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## **TIGER DOOR STANDARD HARDWARE POLICY**

1. Finish hardware (hinges, locksets, closers, push/pulls, exit devices, kick plates, etc.) are excluded from Tiger Door Quotations unless specifically noted.
2. Tiger Door will make every reasonable attempt to provide the appropriate hardware reinforcements for all hardware listed on the Returned Order Acknowledgement and Submittals. On occasion, hardware compatibility conflicts are not discovered until final production detailing and engineering review of the product is completed. Tiger Door reserves the right to request substitution for incompatible hardware or a change in series of Tiger Door products. Tiger Door will make pricing adjustments as required to account for any changes due to incompatible hardware.
3. Tiger Door may make adjustments in pricing based on changes to the hardware or hardware machining requirements occurring after the quotation is issued.

4. **Standard machining for hardware is limited to the following:**

**DOORS**

- Mortises for hinges
- Door edge machining for cylindrical locks and/or cylindrical deadlocks
- Door face machining for cylindrical locks and/or cylindrical deadlocks consisting of one 2 1/8" diameter bore, backset from the edge of the door by 2 3/4".
- Machining the lock pocket for a mortise lock
- Machining the door edges of a double door for standard flush bolts

**FRAMES**

- Mortises for hinges
- ASA Strike(s)

5. Tiger Door, if provided with a legible hardware schedule, will machine function (face) holes on doors for the following hardware:

- Arrow A & B series mortise locks
- Best H series mortise locks
- Corbin Russwin ML2200/ML2200hs series mortise locks
- Sargent 7700-8100 and 7800-8200 series mortise locks
- Schlage L series locks
- Yale 8600-8700-4600 mortise locks

Tiger Door **will not machine** the faces of any doors for any other hardware unless the following requirements are observed:

- Customer must supply a legible machining template with all function holes to be machined clearly marked for each door face. A copy of the hardware schedule is not acceptable if not accompanied by templates and **will not** serve as notification that function (face) machining of doors has been requested.

Tiger Door will not be responsible for following up with any customer, contractor, hardware manufacturer or distributor in an attempt to secure hardware machining templates that are not provided with the returned submittals. In the event face machining has been requested in writing and an acceptable machining template has not been provided, the door(s) will be placed on indefinite hold until the acceptable template is received, or until released by the customer for production without face machining. One hold notice of this action will be communicated to the customer.

Lead times do not begin until acceptable template is received or until released by the customer for production without face machining.

6. Tiger Door shall not be responsible for boring pilot holes or mounting holes for face plates and other surface applied hardware listed in the hardware schedule unless special arrangements are made prior to Submittal of shop drawings. Pilot holes must be drilled for all screws that act as hardware attachments.
7. The following fastener types are required for fastening all hardware to Tiger FRP Doors and Frames:
  - All closers installed on **any** Tiger Door Series shall be installed with thru-bolts. Self-tapping or combination wood/metal screws shall not be used.
  - For surface applied hardware (except closers) on Commercial Duty Series doors shall be installed with thru-bolts. Self-tapping or combination wood/metal screws shall not be used.
  - For surface applied hardware (except closers) on Heavy or Extreme Duty Series doors should be installed per the hardware manufacturers' installation instructions with sheet metal screws with full length threads or thru-bolts. Self-tapping or combination wood/metal screws shall not be used.

Failure to follow these fastener requirements may void the Tiger Door product warranty.

8. Kick plates, push plates, stretcher plates, armor plates, edge guards, and other protective or surface applied hardware shall be furnished by the hardware supplier or general contractor and installed in the field.

This Hardware Policy was designed to accommodate the needs of our customers relative to appropriate preparation of Tiger Doors to receive specified hardware. If you have a requirement that is not covered by this policy, please contact the factory and we will make every effort to assist you.

04/01/2012