

DOOR STYLE		DOOR FACE MIN. STEEL THICKNESS Gauge Inches mm			RECOMMENDED CURRIES DOOR									FRAME MIN. STEEL THICKNESS Gauge Inches mm		
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SDI (Steel Door Institute)

ANSI A250.8-03 LEVEL 1 - STANDARD DUTY

					607	707										
Model 1	Full Flush	20	0.032	0.8	•	•								18	0.042	1.0
Model 2	Seamless*	20	0.032	0.8		•								18	0.042	1.0

ANSI A250.8-03 LEVEL 2 - HEAVY DUTY

					607	707	727	737	747	777									
Model 1	Full Flush	18	0.042	1.0	•	•	•	•	•	•							16	0.053	1.3
Model 2	Seamless*	18	0.042	1.0		•	•	•	•	•							16	0.053	1.3

ANSI A250.8-03 LEVEL 3 - EXTRA HEAVY DUTY

					607	707	727	737	747	777	757									
Model 1	Full Flush	16	0.053	1.3		•	•	•	•	•	•							16	0.053	1.3
Model 2	Seamless*	16	0.053	1.3		•	•	•	•	•	•							16	0.053	1.3
Model 3 CURRIES Stile & Rail Door																				

ANSI A250.8-03 LEVEL 4 - MAXIMUM DUTY

					607	707	727	737	747	777	757	847	857						
Model 1	Full Flush	14	0.067	1.7		•		•	•	•		•					14	0.067	1.7
Model 2	Seamless*	14	0.067	1.7		•		•	•	•		•					14	0.067	1.7

* Optional "N" welded edge required

ANSI (American National Standards Institute)
NAAMM (National Association of Architectural Metal Manufacturers)
HMMA (Hollow Metal Manufacturers Association)

ANSI/NAAMM/HMMA 861-00 COMMERCIAL HOLLOW METAL

					607	707	727	737	747 ⁺	757	847	857							
		18	0.067	1.7					•								16	0.053	1.3
		16	0.053	1.3					•								16	0.053	1.3
		16	0.053	1.3					•								14	0.067	1.7

⁺ With optional "T" welded edge.

NAAMM/HMMA 862-87 COMMERCIAL SECURITY HOLLOW METAL

											847 ⁺	857 ⁺							
Grade 40		14	0.073	1.8								•	•				12	0.093	2.3

⁺ With optional "T" welded edge.