Sanparrel Identification Series
S110C Cubicle Signs

S110C1 Cubicle Sign

‣ One piece construction for 2" (51mm) cubicle partitions

‣ Sign panel mounts directly on cubicle partition

Standard Size

‣ 4" x 10" (102mm x 254mm)

Production Styles

‣ Tactile

‣ Partial Inlay

Additional Information

‣ Manufactured from Sanparrel Rigid Vinyl Sheet

‣ Signs available in more than 180 colors and patterns

S110C1

S110C2 Cubicle Sign

‣ One piece construction for 2" (51mm) cubicle partitions

‣ Sign panel mounts to clear acrylic cubicle partition frame

Standard Size

‣ 2" x 10" (51mm x 254mm)

Production Styles

‣ Tactile

‣ Partial Inlay

Additional Information

‣ Manufactured from Sanparrel Rigid Vinyl Sheet

‣ Signs available in more than 180 colors and patterns

S110C2

INPRO
SIGNSCAPE
Signage and Wayfinding

S110C Cubicle Signs
Suggested Specifications

PART 1 – GENERAL
1.01 SUMMARY
A. Interior non-illuminated identification cubicle mounted signage.
1.02 SECTION INCLUDES
A. S110C1 Identification Signs with Cubicle Mount
B. S110C2 Identification Signs with Cubicle Mount
1.03 REFERENCES
A. Americans with Disabilities Act (ADA)
B. American National Standards Institute (ANSI)
1.04 SYSTEM DESCRIPTION
A. Performance Requirements: Provide signage systems that conform to the following requirements of regulatory agencies and the quality control of InPro SignScape.
1. Signage shall comply with all applicable provisions of the ADA and ANSI A117.1-1998
1.05 SUBMITTALS
A. Product Data: Manufacturer's printed product data for each signage system indicated in this section.
B. Signage Report: SignPro signage report indicating signage sizes, lettering and construction.
C. Samples: Verification samples of signage systems minimum of 6 inches square of each type and color indicated.
D. Manufacturer's Installation Instructions: Printed Installation Instructions for each signage system.
1.06 DELIVERY, STORAGE AND HANDLING
A. Deliver materials in unopened factory packaging to the jobsite.
B. Inspect materials at delivery to assure that specified product have been received.
C. Store in original packaging in a climate controlled environment away from direct sunlight.
1.07 WARRANTY
A. Standard InPro SignScape limited lifetime warranty against material and manufacturing defects.

PART 2 – PRODUCTS
2.01 MANUFACTURERS
A. Acceptable Manufacturer: InPro SignScape, InPro Corporation PO Box 406, Muskego, WI 53150 USA Telephone 800-222-5556, Fax: 888-715-8407 E-mail: service@inprocorp.com
B. Substitutions: Not permitted
C. Provide all signage systems from a single manufacturer.
2.02 MATERIALS
A. Signage Panel
1. Provide signage material in a color selected by the architect from InPro SignScape color selection.
2. S110C1 - Provide cubicle signage mount 4" (102mm) x 10" (254mm) for use with 2" (51mm) cubicle partitions, in a color selected by the architect from InPro SignScape color selection. Cubicle signage mount and signage are integrated.
3. S110C2 - Provide clear acrylic cubicle sign mount for 2" (51mm) x 10" (254mm) unframed signage for use with 2" (51mm) cubicle partitions.
B. Production Style
S110C1 Cubicle Signage
1. Tactile
a. Provide sign panel consisting of .060" (1.5mm) sheet bonded with .040" (1mm) sheet that is cut and assembled to create signage. Panel is formed to create cubicle mount.
2. Partial Inlay (Tamper Resistant Tactile Signage)
a. Provide sign panel consisting of .060" (1.5mm) sheet that is engraved to receive .060" (1.5mm) sheet that is cut and assembled to create signage. Panel is formed to create cubicle mount.
S110C2 Cubicle Signage
1. Tactile (Raised Letter)
a. Provide sign panel consisting of .060" (1.5mm) sheet bonded with .040" (1mm) sheet that is cut and assembled to create signage.
2. Partial Inlay (Tamper Resistant Tactile Signage)

a. Provide sign panel consisting of .060" (1.5mm) sheet that is engraved to receive .060" (1.5mm) sheet that is cut and assembled to create signage.
3. Flush Inlay
a. Provide sign material consisting of .060" (1.5mm) sheet that is engraved to receive .040" (1mm) sheet that is cut and assembled to create signage.
4. Engraved
a. Provide sign material consisting of .040" (1mm) sheet bonded to .060" (1.5mm) sheet that is engraved to create signage.
2.03 MANUFACTURED UNITS
A. Identification Signs with Cubicle Mount
1. S110C1, one piece construction, 4"h (102mm) x 10"w (254mm) for 2" (51mm) cubicle partition, production styles - tactile and partial inlay.
2. S110C2, two piece construction, 2"h (51mm) x 10"w (254mm) for 2" (51mm) cubicle partition, production styles - tactile, partial inlay, flush and engraved.

PART 3 – EXECUTION
3.01 EXAMINATION
A. Examine areas and conditions in which the signage system will be installed.
1. Complete all finishing operations, including painting, before beginning installation of signage systems.
2. Cubicle partition shall be free of obstacles and obstructions.
3.02 PREPARATION
A. General: Prior to installation, clean substrate to remove dust, debris and loose particles.
3.03 INSTALLATION
A. General: Locate the signage system as indicated on the approved detail drawing for the appropriate substrate and in compliance with the InPro SignScape installation instructions. Install signage systems level and plumb at the location indicated on the drawings.
3.04 CLEANING
A. At completion of the installation, clean surfaces in accordance with the InPro SignScape clean up and maintenance instructions.

Sanparrel Identification Series
S110 Temporary Signs

Standard Size

- 2" x 8" (51mm x 203mm)
- 4" x 4" (102mm x 102mm)
- 4" x 8" (102mm x 203mm)
- 6" x 6" (152mm x 152mm)
- 8" x 8" (203mm x 203mm)
- 12" x 12" (305mm x 305mm)
- Custom sizes available

Modular Sizes

- 4" x 8" (102mm x 203mm)
- 6" x 6" (152mm x 152mm)
- 8" x 8" (203mm x 203mm)
- 12" x 12" (305mm x 305mm)
- Custom sizes available

Production Styles

- Digital Graphics
- Tactile
- Partial Inlay
- Flush Inlay
- Engraved
- Modular System

Frame Options

- Standard injection molded frames with square or round corners:
  2" x 8" (51mm x 203mm)   6" x 6" (152mm x 152mm)
  4" x 4" (102mm x 102mm)   8" x 8" (203mm x 203mm)
  4" x 8" (102mm x 203mm)   12" x 12" (305mm x 305mm)
- Custom size PVC and aluminum extruded frames available; square corners only
- Northern Hardwoods frames with red oak or maple wood or bamboo
- PRISM® Solid Surface frames available in 44 colors

