16" Stg 20, 18, 16, 14, 12 58% 1/4" RD 3/8" Stg 20, 18, 16, 14, 12 11, 10, 3/16, 1/4 40% 1/4" RD 1/2" Str 20 20% 1/4" RD 1/2" Str 20 5% 1/4" RD 1/2" Stg 20, 16, 14, 11 23% 1/4" RD 1" Str 20 5% 5/16" RD 3/8" Stg 16 63% 5/16" RD 7/16" Stg 11 46% 3/8" RD 1/2" Stg 11, 1/4 51% 3/8" RD 9/16" Stg 20, 16, 12, 11, 3/16, 14 40% 1/2" RD 11/16" Stg 20, 16, 12, 11, 3/16, 14 40% 1/2" RD 11/16" Stg 20, 16, 14, 11, 10, 3/16, 1/4, 3/8 48% 3/4" RD 1" Stg 16, 11, 3/16, 1/4 51%	5/32" RD	3/16" Stg	22, 20, 18, 16	63%				
3/16" RD 3/8" Stg 14 23% 1/4" RD 5/16" Stg 20, 18, 16, 14, 12 58% 1/4" RD 3/8" Stg 20, 18, 16, 14, 12, 11, 10, 3/16, 1/4 40% 1/4" RD 1/2" Str 20 20% 1/4" RD 1/2" Stg 20, 16, 14, 11 23% 1/4" RD 1" Str 20 5% 5/16" RD 3/8" Stg 16 63% 5/16" RD 7/16" Stg 11 46% 3/8" RD 1/2" Stg 11, 1/4 51% 3/8" RD 9/16" Stg 20, 16, 12, 11, 3/16, 14 40% 1/2" RD 11/16" Stg 20, 16, 14, 11, 10, 3/16, 1/4, 3/8 48% 3/4" RD 1" Stg 16, 11, 3/16, 1/4 51%	3/16" RD	1/4" Stg	22, 20, 18, 16, 14, 12, 11	51%				
1/4" RD 5/16" Stg 20, 18, 16, 14, 12 58% 1/4" RD 3/8" Stg 20, 18, 16, 14, 12, 11, 10, 3/16, 1/4 40% 1/4" RD 1/2" Str 20 20% 1/4" RD 1/2" Stg 20, 16, 14, 11 23% 1/4" RD 1" Str 20 5% 5/16" RD 3/8" Stg 16 63% 5/16" RD 7/16" Stg 11 46% 3/8" RD 1/2" Stg 11, 1/4 51% 3/8" RD 9/16" Stg 20, 16, 12, 11, 3/16, 14 40% 1/2" RD 11/16" Stg 20, 16, 14, 11, 10, 3/16, 1/4, 3/8 48% 3/4" RD 1" Stg 16, 11, 3/16, 1/4 51%	3/16" RD	5/16" Stg	18, 16, 11, 3/16	33%				
1/4" RD 3/8" Stg 20, 18, 16, 14, 12, 11, 10, 3/16, 1/4 40% 1/4" RD 1/2" Str 20 20% 1/4" RD 1/2" Stg 20, 16, 14, 11 23% 1/4" RD 1" Str 20 5% 5/16" RD 3/8" Stg 16 63% 5/16" RD 7/16" Stg 11 46% 3/8" RD 1/2" Stg 11, 1/4 51% 3/8" RD 9/16" Stg 20, 16, 12, 11, 3/16, 14 40% 1/2" RD 11/16" Stg 20, 16, 14, 11, 10, 3/16, 1/4, 3/8 48% 3/4" RD 1" Stg 16, 11, 3/16, 1/4 51%	3/16" RD	3/8" Stg	14	23%				
1/4" RD 1/2" Str 20 20% 1/4" RD 1/2" Stg 20, 16, 14, 11 23% 1/4" RD 1" Str 20 5% 5/16" RD 3/8" Stg 16 63% 5/16" RD 7/16" Stg 11 46% 3/8" RD 1/2" Stg 11, 1/4 51% 3/8" RD 9/16" Stg 20, 16, 12, 11, 3/16, 14 40% 1/2" RD 11/16" Stg 20, 16, 12, 11, 3/16, 14 48% 3/4" RD 1" Stg 16, 11, 3/16, 1/4 51%	1/4" RD	5/16" Stg	20, 18, 16, 14, 12	58%				
1/4" RD 1/2" Stg 20, 16, 14, 11 23% 1/4" RD 1" Str 20 5% 5/16" RD 3/8" Stg 16 63% 5/16" RD 7/16" Stg 11 46% 3/8" RD 1/2" Stg 11, 1/4 51% 3/8" RD 9/16" Stg 20, 16, 12, 11, 3/16, 14 40% 1/2" RD 11/16" Stg 20, 16, 14, 11, 10, 3/16, 1/4, 3/8 48% 3/4" RD 1" Stg 16, 11, 3/16, 1/4 51%	1/4" RD	3/8" Stg	20, 18, 16, 14, 12, 11, 10, 3/16, 1/4	40%				
1/4" RD 1" Str 20 5% 5/16" RD 3/8" Stg 16 63% 5/16" RD 7/16" Stg 11 46% 3/8" RD 1/2" Stg 11, 1/4 51% 3/8" RD 9/16" Stg 20, 16, 12, 11, 3/16, 14 40% 1/2" RD 11/16" Stg 20, 16, 14, 11, 10, 3/16, 1/4, 3/8 48% 3/4" RD 1" Stg 16, 11, 3/16, 1/4 51%	1/4" RD	1/2" Str	20	20%				
5/16" RD 3/8" Stg 16 63% 5/16" RD 7/16" Stg 11 46% 3/8" RD 1/2" Stg 11, 1/4 51% 3/8" RD 9/16" Stg 20, 16, 12, 11, 3/16, 14 40% 1/2" RD 11/16" Stg 20, 16, 14, 11, 10, 3/16, 1/4, 3/8 48% 3/4" RD 1" Stg 16, 11, 3/16, 1/4 51%	1/4" RD	1/2" Stg	20, 16, 14, 11	23%				
5/16" RD 7/16" Stg 11 46% 3/8" RD 1/2" Stg 11, 1/4 51% 3/8" RD 9/16" Stg 20, 16, 12, 11, 3/16, 14 40% 1/2" RD 11/16" Stg 20, 16, 14, 11, 10, 3/16, 1/4, 3/8 48% 3/4" RD 1" Stg 16, 11, 3/16, 1/4 51%	1/4" RD	1" Str	20	5%				
3/8" RD 1/2" Stg 11, 1/4 51% 3/8" RD 9/16" Stg 20, 16, 12, 11, 3/16, 14 40% 1/2" RD 11/16" Stg 20, 16, 14, 11, 10, 3/16, 1/4, 3/8 48% 3/4" RD 1" Stg 16, 11, 3/16, 1/4 51%	5/16" RD	3/8" Stg	16	63%				
3/8" RD 9/16" Stg 20, 16, 12, 11, 3/16, 14 40% 1/2" RD 11/16" Stg 20, 16, 14, 11, 10, 3/16, 1/4, 3/8 48% 3/4" RD 1" Stg 16, 11, 3/16, 1/4 51%	5/16" RD	7/16" Stg	11	46%				
1/2" RD 11/16" Stg 20, 16, 14, 11, 10, 3/16, 1/4, 3/8 48% 3/4" RD 1" Stg 16, 11, 3/16, 1/4 51%	3/8" RD	1/2" Stg	11, 1/4	51%				
3/4" RD 1" Stg 16, 11, 3/16, 1/4 51%	3/8" RD	9/16" Stg	20, 16, 12, 11, 3/16, 14	40%				
	1/2" RD	11/16" Stg	20, 16, 14, 11, 10, 3/16, 1/4, 3/8	48%				
1" RD	3/4" RD	1" Stg	16, 11, 3/16, 1/4	51%				
	1" RD	1-1/4" Stg	11, 1/4	58%				

