The benefits of saunas and steam baths are well documented — making these amenities essential for health clubs and other commercial installations. They have also become “must have” home amenities.

To ensure maximum enjoyment and performance from your sauna and steam bath, choose McCoy Sauna and Steam — known since 1964 as the experts in the industry.

**Design:** McCoy’s reputation as the “commercial experts” begins with well thought out design assistance. Our in-house experts will provide design assistance and architectural drawings. This ensures you get exactly what you want — a sauna and/or steam bath to fit your requirements.

**Large or Small:** Residences, hotels, corporate wellness centers and apartment complexes... individual needs require an individual approach. Whether for two or 22 persons, it doesn’t matter — McCoy will work with you to design the perfect sauna or steam bath.

**Quality Saunas Since 1964:** Together we will find the best solutions for your sauna and steam bath project. Your design (or ours), your ideas and your wishes, in partnership with our 45 years experience will ensure you unmatched form, function and quality. From the first sketch to the final installation, our technical support and product knowledge will be at your disposal.

McCoy works with you every step of the way to make the sauna and steam bath portion of your project hassle free. A high quality product is what you get, and our project management makes your sauna and steam projects pleasurable — not stressful.
What does project management include? McCoy provides:

- Free design assistance, including CAD drawings
- 45 years of experience to design and build the perfect sauna for your project.
- Necessary documents/submittals at each phase of the construction project; management of contractual matters
- Nationwide network of factory certified installers
- Service after the sale (we’ve been here for 45 years, and we’ll be here to take care of your future needs)

The McCoy Difference
The McCoy Difference is notable — beginning with the design, but continuing to the less obvious details.

Finest Lumber
Our premium Western Red Cedar is the most select. To ensure that no distortion of the wood takes place after construction, the kiln-dried lumber is shipped from the mill to our climate controlled warehouse. A moisture content of sauna lumber of 12% or less is critically important; if moisture has accumulated the wood may shrink and split at high temperatures. All McCoy saunas include as standard a foil vapor barrier.

Western Red Cedar is a superior sauna wood because it is least hot to the touch, it has the most beautiful color variation, and it has a pleasant aroma. It has very high resistance to discoloration, splintering, warping and decay.

Broad Sauna Heater Line
McCoy heaters range from 1.7 kW to 14.4 kW (all UL or ETL listed).

Factory Direct Sales and Support
McCoy specializes in factory-direct sales. That means you work directly with our expert team to efficiently get everything you need to take care of your project.

Custom Designed to your Specifications
From your design or ours, we will provide a sauna virtually any size or shape. Ask for our Sauna Design Manual, including in depth information on sauna guidelines, specifications, CAD drawings, bench and wall construction details, window alternatives, wiring diagrams and installation instruction.

A complete line of heat-bathing products — Saunas, Steam baths and Infrared Rooms
McCoy’s product line is second to none, and includes a virtually infinite range of saunas (custom-cut material packages and panel-built packages); a broad range of acrylic modular steam rooms; a wide range of steam bath generators from the small plug-in 120-volt version up to our hard-working commercial boilers. Additionally, McCoy’s product range includes Infrared Sauna Rooms.

From the first sauna ever designed by McCoy to the most recent projects, we have been a leader in setting commercial-sauna industry standards. The McCoy ideals — client satisfaction, quality, professionalism and value — have guided the way we’ve done business for generations. They are the way we want to do business with you. The following is a partial list of McCoy clients.

Detroit Pistons - Palace of Auburn Hills
Disney Resorts, Vero Beach, FL
Jewish Community Centers, Nationwide
YMCA’s, Nationwide
Joe Louis Arena, Detroit, MI
Detroit Lions Training Center, Allen Park, MI
Coors Field, Denver, CO
Core State Arena, Philadelphia 76’ers / Flyers
Gillette Stadium – New England Patriots
Royal Pacific Resort – Universal Studios
GM World Headquarters, Detroit, MI
Hilton Hotels, Nationwide
Westin Hotels, Nationwide
Hampton Inn Hotels, Bronx, NY
Hyatt Hotels, Nationwide
Duke Athletic Center, Durham, NC
Paul Brown Stadium – Cincinnati Bengals
American Airlines Arena – Miami Heat, Miami, FL
Powerhouse Gyms, Nationwide
Five Seasons Country Clubs, Nationwide
Ritz Carlton Hotels, Nationwide
Mercedes-Benz – U.S. International Inc.
Golds Gyms, Nationwide
Embassy Suites, Nationwide
Marriott Hotels, Nationwide
Fort Bragg, Fort Bragg, NC
Urban Actives – Nationwide
St. Regis Hotel, Atlanta, GA
Vandenburg AFB, CA
U of Michigan Hockey & Wrestling
U of Indiana Basketball
U of Kansas Football
McCoy Custom-Cut Saunas

For the Do-It-Yourselfer and the Contractor
The custom-cut interior sauna package contains everything you need to finish and equip the sauna interior after the room has been framed, wired and insulated. Many elements are uniquely included or improved. This package is flexible to any dimensions and custom modifications.