Unframed Options

- Square, radius, scallop or notch corners
- Projection mounting available
- PRISM® Solid Surface available in 44 colors (not applicable to Modular Systems)

Additional Information

- Manufactured from Sanparrel Rigid Vinyl Sheet
- Signs available in more than 180 colors and patterns
- Logos available; digital file required (eps, wmf, dmx or ai files accepted)
- See "Sign Collections" for additional style options

Modular Shown

S110 Identification Sign
Suggested Specifications

PART 1 – GENERAL

1.01 SUMMARY
A. Interior non-illuminated identification surface mounted signage.

1.02 SECTION INCLUDES
A. S110 Identification Signs

1.03 REFERENCES
A. Americans with Disabilities Act (ADA)
B. American National Standards Institute (ANSI)

1.04 SYSTEM DESCRIPTION
A. Performance Requirements: Provide signage systems that conform to the following requirements of regulatory agencies and the quality control of InPro SignScape.
1. Signage shall comply with all applicable provisions of the ADA and ANSI A117.1-1998

1.05 SUBMITTALS
A. Product Data: Manufacturer's printed product data for each signage system indicated in this section.
B. Signage Report: SignPro signage report indicating signage sizes, lettering and construction.
C. Samples: Verification samples of signage systems minimum of 6" (152mm) square of each type and color indicated.
D. Manufacturer's Installation Instructions: Printed Installation Instructions for each signage system.

1.06 DELIVERY, STORAGE AND HANDLING
A. Deliver materials in unopened factory packaging to the jobsite.
B. Inspect materials at delivery to assure that specified product have been received.
C. Store in original packaging in a climate controlled environment away from direct sunlight.

1.07 WARRANTY
A. Standard InPro SignScape limited lifetime warranty against material and manufacturing defects.

PART 2 PRODUCTS

2.01 MANUFACTURERS
A. Acceptable Manufacturer: InPro SignScape, InPro Corporation PO Box 406, Muskego, WI 53150 USA
Telephone 800-222-5556,Fax: 888-715-8407
E-mail: service@inprocorp.com
B. Substitutions: Not permitted
C. Provide all signage systems from a single manufacturer.

2.02 MATERIALS
A. Signage Panels
1. Provide signage material in a color selected by the architect from InPro SignScape color selection.
2. Prism® Solid Surface Panels
 a. Item number, Size and Shape:
 SSPR-RD1616, 16" (406mm) x 16" (406mm), Radius
 SSPR-RD1010, 10" (254mm) x 10" (254mm), Radius
 SSPR-RD5555, 5^1/2" (140mm) x 5^1/2" (140mm), Radius
 SSPR-RD0311, 3" (76mm) x 11" (279mm), Radius
 SSPR-SQ1616, 16" (406mm) x 16" (406mm), Square
 SSPR-SQ1010, 10" (254mm) x 10" (254mm), Square
 SSPR-SQ5555, 5^1/2" (140mm) x 5^1/2" (140mm), Square
 SSPR-SQ0311, 3" (76mm) x 11" (279mm), Square
 SSPR-AR2014, 20" (508mm) x 14" (356mm), Arch
 SSPR-AR0907, 9" (229mm) x 7" (178mm), Arch
 SSPR-AR0705, 7" (178mm) x 5" (127mm), Arch
 SSPR-OV1418, 14" (356mm) x 18" (457mm), Oval
 SSPR-OV0911, 9" (229mm) x 11" (279mm), Oval
 SSPR-OV0406, 4" (102mm) x 6" (152mm), Oval
B. Frames
1. Injection Molded Frames: Molded frames shall be manufactured of injection molded thermoplastic. Frame shall have square corners or corners with a ^{3}/4" (19mm) radius.
2. Extruded Aluminum Frames: Aluminum frames shall be fabricated from 6063-T5 aluminum.
3. Extruded Vinyl Frames: Vinyl frames shall be extruded from chemical and stain resistant polyvinyl chloride.
4. Wood Frames: Wood frames shall be fabricated from kiln dried solid maple or red oak with a moisture content of 5-9%.
5. Bamboo Frames: Bamboo frames shall be fabricated from kiln dried solid mao, grass reed in Natural or Carbonized with a moisture content of 5-9%.
6. PRISM® Solid Surface – PRISM® Frames and Panels shall be PRISM® Solid Surface Material in a color/pattern from InPro Signscape color selection.
C. Frame Finishes
1. Injection Molded Frames: Color to be selected, by the architect, from the InPro SignScape finish selection. Texture shall be sand.
2. Extruded Aluminum Frames: Color to be selected, by the architect, from the InPro SignScape finish selection. Aluminum shall be anodized.
3. Extruded Vinyl Frames: Color to be selected, by the architect, from

the InPro SignScape finish selection. Texture shall be smooth.
4. Wood Stain: Color of the maple and red oak to be selected by the architect from the IPC stain selection. Wood frames shall be finished with two coats of low luster satin finish.
5. Bamboo Stain: Color of the bamboo to be selected, by the architect, in a clear finish. Bamboo frames shall be finished with a water based, low luster satin finish.
6. PRISM® Solid Surface Frames and Panels: PRISM® surface shall be smooth.
D. Production Style
Standard Sign Panel Construction
1. Tactile (Raised Letter)
a. Framed: Provide sign panel consisting of .060" (1.5mm) sheet bonded with .040" (1mm) sheet that is cut and assembled to create signage.
b. Unframed: Provide sign panel consisting of .080" (2mm) sheet bonded with .040" (1mm) sheet that is cut and assembled to create signage.
c. Two-Piece Projection: Provide sign panel consisting of .060" (1.5mm) sheet bonded to .060" (1.5mm) sheet. An additional .040" sheet is cut and assembled to create signage.
d. One-Piece Triangular Projection: Provide sign material consisting of .060" (1.5mm) sheet bonded with .040" (1mm) sheet that is cut and assembled to create signage.
2. Partial Inlay (Tamper Resistant Tactile Signage)
a. Framed: Provide sign panel consisting of .060" (1.5mm) sheet that is engraved to receive .060" (1.5mm) sheet that is cut and assembled to create signage.
b. Unframed: Provide sign panel consisting of .080" (2mm) sheet that is engraved to receive .060" (1.5mm) sheet that is cut and assembled to create signage.
3. Flush Inlay
a. Framed: Provide sign panel consisting of .080" (2mm) sheet that is engraved to receive .040" (1mm) sheet that is cut and assembled to create signage.
b. Unframed: Provide sign panel consisting of .080" (2mm) sheet that is engraved to receive .040" (1mm) sheet that is cut and assembled to create signage.
4. Engraved
a. Framed: Provide sign panel consisting of .040" (1mm) sheet bonded to .040" (1mm) sheet that is engraved to create signage.
b. Unframed: Provide sign panel consisting of .060" (1.5mm) sheet bonded to .040" (1mm) sheet that is engraved to create signage.
Modular Sign Panel Structure (Unframed or Framed)
1. Provide sign panel structure consisting of top layer of .060" (1.5mm) sheet bonded to two layers of .040" (1mm) sheet. Top layer and the first layer of .040" (1mm) sheet are cut to receive magnetic strip and .060" sign insert.
Modular Magnetic Insert
1. Tactile (Raised Letter)
a. Provide modular magnetic insert consisting of .060" (1.5mm) sheet bonded with .060" (1.5mm) that is cut and assembled to create signage.
2. Partial Inlay (Tamper Resistant Tactile Signage)
a. Provide modular magnetic insert consisting of .060" (1.5mm) sheet that is engraved to receive .060" (1.5mm) sheet that is cut and assembled to create signage.
3. Flush Inlay
a. Provide modular magnetic insert consisting of .060" (1.5mm) sheet that is engraved to receive .060" (1.5mm) sheet that is cut and assembled to create signage.
E. Accessories/Options
1. Unframed Signage Mounting Options
a. Double-sided Foam Tape: Provide double-sided foam tape to adhere unframed signage to clean, dry, well sealed substrates.
b. Magnetic Mounting Strips: Provide magnetic mounting strips to attach unframed signage to steel substrates.
c. Screw Mount: Provide screw mount unframed signage with exposed mounting fasteners. Fasteners to be located at each corner.
d. Projection Mount: Provide mounting brackets to project unframed signage from the wall.
e. Double-sided Foam Tape and Heavy Duty Adhesive: Provide double sided foam tape and heavy duty adhesive to adhere larger signs and PRISM® Solid Surface signs to clean, dry, well sealed substrates.
2. Unframed Signage Corner Conditions
a. Square Corners:
 Provide unframed signage corners that are 90 degrees square.
b. Radius Corners:
 Provide unframed signage corners with a .525" (13mm) radii.
c. Scalloped Corners:
 Provide unframed signage corners with a .5" (13mm) scallop.
d. Notched Corners:
 Provide unframed signage corners with a .5" (13mm) notch.
2.03 MANUFACTURED UNITS
A. Molded Frames