CENTERS	GAUGL	%U/A				
ALUMINUM ALLOY						
.050" Str	.032	34%				
3/32" Stg	.032, .063	41%				
7/64" Stg	.063	30%				
1/8" Stg	.032, .040	23%				
1/8" Stg	.032	36%				
5/32" Stg	.032, .050, .080	33%				
3/16" Stg	.050	23%				
5/32" Stg	.032	51%				
3/16" Stg	.032, .050, .063, .125	40%				
3/16" Stg	.063	63%				
1/4" Stg	.032, .050, .063, .125	51%				
5/16" Stg	.063, .125	33%				
3/8" Stg	.040	23%				
5/16" Stg	.063, .125	58%				
3/8" Stg	.040, .063, .125	40%				
1/2" Stg	.250	23%				
9/16" Stg	.063, .125	40%				
11/16" Stg	.063, .125, .250	48%				
1" Stg	.063, .125	51%				
1-1/4" Stg	.125	58%				
	ALUIV .050" Str 3/32" Stg 7/64" Stg 1/8" Stg 1/8" Stg 5/32" Stg 3/16" Stg 3/16" Stg 3/16" Stg 1/4" Stg 5/16" Stg 3/8" Stg 5/16" Stg 1/2" Stg 9/16" Stg 1/2" Stg 1/2" Stg 1/2" Stg	ALUNINUM ALLOY .050" Str				

