

## SECTION 084113 - ALUMINUM-FRAMED ENTRANCES AND STOREFRONTS

### PART 1 - GENERAL

#### 1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

#### 1.2 SUMMARY

- A. Section Includes: Kawneer Architectural Aluminum Storefront Systems, including perimeter trims, stools, accessories, shims and anchors, and perimeter sealing of storefront units.

**EDITOR NOTE: CHOOSE NON-THERMAL OR THERMAL SYSTEM**

1. Types of Kawneer Aluminum Storefront Systems include:
  - a. Trifab® 601 Storefront System – 2" x 6" (50.8 mm x 152.4 mm) nominal dimension; Non-Thermal; Center Plane; Screw Spline Fabrication.
  - b. Trifab® 601T Storefront System – 2" x 6" (50.8 mm x 152.4 mm) nominal dimension; Thermal; Center Plane; Screw Spline Fabrication.
  - c. Trifab® 601UT Storefront System – 2" x 6" (50.8 mm x 152.4 mm) nominal dimension; Thermal; Center Plane; Screw Spline Fabrication.

**EDITOR NOTE: BELOW RELATED SECTIONS ARE SPECIFIED ELSEWHERE HOWEVER KAWNEER RECOMMENDS SINGLE SOURCE RESPONSIBILITY FOR ALL OF THESE SECTIONS AS INDICATED IN PART 2.07 SOURCE QUALITY CONTROL.**

B. Related Sections:

1. Division 072700 "Air Barriers" for materials used to bridge between aluminum storefront system and building intersection
2. Division 078466 "Fire-Resistant Joint systems" for fire resistive material installed between aluminum storefront system and floor intersections
3. Division 079200 "Joint Sealants" for joint sealants installed as part of the aluminum storefront system system
4. Division 083213 "Sliding Aluminum-Framed Glass Doors"
5. Division 084113 "Aluminum-Framed Entrances and Storefronts"
6. Division 084313 "Aluminum-Framed Storefronts"
7. Division 084329 "Sliding Storefronts"
8. Division 084413 "Glazed Aluminum Curtain Walls"
9. Division 084433 "Sloped Glazing Assemblies"
10. Division 086300 "Metal-Framed Skylights"

#### 1.3 DEFINITIONS

- A. Definitions: For fenestration industry standard terminology and definitions refer to American Architectural Manufacturers Association (AAMA) – AAMA Glossary (AAMA AG).

#### 1.4 PERFORMANCE REQUIREMENTS

- A. General Performance: Aluminum-framed storefront system shall withstand the effects of the following performance requirements without exceeding performance criteria or failure due to defective manufacture, fabrication, installation, or other defects in construction:

1. Design Wind Loads: Determine design wind loads applicable to the Project from basic wind speed indicated in miles per hour, according to ASCE 7, Section 6.5, "Method 2-Analytical Procedure," based on mean roof heights above grade indicated on Drawings.
  - a. Basic Wind Speed (MPH): (\_\_\_\_)
  - b. Importance Factor (I, II, III): (\_\_\_\_)
  - c. Exposure Category (A, B, C, D): (\_\_\_\_)

B. Storefront System Performance Requirements:

*EDITOR NOTE: AIR AND WATER PERFORMANCE RESULTS ARE BASED UPON ASTM AND AAMA STANDARDS FOR STOREFRONT FRAMING SYSTEMS. CONSULT YOUR LOCAL KAWNEER REPRESENTATIVE CONCERNING SPECIFIC PROJECT PERFORMANCE REQUIREMENTS.*