Custom-Cut Sauna Packages Include
Wall and Ceiling Paneling
- 1x4, V-joint, T&G, kiln-dried Western Red Cedar.
- Wall boards are mounted vertically if any wall is longer than 8'.
- Ceiling at 7' to keep the heat downward.

Foil Vapor Barrier
- To improve heat and humidity efficiency.

Base, Corner and Ceiling Trim

Benches
- Bench Tops: 1 x 4 W. R. Cedar, standard bench is 24".
- Bench Face: 1 x 4 W. R. Cedar
- Bench Framing: 2 x 4 W. R. Cedar (2 x 6 on commercial benches longer than 6') with 1 x 4 clear cedar cross framing.
- Bench come pre-assembled.

Heater and Controls
- Heater selected by square and cubic footage. Controls with thermostat, heat indicator light, light switch, and timer.

Heater Guard Rail
- 1 x 4 Western Red Cedar

Sauna Door
- Pre-hung door with 16"x67" window (27"x67" on 3'0" door), handles and hinges.
In addition to the examples of sauna layouts and sizes shown, McCoy offers a limitless variety of standard and custom-made sauna rooms. Call 1-800-225-7519 for free CAD design assistance and alternative layouts.
The Remodeler’s Dream

Your room will look almost identical to one built from a custom-cut interior package, but it will require far less labor. You can erect your free standing panel-built sauna in an afternoon —without special skills. Wall and ceiling panels, benches, guard rail, and duckboards are all pre-assembled and pre-drilled to fit perfectly. Interior and exterior trim is precisely cut to length. Because it is easily assembled in sections, it is also mobile. Clear, explicit instructions and job-specific drawings remove all the confusion and risk. The assembly is so easy, it’s fun!

Enhance any part of your home with a McCoy sauna. Meticulously designed for beauty, they are of exceptional quality and offer efficient assembly in as little as 60 minutes.
For Heavy-use Commercial Installations Upgrade to the McCoy Pro Series Panel-Built Sauna

The most heavy-duty panel-built sauna in the sauna industry. Constructed with 3” framing, a full seven feet of interior height, 4½” framing on the benches, and a handicap accessible door makes this the ideal sauna for heavy-use commercial saunas. The Pro Series is another example of why McCoy is “The Professional’s Choice.”

Panel-Built Kits are all Inclusive:
- All wall and ceiling pre-fabricated panels
- Panels are finished inside and out, with clear, tongue and groove, Western Red Cedar, fully insulated, and include a foil vapor barrier
- All interior and exterior trim
- Plywood paneling is available as an option for exterior walls to be hidden, painted, papered or tiled
- Genuine McCoy heater, rocks, and heater guard
- Pre-hung door with glass window or all-glass door
- Pre-assembled benches, head rests and duckboard flooring
- Room light, thermometer, wooden bucket, dipper, and all hardware

In addition to the examples of sauna layouts and sizes shown, McCoy offers a limitless variety of standard and custom-made, custom-cut and panel-built sauna rooms. Call 1-800-225-7519 for free CAD design assistance and alternative layouts.
Portability, Exceptional Quality and Easy Installation

McCoy Portable IG-720

The plug-in Portable Sauna, IG-720, comes complete and in six easy-to-assemble panels. Assembled in minutes without tools, the panels have a superbly strong—but easy to use—integral “metal peg and slide rail” latching system.

The sauna’s clear Canadian Hemlock is hand selected for the best quality, with the exterior surfaces having a factory-applied furniture quality bio-degradable finish.

Simply set it up, plug it into a standard 15 amp outlet—and enjoy! There is no carpentry, plumbing or electrical work required.

Your McCoy Portable “IG-720” Canadian Hemlock Sauna Includes:

- Canadian Hemlock interior and exterior, all T & G completely blind nailed; benches, backrest, heater guard, floor boards
- 6 panels, with easy assembly in minutes without any tools. Exclusive latching system for ease of assembly and great strength.
- Heater and rocks, 1.7kW for 15 amp outlets (standard); 2.1kW available by special order. Use wet or dry.
- Built-in floor with attractive water proof vinyl flooring
- All-glass door for luxurious look and open feel; tempered glass sidelight window
- Integral low-voltage lights in exterior overhang and interior ceiling — with easy two-button switch
- AM/FM/CD pre-installed stereo system, including ceiling mounted speakers
- Bucket, ladle and thermometer
- O.D. of sauna 47.5” w x 47.5” d x 76.75” h (total depth w/overhang = 51.5”)
A quality McCoy Douglas Fir sauna door is shipped with every sauna room package and is also available as a separate component.

**Standard Door — F24P**
- 20” x 6’8” x 1 1/4” door with a 4 1/2” or 5 1/2” jamb. Provide a 26” x 82” rough opening. (A 24” door is generally recommended to maximize bench space and to minimize air movement during passage.)
- Vertical grain Douglas Fir rails for resistance to damage and warping.
- 16” x 6’7” clear, insulated (double sealed), tempered safety glass. Takes away the “closed-in” feeling of ordinary saunas.
- Pre-hung door includes hinge and wooden handles.