1/16" RD	3/32" Stg	22, 20	41%
1/16" RD	1/8" Stg	22, 20, 18	23%
3/32" RD	3/16" Stg	22	22%
1/8" RD	3/16" Stg	22, 20, 18, 16, 14, 12, 11	40%
5/32" RD	3/16" Stg	24, 20, 18, 16	63%
3/16" RD	1/4" Stg	22, 20, 18, 16	51%
1/4"* RD	5/16" Stg	22, 20, 18, 16	58%
1/4" RD	3/8" Stg	22, 20, 18, 16, 14, 11, 3/16	40%
1/2" RD	11/16" Stg	16, 14, 11, 3/16, 1/4	48%

STAINLESS STEEL 304					
.033" RD	.055" Str	26	28%		
.045" RD	.066" Str	26, 24	36%		
1/16" RD	3/32" Stg	22, 20	41%		
1/16" RD	1/8" Stg	22, 20, 18	23%		
5/64" RD	7/64" Stg	20	46%		

HOLE DIAMETER	CENTERS	GAUGE*	%O/A
STAIN	LESS S	TEEL 304 (Continu	ued)
3/32" RD	5/32" Stg	22, 20, 18, 16	33%
3/32" RD	3/16" Stg	22	22%
1/8" RD	3/16" Stg	22, 20, 18, 16, 14, 12, 11	40%
5/32" RD	3/16" Stg	24, 20, 18, 16	63%
3/16" RD	1/4" Stg	22, 20, 18, 16	51%
3/16" RD	5/16" Stg	16, 11	33%
1/4" RD	5/16" Stg	22, 20, 18, 16	58%
1/4" RD	3/8" Stg	22, 20, 18, 16, 14, 11, 3/16	40%
5/16" RD	7/16" Stg	16	46%
3/8" RD	1/2" Stg	11	51%
3/8" RD	9/16" Stg	16, 14, 11	40%
1/2" RD	11/16" Stg	16, 14, 11, 3/16, 1/4	48%
3/4" RD	1" Stg	16, 11	51%
1" RD	1-1/4" Stg	11	58%
1/4" Perf-Panl Indented	1" Str	20	5%

PRE-GALVANIZED G90				
1/16" RD	3/32" Stg	22	41%	
3/32" RD	3/16" Stg	22, 20	23%	
1/8" RD	3/16" Stg	24, 20, 18, 16	40%	
5/32" RD	3/16" Stg	22	63%	
3/16" RD	1/4" Stg	18, 16	51%	
1/4" RD	5/16" Stg	20	58%	
1/2" RD	11/16" Stg	18	48%	

