



Natare Pools

Stainless steel systems for swimming pools, water features and aquatic facilities.



Pools
Pool Components
Spas
Specialty Equipment

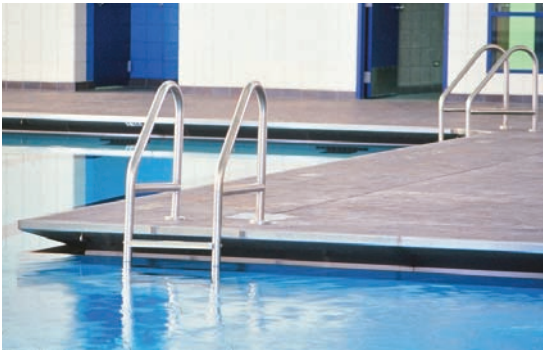
www.natare.com

“Whether it is new construction, renovation or operation, **talk to Natare.**”

The ideal choice for in-ground, on-ground or elevated aquatic construction.

Perfectly tailored for competitive swimming, training or lap swimming, great for recreation or leisure activities.

Natare® Pools



Natare® pools are complete pre-engineered solutions for the construction of virtually any swimming pool, water feature or aquatic environment. A proven system, Natare pools incorporate stainless steel construction in combination with a wide choice of options.

Natare pools are fully customizable, featuring a wide range of shapes, sizes and configurations. Our systems accommodate fast, all-welded or bolted pool construction for a pool that is on time, on budget and built right the first time.

Natare pools eliminate typical pool construction problems such as settling, deterioration, cracking, joint failure, spalling or peeling. Our pool systems are particularly well-suited to areas with poor soil conditions. Supported by a corrosion-resistant structural buttress system, Natare pools are suitable for virtually any environment or pool construction need.

Natare pools quickly and easy construct to the most popular sizes of rectangular and rectilinear pool shapes. Typical lap or competition pools include the standard 25-yard, 25-meter and 50-meter pools in configurations suitable for all levels of competition or training; they are also available in radius sections or shapes. Natare® Pools are certified to be structurally sound and self-supporting, whether empty or filled.





Every Natare pool begins with stainless steel

Sturdy, cost-effective and easily erected in almost any climate, Natare pools provide outstanding durability and functionality with economical construction.

Natare pools use special grades of stainless steel that provide excellent performance in any swimming pool environment. Unlike other systems, Natare pools do not rely on messy glues and adhesives to make your pool watertight. Our exclusive Natatec® PVC lining offers a colorful finish and can also act as the pool's waterproofing system.

Stainless steel is GREEN; as a construction material, recycled stainless steel is 100% sustainable and has no negative impact on the environment.

We Give You Options

A Natare pool gives you something you won't find anywhere else — options. Whether you're renovating an aging concrete pool and simply need a colorful lining system to make it watertight, or you need a brand new aquatic facility built from scratch, we will tailor a pool for you.

The interior of a Natare pool can be polished stainless steel, laminated or field-applied PVC, or have the exclusive look of ceramic tile or natural stone. A full range of interior finish options are available regardless of your Natare pool style. We offer many styles to fit your project requirements and budget. We provide fast, efficient construction suitable for all climates and weather extremes and ideal for swimming pool renovation or new construction.

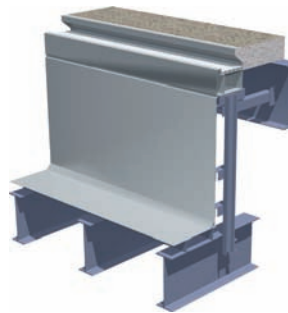


Nothing equals the durability of a Natare Pool

Over the years, we have seen pool construction systems come and go, including cast-in-place concrete, gunite (shotcrete), galvanized steel, fiberglass and molded polyethylene. We have learned from experience that nothing matches the durability, strength and versatility of stainless steel.

The rugged, unitized wall system is joined to a self-supporting structural support system called a “buttress,” which ensures pool stability whether empty or filled. The entire system is individually engineered and structurally designed using the most comprehensive computer design and modeling tools to provide a complete three dimensional model long before manufacturing or construction begins. We provide complete and detailed drawings for every pool we produce. Buttress systems are designed for quick field installation.

We build many of your pool’s larger components in advance, at our Indianapolis manufacturing facility. The pool is then shipped in large pieces, ready for a quick and easy installation on-site in a few days.