1. Frame Item number, Size and Shape:
SFS0208, 2" (51mm) x 8" (203mm), square corners
SFS0404, 4" (102mm) x 4" (102mm), square corners
SFS0408, 4" (102mm) x 8" (203mm), square corners
SFS0606, 6" (152mm) x 6" (152mm), square corners
SFS0808, 8" (203mm) x 8" (203mm), square corners
SFS1212, 12" (305mm) x 12" (305mm), square corners
SFR0208, 2" (51mm) x 8" (203mm), radius corners
SFR0404, 4" (102mm) x 4" (102mm), radius corners
SFR0408, 4" (102mm) x 8" (203mm), radius corners
SFR0606, 6" (152mm) x 6" (152mm), radius corners
SFR0808, 8" (203mm) x 8" (203mm), radius corners
SFR1212, 12" (305mm) x 12" (305mm), radius corners
B. Aluminum Frames
 Size - Custom, minimum 3" (76mm) x 3" (76mm), Maximum 48" (1.22m) x 96" (2.44m)
C. Extruded Vinyl Frame
 Size - Custom, Minimum 3" (76mm) x 3" (76mm), Maximum 48" (1.22m) x 96" (2.44m)
D. Wood and Bamboo Frames
1. Frame Item number, Size and Shape:
 SFW-RD1010, 10" (254mm) x 10" (254mm), Radius
 SFW-RD0311, 3" (76mm) x 11" (279mm), Radius
 SFW-SQ1010, 10" (254mm) x 10" (254mm), Square
 SFW-SQ0311, 3" (76mm) x 11" (279mm), Square
 SFW-AR2014, 20" (508mm) x 14" (356mm), Arch
 SFW-AR0907, 9" (229mm) x 7" (178mm), Arch
 SFW-OV1418, 14" (356mm) x 18" (457mm), Oval
 SFW-OV0911, 9" (229mm) x 11" (279mm), Oval
 SFW-OV0406, 4" (102mm) x 6" (152mm), Oval
 Wood Type - Maple, Oak, or Bamboo
E. Two Piece Projection Mounting Brackets
1. Bracket Item number, Description and Color:
 SS100160, 2" (51mm) bracket for sign heights 2" (51mm) - 5" (127mm), color – silver
 SS100161, 3" (76mm) bracket for sign heights 3" (76mm) - 11" (279mm), color – silver
 SS100162, 4" (102mm) bracket for sign heights 4" (102mm) - 17" (432mm), color – silver
 SS100163, 5" (127mm) bracket for sign heights 5" (127mm) - 20" (508mm), color – silver
 Maximum sign projection – 20" (508mm)
F. One Piece Triangular Projection
1. S110TP-0606, 6" (152mm) x 6" (152mm) Sign Face with 1" (25mm) mounting flanges.
2. S110TP-0808, 8" (203mm) x 8" (203mm) Sign Face with 1" (25mm) mounting flanges.
G. Scroll Bracket Projection
1. S110SBP-0618, 6" (152mm) x 18" (457mm) Sign Face with black powder coat metal bracket, bracket height 11" (279mm), maximum projection 24" (610mm).
2. S110SBP-1218, 12" (305mm) x 18" (457mm) Sign Face with black powder coat metal bracket, bracket height 11" (279mm), maximum projection 24" (610mm).

PART 3 – EXECUTION

3.01 EXAMINATION
A. Examine areas and conditions in which the signage system will be installed.
1. Complete all finishing operations, including painting, before beginning installation of signage systems.
2. Wall surface shall be dry and free from dirt, grease and loose paint.

3.02 PREPARATION
A. General: Prior to installation, clean substrate to remove dust, debris and loose particles.

3.03 INSTALLATION
A. General: Locate the signage system as indicated on the approved detail drawing for the appropriate substrate and in compliance with the InPro SignScape installation instructions. Install signage systems level and plumb at the height indicated on the drawings.

3.04 CLEANING
A. At completion of the installation, clean surfaces in accordance with the InPro SignScape clean up and maintenance instructions.

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International Sales 262.679.5521/Fax 262.679.5524

INPRO CORPORATION®
Interior and Exterior Architectural Products

Sanparrel Identification Series
S120 Permanent Signs

Standard Sizes

▶ 4" x 4" (102mm x 102mm)

▶ 4" x 8" (102mm x 203mm)

▶ 6" x 6" (152mm x 152mm)

▶ 8" x 8" (203mm x 203mm)

▶ 12" x 12" (305mm x 305mm)

▶ Custom sizes available

Modular Sizes

▶ 4" x 8" (102mm x 203mm)

▶ 6" x 6" (152mm x 152mm)

▶ 8" x 8" (203mm x 203mm)

▶ 12" x 12" (305mm x 305mm)