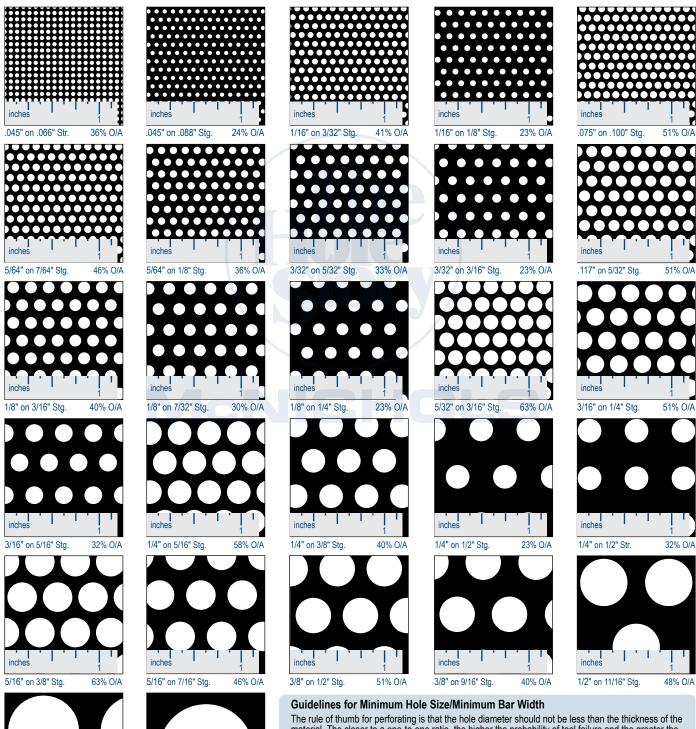
MISCELLANEOUS					
.033" RD	.056" Str	.020 Brass/Alloy	28%		
1/8" PlastiPerf	3/16" Stg	.063 Polypropylene	40%		
3/16" PlastiPerf	5/16" Stg	.125 Polypropylene	32%		

Typical sheet sizes for Round Hole Perforated Metal are 3'x8', 4'x8', 3'x10' and 4'x10'.

NOTE: Stock items are not carried in all locations and on-hand quantities are subject to change. **RETURNS** are not allowed on goods made-to-order or cut-to-size.

*See page 6 for Table of Gauges and Weights.

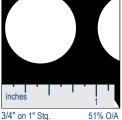
PERFORATED HOLE DIAMETERS TO SCALE

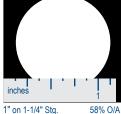


The rule of thumb for perforating is that the hole diameter should not be less than the thickness of the material. The closer to a one-to-one ratio, the higher the probability of tool failure and the greater the precautions necessary to avoid it.

Modifications can be made in certain instances at additional costs. For stainless steel and similar higher strength materials, it is preferable to specify at least three thickness gauges thinner than the hole diameter.

The same general rule applies to bar width. The bar width should be greater than material thickness because of the increased number of punches and, therefore, increased perforation tonnage. The bar width can be adjusted at increased costs.





SQUARE HOLE PERFORATED WEB CODE: PR2

Square Hole Perforated is an attractive alternative to round holes in some applications.



NOTE: Pictures are not to scale





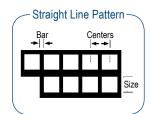


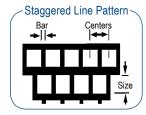


3/8" Dia. 1/2" Dia. 3/4 1/2" Str. Ctrs. 11/16" Str. Ctrs. 1" S

SQUARE HOLF STOCK LIST HOLE SIZE **CENTERS GAUGE** OPEN AREA SHEET SIZE 4' x 10' .200" SQ 1/2" Str 18 16% 16 56% 3/8" SQ 1/2" Str 3' x 8', 4' x 10' 1/2" SQ 11/16" Str 16, 12 53% 4' x 10' 3/4" SQ 1" Str 16, 11 56% 4' x 10' 3/4" Str .032 11% 1/4" SQ 4' x 10' $\square
abla$ 5/16" SQ 1/2" Str .050 39% 4' x 8' 3/8" SQ 1/2" Str .032 56% 4' x 10' 1/2" SQ 1/16" Str .050. .063 53% 4' x 8', 4' x 10'

NOTE: Stock items are not carried in all locations and on-hand quantities are subject to change. RETURNS are not allowed on goods made-to-order or cut-to-size.





Straight Line Pattern

SLOTTED HOLE PERFORATED (WEB CODE: PR3)

Slotted Hole Perforated are elongated holes with round or square ends in a straight line or side or end staggered pattern.

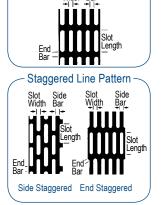




NOTE: Pictures are not to scale.