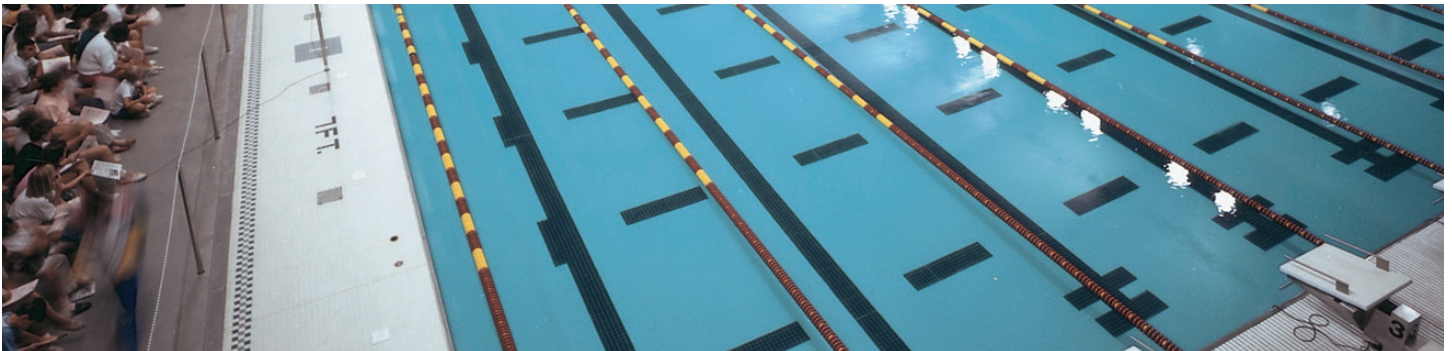
Natare Elevated Pools

When space constraints or design requirements call for a pool to go above the ground floor, an elevated Natare® Pool is the answer. All-welded Natare pools feature modular, “all-climate construction” that moves with the building and incorporates structural buttress systems to support the pool decking. They are hydrostatically tested, crack-free, durable and watertight. Easy to install and virtually maintenance-free, Natare® Pools are tailored for each application and installation.



Important Features of a Natare pool System

- perfectly tailored for competition, training or lap swimming. Certified to all current USA Swimming, FINA, NCAA, YMCA and NAHSA standards
- ideal for recreational swimming, hydrotherapy and water aerobics
- suitable for in-ground, on-ground or elevated construction
- no buried supply piping
- available with stainless steel complete high efficiency stair sections
- green — 100% recycled stainless steel
- heavy-gauge stainless steel construction, pre-engineered to eliminate site-construction variations or design changes
- wide range of interior finishes
- compliant with most state, municipal and local construction codes
- furnished with filtration and treatment systems
- available with integral spa or hydrotherapy areas
- simple slab-on-grade construction
- wide range of interior finish options
- ideal for renovation or new construction
- all-welded, permanently watertight construction
- heavy-grade, low-carbon stainless steel



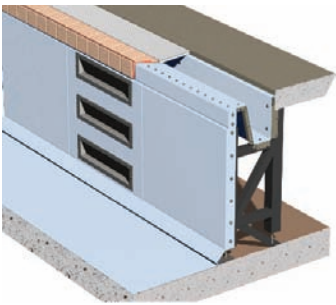
Natare Competition Pools

A Natare pool makes your swimmers fast. Our pools feature more record-breaking swimmers because they are the perfect competition environment. A Natare Pool, quite simply, is a fast pool, tailored for competitive swimming and training, and certified to all current USA Swimming, FINA, NCAA, YMCA and NAHSA standards.

Natare pools eliminate the waves and surge that can slow swimmers down. Natare gutters and bulkheads, finished with Natare GPM grating, create a neutral pool environment ideal for training and competition.

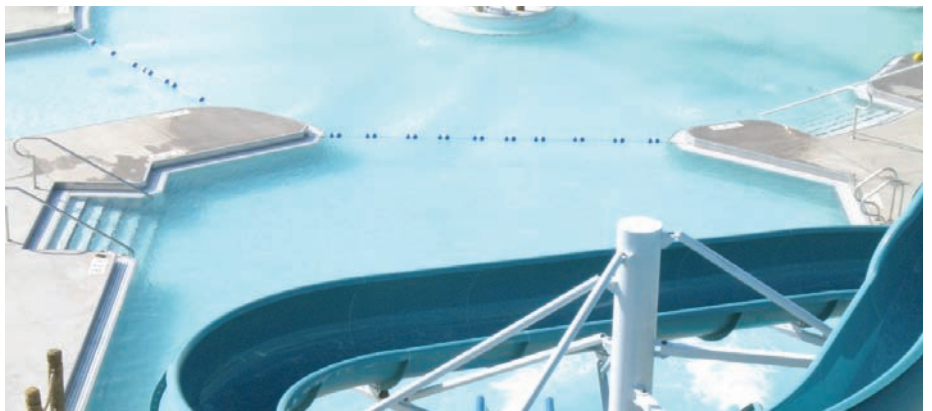


Natare Specialty Pools and Water Features



We have been involved in nearly every type of swimming pool construction and water feature design project. Past accomplishments include covering an entire mountain (amusement park attraction) in PVC lining, building an indoor water park wave pool on the 12th floor of a resort, to the world's highest, longest elevated pool. Natare has done it all.