▶ Custom sizes available

Production Styles

▶ Digital Graphics with Grade 2 Braille

▶ Tactile with Grade 2 Braille

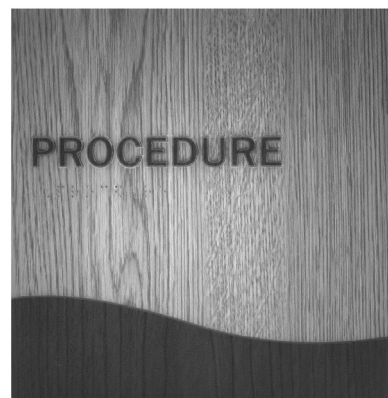▶ Partial Inlay with Grade 2 Braille

▶ Modular System

Frame Options

▶ Standard injection molded frames with square or round corners:
  4" x 4" (102mm x 102mm)
  4" x 8" (102mm x 203mm)
  6" x 6" (152mm x 152mm)
  8" x 8" (203mm x 203mm)
  12" x 12" (305mm x 305mm)

▶ Custom size PVC and aluminum extruded frames available; square corners only

▶ Northern Hardwoods frames with red oak or maple wood or bamboo

Unframed Options

▶ Square, radius, scallop or notch corners

▶ PRISM® Solid Surface available in 59 colors (not applicable to Modular Systems)

Additional Information

▶ Manufactured from Sanparrel Rigid Vinyl Sheet

▶ Signs available in more than 180 colors and patterns

▶ Logos available; digital file required (eps, wmf, dmx or ai files accepted)

▶ See "Sign Collections" for additional style options

Modular System Shown

IPC.954/REV.8

INPRO
SIGNSCAPE
Signage and Wayfinding

S120 Identification Sign
Suggested Specifications

PART 1 – GENERAL
1.01 SUMMARY
A. Interior non-illuminated identification surface mounted signage.
1.02 SECTION INCLUDES
A. S120 Identification Signs with Grade 2 Braille
1.03 REFERENCES
A. Americans with Disabilities Act (ADA)
B. American National Standards Institute (ANSI)
1.04 SYSTEM DESCRIPTION
A. Performance Requirements: Provide signage systems that conform to the following requirements of regulatory agencies and the quality control of InPro SignScape.
1. Signage shall comply with all applicable provisions of the ADA and ANSI A117.1-1998
1.05 SUBMITTALS
A. Product Data: Manufacturer's printed product data for each signage system indicated in this section.
B. Signage Report: SignPro signage report indicating signage sizes, lettering and construction.
C. Samples: Verification samples of signage systems minimum of 6 inches (152mm) square of each type and color indicated.
D. Manufacturer's Installation Instructions: Printed Installation Instructions for each signage system.
1.06 DELIVERY, STORAGE AND HANDLING
A. Deliver materials in unopened factory packaging to the jobsite.
B. Inspect materials at delivery to assure that specified product have been received.
C. Store in original packaging in a climate controlled environment away from direct sunlight.
1.07 WARRANTY
A. Standard InPro SignScape limited lifetime warranty against material and manufacturing defects.

PART 2 – PRODUCTS
2.01 MANUFACTURERS
A. Acceptable Manufacturer: InPro SignScape,
   InPro Corporation PO Box 406, Muskego, WI 53150 USA
   Telephone 800-222-5556, Fax: 888-715-8407
   E-mail: service@inprocorp.com
B. Substitutions: Not permitted
C. Provide all signage systems from a single manufacturer.
2.02 MATERIALS
A. Signage Panels
1. Provide signage material in a color selected by the architect from InPro SignScape color selection.
2. Prism® Solid Surface Panels
   a. Item number, Size and Shape:
   SSPR-RD1616, 16" (406mm) x 16" (406mm), Radius
   SSPR-RD1010, 10" (254mm) x 10" (254mm), Radius
   SSPR-RD5555, $5^1/_2$" (140mm) x $5^1/_2$" (140mm), Radius
   SSPR-RD0311, 3" (76mm) x 11" (279mm), Radius
   SSPR-SQ1616, 16" (406mm) x 16" (406mm), Square
   SSPR-SQ1010, 10" (254mm) x 10" (254mm), Square
   SSPR-SQ5555, $5^1/_2$" (140mm) x $5^1/_2$" (140mm), Square
   SSPR-SQ0311, 3" (76mm) x 11" (279mm), Square
   SSPR-AR2014, 20" (508mm) x 14" (356mm), Arch
   SSPR-AR0907, 9" (229mm) x 7" (178mm), Arch
   SSPR-AR0705, 7" (178mm) x 5" (127mm), Arch
   SSPR-OV1418, 14" (356mm) x 18" (457mm), Oval
   SSPR-OV0911, 9" (229mm) x 11" (279mm), Oval
   SSPR-OV0406, 4" (102mm) x 6" (152mm), Oval
B. Frames
1. Injection Molded Frames: Molded frames shall be manufactured of injection molded thermoplastic. Frame shall have square corners or corners with a 3/4" (19mm) radius.
2. Extruded Aluminum Frames: Aluminum frames shall be fabricated from 6063-T5 aluminum.
3. Extruded Vinyl Frames: Vinyl frames shall be extruded from chemical and stain resistant polyvinyl chloride.
4. Wood Frames: Wood frames shall be fabricated from kiln dried solid maple or red oak with a moisture content of 5-9%.
5. Bamboo Frames: Bamboo frames shall be fabricated from kiln dried solid mao, grass reed in Natural or Carbonized with a moisture content of 5-9%.
6. PRISM® Solid Surface Frames - PRISM® frames and panels shall be PRISM® Solid Surface Material in a color/pattern