	SLOTTED HOLE STOCK LIST						
STOCK NUMBER	SLOT SHAPE	SLOT SIZE	PATTERN	GAUGE	OPEN AREA	SHEET SIZE	
		PLA	AIN STEE	EL			
1620632231	Square	.200" x .637"	Straight Line	22	74%	3' x 10'	
1688002238	Round Moire	.125" x .75"	Side Staggered	22	41%	3' x 8'	
1689001631	Round	.125" x 1"	Side Staggered	16	43%	3' x 10'	

NOTE: Stock items are not carried in all locations and on-hand quantities are subject to change. RETURNS are not allowed on goods made-to-order or cut-to-size.



PRODUCT SAMPLES

Please call **800.237.3820** to request a sample of any of our hole products. We look forward to serving you!

FLEX ANGLE SLOTTED ANGLE SYSTEM

FLEX ANGLE® is offered in a perforated zinc-coated, pre-galvanized material commonly used for storage racks and other multiple purposes. WEB CODE: SSFAI





1-1/2" x 2-1/4"

1-1/2" x 3"

FLEX ANGLE® STOCK LIST					
STOCK NUMBER	GAUGE	ANGLE LEG SIZE X LENGTH	FEET / PKG.	SHIP WT.	
84SA140110	14	1-1/2" x 1-1/2" x 10'	100 ft.	78#	
84SA140120	14	1-1/2" x 1-1/2" x 12'	120 ft.	95#	
8400140110	14	1-1/2" x 2-1/4" x 10'	100 ft.	95#	
8400120112	12	1-1/2" x 3" x 12'	120 ft.	162#	
8400140112	14	1-1/2" x 2-1/4" x 12'	120 ft.	113#	

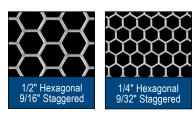
CONSTRUCTION: Slotted Angle—Holes are punched after material has been galvanized MATERIAL: Pre-Galvanized Steel (with zinc coating thickness of at least .001")

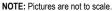
SIZES: 1-1/2" x 1-1/2", 2-1/4" or 3" (Can be cut-to-size)

PACKAGE: 10 lengths of angle, 75 nuts and bolts

HEXAGONAL PERFORATED WEB CODE: PR4

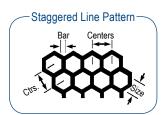
Hexagonal Perforated offers substantial open areas and is used primarily for architectural applications.





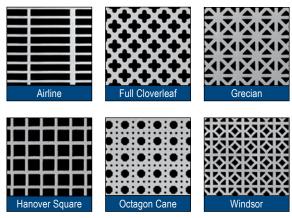
HEXAGONAL STOCK LIST						
HOLE SIZE	PATTERN	GAUGE	OPEN AREA	SHEET SIZE		
	-	PLAIN STE	EL			
1/4" Hex	9/32" Stg.	22 Honeycomb	79%	3' x 10'		
1/2" Hex	9/16" Stg.	16	80%	3' x 8', 4' x 8', 4' x 10'		
	ALUMINUM 3003-H14					
1/4" Hex	9/32" Stg.	.032 Honeycomb	79%	3'x10', 4' x 10'		

NOTE: Stock items are not carried in all locations and on-hand quantities are subject to change. RETURNS are not allowed on goods made-to-order or cut-to-size.



DESIGNER PERFORATED WEB CODE: DMP1

Designer Perforated offers a functional yet striking design for your project with a diverse selection of styles. See more Designer Selections at mcnichols.com.



NOTE:	Pictures	are no	ot to	scale.
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DESIGNER STOCK LIST											
PATTERN	GAUGE	OPEN AREA	SHEET SIZE	DESCRIPTION							
PLAIN STEEL											
Airline	16,18	68%	3' x 8', 3' x 10'	1/4" x 1-1/2" Rectangular Slots, Straight Row							
Full Cloverleaf	20	51%	3' x 8'	1/2" Staggered Clovers							
Grecian	24, 22	24%	3' x 8', 3' x 10'	Triangular Holes							
Hanover Square	22, 20	64%	3' x 10'	2/10" Square on 1/4" Straight Row							
Octagon Cane	22	36%	3' x 8'	9/32" Octagons on 7/64" Straight Row							
Windsor 20 45%		45%	3' x 8'	Triangular and Diamond Holes							
ALUMINUM											
Airline	.063	68%	3' x 10', 4' x 10'	1/4" x 1-1/2" Rectangular Slots Straight Rows							
Windsor	.040	45%	3' x 8'	Triangular and Diamond Holes							

NOTE: Stock items are not carried in all locations and on-hand quantities are subject to change. RETURNS are not allowed on goods made-to-order or cut-to-size.

