

# Directory Series

## S600 Dimensional Characters

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### Standard Sizes

- ▶ S600-060
  - ▶ .060" thick letters in heights from 2" to 24"
- ▶ S600-6MM
  - ▶ .060" thick letters mounted on 6mm black or white celtec board in heights from 2" to 24"

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### Additional Information

- ▶ Manufactured from Sanparrel Rigid Vinyl Sheet
- ▶ Available in more than 180 colors and patterns
- ▶ Installation template is shipped with every order to ensure proper positioning of letters
- ▶ Logos available; digital file required (eps, wmf, dmx or ai files accepted)



S600-6MM



S600-060

### Installation Template



IPC.976/REV.3



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**INPRO**  
**SIGNSCAPE**  
Signage and Wayfinding

# S600 Dimensional Characters

## Suggested Specifications

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### PART 1 – GENERAL

#### 1.01 SUMMARY

A. This section includes Dimensional Letter Signage

#### 1.02 SECTION INCLUDES

A. S600 Dimensional Letters

#### 1.03 REFERENCES

A. Americans with Disabilities Act (ADA)

B. American National Standards Institute (ANSI)

#### 1.04 SYSTEM DESCRIPTION

A. Performance Requirements: Provide signage systems that conform to the following requirements of regulatory agencies and the quality control of InPro SignScape.

1. Signage shall comply with all applicable provisions of the ADA and ANSI A117.1-1998

#### 1.05 SUBMITTALS

A. Product Data: Manufacturer's printed product data for each signage system indicated in this section.

B. Signage Report: SignPro signage report indicating signage sizes, lettering and construction.

C. Samples: Verification samples of signage systems minimum of 6 inches square of each type and color indicated.

D. Manufacturer's Installation Instructions: Printed Installation Instructions for each signage system.

#### 1.06 DELIVERY, STORAGE AND HANDLING

A. Deliver materials in unopened factory packaging to the jobsite.

B. Inspect materials at delivery to assure that specified product have been received.

C. Store in original packaging in a climate controlled environment away from direct sunlight.

#### 1.07 WARRANTY

A. Standard InPro SignScape limited lifetime warranty against material and manufacturing defects.

### PART 2 – PRODUCTS

#### 2.01 MANUFACTURERS

A. Acceptable Manufacturer: InPro SignScape, InPro Corporation PO Box 406, Muskego, WI 53150 USA  
Telephone 800-222-5556, Fax: 888-715-8407  
E-mail: service@inprocorp.com

B. Substitutions: Not permitted

C. Provide all signage systems from a single manufacturer.

#### 2.02 MATERIALS

##### A. Signage Panels

1. Provide signage material in a color selected by the architect from InPro SignScape color selection.

##### B. Dimensional Letters

1. S600-6MM

a. Provide dimensional letters consisting of .060" sheet bonded to 6mm Celtec board. Both layers are cut to create dimensional letter signage.

#### 2.03 MANUFACTURED UNITS

2. S600-.060

a. Provide dimensional letters consisting of .060" sheet. Sheet is cut to create dimensional letter signage.

#### 2.03 MANUFACTURED UNITS

##### A. Dimensional Letters

1. Item number, thickness and height:

A. S600-6MM, .060" thick letters bonded to 6mm celtec board, Heights: 2", 4", 6" 8", 10", 12", 14", 16" or custom (maximum height 24")

B. S600-.060, .060" thick letters, Heights: 2", 4", 6" 8", 10", 12", 14", 16" or custom (maximum height 24")

### PART 3 – EXECUTION

#### 3.01 EXAMINATION

A. Examine areas and conditions in which the signage system will be installed.

1. Complete all finishing operations, including painting, before beginning installation of signage systems.

2. Wall surface shall be dry and free from dirt, grease and loose paint.

#### 3.02 PREPARATION

A. General: Prior to installation, clean substrate to remove dust, debris and loose particles.

#### 3.03 INSTALLATION

A. General: Locate the signage system as indicated on the approved detail drawing for the appropriate substrate and in compliance with the InPro SignScape installation instructions. Install signage systems level and plumb at the height indicated on the drawings.  
Installation of Dimensional Signage

1. Determine the location of the Dimensional Letters on the wall. Tape the letter spacing guide on the

wall where the bottom edges of the letters are to be located. The bottom edges of the dimensional letters overlap the letter spacing guide and aid the installer in properly spacing the letters.

2. Apply foam tape, PL Premium Adhesive or a combination of both to the back of each letter keeping the tape and adhesive away from the part of the letter that will overlap the letter spacing guide.

3. Remove the release liner from the foam tape and position the bottom of the letter on the appropriate location of the letter spacing guide. Press the letter firmly to the wall. If using PL Premium Adhesive, wipe off any excess adhesive while it is still damp and tape the letters to the wall until the adhesive cures.

4. Some parts of a letter may be too small for foam tape. In these situations use PL Premium Adhesive to adhere these areas of the letters. Tape the letters to the wall until the adhesive cures.

5. Dots, commas, apostrophes and other pronunciation marks may require visual alignment with adjacent letters.

6. Remove the letter spacing guide from the wall.

#### 3.04 CLEANING

A. At completion of the installation, clean surfaces in accordance with the InPro SignScape clean up and maintenance instructions.