from InPro Signscape color selection.
C. Frame Finishes
1. Injection Molded Frames: Color to be selected, by the architect, from the InPro SignScape finish selection. Texture shall be sand.
2. Extruded Aluminum Frames: Color to be selected, by the architect, from the InPro SignScape finish selection. Aluminum shall be anodized.
3. Extruded Vinyl Frames: Color to be selected, by the architect, from the InPro SignScape finish selection. Texture shall be smooth.
4. Wood Stain: Color of the maple and red oak to be selected by the architect from the IPC stain selection. Wood frames shall be finished with two coats of low luster satin finish.
5. Bamboo Stain: Color of the bamboo to be selected, by the architect, in a clear finish. Bamboo frames shall be finished with a water based, low luster satin finish.
6. PRISM® Solid Surface Frames and Panels: PRISM® surface shall be smooth.
D. Production Style
Standard Sign Panel Structure
1. Tactile (Raised Letter)
a. Framed: Provide sign panel consisting of .060" (1.5mm) sheet bonded with .040" (1mm) sheet that is cut and assembled to create signage.
b. Unframed: Provide sign panel consisting of .080" (2mm) sheet bonded with .040" (1mm) sheet that is cut and assembled to create signage.
2. Partial Inlay (Tamper Resistant Tactile Signage)
a. Framed: Provide sign panel consisting of .060" (1.5mm) sheet that is engraved to receive .060" (1.5mm) sheet that is cut and assembled to create signage.
b. Unframed: Provide sign panel consisting of .080" (2mm) sheet that is engraved to receive .060" (1.5mm) sheet that is cut and assembled to create signage.
3. Grade 2 Braille
a. Provide Grade 2 Braille produced with the Raster™ Method, patented process for placing Braille on signage. Raster™ Braille is computer engineered using a carbide-engraving bit, press-fit tool with vacuum pump and UV stable acrylic rasters.
Modular Sign Panel Structure (Unframed or Framed)
1. Provide sign panel structure consisting of top layer of .060" (1.5mm) sheet bonded to two layers of .040" (1mm) sheet. Top layer and the first layer of .040" (1mm) sheet are cut to receive magnetic strip and .060" sign insert.
Modular Magnetic Insert
1. Tactile (Raised Letter)
a. Provide modular magnetic insert consisting of .060" (1.5mm) sheet bonded with .060" (1.5mm) that is cut and assembled to create signage.
2. Partial Inlay (Tamper Resistant Tactile Signage)
a. Provide modular magnetic insert consisting of .060" (1.5mm) sheet that is engraved to receive .060" (1.5mm) sheet that is cut and assembled to create signage.
3. Grade 2 Braille
a. Provide Grade 2 Braille produced with the Raster™ Method, patented process for placing Braille on signage. Raster™ Braille is computer engineered using a carbide-engraving bit, press-fit tool with vacuum pump and UV stable acrylic rasters.
E. Accessories/Options
1. Unframed Signage Mounting Options
a. Double-sided Foam Tape: Provide double-sided foam tape to adhere unframed signage to clean, dry, well sealed substrates.
b. Magnetic Mounting Strips: Provide magnetic mounting strips to attach unframed signage to steel substrates.
c. Screw Mount: Provide screw mount unframed signage with exposed mounting fasteners. Fasteners to be located at each corner.
d. Double-sided Foam Tape and Heavy Duty Adhesive: Provide double sided foam tape and heavy duty adhesive to adhere larger signs and PRISM® Solid Surface signs to clean, dry, well sealed substrates.
2. Unframed Signage Corner Conditions
a. Square Corners: Provide unframed signage corners that are 90 degrees square.
b. Radius Corners: Provide unframed signage corners with a .525" (13mm) radii.
c. Scalloped Corners: Provide unframed signage corners with a

.5" (13mm) scallop.
d. Notched Corners: Provide unframed signage corners with a .5" (13mm) notch.
2.03 MANUFACTURED UNITS
A. Molded Frames
1. Frame Item number, Size and Shape:
   SFS0404, 4" (102mm) x 4" (102mm), square corners
   SFS0408, 4" (102mm) x 8" (203mm), square corners
   SFS0606, 6" (152mm) x 6" (152mm), square corners
   SFS0808, 8" (203mm) x 8" (203mm), square corners
   SFS1212, 12" (305mm) x 12" (305mm), square corners
   SFR0404, 4" (102mm) x 4" (102mm), radius corners
   SFR0408, 4" (102mm) x 8" (203mm), radius corners
   SFR0606, 6" (152mm) x 6" (152mm), radius corners
   SFR0808, 8" (203mm) x 8" (203mm), radius corners
   SFR1212, 12" (305mm) x 12" (305mm), radius corners
B. Aluminum Frames
   Size - Custom, minimum 3" (76mm) x 3" (76mm), maximum 48" (1.22m) x 96" (2.44m)
C. Extruded Vinyl Frame
   Size - Custom, minimum 3" (76mm) x 3" (76mm), maximum 48" (1.22m) x 96" (2.44m)
D. Wood and Bamboo Frames
1. Frame Item number, Size and Shape:
   SFW-RD5555, $5^1/_2$" (140mm) x $5^1/_2$" (140mm), Radius
   SFW-RD1010, 10" (254mm) x 10" (254mm), Radius
   SFW-SQ5555, $5^1/_2$" (140mm) x $5^1/_2$" (140mm), Square
   SFW-SQ1010, 10" (254mm) x 10" (254mm), Square
   SFW-AR0705, 7" (178mm) x 5" (127mm), Arch
   SFW-AR0907, 9" (229mm) x 7" (178mm), Arch
   SFW-OV1418, 14" (356mm) x 18" (457mm), Oval
   SFW-OV0911, 9" (229mm) x 11" (279mm), Oval
   SFW-OV0406, 4" (102mm) x 6" (152mm), Oval
   Wood Type - Maple, Oak, or Bamboo

PART 3 – EXECUTION
3.01 EXAMINATION
A. Examine areas and conditions in which the signage system will be installed.
1. Complete all finishing operations, including painting, before beginning installation of signage systems.
2. Wall surface shall be dry and free from dirt, grease and loose paint.
3.02 PREPARATION
A. General: Prior to installation, clean substrate to remove dust, debris and loose particles.
3.03 INSTALLATION
A. General: Locate the signage system as indicated on the approved detail drawing for the appropriate substrate and in compliance with the InPro SignScape installation instructions. Install signage systems level and plumb at the height indicated on the drawings.
3.04 CLEANING
A. At completion of the installation, clean surfaces in accordance with the InPro SignScape clean up and maintenance instructions.

P.O. Box 406 · Muskego, Wisconsin 53150 USA
inprocorp.com
Nationwide 800.222.5556/Fax 888.715.8407
International Sales 262.679.5521/Fax 262.679.5524

INPRO CORPORATION®
Interior and Exterior Architectural Products

Sanparrel Identification Series
S130 Slide Panel Signs

Standard Sizes

▸ 2" x 8" (51mm x 203mm)

▸ 4" x 8" (102mm x 203mm)

▸ 8" x 8" (203mm x 203mm)

▸ 12" x 12" (305mm x 305mm)

▸ Custom sizes available

Production Styles

▸ Tactile

▸ Partial Inlay

▸ Flush Inlay

▸ Engraved

Frame Options

▸ Standard injection molded frames with square
or round corners:
2" x 8" (51mm x 203mm)
4" x 8" (102mm x 203mm)
8" x 8" (203mm x 203mm)
12" x 12" (305mm x 305mm)

▸ Custom size PVC and aluminum extruded frames available;
square corners only

▸ Northern Hardwoods frames with red oak or maple
wood or bamboo

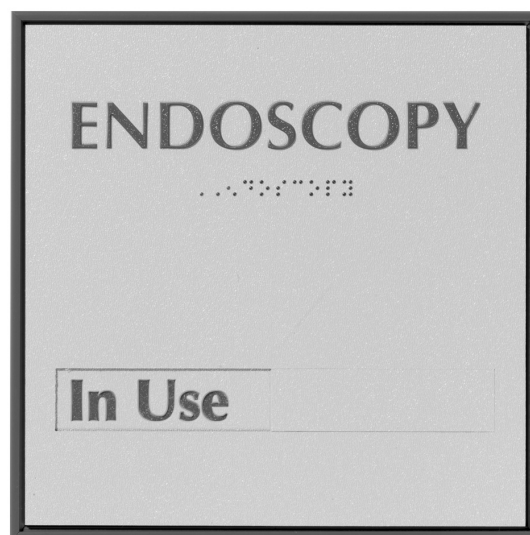## Unframed Options

▸ Square, radius, scallop or notch corners

Additional Information

▸ Manufactured from Sanparrel Rigid Vinyl Sheet

▸ Signs available in more than 180 colors and patterns

▸ Logos available; digital file required (eps, wmf, dmx or ai files
accepted)

