

INDUSTRIAL COATINGS CHEMICAL & CORROSION RESISTANCE

● EXCELLENT RESISTANCE

The color and film integrity of the coating is generally unaffected by exposure to this condition. Long-term protection can be expected.

▲ GOOD RESISTANCE

The film integrity of the coating is generally unaffected by exposure to this condition. Color and gloss may be slightly affected with longer exposure; however, long-term protection can be expected.

◆ FAIR RESISTANCE

The film integrity of the coating is generally unaffected by exposure to this condition, however color and gloss will be affected with longer exposure.

■ NOT RECOMMENDED

Film integrity and color are affected by exposure to this condition, greatly reducing protection.

| CHEMICAL & CORROSION RESISTANCE GUIDE | | | | | | | | | | | | | | | | | | | | |
|---|----------------------|------------------|-----------------|----------------------|-------------------------|----------------|---------------------------|-------|---------------|---------------------------------|--------------------------|--------------------|----------------------------|------------|----------------------|---------------------|---|----------------|--------------------|----------------|
| This chart represents the general chemical resistance of Rust-Oleum finish coats. For more details, call the Rust-Oleum Technical Service Department at 847-816-2248. | CORROSIVE CONDITIONS | | | | | | FUMES, SPILLAGE & SPRAYS | | | | | | | | | | IMMERSION CONTINUOUS WET HEAT RESISTANCE 125F (52C) | | | |
| | GENERAL WEATHERING | INDUSTRIAL FUMES | SALT ATMOSPHERE | MOLD, MILDEW, FUNGUS | LIGHT-MODERATE ABRASION | HEAVY ABRASION | DRY HEAT | WATER | SALT & BRINES | MILD ALKALI, SOAPS & DETERGENTS | STRONG ALKALI & CAUSTICS | MILD, DILUTE ACIDS | STRONG, CONCENTRATED ACIDS | FOOD ACIDS | GREASES, OILS & FATS | GASOLINE & SOLVENTS | CUTTING OILS, COOLANT & HYDRAULIC FLUID | FRESH WATER | SALT WATER & BRINE | SEWAGE |
| | HIGH PERFORMANCE | | | | | | | | | | | | | | | | | | | |
| 7400 System – DTM 450 VOC Alkyd Enamel ¹ | ▲ | ● | ● | ■ | ▲ | ■ | 212°F 100°C | ▲ | ▲ | ▲ | ■ | ▲ | ■ | ▲ | ● | ▲ | ▲ | ■ | ■ | ■ |
| 8400 System – Food & Beverage Alkyd Enamel | ▲ | ● | ● | ● | ▲ | ■ | 212°F 100°C | ▲ | ▲ | ▲ | ■ | ▲ | ■ | ▲ | ● | ▲ | ▲ | ■ | ■ | ■ |
| 3400 System – DTM 340 VOC Alkyd Enamel ¹ | ▲ | ● | ● | ■ | ▲ | ■ | 212°F 100°C | ▲ | ▲ | ▲ | ■ | ▲ | ■ | ▲ | ● | ▲ | ▲ | ■ | ■ | ■ |