*EDITOR NOTE: PROVIDE WIND LOAD DESIGN PRESSURES IN PSF AND INCLUDE APPLICABLE BUILDING CODE AND YEAR EDITION*

1. Wind loads: Provide storefront system; include anchorage, capable of withstanding wind load design pressures of (\_\_\_\_) lbs./sq. ft. inward and (\_\_\_\_) lbs./sq. ft. outward. The design pressures are based on the (\_\_\_\_) Building Code; (\_\_\_\_) Edition.
2. Air Infiltration: The test specimen shall be tested in accordance with ASTM E 283. Air infiltration rate shall not exceed 0.06 cfm/ft<sup>2</sup> (0.3 l/s · m<sup>2</sup>) at a static air pressure differential of 6.24 psf (300 Pa) with interior seal, or, rate shall not exceed 0.06 cfm/ft<sup>2</sup> (0.3 l/s · m<sup>2</sup>) at a static air pressure differential of 1.57 psf (75 Pa) without interior seal. CSA A440 Fixed Rating.
3. Air Exfiltration: The test specimen shall be tested in accordance with ASTM E 283. Air exfiltration rate shall not exceed 0.045 cfm/ft of crack (0.25 l/s · m of crack) at a static air pressure differential of 1.57 psf (75 Pa). CSA A440 Fixed Rating.
4. Water Resistance: The test specimen shall be tested in accordance with ASTM E 331. There shall be no leakage at a minimum static air pressure differential of 10 psf (500 Pa) as defined in AAMA 501. CSA A440 B5 Rating.
5. Uniform Load: A static air design load of 30 psf (1437 Pa) shall be applied in the positive and negative direction in accordance with ASTM E 330. There shall be no deflection in excess of L/175 of the span of any framing member. At a structural test load equal to 1.5 times the specified design load, no glass breakage or permanent set in the framing members in excess of 0.2% of their clear spans shall occur. CSA A440 C2 Rating.

*EDITOR NOTE: THERMAL TRANSMITTANCE AND CONDENSATION RESISTANCE PERFORMANCE RESULTS ARE BASED UPON 1" CLEAR INSULATING GLASS (1/4" CLEAR WITH e=0.035 LOW E COATING ON #2 SURFACE, 1/2" AS WITH WARM EDGE SPACER AND 90% ARGON GAS FILL, 1/4" CLEAR).*

6. Thermal Transmittance (U-factor): When tested to AAMA Specification 1503, the thermal transmittance (U-factor) shall not be more than:
  - a. Trifab® 601 – 0.53 (low-e) or Project Specific (\_\_\_\_) BTU/hr/ft<sup>2</sup>°F. As determined per AAMA 507 or NFRC 100.
  - b. Trifab® 601T – 0.35 (low-e) or Project Specific (\_\_\_\_) BTU/hr/ft<sup>2</sup>°F. As determined per AAMA 507 or NFRC 100.
  - c. Trifab® 601UT – 0.33 (low-e) or Project Specific (\_\_\_\_) BTU/hr/ft<sup>2</sup>°F. As determined per AAMA 507 or NFRC 100.
7. Condensation Resistance (CRF): When tested to AAMA Specification 1503, the condensation resistance factor shall not be less than:
  - a. Trifab® 601 – 41<sub>frame</sub> and 63<sub>glass</sub> (low-e).
  - b. Trifab® 601T – 69<sub>frame</sub> and 70<sub>glass</sub> (low-e).
  - c. Trifab® 601UT – 74<sub>frame</sub> and 70<sub>glass</sub> (low-e).
8. Condensation Resistance (I): When tested to CSA A-440.2, the condensation index shall not be less than:
  - a. 63<sub>frame</sub> and 68<sub>glass</sub> (low-e).

*EDITOR NOTE: SOUND TRANSMISSION CLASS (STC) AND OUTDOOR-INDOOR TRANSMISSION CLASS (OITC) TEST RESULTS ARE BASED UPON 1" CLEAR DOUBLE LAMINATED INSULATING GLASS WITH PVB INTERLAYER (1/8", .030", 1/8", 1/2" AS, 1/8", .030", 1/8").*

9. Sound Transmission Class (STC) and Outdoor-Indoor Transmission Class (OITC): When tested to AAMA Specification 1801 and in accordance with ASTM E1425 and ASTM E90, the STC and OITC Rating shall not be less than:
  - a. Trifab® 601/601T/601UT – 37 (STC) and 31 (OITC)

1.5 SUBMITTALS

- A. Product Data: Include construction details, material descriptions, dimensions of individual components and profiles, hardware, finishes, and installation instructions for each type of aluminum frame storefront system indicated.
- B. Shop Drawings: Include plans, elevations, sections, details, hardware, and attachments to other work, operational clearances and installation details.
- C. Samples for Initial Selection: For units with factory-applied color finishes including samples of hardware and accessories involving color selection.
- D. Samples for Verification: For aluminum framed storefront system and components required.
- E. Product Test Reports: Based on evaluation of comprehensive tests performed by a qualified testing agency for each type of aluminum-framed storefront.