▸ See "Sign Collections" for additional style options

INPRO
SIGNSCAPE
Signage and Wayfinding

S130 Identification Sign
Suggested Specifications

PART 1 – GENERAL
1.01 SUMMARY
A. Interior non-illuminated identification surface mounted signage.
1.02 SECTION INCLUDES
A. S130 Identification Sign with Slide Window
1.03 REFERENCES
A. Americans with Disabilities Act (ADA)
B. American National Standards Institute (ANSI)
1.04 SYSTEM DESCRIPTION
A. Performance Requirements: Provide signage systems that conform to the following requirements of regulatory agencies and the quality control of InPro SignScape.
1. Signage shall comply with all applicable provisions of the ADA and ANSI A117.1-1998
1.05 SUBMITTALS
A. Product Data: Manufacturer's printed product data for each signage system indicated in this section.
B. Signage Report: SignPro signage report indicating signage sizes, lettering and construction.
C. Samples: Verification samples of signage systems minimum of 6 inches (152mm) square of each type and color indicated.
D. Manufacturer's Installation Instructions: Printed Installation Instructions for each signage system.
1.06 DELIVERY, STORAGE AND HANDLING
A. Deliver materials in unopened factory packaging to the jobsite.
B. Inspect materials at delivery to assure that specified product have been received.
C. Store in original packaging in a climate controlled environment away from direct sunlight.
1.07 WARRANTY
A. Standard InPro SignScape limited lifetime warranty against material and manufacturing defects.

PART 2 – PRODUCTS
2.01 MANUFACTURERS
A. Acceptable Manufacturer: InPro SignScape, InPro Corporation PO Box 406, Muskego, WI 53150 USA Telephone 800-222-5556, Fax: 888-715-8407 E-mail: service@inprocorp.com
B. Substitutions: Not permitted
C. Provide all signage systems from a single manufacturer.
2.02 MATERIALS
A. Signage Panels
1. Provide signage material in a color selected by the architect from InPro SignScape color selection.
B. Frames
1. Injection Molded Frames: Molded frames shall be manufactured of injection molded thermoplastic. Frame shall have square corners or corners with a $^3/_4$" (19mm) radius.
2. Extruded Aluminum Frames: Aluminum frames shall be fabricated from 6063-T5 aluminum.
3. Extruded Vinyl Frames: Vinyl frames shall be extruded from chemical and stain resistant polyvinyl chloride.
4. Wood Frames: Wood frames shall be fabricated from kiln dried solid maple or red oak with a moisture content of 5-9%.
5. Bamboo Frames: Bamboo frames shall be fabricated from kiln dried solid mao, grass reed in Natural or Carbonized with a moisture content of 5-9%.

C. Frame Finishes
1. Injection Molded Frames: Color to be selected, by the architect, from the InPro SignScape finish selection. Texture shall be sand.
2. Extruded Aluminum Frames: Color to be selected, by the architect, from the InPro SignScape finish selection. Aluminum shall be anodized.
3. Extruded Vinyl Frames: Color to be selected, by the architect, from the InPro SignScape finish selection. Texture shall be smooth.
4. Wood Stain: Color of the maple and red oak to be selected by the architect from the IPC stain selection of 5 stains. Wood frames shall be finished with two coats of low luster satin finish.
5. Bamboo Stain: Color of the bamboo to be selected, by the architect, in a clear finish. Bamboo frames shall be finished with a water based, low luster satin finish.
D. Production Style
Signage Panels (framed and unframed)
1. Tactile (Raised Letter)
a. Provide sign panel consisting of three .040" (1mm) sheets bonded together. Top layer is cut and beveled to create slide panel. Second layer is engraved to create text that is below the slide panel. Additional .040" (1mm) sheet is cut and adhered to the top layer to create signage. Grade 2 Braille is optional.
2. Partial Inlay (Tamper Resistant Tactile Signage)
a. Provide sign panel consisting of three .040" (1mm) sheets bonded together. Top layer is cut and beveled to create slide panel. Second layer is engraved to create text that is below the slide panel. Top layer is engraved to receive .060" (1.5mm) sheet that is cut and assembled to create signage. Grade 2 Braille is optional.
3. Flush Inlay
a. Provide sign panel consisting of three .040" (1mm) sheets bonded together. Top layer is cut and beveled to create slide panel. Second layer is engraved to create text that is below the slide panel. Top layer is engraved to receive additional .040" (1mm) sheet that is cut and inlaid in the engraved area.
4. Engraved
a. Provide sign panel consisting of three .040" (1mm) sheets bonded together. Top layer is cut and beveled to create slide panel. Second layer is engraved to create text that is below the slide panel. Top layer is engraved to create signage.
5. Grade 2 Braille
a. Provide Grade 2 Braille produced with the Raster™ Method, patented process for placing Braille on signage. Raster™ Braille is computer engineered using a carbide-engraving bit, press-fit tool with vacuum pump and UV stable acrylic rasters.
E. Accessories/Options
1. Unframed Signage Mounting Options
a. Double-sided Foam Tape: Provide double-sided foam tape to adhere unframed signage to clean, dry, well sealed substrates.
b. Magnetic Mounting Strips: Provide magnetic mounting strips to attach unframed signage to steel substrates.
c. Screw Mount: Provide screw mount unframed signage with exposed mounting fasteners. Fasteners to be located at each corner.

d. Double-sided Foam Tape and Heavy Duty Adhesive: Provide double sided foam tape and heavy duty adhesive to adhere larger signs and PRISM® Solid Surface signs to clean, dry, well sealed substrates.
2. Unframed Signage Corner Conditions
a. Square Corners: Provide unframed signage corners that are 90 degrees square.
b. Radius Corners: Provide unframed signage corners with a .525" (13mm) radii.
c. Scalloped Corners: Provide unframed signage corners with a .5" (13mm) scallop.
d. Notched Corners: Provide unframed signage corners with a .5" (13mm) notch.
2.03 MANUFACTURED UNITS
A. Molded Frames
1. Frame Item number, Size and Shape:
SFS0208, 2" (51mm) x 8" (203mm), square corners
SFS0408, 4" (102mm) x 8" (203mm), square corners
SFS0808, 8" (203mm) x 8" (203mm), square corners
SFS1212, 12" (305mm) x 12" (305mm), square corners
SFR0208, 2" (51mm) x 8" (203mm), radius corners
SFR0408, 4" (102mm) x 8" (203mm), radius corners
SFR0808, 8" (203mm) x 8" (203mm), radius corners
SFR1212, 12" (305mm) x 12" (305mm), radius corners
B. Aluminum Frames
Size - Custom, Minimum 3" (76mm) x 3" (76mm), Maximum 48" (1.22m) x 96" (2.44m)
C. Extruded Vinyl Frame
Size - Custom, Minimum 3" (76mm) x 3" (76mm), Maximum 48" (1.22m) x 96" (2.44m)
D. Wood and Bamboo Frames
1. Frame Item number, Size and Shape:
SFW-RD1010, 10" (254mm) x 10" (254mm), Radius
SFW-SQ1010, 10" (254mm) x 10" (254mm), Square
SFW-OV0911, 9" (229mm) x 11" (279mm), Oval
SFW-OV1418, 14" (356mm) x 18" (457mm), Oval
Wood Type - Maple, Oak, or Bamboo