| 2500 System – DTM 250 VOC Alkyd Enamel ¹ | ▲ | ● | ● | ■ | ▲ | ■ | 212°F 100°C | ▲ | ▲ | ▲ | ■ | ▲ | ■ | ▲ | ● | ▲ | ▲ | ■ | ■ | ■ |
| 1500 System – Speedy-Dry Alkyd Enamel | ▲ | ● | ● | ■ | ▲ | ■ | 212°F 100°C | ▲ | ▲ | ▲ | ■ | ▲ | ■ | ▲ | ● | ▲ | ▲ | ■ | ■ | ■ |
| 3700 System – DTM Acrylic Enamel | ● | ● | ● | ● | ▲ | ■ | 200°F 93°C | ● | ● | ▲ | ■ | ▲ | ■ | ▲ | ● | ■ | ▲ | ■ | ■ | ■ |
| 3100 System – Speedy-Dry DTM Acrylic Enamel | ● | ▲ | ▲ | ● | ▲ | ■ | 200°F 93°C | ▲ | ▲ | ▲ | ■ | ▲ | ■ | ▲ | ● | ■ | ▲ | ■ | ■ | ■ |
| 9100 System – DTM Epoxy Mastic | ◆ | ● | ● | ▲ | ● | ● | 300°F 149°C | ● | ● | ● | ● | ● | ● | ▲ | ● | ● | ● | ● ² | ● ² | ● ² |
| 5300 System – Water-Based Epoxy | ◆ | ● | ● | ▲ | ● | ▲ | 300°F 149°C | ● | ● | ● | ● | ● | ■ | ▲ | ● | ● | ● | ■ | ■ | ■ |
| C9578 System – Coal Tar Epoxy | ◆ | ● | ● | ▲ | ● | ● | 300°F 149°C | ● | ● | ● | ● | ● | ▲ | ● | ● | ● | ● | ● | ● | ● |
| W9200 System – Potable Water Coating | ◆ | ● | ● | ▲ | ● | ● | 300°F 149°C | ● | ● | ● | ● | ● | ▲ | ● | ● | ● | ● | ● | ● | ● |
| 9800 System – DTM Urethane Mastic | ● | ● | ● | ▲ | ● | ● | 300°F 149°C | ● | ● | ● | ● | ▲ | ◆ | ◆ | ● | ◆ | ▲ | ■ | ■ | ■ |
| 9700 System – 250 VOC Acrylic Polyester Urethane | ● | ● | ● | ▲ | ● | ● | 300°F 149°C | ● | ● | ● | ● | ● | ● | ● | ● | ● | ▲ | ■ | ■ | ■ |
| 9400 System – High Gloss Polyester Urethane | ● | ● | ● | ▲ | ● | ● | 300°F 149°C | ● | ● | ● | ● | ● | ▲ ³ | ● | ● | ● | ▲ | ■ | ■ | ■ |
| 7000 System – Cold Galvanizing Compound | ● | ● | ● | ■ | ▲ | ■ | 350°F 177°C | ▲ | ▲ | ▲ | ■ | ■ | ■ | ▲ | ● | ▲ | ▲ | ■ | ■ | ■ |
| 4200/4300 System – High Heat Coatings | ▲ | ● | ■ | ■ | ■ | ■ | 800- 1200F 427-649C | ▲ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ | ■ |
| INDUSTRIAL CHOICE® | | | | | | | | | | | | | | | | | | | | |
| 6400 System – DTM 450 VOC Alkyd Enamel | ▲ | ● | ● | ■ | ▲ | ■ | 212°F 100°C | ▲ | ▲ | ▲ | ■ | ▲ | ■ | ▲ | ● | ▲ | ▲ | ■ | ■ | ■ |
| V6400 System – DTM 340 VOC Alkyd Enamel | ▲ | ● | ● | ■ | ▲ | ■ | 212°F 100°C | ▲ | ▲ | ▲ | ■ | ▲ | ■ | ▲ | ● | ▲ | ▲ | ■ | ■ | ■ |
| 5200 System – DTM Acrylic | ● | ▲ | ● | ● | ▲ | ■ | 200°F 93°C | ▲ | ▲ | ▲ | ■ | ▲ | ■ | ▲ | ● | ■ | ● | ■ | ■ | ■ |
| 3600 System – Multi-Purpose Epoxy | ◆ | ● | ● | ▲ | ● | ● | 300°F 149°C | ● | ● | ● | ● | ● | ● | ▲ | ● | ● | ● | ■ | ■ | ■ |
| 3300 System – Acrylic Aliphatic Urethane | ● | ● | ● | ▲ | ● | ▲ | 300°F 149°C | ● | ● | ● | ● | ● | ▲ | ● | ● | ● | ▲ | ■ | ■ | ■ |

