

# Directory Series

## S510 Directory Signs

### Standard Sizes

- ▶ Single Column – 15 7/16" x 9" (381mm x 229mm) with one 2 3/4" x 9" (70mm x 229mm) header insert and six 1 1/8" x 9" text inserts (25mm x 229mm)
- ▶ Multi Column – 15 7/16" x 18 15/16" (381mm x 481mm) with one 2 3/4" x 18 1/4" (70mm x 464mm) header insert and twelve 1 1/8" x 9" text inserts (25mm x 229mm)

### Production Styles

- ▶ Tactile

### Frame Options

- ▶ Gold or Silver Aluminum Frame

### Additional Information

- ▶ Snap fit system allows for quick and easy changing of sign panels
- ▶ Signs manufactured from Rigid Vinyl Sheet
- ▶ Signs available in more than 180 colors and patterns
- ▶ Logos available; digital file required (eps, dmx, ai and wmf files accepted)



S510S Single



S510M Multiple

IPC.973/REV.4



P.O. Box 406 · Muskego, Wisconsin 53150 USA  
inprocorp.com  
Nationwide 800.222.5556/Fax 888.715.8407  
International Sales 262.679.5521/Fax 262.679.5524

*INPRO CORPORATION®*  
Interior and Exterior Architectural Products

# S510 Directory Sign

## Suggested Specifications

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### PART 1 – GENERAL

#### 1.01 SUMMARY

- A. This section includes ADA compliant tactile signage and changeable message signage

#### 1.02 SECTION INCLUDES

- A. S510 Directory Sign

#### 1.03 REFERENCES

- A. Americans with Disabilities Act (ADA)  
B. American National Standards Institute (ANSI)

#### 1.04 SYSTEM DESCRIPTION

- A. Performance Requirements: Provide signage systems that conform to the following requirements of regulatory agencies and the quality control of InPro SignScape.

1. Signage shall comply with all applicable provisions of the ADA and ANSI A117.1-1998

#### 1.05 SUBMITTALS

- A. Product Data: Manufacturer's printed product data for each signage system indicated in this section.  
B. Signage Report: SignPro signage report indicating signage sizes, lettering and construction.  
C. Samples: Verification samples of signage systems minimum of 6 inches square of each type and color indicated.  
D. Manufacturer's Installation Instructions: Printed Installation Instructions for each signage system.

#### 1.06 DELIVERY, STORAGE AND HANDLING

- A. Deliver materials in unopened factory packaging to the jobsite.  
B. Inspect materials at delivery to assure that specified product have been received.  
C. Store in original packaging in a climate controlled environment away from direct sunlight.

#### 1.07 WARRANTY

- A. Standard InPro SignScape limited lifetime warranty against material and manufacturing defects.

### PART 2 – PRODUCTS

#### 2.01 MANUFACTURERS

- A. Acceptable Manufacturer: InPro SignScape,  
InPro Corporation PO Box 406, Muskego, WI 53150 USA,  
Telephone 800.222.5556, Fax: 888.715.8407  
E-mail: service@inprocorp.com

- B. Substitutions: Not permitted

- C. Provide all signage systems from a single manufacturer.

#### 2.02 MATERIALS

- A. Signage Panel

1. Provide signage material in a color selected by the architect from InPro SignScape color selection.

- B. Frames

1. Extruded Aluminum Frames: Aluminum frames shall be fabricated from 6063-T5 aluminum.

- B. Frame Finishes

1. Extruded Aluminum Frames: Gold or Silver color to be selected, by the architect. Aluminum shall be anodized.

- C. Production Style

1. Directory Sign Panel Structure

- a. Provide sign panel structure consisting of extruded aluminum faceplates, designed accept sliding inserts. Faceplates snap into aluminum sidetracks. Radius end caps finish the sidetracks.

2. Sliding Insert

- a. Tactile (Raised Letter)- Provide sliding insert consisting of .040" sheet bonded to .060" sheet. Top layer is cut and assembled to create signage.

- Printed Sign Panels

- a. Provide sign panels that are digitally printed with exterior grade UV curable inks. Panels may be first or second surface printed.

- b. Panel materials and thicknesses: Clear PETG, 1/16"

#### 2.03 MANUFACTURED UNITS

- A. Single Column Directory

1. Size and construction

- 15<sup>7</sup>/<sub>16</sub>"h x 9"w, with 1 - 2<sup>3</sup>/<sub>4</sub>"h x 9"w header insert and 6 - 1<sup>1</sup>/<sub>8</sub>"h x 9"w text inserts

- B. Multi Column Directory

1. Size and construction

- 15<sup>7</sup>/<sub>16</sub>"h x 18<sup>15</sup>/<sub>16</sub>"w, with 1 - 2<sup>3</sup>/<sub>4</sub>"h x 18<sup>1</sup>/<sub>4</sub>"w header insert and 12 - 1<sup>1</sup>/<sub>8</sub>"h x 9"w text inserts

### PART 3 – EXECUTION

#### 3.01 EXAMINATION

- A. Examine areas and conditions in which the signage system will be installed.

1. Complete all finishing operations, including painting, before

- beginning installation of signage systems.

2. Wall surface shall be dry and free from dirt, grease and loose paint.

#### 3.02 PREPARATION

- A. General: Prior to installation, clean substrate to remove dust, debris and loose particles.

#### 3.03 INSTALLATION

- A. General: Locate the signage system as indicated on the approved detail drawing for the appropriate substrate and in compliance with the InPro SignScape installation instructions. Install signage systems level and plumb at the height indicated on the drawings.

1. Remove faceplates at the top and bottom of the directory revealing the mounting holes in the sidetracks.

2. Using the directory as a template, position the directory on the wall and transfer the hole locations to the wall.

3. Drill 1/4" holes in the wall and insert mounting anchors in the holes.

4. Attach the directory to the wall with #8 pan head screws.

5. Replace faceplates.

- After the directory is installed use the faceplate removal tool to change the inserts.

1. Insert the removal tool between faceplates and push downward on the tool, popping out the faceplate.

2. Carefully pull out the faceplate, removing it from the clips.

3. Replace the text insert and snap the faceplate back into the frame.

#### 3.04 CLEANING

- A. At completion of the installation, clean surfaces in accordance with the InPro SignScape clean up and maintenance instructions.