Laws and building and safety codes governing the design and use of glazed entrance, window, and curtain wall products vary widely. Kawneer does not control the selection of product configurations, operating hardware, or glazing materials, and assumes no responsibility therefor.

Kawneer reserves the right to change configuration without prior notice when deemed necessary for product improvement.  
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- F. Fabrication Sample: Of each vertical-to-horizontal intersection of aluminum-framed systems, made from 12" (300 mm) lengths of full-size components and showing details of the following:
1. Joinery, including concealed welds.
  2. Anchorage.
  3. Expansion provisions.
  4. Glazing.
  5. Flashing and drainage.
- G. Other Action Submittals:
1. Entrance Door Hardware Schedule: Prepared by or under the supervision of supplier, detailing fabrication and assembly of entrance door hardware, as well as procedures and diagrams. Coordinate final entrance door hardware schedule with doors, frames, and related work to ensure proper size, thickness, hand, function, and finish of entrance door hardware.

## 1.6 QUALITY ASSURANCE

- A. Installer Qualifications: An installer which has had successful experience with installation of the same or similar units required for the project and other projects of similar size and scope.
- B. Manufacturer Qualifications: A manufacturer capable of providing aluminum framed storefront system that meet or exceed performance requirements indicated and of documenting this performance by inclusion of test reports, and calculations.
- C. Source Limitations: Obtain aluminum framed storefront system through one source from a single manufacturer.
- D. Product Options: Drawings indicate size, profiles, and dimensional requirements of aluminum framed storefront system and are based on the specific system indicated. Refer to Division 01 Section "Product Requirements." Do not modify size and dimensional requirements.
1. Do not modify intended aesthetic effects, as judged solely by Architect, except with Architect's approval. If modifications are proposed, submit comprehensive explanatory data to Architect for review.
- E. Mockups: Build mockups to verify selections made under sample submittals and to demonstrate aesthetic effects and set quality standards for materials and execution.
1. Build mockup for type(s) of storefront elevation(s) indicated, in location(s) shown on Drawings.
- F. Pre-installation Conference: Conduct conference at Project site to comply with requirements in Division 01 Section "Project Management and Coordination."
- G. Structural-Sealant Glazing: Comply with ASTM C 1401, "Guide for Structural Sealant Glazing" for design and installation of structural-sealant-glazed systems.
- H. Structural-Sealant Joints: Design reviewed and approved by structural-sealant manufacturer.

## 1.7 PROJECT CONDITIONS

- A. Field Measurements: Verify actual dimensions of aluminum framed storefront openings by field measurements before fabrication and indicate field measurements on Shop Drawings.

## 1.8 WARRANTY

- A. Manufactures Warranty: Submit, for Owner's acceptance, manufacturer's standard warranty.
1. Warranty Period: Two (2) years from Date of Substantial Completion of the project provided however that the Limited Warranty shall begin in no event later than six months from date of shipment by manufacturer.