**Optional Doors**
- Douglas Fir doors available in 20”, 26”, and 30”. Custom Cedar doors are also available.
- All-glass doors: 5/16” bronze tinted glass (no wood on the door itself), mounted on 2” thick cedar jamb. Available 20” x 6’0” and 20” x 6’8”.
- Douglas Fir doors with fir grid. Same specs as F24P, but with attractive grid insert.
McCoy Sauna Heaters and Controls

The Heart and Soul of your Sauna
McCoy heaters are a combination of modern, European design, and are of the highest quality materials. McCoy heaters are designed to optimize the sauna experience and are the “heart and soul” of your sauna. All McCoy heaters and controls are UL or ETL listed to ensure safety and reliability. A large rock capacity, with rocks in direct contact with the heating elements, ensures a “soft heat” and “soft steam” (steam is created by sprinkling water on the pre-heated rocks). McCoy heaters are constructed of rust resistant materials.

Junior Heater
For small saunas and tight spaces, the Junior heater combines great European design with easy-to-use digital technology. For saunas up to 150 cubic feet.
- Use with SaunaLogic digital control
- Wall mounted
- 25lbs. of Vulcanite rocks
- 26”H x 11½”W x 8”D
- 2.1kW and 3kW
- Stainless steel construction

Designer B Heater Series With Built-in Controls
The ‘B’ series has built-in controls (front, left or right side of heater). Wall mounted; for use with saunas up to 425 cu. ft.
- 23”H x 16½”W x 11”D
- Includes 50 lbs. of Vulcanite sauna stones
- Stainless steel outer shroud, stainless steel elements, black anodized aluminum top
- Built-in controls include thermostat and 9+1 timer — with nine hour pre-set time delay, plus one hour operating time
- Controls are mounted on the front of heater, but can be moved to the left or right side for user convenience
- 4.5kW, 6.0kW, or 8.0kW
- For sauna rooms ranging from 100 cu. ft. to 425 cu. ft.

Designer S Heater Series With Separate Controls
The ‘S’ series is combined with separate, wall mounted controls — to optimize the sauna experience. Wall mounted, for use with saunas up to 425 cu. ft.
- 23”H x 16½”W x 11”D
- Includes 50 lbs. of Vulcanite sauna stones
- Stainless steel elements, junction box and top
- Stainless steel outer shroud
- Remote control panel (SC-series)
- Use with contactor box R1 or R3
- Floor standing
- 10.5kW, 12.0kW, or 14.4kW
- For sauna rooms ranging from 390 cu. ft. to 950 cu. ft.

Digital Heater Series
Durable, reliable, and modern are just a few of the characteristics of the digital heater series. The programmable digital controls make this one of McCoy’s top heater series.
- Similar in features to the Designer S heater series, with internal electronics added.
- Use with DC60 digital controls

PRO Series Heater — Floor Standing
McCoy’s Professional Series heater is designed for the rugged environment of commercial saunas. Floor standing, constructed of rust resistant materials, it is attractive, yet extremely durable. With 140 lbs. of rocks in direct contact with the heating elements, the heater provides soft gentle heat, and soft gentle steam. For saunas up to 950 cu. ft.
- 27”H x 20”W x 22½”D
- Includes 140 lbs. of Vulcanite sauna stones
- Stainless steel elements, junction box and top
- Stainless steel outer shroud
- Remote control panel (SC-series)
- Use with contactor box R1 or R3
- Floor standing
- 10.5kW, 12.0kW, or 14.4kW
- For sauna rooms ranging from 390 cu. ft. to 950 cu. ft.
Octa Heater Series – Model: Octa (10.5, 12.0, and 14.4 kW)
McCoy's eight sided, floor-standing heater brings outstanding design and superb performance to larger saunas. Finished on all sides, the heater can be placed in the middle of a sauna, in a corner, or mid-wall. Its 132 pound rock capacity provides soft heat, soft steam and extremely uniform temperatures. Available in 10.5, 12.0 and 14.4 kW. Floor standing. Use with separate control SC or Digital series and with separate contactor box. Stainless steel construction.

McCoy Specialty Heaters
Misty Heater Series
The Misty offers multiple sauna environments — from the drier and hotter traditional sauna, to the lower temperature, more humid “soft sauna.”

The steam generator is an integral part of the sauna heater. The water supply for the steam generator can be plumbed directly into the unit, or the tank may be manually filled. With the special trough on top of the steam generator, users may also easily add fragrances such as eucalyptus for aromatherapy.

- 6.0kW or 8.0kW sauna heater w/built-in 2.0kW steam generator
- 23”H x 16½”W x 14½”D
- 50 lbs. of Vulcanite sauna stones
- Wall mounted, use with separate “Misty” controls
- For sauna rooms ranging from 175 cu. ft. to 425 cu. ft.

SaunaTime
As the name “SaunaTime” suggests, this sauna heater is ready for use at all times. Developed to recreate the sauna conditions of ancient wood-burning saunas (lower temperatures, huge rock mass, lots of humidity), its most notable benefit is the soft, moist steam, which comes from the depths of the extra large rock compartment.