Complete pool systems are available for wave pools, water playgrounds, health facilities, whirlpools, therapy pools, and other challenging aquatic environment. Whether in-ground, on-ground or elevated, there is a Natare pool to meet your project requirement, construction budget or schedule. Natare gets pool projects done on time, on budget and right the first time.



Complete Design Freedom

Natare pools are available in different styles to satisfy any aquatic construction need. We tailor each Natare pool to specific site conditions, construction requirements, program and user needs and often most importantly, budget considerations. Regardless of final cost, each Natare pool is fabricated from the highest quality materials and is carefully made to exacting standards.

When it absolutely *must* be strong, flexible and water-tight, a Natare pool can feature all-stainless steel construction. This choice is ideal for above ground or elevated pool installation. A Natare pool can also be more economically constructed upon a cast-in-place concrete slab with a PVC membrane providing the interior finish and waterproofing for the pool floor.





Filtration Systems

Before buzz words like “green” and “eco-friendly” were being used, misused and over-used, we were helping facilities save water, save energy, and save money by increasing efficiency and eliminating waste.

Clean and eco-friendly, Natare’s MicroFlo® vacuum sand filtration is the most economical, durable and high quality filtration available. We supply filtration system with automatic surge control and no costly balance tanks, allowing for longer filter cycles, faster turnover and economical construction. Natare MicroFlo® filters save water, energy and space.



Bulkheads

Natare manufactures the most technologically advanced bulkheads in the world. More records have been broken on our bulkheads than all other manufacturers combined.

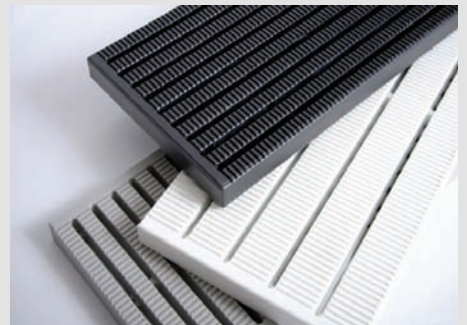
A Natare bulkhead allows you to accommodate a variety of program activities in a single pool; A Natare bulkhead allows you to accommodate a variety of programming activities in a single pool. Spanning the entire width or a few lanes, the bulkhead divides the pool into separate lengths or areas. With flow-through, wave-quelling openings both beneath the water and at the surface, a Natare bulkhead won’t interfere with your swimmers.



Grating & Grating Systems

Natare’s virtually indestructible grating is ideal for pool perimeters, gutters, platforms and decks. It is slip resistant and withstands the effects of UV rays and harsh aquatic chemicals.

Typical grating systems include main drain and outlet covers, deck drain covers, filter covers, pool bench seats, bulkhead surfaces, entry grating, gutter grating and much more. Natare grating is ASTM certified to be slip-resistant in all directions.




Perimeter Gutter Systems

Natare pools typically incorporate high capacity perimeter overflow gutters designed to swallow waves and surge. They can be installed with a built-in return system that eliminates the need for buried supply piping. This system is the most cost effective and functional way to construct any public, institutional, municipal or high-quality residential pool.

Negative or infinity edge pools, special water feature effects and even adjoining hydrotherapy pools or spas can all be part of a Natare pool.





Natare has built, designed and installed some of the world's largest, highest, most complex and fastest pools and aquatic facilities. Whether it is new construction, renovation or operation, talk to Natare.

Benefits of a Natare Pool

Beautifully Simple:

Precisely engineered and field tested to simplify new construction or renovation.

Reduced Maintenance Costs:

Lasts for years with little or no maintenance. No costly painting, patching and plastering. No corrosion or deteriorating concrete.

Permanently Watertight:

Natare pools do not crack and leak like conventional pools. They are ideal for any environment.

Stainless Steel Construction:

Low-carbon, corrosion-resistant materials. No protective coatings required.

Cost Effective:

Fast construction with considerable savings over traditional pool construction methods. Ideal for problem sites or unstable soil conditions.

Increased Design Flexibility:

Any pool or water feature, regardless of shape, size or location.