June, 2008



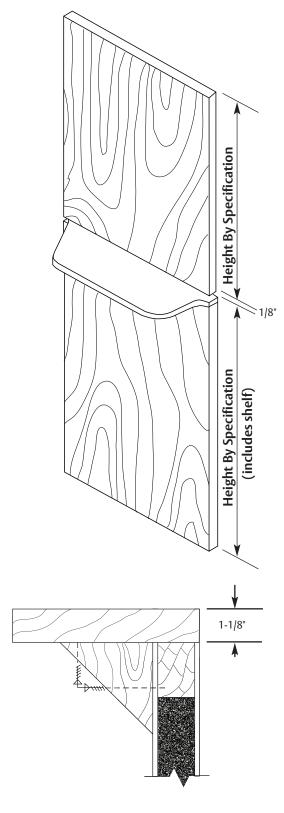
ASSA ARI OY

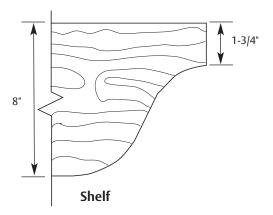
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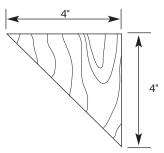
Technical Manual



- 1. Allow for shelf thickness when specifying hardware.
- 2. Standard shelf is 1.125" (28 mm) thick wood, 1 side only.
- 3. Standard **wood** shelf sits between leaves.
- 4. Shelf and supports are **not** factory installed.
- 5. Note if shelf is not required.
- 6. Note if other than standard shelf is required.
- 7. Dutch doors are available in GPD and GCD bonded construction only.
- 8. GPD has matching bottom rail in top leaf. GCD has non-matching bottom rail in top leaf.
- 9. Dutch doors are available in single openings up to 4'0" x 8'0". Dutch doors are available in paired openings up to 8'0" x 8'0".







Shelf Bracket

Dutch Door (Non Fire Rated)

Technical Manual

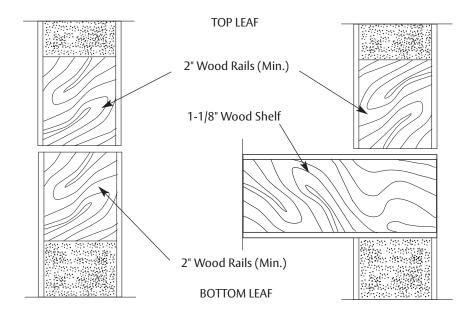
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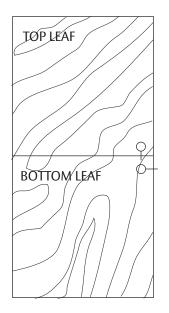
NON RATED DUTCH DOOR

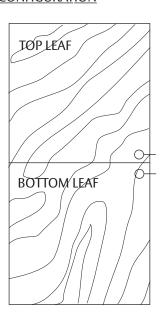


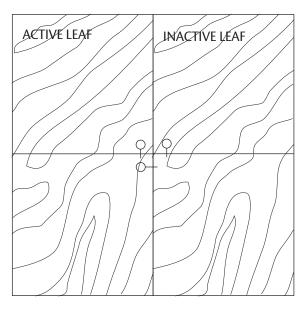
General Notes

- 1. Dutch doors may be provided with:
 - a. Straight cut meeting edges of top and bottom leaf.
 - b. Rabbeted meeting edges of top and bottom leaf.
- 2. Standard clearance between top leaf and bottom leaf of Dutch doors is 3/16".
- 3. Dutch door latching may be cylindrical, mortise or flushbolt latches that latch:
 - a. top leaf into bottom leaf, bottom leaf into frame.
 - b. top leaf into bottom leaf, top leaf into frame
 - c. top leaf into frame, bottom leaf into frame.