## PART 2 - PRODUCTS

## 2.1 MANUFACTURERS

*EDITOR NOTE: CHOOSE NON-THERMAL OR THERMAL SYSTEM*

- A. Basis-of-Design Product:
1. Kawneer Company Inc.
  2. Trifab® 601 (non-Thermal) or Trifab® 601T (thermal) Storefront System or Trifab® 601UT (thermal) Storefront System
  3. 2" x 6" (50.8 mm x 152.4 mm) System Dimensions
  4. Glass: Center Plane, Exterior or Interior Glazed

*EDITOR NOTE: PROVIDE INFORMATION BELOW INDICATING APPROVED ALTERNATIVES TO THE BASIS-OF-DESIGN PRODUCT*

- B. Subject to compliance with requirements, provide a comparable product by the following:
1. Manufacturer: (\_\_\_\_\_)
  2. Series: (\_\_\_\_\_)
  3. Profile dimension: (\_\_\_\_\_)
- C. Substitutions: Refer to Substitutions Section for procedures and submission requirements
1. Pre-Contract (Bidding Period) Substitutions: Submit written requests ten (10) days prior to bid date.
  2. Post-Contract (Construction Period) Substitutions: Submit written request in order to avoid storefront installation and construction delays.
  3. Product Literature and Drawings: Submit product literature and drawings modified to suit specific project requirements and job conditions.
  4. Certificates: Submit certificate(s) certifying substitute manufacturer (1) attesting to adherence to specification requirements for storefront system performance criteria, and (2) has been engaged in the design, manufacturer and fabrication of aluminum storefronts for a period of not less than ten (10) years. (Company Name)
  5. Test Reports: Submit test reports verifying compliance with each test requirement required by the project.
  6. Samples: Provide samples of typical product sections and finish samples in manufacturer's standard sizes.
- D. Substitution Acceptance: Acceptance will be in written form, either as an addendum or modification, and documented by a formal change order signed by the Owner and Contractor.

## 2.2 MATERIALS

- A. Aluminum Extrusions: Alloy and temper recommended by aluminum storefront manufacturer for strength, corrosion resistance, and application of required finish and not less than 0.070" wall thickness at any location for the main frame and complying with ASTM B 221: 6063-T6 alloy and temper.
- B. Fasteners: Aluminum, nonmagnetic stainless steel or other materials to be non-corrosive and compatible with aluminum window members, trim hardware, anchors, and other components.
- C. Anchors, Clips, and Accessories: Aluminum, nonmagnetic stainless steel, or zinc-coated steel or iron complying with ASTM B 633 for SC 3 severe service conditions or other suitable zinc coating; provide sufficient strength to withstand design pressure indicated.
- D. Reinforcing Members: Aluminum, nonmagnetic stainless steel, or nickel/chrome-plated steel complying with ASTM B 456 for Type SC 3 severe service conditions, or zinc-coated steel or iron complying with ASTM B 633 for SC 3 severe service conditions or other suitable zinc coating; provide sufficient strength to withstand design pressure indicated.
- E. Sealant: For sealants required within fabricated storefront system, provide permanently elastic, non-shrinking, and non-migrating type recommended by sealant manufacturer for joint size and movement.
- F. Tolerances: Reference to tolerances for wall thickness and other cross-sectional dimensions of storefront members are nominal and in compliance with AA Aluminum Standards and Data.

## 2.3 STOREFRONT FRAMING SYSTEM

- A. Thermal Barrier (Trifab® 601T & 601UT):
1. Trifab® 601T: Kawneer IsoLock® Thermal Break with a nominal 1/4" (6.4 mm) separation consisting of a two-part chemically curing, high-density polyurethane, which is mechanically and adhesively joined to aluminum storefront sections.

Laws and building and safety codes governing the design and use of glazed entrance, window, and curtain wall products vary widely. Kawneer does not control the selection of product configurations, operating hardware, or glazing materials, and assumes no responsibility therefor.