PART 3 – EXECUTION
3.01 EXAMINATION
A. Examine areas and conditions in which the signage system will be installed.
1. Complete all finishing operations, including painting, before beginning installation of signage systems.
2. Wall surface shall be dry and free from dirt, grease and loose paint.
3.02 PREPARATION
A. General: Prior to installation, clean substrate to remove dust, debris and loose particles.
3.03 INSTALLATION
A. General: Locate the signage system as indicated on the approved detail drawing for the appropriate substrate and in compliance with the InPro SignScape installation instructions. Install signage systems level and plumb at the height indicated on the drawings.
3.04 CLEANING
A. At completion of the installation, clean surfaces in accordance with the InPro SignScape clean up and maintenance instructions.

Sanparrel Identification Series
S140 Window Signs

Standard Sizes

▸ 4" x 8" (102mm x 203mm)

▸ 6" x 6" (152mm x 152mm)

▸ 8" x 8" (203mm x 203mm)

▸ 12" x 12" (305mm x 305mm)

▸ Custom sizes available

Production Styles

▸ Tactile with Grade 2 Braille
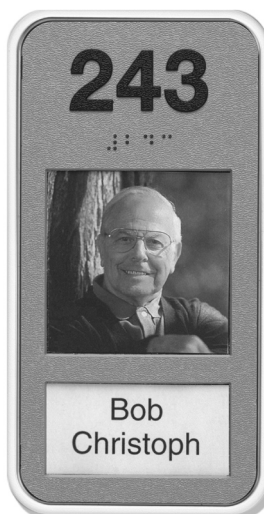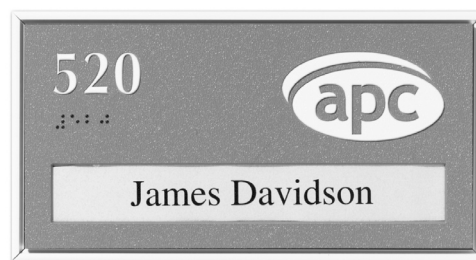
▸ Partial Inlay with Grade 2 Braille

Frame Options

▸ Standard injection molded frames with square or round corners:
4" x 8" (102mm x 203mm)
6" x 6" (152mm x 152mm)
8" x 8" (203mm x 203mm)
12" x 12" (305mm x 305mm)

▸ Custom size PVC and aluminum extruded frames available; square corners only

▸ Northern Hardwoods frames with red oak or maple wood or bamboo

Unframed Options

▸ Square, radius, scallop or notch corners

Additional Information

▸ Manufactured from Sanparrel Rigid Vinyl Sheet

▸ Signs available in more than 180 colors and patterns

▸ Logos available; digital file required (eps, wmf, dmx or ai files accepted)

▸ See "Sign Collections" for additional style options

IPC.951/REV.8

INPRO
SIGNSCAPE
Signage and Wayfinding

S140 Identification Sign
Suggested Specifications

PART 1 – GENERAL

1.01 SUMMARY
A. Interior non-illuminated identification surface mounted signage.

1.02 SECTION INCLUDES
A. S140 Identification Sign with Window

1.03 REFERENCES
A. Americans with Disabilities Act (ADA)
B. American National Standards Institute (ANSI)

1.04 SYSTEM DESCRIPTION
A. Performance Requirements: Provide signage systems that conform to the following requirements of regulatory agencies and the quality control of InPro SignScape.
1. Signage shall comply with all applicable provisions of the ADA and ANSI A117.1- 1998

1.05 SUBMITTALS
A. Product Data: Manufacturer's printed product data for each signage system indicated in this section.
B. Signage Report: SignPro signage report indicating signage sizes, lettering and construction.
C. Samples: Verification samples of signage systems minimum of 6 inches (152mm) square of each type and color indicated.
D. Manufacturer's Installation Instructions: Printed Installation Instructions for each signage system.

1.06 DELIVERY, STORAGE AND HANDLING
A. Deliver materials in unopened factory packaging to the jobsite.
B. Inspect materials at delivery to assure that specified product have been received.
C. Store in original packaging in a climate controlled environment away from direct sunlight.

1.07 WARRANTY
A. Standard InPro SignScape limited lifetime warranty against material and manufacturing defects.

PART 2 – PRODUCTS

2.01 MANUFACTURERS
A. Acceptable Manufacturer: InPro SignScape, InPro Corporation PO Box 406, Muskego, WI 53150 USA Telephone 800-222-5556, Fax: 888-715-8407 E-mail: service@inprocorp.com
B. Substitutions: Not permitted
C. Provide all signage systems from a single manufacturer.

2.02 MATERIALS
A. Signage Panel
1. Provide signage material in a color selected by the architect from InPro SignScape color selection.
B. Frames
1. Injection Molded Frames: Molded frames shall be manufactured of injection molded thermoplastic. Frame shall have square corners or corners with a $^3/_4$" (19mm) radius.
2. Extruded Aluminum Frames: Aluminum frames shall be fabricated from 6063-T5 aluminum.
3. Extruded Vinyl Frames: Vinyl frames shall be extruded from chemical and stain resistant polyvinyl chloride.
4. Wood Frames: Wood frames shall be fabricated from kiln dried solid maple or red oak with a moisture content of 5-9%.
5. Bamboo Frames: Bamboo frames shall be fabricated from kiln dried solid mao, grass reed in Natural or Carbonized with a moisture content of 5-9%.
6. PRISM® Solid Surface Frames – PRISM® frames shall be PRISM® Solid Surface Material in a color/pattern from InPro Signscape color selection.
C. Frame Finishes
1. Injection Molded Frames: Color to be selected, by the architect, from the InPro SignScape finish selection. Texture shall be sand.
2. Extruded Aluminum Frames: Color to be selected, by the architect, from the InPro SignScape finish selection. Aluminum shall be anodized.
3. Extruded Vinyl Frames: Color to be selected, by the architect, from the InPro SignScape finish selection. Texture shall be smooth.
4. Wood Stain: Color of the maple and red oak to be selected by the architect from the IPC stain selection. Wood frames