EXAMPLE OF LATCHING CONFIGURATION







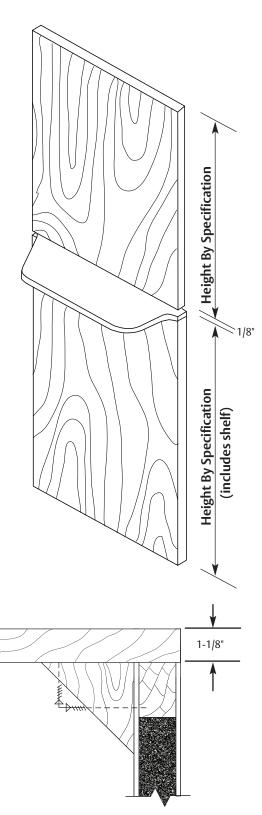
PAIR OF DUTCH DOORS

Dutch Door (20 Minute Fire Rated)

Technical Manual

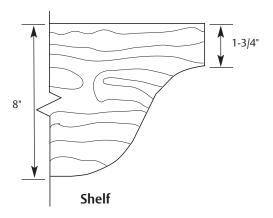
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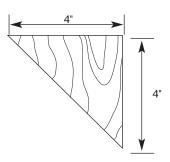
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General Notes

- 1. Allow for shelf thickness when specifying hardware.
- 2. Standard shelf is 1.125" (28 mm) thick wood, 1 side only.
- 3. Standard **wood** shelf sits between leaves.
- 4. Shelf and supports are **not** factory installed.
- 5. Note if shelf is not required.
- 6. Note if other than standard shelf is required.
- 7. Dutch doors are available in GPD and GCD bonded constructions only.
- 8. GPD has **Firestop** bottom rail in top leaf, **Firestop** top rail in bottom leaf. GCD has **Firestop** bottom rail in top leaf, **Firestop** top rail in bottom leaf.
- 9. Dutch doors are **not** available in 90 minute neutral pressure tested construction.
- 10. Positive pressure fire tested Dutch door constructions are **not** available.
- 11. Dutch doors are available in 20 minute fire rated single openings up to 4'0" x 8'0".
- 12. Dutch doors are available in 20 minute fire rated paired openings up to 8'0" x 8'0".





Shelf Bracket

Dutch Door (20 Minute Fire Rated)

Technical Manual

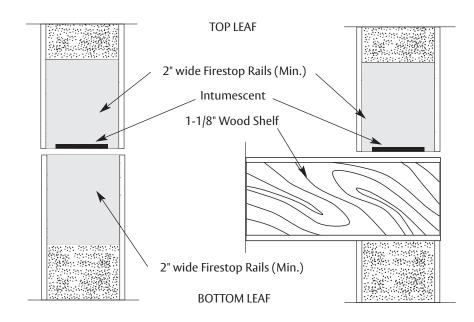
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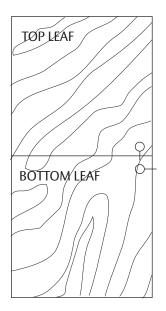
20 MINUTE DUTCH DOOR

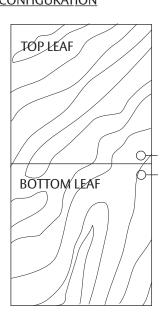


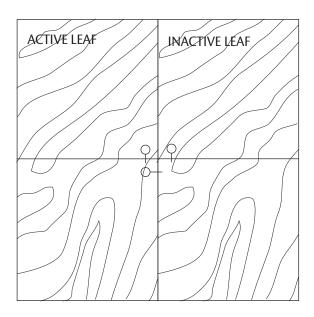
General Notes

- 1. 20 minute Dutch doors shall be provided with one of these:
 - a. An overlapping astragal applied to the bottom rail of the top leaf.
 - b. Intumescent fire seal installed in the bottom rail of the top leaf.
 - c. Standard wood shelf sits between leaves.
- 2. A maximum 1/8" (3.2 mm) clearance between top leaf and bottom leaf of fire rated Dutch doors is allowed.
- 3. Fire rated dutch doors require both leaves to be self latching. Leaf to leaf or leaf to frame.
- 4. Fire rated Dutch door latching is limited to cylindrical or mortise latches that latch:
 - a. Top leaf into bottom leaf, bottom leaf into frame.
 - b. top leaf into bottom leaf, top leaf into frame.
 - c. Top leaf into frame, bottom leaf into frame.
- 5. Flushbolts are allowed on the inactive leaves of a pair.