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2. Trifab® 601UT: Kawneer IsoLock® Thermal Break with dual nominal 1/4" (6.4 mm) separation consisting of a two-part chemically curing, high-density polyurethane, which is mechanically and adhesively joined to aluminum storefront sections.
  - a. Thermal Break shall be designed in accordance with AAMA TIR-A8 and tested in accordance with AAMA 505.
- B. Versoleil™ SunShade: An aluminum sunshade (consisting of outriggers, louvers, and fascia which may be selected from standard configurations), that is anchored directly to the vertical mullions. Outriggers shall be painted (Select from Kawneer's standard paints and colors. Custom colors are available upon request). Louvers and fascia shall be painted or anodized (Select from Kawneer's standard paints and colors, custom colors are available upon request or Kawneer's anodized finishes).
- C. Brackets and Reinforcements: Manufacturer's standard high-strength aluminum with nonstaining, nonferrous shims for aligning system components.
- D. Fasteners and Accessories: Manufacturer's standard corrosion-resistant, nonstaining, nonbleeding fasteners and accessories compatible with adjacent materials. Where exposed shall be stainless steel.
- E. Perimeter Anchors: When steel anchors are used, provide insulation between steel material and aluminum material to prevent galvanic action
- F. Packing, Shipping, Handling and Unloading: Deliver materials in manufacturer's original, unopened, undamaged containers with identification labels intact.
- G. Storage and Protection: Store materials protected from exposure to harmful weather conditions. Handle storefront material and components to avoid damage. Protect storefront material against damage from elements, construction activities, and other hazards before, during and after storefront installation.

## 2.4 GLAZING SYSTEMS

- A. Glazing: As specified in Division 08 Section "Glazing."
- B. Glazing Gaskets: Manufacturer's standard compression types; replaceable, extruded EPDM rubber.
- C. Spacers and Setting Blocks: Manufacturer's standard elastomeric type.
- D. Bond-Breaker Tape: Manufacturer's standard TFE-fluorocarbon or polyethylene material to which sealants will not develop adhesion.
- E. Glazing Sealants: For structural-sealant-glazed systems, as recommended by manufacturer for joint type, and as follows:
  1. Weatherseal Sealant: ASTM C 920 for Type S, Grade NS, Class 25, Uses NT, G, A, and O; single-component neutral-curing formulation that is compatible with structural sealant and other system components with which it comes in contact; recommended by structural-sealant, weatherseal-sealant, and aluminum-framed-system manufacturers for this use.
    - a. Color: Matching structural sealant.

## 2.5 ENTRANCE DOOR SYSTEMS

- A. Entrance Doors: As specified in Division 08 41 13 Section "Aluminum Framed Entrances."
- B. Entrance Door Hardware: As specified in Division 08 41 13 Section "Door Hardware."

## 2.6 ACCESSORY MATERIALS

- A. Joint Sealants: For installation at perimeter of aluminum-framed systems, as specified in Division 07 Section "Joint Sealants."
- B. Bituminous Paint: Cold-applied, asphalt-mastic paint complying with SSPC-Paint 12 requirements except containing no asbestos; formulated for 30 mil (0.762 mm) thickness per coat.

## 2.7 FABRICATION

- A. Framing Members, General: Fabricate components that, when assembled, have the following characteristics:

1. Profiles that are sharp, straight, and free of defects or deformations.
  2. Accurately fit joints; make joints flush, hairline and weatherproof.
  3. Means to drain water passing joints, condensation within framing members, and moisture migrating within the system to exterior.
  4. Physical and thermal isolation of glazing from framing members.
  5. Accommodations for thermal and mechanical movements of glazing and framing to maintain required glazing edge clearances.
  6. Provisions for field replacement of glazing.
  7. Fasteners, anchors, and connection devices that are concealed from view to greatest extent possible.
- B. Mechanically Glazed Framing Members: Fabricate for flush glazing without projecting stops.
- C. Structural-Sealant-Glazed Framing Members: Include accommodations for using temporary support device to retain glazing in place while structural sealant cures.
- D. Storefront Framing: Fabricate components for assembly using manufactures standard installation instructions.
- E. After fabrication, clearly mark components to identify their locations in Project according to Shop Drawings.