FRAMING SOLUTIONS

FRAMING SOLUTIONS WEB CODE: AHE1

McNICHOLS has many framing options to choose from including Hemmed Edging, U-Edging, Flat Bar and Angle.









For U-Edging see page 11

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McNICHOLS® Hemmed Edging is a new, high quality folded-edge framing that is perfect for infill panels, partitions and inserts. Drain holes available.

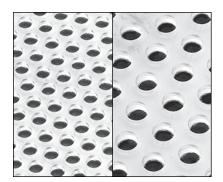
HEMMED EDGING STOCK LIST											
STOCK NUMBER	WIDTH	OPENING	WEIGHT PER FT.	LENGTH	MATERIAL	USED FOR					
4081610405	1.25"	.045"	.91# LF	60"	304 SS - 2B**	14 GA	16 GA				
4081410605	1.25"	.060"	.91# LF	60"	304 SS - 2B**	14 GA	14 GA				
40S1610405	1.25"	.045"	.91# LF	60"	304 SS - #4*	14 GA	16 GA				
40S1410605	1.25"	.060"	.91# LF	60"	304 SS - #4*	14 GA	14 GA				
4071610308	1.25"	.035"	.33# LF	96"	AL 3003	.080 GA	16 GA				
4071410508	1.25"	.050"	.33# LF	96"	AL 3003	.080 GA	14 GA				
4001610408	1.25"	.045"	.73# LF	96"	PLAIN STEEL	16 GA	16 GA				
4001410608	1.25"	.060"	.91# LF	96"	PLAIN STEEL	14 GA	14 GA				

NOTES: Openings up to .120" may be special ordered for all three materials shown.

- * #4 has a "brushed or satin" finish
- ** 2B has annealed, pickled and bright cold rolled finish.

Neither - #4 OR -2B are "mill finish."

PLASTIPERF_{TM} WEB CODE: PRPP1



PLASTIPERF™ is made from polypropylene plastic that excels in damp or corrosive environments and is non-magnetic, anti-static and lightweight.

TYPICAL INDUSTRIES

Plating • Fish Hatcheries Food • Electronics

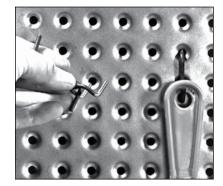
APPLICATIONS

Signs • Filters • Baskets • Strainers Sizing Screens • Insulation Parts

PLASTIPER	F™ ST	OCK	LIST

STOCK NUMBER	ROUND	CENTERS	GAUGE	OPEN AREA	# SQ. FOOT	SIZE
1P18311648	1/8"	3/16" Stg.	.063"	40%	.18	48"x96"
1P31511148	3/16"	5/16" Stg.	.125"	32%	.39	48"x96"

PERF-PANL_{TM} WEB CODE: PRP1



PERF-PANL[™] has indented round holes and is typically used for display, exhibits, and fixtures. Available from stock in both plain steel and stainless steel.

APPLICATIONS

Display Fixtures • Store Wall Panels • Custom Exhibits Point-of-Purchase • Utility Dividers

PERF-PANL™ STOCK LIST										
STOCK NUMBER ROUND CENTERS GAUGE OPEN AREA # SQ. FOOT SIZE										
1614962048	1/4"	1" Str.	20	5%	1.42	48"x96"				
1614962041	1/4"	1" Str.	20	5%	1.42	48"x120"				
1814962048 (Stainless Steel)	1/4"	1" Str.	20	5%	1.42	48"x96"				