shall be finished with two coats of low luster satin finish.
5. Bamboo Stain: Color of the bamboo to be selected, by the architect, in a clear finish. Bamboo frames shall be finished with a water based, low luster satin finish.
6. PRISM® Solid Surface Frames: PRISM® surface shall be smooth.
D. Production Style
1. Tactile (Raised Letter)
a. Framed: Provide sign panel consisting of a top layer of .060" (1.5mm) sheet, .010" (.3mm) clear polycarbonate sheet and a back layer of .060" (1.5mm) sheet. Top layer is cut and bonded to clear sheet to create window. Clear sheet is bonded to back layer with space to allow user supplied paper to slide behind clear sheet. Additional .040" (1mm) sheet is cut and adhered to the top layer to create signage. Grade 2 Braille is optional.
b. Unframed: Provide sign panel consisting of a top layer of .060" (1.5mm) sheet, .010" (.3mm) clear polycarbonate sheet and a back layer of .060" (1.5mm) sheet. Top layer is cut and bonded to clear sheet to create window. Clear sheet is bonded to back layer with space to allow user supplied paper to slide behind clear sheet. Additional .040" (1mm) sheet is cut and adhered to the top layer to create signage. Grade 2 Braille is optional.
2. Partial Inlay (Tamper Resistant Tactile Signage)
a. Framed: Provide sign panel consisting of a top layer of .060" (1.5mm) sheet, .010" (.3mm) clear polycarbonate sheet and a back layer of .060" (1.5mm) sheet. Top layer is cut and bonded to clear sheet to create window. Clear sheet is bonded to back layer with space to allow user supplied paper to slide behind clear sheet. Top layer is engraved to receive additional .060" (1.5mm) sheet that is cut and adhered to the top layer to create signage. Grade 2 Braille is optional.
b. Unframed: Provide sign panel consisting of a top layer of .060" (1.5mm) sheet, .010" (.3mm) clear polycarbonate sheet and a back layer of .060" (1.5mm) sheet. Top layer is cut and bonded to clear sheet to create window. Clear sheet is bonded to back layer with space to allow user supplied paper to slide behind clear sheet. Top layer is engraved to receive additional .060" (1.5mm) sheet that is cut and adhered to the top layer to create signage. Grade 2 Braille is optional.
3. Flush Inlay
a. Framed: Provide sign panel consisting of a top layer of .040" (1mm) sheet, .010" (.3mm) clear polycarbonate sheet and a back layer of .040" (1mm) sheet. Top layer is cut and bonded to clear sheet to create window. Clear sheet is bonded to back layer with a space to allow user supplied paper to slide behind clear sheet. Top layer is engraved to receive additional .040" sheet that is cut and adhered to the top layer to create signage.
b. Unframed: Provide sign panel consisting of a top layer of .040" (1mm) sheet, .010" (.3mm) clear polycarbonate sheet and a back layer of .060" (1.5mm) sheet. Top layer is cut and bonded to clear sheet to create window. Clear sheet is bonded to back layer with a space to allow user supplied paper to slide behind clear sheet. Top layer is engraved to receive additional .040" (1mm) sheet that is cut and adhered to the top layer to create signage.
4. Engraved
a. Framed: Provide sign panel consisting of two layers of .040" (1mm) sheet, .010" (.3mm) clear polycarbonate sheet and a back layer of .040" (1mm) sheet. Top two layers are cut and bonded to clear sheet to create window. Clear sheet is bonded to back layer with a space to allow user supplied paper to slide behind clear sheet. Top layer is engraved to create signage.
b. Unframed: Provide sign panel consisting of a two layers of .040" (1mm) sheet, .010" (.3mm) clear polycarbonate sheet and a back layer of .040" (1mm) sheet. Top two layers are cut and bonded to clear sheet to create window. Clear sheet is bonded to back layer with a space to allow user supplied paper to slide behind clear sheet. Top layer is engraved to create signage.
5. Grade 2 Braille
a. Provide Grade 2 Braille produced with the Raster™ Method, patented process for placing Braille on signage. Raster™ Braille is computer engineered using a carbide-engraving

bit, press-fit tool with vacuum pump and UV stable acrylic rasters.
E. Accessories/Options
1. Unframed Signage Mounting Options
a. Double-sided Foam Tape: Provide double-sided foam tape to adhere unframed signage to clean, dry, well sealed substrates.
b. Magnetic Mounting Strips: Provide magnetic mounting strips to attach unframed signage to steel substrates.
c. Screw Mount: Provide screw mount unframed signage with exposed mounting fasteners. Fasteners to be located at each corner.
d. Double-sided Foam Tape and Heavy Duty Adhesive: Provide double sided foam tape and heavy duty adhesive to adhere larger signs and PRISM® Solid Surface signs to clean, dry, well sealed substrates.
2. Unframed Signage Corner Conditions
a. Square Corners: Provide unframed signage corners that are 90 degrees square.
b. Radius Corners: Provide unframed signage corners with a .525" (13mm) radii.
c. Scalloped Corners: Provide unframed signage corners with a .5" (13mm) scallop.
d. Notched Corners: Provide unframed signage corners with a .5" (13mm) notch.

2.03 MANUFACTURED UNITS
A. Molded Frames
1. Frame Item number, Size and Shape:
SFS0408, 4" (102mm) x 8" (203mm), square corners
SFS0606, 6" (152mm) x 6" (152mm), square corners
SFS0808, 8" (203mm) x 8" (203mm), square corners
SFS1212, 12" (305mm) x 12" (305mm), square corners
SFR0408, 4" (102mm) x 8" (203mm), radius corners
SFR0606, 6" (152mm) x 6" (152mm), radius corners
SFR0808, 8" (203mm) x 8" (203mm), radius corners
SFR1212, 12" (305mm) x 12" (305mm), radius corners
B. Aluminum Frames
Size - Custom, Minimum 3" (76mm) x 3" (76mm), Maximum 48" (1.22m) x 96" (2.44m)
C. Extruded Vinyl Frame
Size - Custom, Minimum 3" (76mm) x 3" (76mm), Maximum 48" (1.22m) x 96" (2.44m)
D. Wood and Bamboo Frames
1. Frame Item number, Size and Shape:
SFW-RD1010, 10" (254mm) x 10" (254mm), Radius
SFW-SQ1010, 10" (254mm) x 10" (254mm), Square
SFW-AR2014, 20" (508mm) x 14" (356mm), Arch
SFW-AR0907, 9" (229mm) x 7" (178mm), Arch
SFW-OV0911, 9" (229mm) x 11" (279mm), Oval
SFW-OV1418, 14" (356mm) x 18" (457mm), Oval
Wood Type - Maple, Oak, or Bamboo

PART 3 – EXECUTION

3.01 EXAMINATION
A. Examine areas and conditions in which the signage system will be installed.
1. Complete all finishing operations, including painting, before beginning installation of signage systems.
2. Wall surface shall be dry and free from dirt, grease and loose paint.

3.02 PREPARATION
A. General: Prior to installation, clean substrate to remove dust, debris and loose particles.

3.03 INSTALLATION
A. General: Locate the signage system as indicated on the approved detail drawing for the appropriate substrate and in compliance with the InPro SignScape installation instructions. Install signage systems level and plumb at the height indicated on the drawings.

3.04 CLEANING
A. At completion of the installation, clean surfaces in accordance with the InPro SignScape clean up and maintenance instructions.