- 34”H x 15”W x 19”D
- Separate handheld digital control panel mounted inside the sauna (2½”W x 5½”H)
- Low wattage range (“always on” mode): 135W, 225W or 360W
- Booster element power range: 4.4kW and 5.8kW
- For saunas 175 cu. ft. to 425 cu. ft.

All McCoy Heaters and Controls are UL or ETL Listed

<table>
<thead>
<tr>
<th>HEATER MODEL NO.</th>
<th>MAXIMUM CU. FT. SAUNA ROOM</th>
<th>MAXIMUM CU. FT. SAUNA ROOM</th>
<th>WATTS</th>
<th>AMPS</th>
<th>VOLTAGE</th>
<th>NIRE SIZE 9O°C COPPER</th>
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SaunaTime units operate on 130, 220, or 330 Watts for continuous power

SC-9 Control
Control with 9+1 timer (60 minutes operating time with nine hour delay), thermostat, light switch and indicator light. Electronic thermostat allows control to be mounted almost any distance from the sauna room. Use with Designer S series heaters and Professional series heaters.

SC-60
Same as SC-9 except with standard 60 minute timer

SC-Club
Same as SC-9 except with on/off switch instead of a timer. For use in commercial saunas, only if an attendant is on duty.

SM Control for Misty
Designed for safety and convenience, the Misty control includes: timer, thermostat with sensing probe, light switch, and three knobs for selecting traditional sauna, lower temperature sauna with steam generator activated, or steam only.

DC60 Digital Sauna Control
Control displays room temperature and time remaining. Adjustable three button panel includes on/off, temperature setting, and time setting. Standard finishes include white, chrome or brass. Flush mounted. Use with digital heater series. Control must be mounted outside of sauna room. 3½"H x 4½"W x 1¾"D.

Digital-Pro Commercial Digital Sauna Control
Seven-day programmable control for use with McCoy’s Professional Heater series. Features include: start time and operating time for each day of the week, operating temperature, clock, fan and light switch, tamperproof lock-out feature, and an integral audible hi-temp alarm. Flush mount, 6”H x 5”W x 1¼”D.

SaunaLogic Control
Easy-to-use, 24-hour programmable control, for use only with McCoy Junior Heater. Adjustable time and temperature, on/off buttons for interior and exterior lights. Surface mount, 8.75”x 5.75” x 1”D.
Whether you use your sauna to wind down after a stressful day at work, after a workout to reduce the pain in muscles and joints, to detoxify for a healthier body, or before bed to promote a deeper, more restful sleep, let a Saunatec Far-Infrared Sauna work its special effects on you.

The benefits of sauna therapy are almost immeasurable. Indulge and invest in your good health. The “Premium Line” by Saunatec is a new generation of Far-Infrared Saunas — using the latest in organic carbon technology — designed to give you the ultimate IR Sauna experience.

**The CarbonFlex® Technology**

Saunatec Far-Infrared Saunas are truly “The New Generation of Infrared Saunas.” Using the latest and most advanced far-infrared technology from Japan, the CarbonFlex® heating system creates a wonderfully comfortable and superbly effective heat bathing environment. Our IR saunas have the largest IR heating surface coverage — literally spanning “wall-to-wall” in the sauna — which in turn produces the softest heat.

One of the most common complaints about IR saunas is the uncomfortable sensation of “cold spots” in the sauna where no IR heat waves reach the body, and “hot spots” when seated directly in front of the old-style ceramic or metallic IR heaters. Due to the huge surface area of the CarbonFlex® heating panels, the heat is evenly disbursed and the surface temperature of the heaters is comfortable to the bathers. More importantly, the large surface area creates the perfect IR wavelength.

**Health Benefits from Sauna Bathing...A Medical Perspective**

In reviewing medical literature, many medical professionals believe saunas can be an important component of personal wellness programs. The health benefits of sauna bathing are well documented (e.g. Annals of Clinical Research: Special Issue on Sauna). Regular sauna bathing and the associated sweating process can help you “Detoxify” your body, “Relieve muscle and joint aches and pains”, and “Relax”. The physical benefits combined with the associated stress reduction makes the decision to purchase a sauna an easy one — a sauna not only feels good, it’s good for you!

**B & E Series of Infrared Rooms**

**B-Series**

The original Premium Line set a new standard in infrared sauna design and performance. The B-Series is superbly designed, has high quality craftsmanship and materials, and is loaded with standard features, which can be seen in the full Infrared Sauna product line brochure.

Suffice it to say, “Nothing is missing.” Though competitors try to copy the B-Series design, it simply cannot be duplicated. With innovative heating technology combined with patented design — the B-Series offers supreme value.

**Standard Features:**

- 6 models available.
- Fast assembly with no tools.
- Interior and exterior digital controls.
AM/FM/CD/MP3 stereo system.
Deluxe all-glass door.
Heated benches.
Heated ceramic flooring.
Color light therapy
Plugs into a 120 volt household outlet.
ETL listed for safety and reliability.
Industry leading warranty.

