

FRONT ELEVATION  
NOT TO SCALE

SPECIFICATIONS

- 16 GAUGE COLD ROLLED STEEL FRAME
- 16 GAUGE COLD ROLLED STEEL DOOR
- CONCEALED PIVOT ROD HINGE
- FLUSH SCREWDRIVER OPERATED CAM LATCH WITH PLASTIC GROMMET
- FRAMES ARE PROVIDED WITH .25" MOUNTING HOLES
- GRAY BAKED ON POWDER COAT FINISH
- VISIBLE FINE LINE EDGE OF DOOR & FRAME PAINTED WITH WHITE BAKED ON PRIMER

OPTIONS

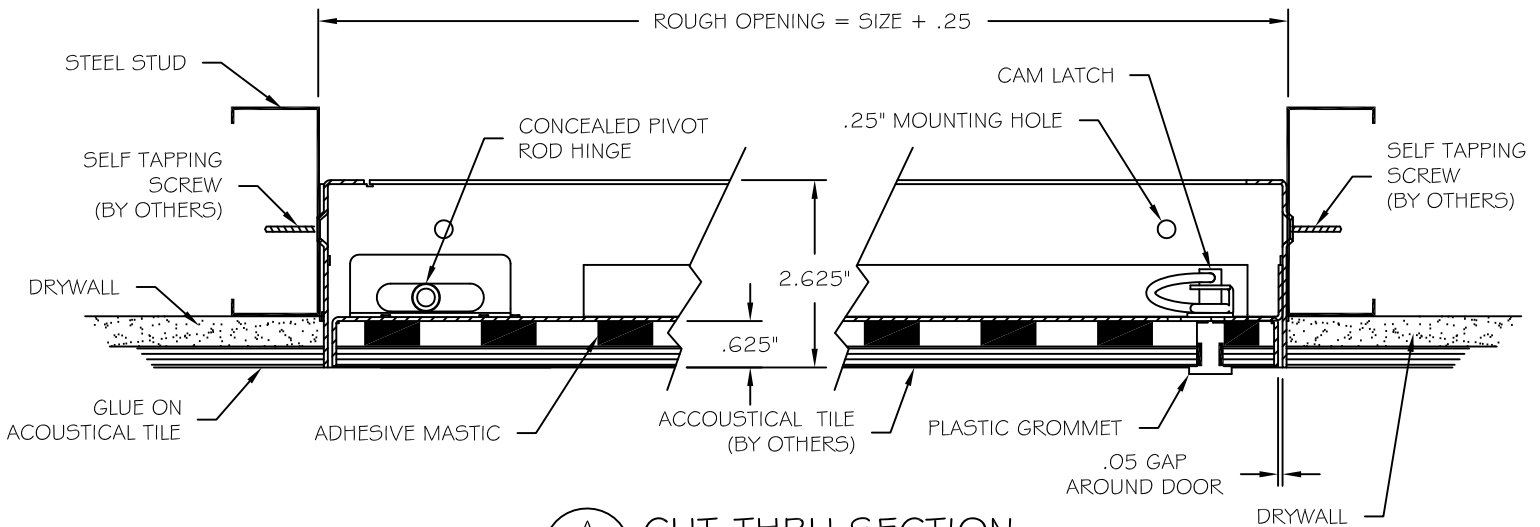
- GALVANIZED BONDERIZED STEEL
- KEY OPERATED CAM LOCK, ONE PER PANEL
- PREPARATION FOR 1.50" (MIN) MORTISE CYLINDER (CYLINDER PROVIDED BY OTHERS OR FACTORY)

CLEAR OPENING

\* WIDTH = MINUS 2.625 "

\* HEIGHT = MINUS 1.125 "

18 X 18 IS MAX FOR VERTICAL INSTALLATION  
24 X 36 IS MAX FOR HORIZONTAL INSTALLATION



CUT-THRU SECTION  
NOT TO SCALE

Standard Features:

- Door: 16 gauge cold rolled steel  
Frame: 16 gauge cold rolled steel  
Hinge: Concealed pivoting rod hinge  
Latch: Screwdriver operated cam latch(es)  
Optional: Key operated cam lock (installed by others after infill of material)  
Mortise preparation to accept 1.50" (min) cylinder (cylinder provided by factory or by others, cylinder installed by others after infill of material)  
Finish: Gray baked on powder coat  
Pan: 5/8" pan for infill of material
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Specifications:

Frame shall be 16 gauge cold rolled steel. Door shall be fabricated from 16 gauge cold rolled steel, recessed 5/8" for infill of material. Hinge shall be concealed pivoting rod type. Latch(es) shall be screwdriver operated cam type (optional: key operated cam lock-installed by others after infill of material or mortise preparation to accept 1.50" (min) cylinder-installed by others after infill of material). Finish shall be gray baked on powder coat.

Installation shall be in accordance with manufacturers instructions. Manufacturer shall guarantee against defects in material and workmanship for a period of one year.

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Standard Sizes:

| Std Sizes (in) | Std Sizes (mm) | Weight/Latches | Vertical or Horizontal |
|----------------|----------------|----------------|------------------------|
| 08x08          | 203x203        | 7/1            | VERT/HORZ              |
| 12x12          | 305x305        | 8/1            | VERT/HORZ              |
| 12x24          | 305x610        | 11/2           | VERT/HORZ              |
| 16x16          | 406x406        | 11/1           | VERT/HORZ              |
| 18x18          | 457x457        | 13/2           | VERT/HORZ              |
| 22x30          | 559x762        | 25/2           | HORZ. ONLY             |
| 24x24          | 610x610        | 22/2           | HORZ. ONLY             |
| 24x36          | 610x914        | 32/3           | HORZ. ONLY             |

All units are hinged on the second dimension (height). Rough opening is size plus 1/4".  
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