TABLE OF GAUGES AND WEIGHTS

	Steel		Galvanize		Stainless USS Gauge			Mor		Bra		Сор		Alumi	-
	USS Gai	uge Rev.	USS	Gauge			er sq. ft. USS Gauge		Gauge	B&S Gauge		BW Gauge		B&S Gauge	
Gauge	Decimal Thick	#/SF	Decimal Thick	#/SF	Decimal Thick	Chrome Alloy	Chrome Nickel	Decimal Thick	#/SF	Decimal Thick	#/SF	Decimal Thick	#/SF	Decimal Thick	#/SF
32	.0100	.408	.0134	.560	.009	.371	.378			.0080	.353	.0080	.371	.008	.113
31	.0110	.449	.0142	.594	.010	.412	.420	.010	.459	.0089	.392	.0100	.464	.009	.127
30	.0120	.490	.0157	.656	.012	.495	.504	.012	.551	.0100	.441	.0108	.500	.010	.141
29	.0135	.563	.0172	.719	.013	.536	.546	.014	.650	.0113	.498	.0126	.584	.011	.155
28	.0149	.625	.0187	.781	.015	.599	.610	.015	.689	.0126	.555	.0135	.625	.012	.170
27	.0164	.688	.0202	.844	.016	.660	.672			.0142	.626	.0159	.737	.014	.197
26	.0179	.750	.0217	.906	.0178	.736	.750	.018	.827	.0159	.700	.0162	.750	.016	.225
25	.0209	.875	.0247	1.031	.021	.866	.882	.021	.965	.0179	.789	.0189	.875	.018	.254
24	.0239	1.000	.0276	1.156	.0235	.972	.990	.025	1.148	.0201	.886	.0201	.932	.020	.282
23	.0269	1.125	.0306	1.281	.026	1.072	1.092	.028	1.286	.0226	.996	.0216	1.000	.022	.310
22	.0299	1.250	.0336	1.406	.0291	1.197	1.220	.031	1.424	.0254	1.115	.0226	1.050	.025	.353
21	.0329	1.375	.0366	1.531	.032	1.319	1.344	.034	1.562	.0285	1.256	.0243	1.125	.028	.395
20	.0359	1.500	.0396	1.656	.0355	1.462	1.490	.037	1.700	.0320	1.410	.0253	1.170	.032	.452
19	.0418	1.750	.0456	1.906	.042	1.731	1.764	.043	1.975	.0359	1.582	.0270	1.250	.036	.508
18	.0478	2.000	.0516	2.156	.048	1.979	2.016	.050	2.297	.0403	1.776	.0285	1.320	.040	.564
17	.0538	2.250	.0575	2.406	.054	2.226	2.268	.056	2.572	.0453	1.996	.0320	1.480	.045	.635
16	.0598	2.500	.0635	2.656	.0595	2.454	2.500	.062	2.848	.0508	2.238	.0323	1.500	.050	.706
15	.0673	2.812	.0710	2.969	.067	2.762	2.814	.070	3.216	.0571	2.516	.0350	1.625	.056	.790
14	.0747	3.125	.0785	3.281	.075	3.047	3.150	.078	3.583	.0641	2.825	.0359	1.660	.063	.889
13	.0897	3.750	.0934	3.906	.090	3.710	3.780	.093	4.272	.0720	3.173	.0377	1.750	.071	1.000
12	.1046	4.375	.1084	4.531	.105	4.328	4.410	.109	5.007	.0808	3.560	.0431	2.000	.080	1.130
11	.1196	5.000	.1233	5.156	.120	4.946	5.040	.125	5.742	.0907	3.997	.0485	2.250	.090	1.270
10	.1345	5.625	.1382	5.781	.135	5.523	5.628	.140	6.431	.1019	4.490	.0508	2.360	.100	1.410
9	.1495	6.250	.1532	6.406	.150	6.183	6.300	.156	7.166	.1144	5.041	.0512	2.375	.112	1.579
8	.1644	6.875	.1681	7.031	.165	6.801	6.930	.172	7.855	.1285	5.662	.0539	2.500	.125	1.760
7	.1793	7.500			.1874	7.708	7.854	.187	8.590	.1443	6.358	.0641	2.970	.140	1.980
3/16"	.1875	7.660					8.579							.190	2.713
1/4"	.2500	10.210				11.16	11.160								3.530
5/16"	.3125	12.760				15.75	13.750								4.420
3/8"	.3750	15.320				15.97	16.500								5.290
1/2"	.5000	20.420					21.660								7.060
5/8"	.6250	25.530					26.830								8.920
3/4"	.7500	30.630					32.120								10.580
1"	1.0000	40.800					42.670								14.110

NOTE: To calculate weight per square foot of perforated screen (a) subtract % open area from 100% to determine % material in screen; (b) multiply % material in screen times blank pounds per square foot of material. (Open area % does not include margins.)



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