## 2.8 ALUMINUM FINISHES

- A. Finish designations prefixed by AA comply with the system established by the Aluminum Association for designating aluminum finishes.
- B. Factory Finishing:
1. Kawneer Permanodic® AA-M10C22A44, AAMA 611, Architectural Class I Color Anodic Coating (Color \_\_\_\_\_).
  2. Kawneer Permanodic® AA-M10C22A41, AAMA 611, Architectural Class I Clear Anodic Coating (Color #14 Clear) (Optional).
  3. Kawneer Permanodic® AA-M10C22A31, AAMA 611, Architectural Class II Clear Anodic Coating (Color #17 Clear) (Standard).
  4. Kawneer Permafluor™ (70% PVDF), AAMA 2605, Fluoropolymer Coating (Color \_\_\_\_\_).
  5. Kawneer Permادize® (50% PVDF), AAMA 2604, Fluoropolymer Coating (Color \_\_\_\_\_).
  6. Kawneer Permacoat™, AAMA 2604, Powder Coating (Color \_\_\_\_\_).
  7. Other: Manufacturer \_\_\_\_\_ Type \_\_\_\_\_ Color \_\_\_\_\_.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Examine openings, substrates, structural support, anchorage, and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of work. Verify rough opening dimensions, levelness of sill plate and operational clearances. Examine wall flashings, vapor retarders, water and weather barriers, and other built-in components to ensure a coordinated, weather tight framed aluminum storefront system installation.
1. Masonry Surfaces: Visibly dry and free of excess mortar, sand, and other construction debris.
  2. Wood Frame Walls: Dry, clean, sound, well nailed, free of voids, and without offsets at joints. Ensure that nail heads are driven flush with surfaces in opening and within 3 inches (76 mm) of opening.
  3. Metal Surfaces: Dry; clean; free of grease, oil, dirt, rust, corrosion, and welding slag; without sharp edges or offsets at joints.
  4. Proceed with installation only after unsatisfactory conditions have been corrected.

### 3.2 INSTALLATION

- A. Comply with Drawings, Shop Drawings, and manufacturer's written instructions for installing aluminum framed storefront system, accessories, and other components.
- B. Install aluminum framed storefront system level, plumb, square, true to line, without distortion or impeding thermal movement, anchored securely in place to structural support, and in proper relation to wall flashing and other adjacent construction.
- C. Set sill members in bed of sealant or with gaskets, as indicated, for weather tight construction.
- D. Install aluminum framed storefront system and components to drain condensation, water penetrating joints, and moisture migrating within sliding door to the exterior.

- E. Separate aluminum and other corrodible surfaces from sources of corrosion or electrolytic action at points of contact with other materials.

### 3.3 FIELD QUALITY CONTROL

- A. Field Tests: Architect shall select storefront units to be tested as soon as a representative portion of the project has been installed, glazed, perimeter caulked and cured. Conduct tests for air infiltration and water penetration with manufacturer's representative present. Tests not meeting specified performance requirements and units having deficiencies shall be corrected as part of the contract amount.
  - 1. Testing: Testing shall be performed by a qualified independent testing agency. Refer to Testing Section for payment of testing and testing requirements. Testing Standard per AAMA 503, including reference to ASTM E 783 for Air Infiltration Test and ASTM E 1105 Water Infiltration Test.
    - a. Air Infiltration Tests: Conduct tests in accordance with ASTM E 783. Allowable air infiltration shall not exceed 1.5 times the amount indicated in the performance requirements or 0.09 cfm/ft<sup>2</sup>, whichever is greater.
    - b. Water Infiltration Tests: Conduct tests in accordance with ASTM E 1105. No uncontrolled water leakage is permitted when tested at a static test pressure of two-thirds the specified water penetration pressure but not less than 6.24 psf (300 Pa).
- B. Manufacturer's Field Services: Upon Owner's written request, provide periodic site visit by manufacturer's field service representative.

### 3.4 ADJUSTING, CLEANING, AND PROTECTION

- A. Clean aluminum surfaces immediately after installing aluminum framed storefronts. Avoid damaging protective coatings and finishes. Remove excess sealants, glazing materials, dirt, and other substances.
- B. Clean glass immediately after installation. Comply with glass manufacturer's written recommendations for final cleaning and maintenance. Remove nonpermanent labels, and clean surfaces.
- C. Remove and replace glass that has been broken, chipped, cracked, abraded, or damaged during construction period.

END OF SECTION 084113