**E-Series**
The “E” (for Elite) Series of infrared saunas is paradise found. A luxury version of our popular B-Series, the E-Series includes numerous upgrades as standard features. The E-Series’ sumptuous design creates an environment of space and richness and a symphony of sound, light, color, cedar aroma, and, of course, luxurious full-surround heat. **The E-Series includes the following features as “standard”:**
- 6 models available.
- Clear Western Red Cedar interior and ext.; Hemlock available.
- Deluxe molding on base and ceiling overhang.
- Exclusive curved door handle for great looks and easy grip.
- Integral drop-down TV screen with DVD player.
- Exclusive overhanging ceiling with discreet recessed fluorescent lighting tucked into the overhang.

Want more information about our IR sauna line? Ask for a free copy of McCoy's 24 page Infrared Sauna Brochure.
As infrared saunas grew in popularity, one question often emerged: “Can I get a CUSTOM infrared sauna made to fit my own design ideas?”

Now, happily the answer to that question is an emphatic “Yes!” McCoy’s new Custom Infrared is an industry first—an ETL safety listed product line that offers the following:

- Custom Infrared sauna on your framed walls
- Custom designed Modular/Prefab Infrared

Custom and Flexible
The McCoy Custom IR sauna has combined its CarbonFlex far-infrared technology into virtually any sauna room design—available with other McCoy sauna upgrades such as special bench designs, special lighting, etc.

Let your imagination go. For the first time in the worldwide sauna industry, there are now IR options to give you exactly what you want.

Custom Infrared on Your Framed Walls
- New construction
- Convert existing sauna into an Infrared sauna

A Custom Infrared Sauna, an option previously unavailable, will meet your special needs. Where IR was once limited to a few fixed sizes and models—now Custom Infrared is available in limitless shapes and sizes; you are limited only by your design imagination.
The McCoy Custom Infrared sauna includes the CarbonFlex® heating system and is controlled with the SaunaLogic digital/programmable control.

New Construction—Truly “Custom” Infrared

The options with our Custom IR are endless...with innovative use of glass windows and all-glass doors, angles, curves, special lighting and sound systems. Your design (or with our free design service incorporating your ideas), in partnership with McCoy experience and quality, assures unmatched form and function.

Handcrafted to your plan, we’ll precut the finest hand-selected wood for your walls and ceiling, we’ll pre-build the benches and door, and include a CarbonFlex IR Panel Kit sized for your room—all for installation on your framed walls. Simply provide the inside dimensions of the famed walls, the door location and your preference for bench configuration—and we’ll do the rest. Need design assistance to overcome potential challenges? Call or email us.

Custom Infrared Saunas are perfect for new construction or remodeling: residential, hotels, health clubs, condos and apartments.

CarbonFlex Custom Infrared Panel Kit
Commercial Steam Generator
Ideal for large steam rooms, the McCoy Commercial Steam Generator is designed for optimum user enjoyment and hands-off, automated operation. The unit is designed for easy on-site maintenance.

- ASME certified low-pressure vessel
- UL listed
- All steel construction with powder coat finish and stainless steel feet to prevent corrosion
- Multiple safety features, including:
  - Sight glass
  - Three-level water sensing system with low water cutoff
  - High pressure cutout on all boilers
- Optional 24-hour/7-day integral clock
- One or two-room operation
  - Each room controlled individually with optional low voltage on/off control
- Room "over-temperature shut down"
- Designed for easy serviceability
  - Simple service access and control
  - Indicator lights with integral diagnostics
- Backed by McCoy’s industry leading warranty and technical support
- Optional "Refresh™" option provides short bursts of steam when desired
- Optional Low Water cut-off with manual reset
- Optional 24 hour 7 day Digital Time Clock with Battery Back Up allows custom time settings and accurate run times, even after power outages. Available as time clock or drain clock
- Optional “Cool Flush: Auto Drain System, on separate clock cools water in tank to 140° F, or less, to prevent damage to plumbing drain system

**McCoy MHC Boiler Ratings**

<table>
<thead>
<tr>
<th>Catalog #</th>
<th>UL Model</th>
<th>Watts</th>
<th>Volts</th>
<th>Phase</th>
<th>Amps</th>
<th>Max. Rm Size</th>
<th>Steam Per Hr.</th>
<th>Dimensions W x D x H</th>
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<td>59</td>
<td>36 ft³/hr</td>
<td>36 lb/hr</td>
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<td>30</td>
<td>34 ft³/hr</td>
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<td>22</td>
<td>30 ft³/hr</td>
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<td>1500 lb/hr</td>
<td>20&quot; x 28&quot; x 24 1/2&quot;</td>
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<td>73</td>
<td>1500 ft³/hr</td>
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**AK Residential Generator Series: Creating the Ultimate Steam Bath Environment**
McCoy’s AK generators set themselves apart from other residential generators with several unique features.

"Soft Steam" function maintains the ultimate comfort zone. Minimal temperature variations and an even flow of steam are the two most important traits of the perfect steam bath. McCoy’s engineering provides both traits with its unique “soft steam” function. The AK generator features innovative “soft steam” element switching to maintain a consistent and comfortable steam bath environment. The AK uses full power to quickly heat up the steam room to its preset temperature; then cuts power to half its elements, resulting in a more consistent flow of soft billowing steam and more stable temperature. “Soft Steam” functions only with K30, KT60, and K60 controls (not with R30K).
**McCoy Residential Steam Generators and Controls — the New Industry Standard.**

The single factor most greatly affecting steam bathing comfort is minimal temperature fluctuations. Comparative testing proves the superior performance with the "soft steam" element switching, a feature exclusive to the AK generator.