EXAMPLE OF LATCHING CONFIGURATION









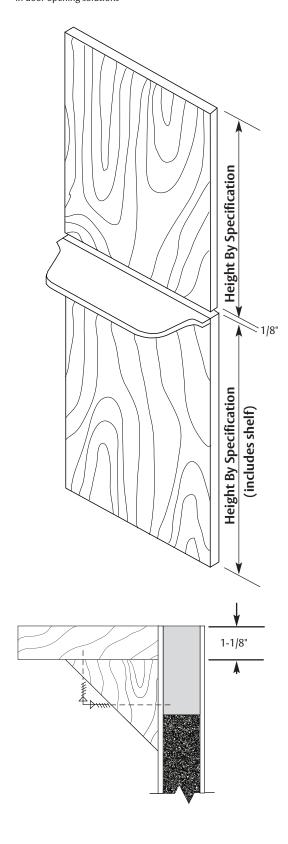
Dutch Door (45/60 Minute Fire Rated)

Technical Manual

June, 2008

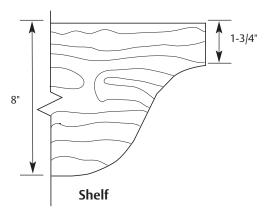
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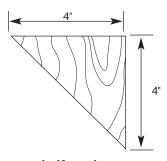
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General Notes

- 1. Allow for shelf thickness when specifying hardware.
- 2. Standard shelf is 1.125" (28 mm) thick wood, one side only.
- 3. Standard **wood** shelf butts to face of bottom leaf.
- 4. Shelf and supports are **not** factory installed.
- 5. Note if shelf is not required.
- 6. Note if other than standard shelf is required.
- 7. Dutch doors are available in GPD and GCD bonded construction only.
- 8. GPD has **Firestop** bottom rail in top leaf, **Firestop** top rail in bottom leaf. GCD has **Firestop** bottom rail in top leaf, **Firestop** top rail in bottom leaf.
- 9. Dutch doors are **not** available in 90 minute neutral pressure tested construction.
- 10. Positive pressure fire tested Dutch door constructions are **not** available.
- 11. Dutch doors are available in 45/60 minute fire rated single openings up to 4'0" x 8'0".
- 12. Dutch doors are not available in 45/60 minute fire rated paired openings.





Shelf Bracket

Dutch Door (45/60 Minute Fire Rated)

Technical Manual

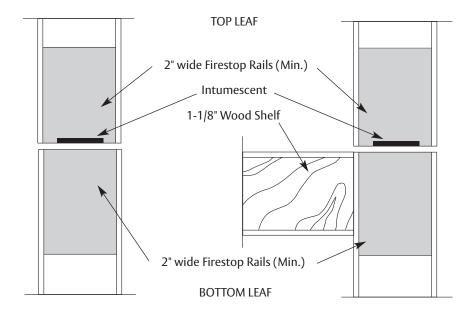
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45/60 MINUTE DUTCH DOOR



General Notes

- 1. 45/60 minute dutch doors shall be provided with one of these:
 - a. An overlapping astragal applied to the bottom rail of the top leaf.
 - b. Intumescent fire seal installed in the bottom rail of the top leaf.
- 2. A maximum 1/8" (3.2 mm) clearance between top leaf and bottom leaf of fire rated Dutch doors is allowed.
- 3. Fire rated Dutch doors require both leaves to be self latching. Leaf to leaf or leaf to frame.
- 4. Fire rated dutch door latching is limited to cylindrical or mortise latchsets that latch:
 - a. Top leaf into bottom leaf, bottom leaf to frame.
 - b. Top leaf into bottom leaf, top leaf into frame.
 - c. Top leaf into frame, bottom leaf into frame.

EXAMPLE OF LATCHING CONFIGURATION