1 For high gloss finishes only. 2 Use with 9102402 Immersion Activator. 3 Long-term exposure to acids may cause some discoloration.

CHEMICAL & CORROSION RESISTANCE GUIDE (CONT.)

This chart represents the general chemical resistance of Rust-Oleum finish coats. For more details, call the Rust-Oleum Technical Service Department at 847-816-2248.

| | CORROSIVE CONDITIONS | | | | | | | FUMES, SPILLAGE & SPRAYS | | | | | | | | | | IMMERSION CONTINUOUS WET HEAT RESISTANCE 125°F (52°C) | | |
|--|----------------------|------------------|-----------------|----------------------|-------------------------|----------------|----------|--------------------------|---------------|----------------------------------|--------------------------|--------------------|----------------------------|------------|----------------------|---------------------|---|---|--------------------|--------|
| | GENERAL WEATHERING | INDUSTRIAL FUMES | SALT ATMOSPHERE | MOLD, MILDEW, FUNGUS | LIGHT-MODERATE ABRASION | HEAVY ABRASION | DRY HEAT | WATER | SALT & BRINES | MILD, ALKALI, SOAPS & DETERGENTS | STRONG ALKALI & CAUSTICS | MILD, DILUTE ACIDS | STRONG, CONCENTRATED ACIDS | FOOD ACIDS | GREASES, OILS & FATS | GASOLINE & SOLVENTS | CUTTING OILS, COOLANT & HYDRAULIC FLUID | FRESH WATER | SALT WATER & BRINE | SEWAGE |
| MATHYS | | | | | | | | | | | | | | | | | | | | |
| Noxyde® | ● | ● | ● | ● | ● | ▲ | — | ● | ● | ▲ | ◆ | ▲ | ▲ | ▲ | ◆ | ◆ | ◆ | ■ | ■ | ■ |
| SIERRA PERFORMANCE™ | | | | | | | | | | | | | | | | | | | | |
| Beyond™ Multi-Purpose Acrylic Enamel | ● | ● | ● | ● | ● | ■ | — | ▲ | ▲ | ● | ■ | ▲ | ■ | ▲ | ▲ | ■ | ■ | ■ | ■ | ■ |
| MetalMax™ DTM Acrylic Urethane | ● | ● | ● | ● | ● | ■ | — | ● | ● | ● | ▲ | ▲ | ▲ | ▲ | ▲ | ▲ | ▲ | ■ | ■ | ■ |
| S16/S22 System – Epoxy Acrylic Enamel | ● | ● | ● | ● | ● | ▲ | — | ● | ● | ● | ▲ | ● | ▲ | ● | ● | ▲ | ▲ | ■ | ■ | ■ |
| S40 System – Gloss Concrete Epoxy Floor Coating | ▲ | ● | ● | ● | ● | ▲ | — | ● | ● | ● | ▲ | ● | ▲ | ● | ● | ▲ | ▲ | ■ | ■ | ■ |
| S42 System – Medium Build Satin Concrete Epoxy Floor Coating | ▲ | ● | ● | ● | ● | ▲ | — | ● | ● | ● | ▲ | ● | ▲ | ● | ● | ▲ | ▲ | ■ | ■ | ■ |
| S50/S51 System – Industrial Epoxy Gloss Enamel | ▲ | ● | ● | ● | ● | ▲ | — | ● | ● | ● | ▲ | ● | ▲ | ● | ● | ▲ | ▲ | ■ | ■ | ■ |
| GLOWMAX™ | | | | | | | | | | | | | | | | | | | | |
| GlowMax™ Acrylics | ● | ▲ | ● | ● | ▲ | ■ | — | ▲ | ▲ | ▲ | ■ | ▲ | ■ | ▲ | ● | ■ | ● | ■ | ■ | ■ |
| GlowMax™ Anti-Slip Floor Coatings | ● | ▲ | ● | ● | ▲ | ■ | — | ▲ | ▲ | ▲ | ■ | ▲ | ■ | ▲ | ● | ■ | ● | ■ | ■ | ■ |
| CONCRETE SAVER® | | | | | | | | | | | | | | | | | | | | |
| AS6000 System – Anti-Slip Low-Profile Epoxy | ▲ | ● | ● | ▲ | ● | ● | — | ● | ● | ● | ● | ● | ■ | ● | ▲ | ▲ | ▲ | ▲ | ■ | ■ |
| AS5400 System – Anti-Slip One-Step Epoxy | ▲ | ● | ▲ | ▲ | ● | ● | — | ● | ● | ● | ● | ● | ■ | ● | ● | ● | ● | ■ | ■ | ■ |
| AS9100 System – Anti-Slip High Performance Epoxy | ● | ● | ● | ▲ | ● | ● | — | ● | ● | ● | ● | ● | ▲ | ▲ | ▲ | ▲ | ▲ | ■ | ■ | ■ |
| AS6500 System – Anti-Slip 100% Solids Epoxy | ● | ● | ● | ▲ | ● | ● | — | ● | ● | ● | ● | ● | ▲ | ▲ | ▲ | ▲ | ▲ | ■ | ■ | ■ |
| 6000 System – Water-Based Epoxy | ▲ | ● | ● | ▲ | ● | ▲ | — | ● | ● | ● | ● | ● | ■ | ● | ● | ● | ● | ■ | ■ | ■ |
| 6500 System – 100% Solids Epoxy | ▲ | ● | ● | ● | ● | ● | — | ● | ● | ● | ● | ● | ▲ | ● | ● | ● | ● | ■ | ■ | ■ |
| 6711 System – Clear Water-Based Polyurethane | ▲ | ▲ | ▲ | ▲ | ● | ■ | — | ● | ● | ● | ▲ | ▲ | ▲ | ▲ | ● | ▲ | ▲ | ■ | ■ | ■ |
| CONCRETE PROTECTION SYSTEMS (CPS) | | | | | | | | | | | | | | | | | | | | |
| CPS offers protection for the most severe industrial environment. Ask your Rust-Oleum Sales Representative for a complete Concrete Protection Systems Chemical & Corrosion Resistance Guide. | | | | | | | | | | | | | | | | | | | | |