**K200i Freedom Control**

The innovative K200i Freedom Control from Amerec provides the ultimate steam bathing experience. The wireless remote control allows the bather to operate control functions from virtually anywhere within 50’ of the steam shower.

Installation is simplified as there is no need to run control cables inside shower walls or drill large holes through expensive marble, granite or tile wall material.

**Available options for the K200i Freedom Control:**
- Chromatherapy Lighting
- Fragrance Injector
- EvenSteam™ Air Circulation Fan
- Warm Start, instant steam feature

**K60, K30, KT60 and R30K Steam generator controls**

The AK generators now feature five control options: The K60 and KT60 have a three button panel with on/off, temperature setting and time setting which can be adjusted up to 60 minutes. The digital display alternately shows room temperature and time remaining. The display window of the K30 lights up when the generator is on. Both the K60 and the K30 have remotely located thermostats.

**AK Control Features**
- **K60 and K30** can be mounted inside or outside the steam bath
- **KT60** has a built in thermostat for easier installation and must be mounted INSIDE the steam bath
- **R30K** is a simple on/off switch with a built in 30 minute timer, and may be mounted inside or outside the steam bath
- All K Series controls have dual control capability
- All controls, cool touch steamheads and escutcheons are available in polished chrome, polished brass, polished gold, polished or brushed nickel, oil rubbed bronze, and white finishes
- **Warm Start** instant steam option available

**McCoy generators include Insulated Steamheads with Fragrance Reservoir**

These steamheads are specially designed with a reservoir for a perfect mixture of scent and steam. Steamhead has an insulated inner core for additional steam bath safety. (maximum surface temperature is 125 degrees F). Available in polished chrome, polished brass, polished gold, polished or brushed nickel, oil rubbed bronze, and white finishes.

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**AK & 3K Generator Electrical Specifications**

<table>
<thead>
<tr>
<th>Model</th>
<th>Wire Size</th>
<th>Phase</th>
<th>Volt</th>
<th>AMP</th>
<th>Breaker Size</th>
<th>KW</th>
<th><em>Max. Cu. Ft.</em></th>
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For electrical specifications please call the factory at 1-800-331-0349

**Steamer Dimensions**

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<th>Model Wire Size</th>
<th>Phase</th>
<th>Volt</th>
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<th>Breaker Size</th>
<th>KW</th>
<th><em>Max. Cu. Ft.</em></th>
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For electrical specifications please call the factory at 1-800-331-0349

**Shipping Dimensions**

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<th>Volt</th>
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<th>Breaker Size</th>
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<td>50</td>
<td>7.5</td>
<td>220</td>
</tr>
</tbody>
</table>

For electrical specifications please call the factory at 1-800-331-0349

**Important:**

- The maximum cubic footage is for reference only. Complex room construction and material variables may substantially alter the model required for your installation. For further information see “The Steam Construction and Generator Sizing Guide”. Manufacturers of room construction materials should be consulted for approval of material use in a steam room environment.

**NOTE:**

- Single phase AK12 and AK14 steamers require two separate line feed circuits
- SEE GENERATOR INSTALLATION INSTRUCTIONS FOR SAFETY WARNINGS
A steam room is a sure way to feel relaxed, refreshed and invigorated. McCoy’s high glaze acrylic steam rooms are pre-fabricated and easy-to-install. Our steam rooms come in a variety of sizes and can comfortably fit from two to eleven people. The acrylic finish is easy to clean and requires very little maintenance. This is a great alternative to a tile steam room for commercial facilities.

**Standard Features**
- Seat modules made of white 8mm acrylic with ABS reinforcement
- Low voltage lighting
- Aluminum base frame
- All-glass door, bronze tinted and tempered
- Modular and free-standing
- Exterior surface and floor not provided
- Handicap accessible doors are standard on Types 3, 4, 5 and 6

**Other seat and door configurations available**
McCoy Commercial Steam Door

For the finishing touch to any steam enclosure, choose energy efficient steam doors from McCoy Sauna & Steam. These high quality doors feature sturdy corner construction, vertical stiles weather-striped with Schlegel pile, and top and bottom rails (10" bottom rail) with a weather-striped door rail insert. This assures minimal air infiltration.

Our standard Commercial Steam Door is a narrow stile, 1-3/4" thick, aluminum storefront door consisting of:
- 2" stiles, 2-1/2" top rail, and 10" bottom rail in Clear Anodized Aluminum
- Snap on glazing stops, for 1/4" glazing, are 5/8" profile
- Door opening is 3'0" x 7'0"
- Frame size is 39-1/2" x 85-3/4"
- All weather stripping is manufactured by Schlegel and is placed in the door stiles, in the blade (or fin) stop of the frame, jambs, and header

Each Door Includes:
- Door sweeps
- Hydraulic Closer (mounted on the exterior of the steam room)
- Butt Hinges
- No lock – no prep
- Our standard pull handle and push bar
- Frame includes a 4" threshold with a 1/2" rise (handicap approved “ADA”)

Options include:
- Custom sizes (height and width)
- 1" clear, insulated safety glass (available as upgrade)
- Architectural Bronze finish (available as upgrade)

Please note, all steam doors MUST swing out.

Residential Steam Door

Using a full length piano hinge, and a magnetic jamb lock, the McCoy residential steam door forms an efficient seal, and attractive entry into a steam room.

Each Door Includes:
- Aluminum frame in Chrome or Gold finish
- 3/16" Tempered clear glass
- Magnetic closer strips
- Full length piano hinge

Options Include:
- Overhead Vent
- Custom Sizes
- Pattern Glass

Steam Specifications

GENERAL: Acrylic modular steam rooms shall be manufactured by McCoy Sauna and Steam, 40100 Grand River, Building A, Novi, MI 48375. The following specifications include design parameters for McCoy modular steam rooms, as well as for McCoy Custom Style steam rooms.

WORK TO BE DONE BY OTHERS: All work set forth below will be included under other sections for specifications.

For all McCoy Modular Steam Room types:
1. Frame, install and finish exterior surface of steam room.
2. Foundation, sub-floor, and final floor work
3. All electrical and plumbing from supply, including connections to generator, control and light

For all McCoy custom tile steam enclosures:
4. Installation of stud walls and ceiling joists.
5. Installation of insulation and vapor barrier.
6. Installation of ceramic or stone tile, or some other interior surface.

FOR MODULAR ACRYLIC STEAM ROOMS:
WALLS AND CEILING FOR MCCOY MODULAR STEAM ROOM: No framed walls are required for McCoy modular steam rooms (steam room is free standing). However, exterior of the steam room is unfinished, and requires furring strips on walls to be covered. Steam room modules are 6 mm acrylic sheet with ABS reinforcement (no fiberglass), 15 mm in seating area. High glazed, white color. Insulation is not supplied; we recommend at least R11 for walls and ceiling. Wall modules include integral seating, rigid plastic profile strips for pinnning wall and ceiling panels, gasket tape and silicone sealant.

BASE FRAME: Extruded aluminum base frame.

STEAM ROOM DOOR: all glass door, mounted on aluminum frame, includes handles. Glass is 5/16" tempered and tinted. Door opening is 25 3/8” x 71 1/4” on Type 1, 2. Handicap accessible door is standard on Type 3, 4, 5 and 6.

LIGHT: Steam room includes ceiling mounted vapor proof halogen light (one light on the Type 1 & 2, and two lights on Type 3, 4, 5, & 6). If more light is desired, specify vapor proof, can-style ceiling light.

FOR CUSTOM TILED STEAM ROOMS:
DOOR: For residential steam doors, custom order by providing dimensions of the “finished” opening (after the tile is installed). Specify finish of frame, and type of glass (clear or obscure). For commercial, handicap accessible steam door, specify McCoy Commercial Steam Door with vapor proof, 1/2” tempered glass; clear anodized aluminum or architectural bronze finish.

STEAM GENERATOR: Shall be McCoy Model______, sized according to the size of the steam room as shown below. Generator shall be UL listed, includes insulated steam head with fragrance reservoir, and matching escutcheon.

CONTROLS: Shall be McCoy Model______, UL listed, and matched with generator according to the specifications on page 16,17.

SIZING THE STEAM GENERATOR: Steam generator kW size is based on the cubic volume of the steam room and the construction materials used. Use the following “guidelines” to select the recommended steam generator:

Step 1: Calculate the cubic footage of the steam room enclosure. Length x Width x Height = Cubic Feet. (Do not deduct for benches or other intrusions as they represent surface area to heat.)

\[ L \times W \times H = \text{Cubic Feet} \]

Step 2: Calculate the cubic footage of the steam room enclosure. Length x Width x Height = Cubic Feet. (Do not deduct for benches or other intrusions as they represent surface area to heat.)

A. Acrylic or Cultured Marble Cubic Footage x 0%___
B. Ceramic Tile Cubic Footage x 20%___
C. For each glass or glass block wall, or exterior wall exposed to freezing, Cubic Footage x 15%___
D. Natural Stones (Marble, Granite, Travertine, Slate or Porcelain Tile) Cubic Footage x 100%___

Total (1 + 2A + 2B + 2C + 2D)_____

IMPORTANT: The maximum cubic footage on the steam generator charts is for reference only. Complex room construction and material variables may substantially alter the model required for your installation. For further information see “McCoy Steam Bath Architectural Guidelines”.
McCoy Custom-Cut and Panel-Built Sauna Specifications

GENERAL: Sauna room(s) shall be manufactured by McCoy Sauna & Steam, 40100 Grand River Avenue, Building A, Novi-Michigan 48375. The following specifications include design parameters for the McCoy prefab/modular saunas, as well as for McCoy Custom-Cut material packages.

Work to be done by others: All work set forth below will be included under other sections for the specifications.

For all sauna types:
1. Finish painting and/or staining of exterior surfaces.
2. Subfloor and/or foundation work.
3. All electrical work from supply, including connections to control, heater, and light

For McCoy Custom-Cut Saunas:
4. Installation of stud walls (or furring strips) and ceiling joists.
5. Installation of insulation between wall studs and ceiling joists.

CODE REQUIREMENTS: All materials, components, and work shall conform to all applicable local, state, and federal building and safety codes, ordinances and regulations.

TYPE CONSTRUCTION: McCoy Custom-Cut material packages (for installation on previously framed walls).

Wall framing shall be on 16” centers. Standard framed wall shall have 2” x 4” studs, bottom base plate treated, and ceiling lowered to 84” I.D. from floor to framing. Existing masonry walls shall have furring strips on 16” centers; metal studs shall have furring strips—for nailing of T&G wall boards.

WALLS AND CEILING shall be insulated with R11 rated fiberglass insulation, with foil vapor barrier (foil provided by McCoy).

When ordering: sauna material package, shall be McCoy model CC_________. Provide interior dimensions of the framed space, indicate direction of ceiling joists, and swing of door.

Walls and ceiling interior materials shall be 1” x 4” (nominal) V-joint, kiln dried to 12% or less, T&G clear Western Red Cedar. Boards to be blind nailed using 5p galvanized nails, or comparable galvanized staples. Wallboards applied horizontally unless specified otherwise.

TYPE CONSTRUCTION: McCoy PANEL-BUILT SAUNA PACKAGES (free-standing, modular units).

No framed walls are required for McCoy Panel-Built packages. Install on any level, water proof floor.

Wall and ceiling panels shall be framed of 2” x 2” framing, insulated with fiberglass batts, vapor barrier of Type C Reynolds Building Foil. Panel interior and exterior shall be lined with 1” x 4” (nominal), V-joint, kiln dried, clear Western Red Cedar. Optional: panel exterior can be ½” smooth Lauan Plywood on walls to be hidden or walls to be covered with drywall, tile, or wallpaper.

TYPE CONSTRUCTION: ALL TYPES—CUSTOM CUT AND PANEL BUILT.

BENCHES: Shall be preassembled by McCoy. Standard top bench width equals 24” in saunas 5’ deep or greater. Bench tops of kiln-dried, clear, all-vertical-grain Western Red Cedar. Internal framing of 2” x 4”. Bench tops fastened from bottom with stainless steel screws. Bench supports of 5/4” x 4” European Alder or 2” x 4” Western Red Cedar. Commercial Sauna Benches: Internal framing 2” x 6” Western Red Cedar on benches over 6’, and H-leg bench supports on benches 8’ and longer.

BACKRESTS: S4S clear Cedar.

INTERIOR AND EXTERIOR TRIM: Corner and cove molding of clear, kiln-dried Western Red Cedar. Panel-Built saunas also include fascia of same material.

HEATER GUARD RAIL: Shall be constructed of clear Western Red Cedar to surround heater. Dimensions shall match UL requirements for proper spacing between heater and guard rail.

DOOR: Shall be McCoy Model DF (clear, all-vertical grain Douglas Fir rails with sealed, double pane, tempered glass 16” x 87” window, pre-hung on mahogany jamb — available in 24”x80”, 30”x80”, and 36”x80”). Alternative doors are all-glass door with ½” bronze tinted tempered glass, mounted on 1 ½” thick jamb. Available 24”x80”, 30”x80” or 36”x80”.

HANDICAP ACCESSIBLE COMMERCIAL SAUNA DOORS AVAILABLE: All-glass doors (AG) or Douglas Fir doors (DF) are available in 36” widths. For McCoy Custom-Cut saunas handicap door size is 36” x 80”; for McCoy Panel-built saunas handicap door size is 36” x 72”.

SAUNA HEATER: Shall be McCoy Model ________, sized according to the size room as shown on page 11. Heater shall be UL or ETL listed. Shall include olivine igneous rocks.

CONTROLS: Shall be McCoy model ___________, UL or ETL listed, and matched with heater according to chart on pg. 11.

FLOOR: Floor shall be of cement, ceramic tile, or similar waterproof type (no carpeting). Removable dri-dek flooring or duckboard of Cedar is provided for walk area in front of benches.

LIGHT: Shall be wall-mounted, UL listed, vapor-proof Progress P5311 or Hubbell B2s-Var. Frosted white globe with satin finish, neoprene gasket, brushed aluminum base. Ceiling mounted and low voltage lighting available.

ACCESSORIES: All sauna packages include standard accessories of thermometer, wood bucket, wood ladle. A wide range of additional accessories are available. See page 9. All saunas also include headrest, backrest and duckboards.

WARRANTY: All McCoy sauna rooms, heaters and controls are fully warranted for five years for residential use; one year for commercial use against defects in material and workmanship. For further information regarding the McCoy warranty, please contact McCoy.

DESIGN ASSISTANCE: McCoy’s design staff will gladly offer any assistance you may require when designing or specifying sauna rooms and heaters. Free CAD design service available.

HANDICAP ACCESSIBILITY: Most of McCoy’s panel-built and custom-cut saunas can be made handicap accessible. Contact McCoy for assistance.

McCoy reserves the right to change specifications and design without notice.

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