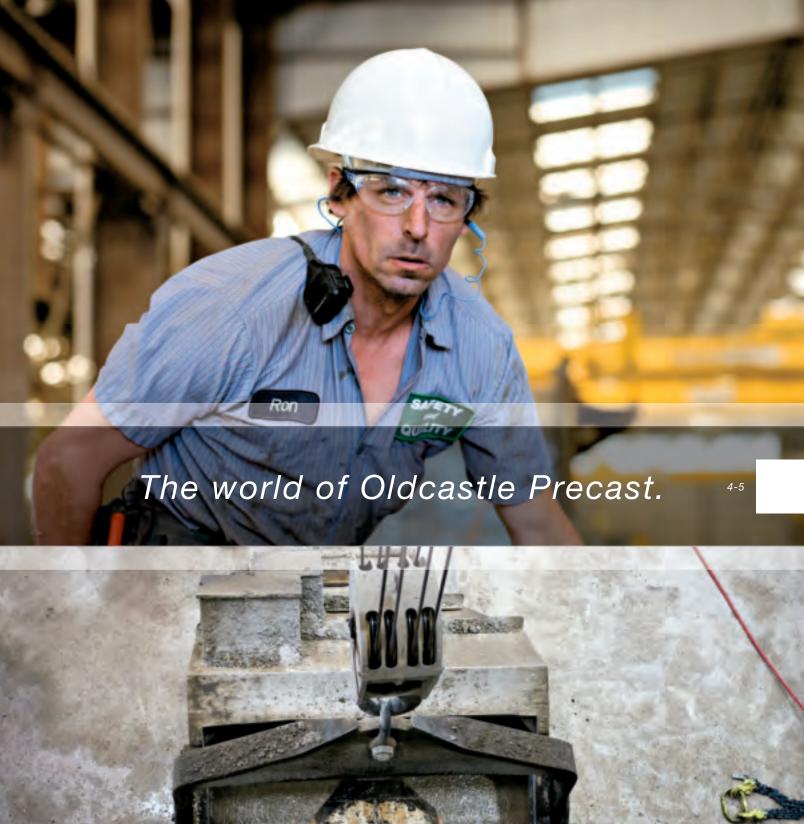
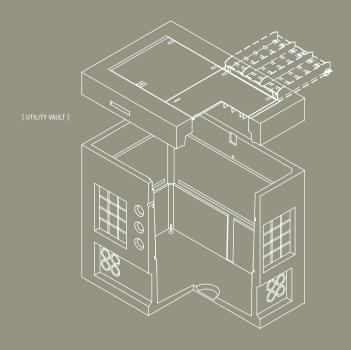


Oldcastle Precast manufactures millions of tons of custom precast concrete every year. Our success takes the dedication of more than 5,000 employees at more than 80 locations across the country. Our work has won awards for safety, quality and customer service — and that's why clients like PG&E, Con Edison, GSA and Verizon have been doing business with us since 1978.

A division of CRH and Oldcastle, Oldcastle Precast is headquartered in Auburn, Washington. We're proud to offer the service and customized products builders rely on — because in our business, reliability is everything.

We are the leading manufacturer of precast concrete and composites in the U.S., but our quality products are only part of the story. Our expert staff of engineers use state-of-the-art CAD systems and decades of precast experience to ensure that you receive the product that's right for each project, transported on time by our team of delivery specialists.





Utilities

Whether you need a fully equipped custom-engineered vault or a simple pull box, you can count on Oldcastle Precast's innovation with every product we offer. With a variety of accessories, each utilities product is designed to meet exact project specifications and specific site conditions. We also offer standardization products with patented knockouts for ultimate flexibility.



## The Newest Member of the VPP Safety Program

Oldcastle Precast Utility Vault in Wilsonville, Oregon, a producer of concrete precast vaults, has joined plants in Auburn, Washington, and Manchester, New York, in an elite national workplace safety program committed to reducing injuries.

The Department of Consumer and Business Services, Occupational Safety and Health Division (Oregon OSHA) presented "VPP Star Award" status to Oldcastle Precast Utility Vault, a certification achieved by fewer than 1,700 of the 7 million manufacturing facilities in the United States.

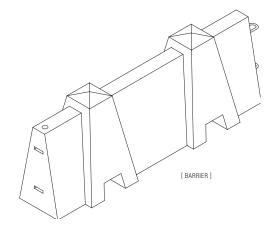
To earn a place in the Voluntary Protection Program (VPP), employers must voluntarily meet rigorous workplace safety standards that protect workers and reduce injuries. "Utility Vault has reached a level of safety and health management excellence," said Michael Wood, administrator of Oregon OSHA. "VPP demonstrates that the employer has made a commitment to becoming self-sufficient for its safety and health needs. The program provides employers with a blueprint for success by working with Oregon OSHA, and when we work together we can accomplish incredible things to make workplaces safer."



A Gateway in Alaska 1 The tiny village of Whittier, Alaska, on Prince William Sound, is so remote that it could only be reached from the mainland by rail, plane or boat. Cutting a new tunnel for a highway or building a road over the mountains was impractical. The solution was Oldcastle Precast's StarTrack product, a smooth surface ideal for both cars and railroad tracks. By creating the longest highway-rail crossing in the world, Oldcastle Precast made it possible for trains and cars to share the existing 2.5-mile tunnel, which provides access to Whittier for 1.4 million tourists every year.



8-9





Transportation

Our engineered bridge systems and culverts are built with the finest materials, using modern batching equipment and quality control by certified technicians. For everything from railroad and marine construction to highway tunnels and wildlife crossings, our transportation products are made to last, even in the harshest environments.

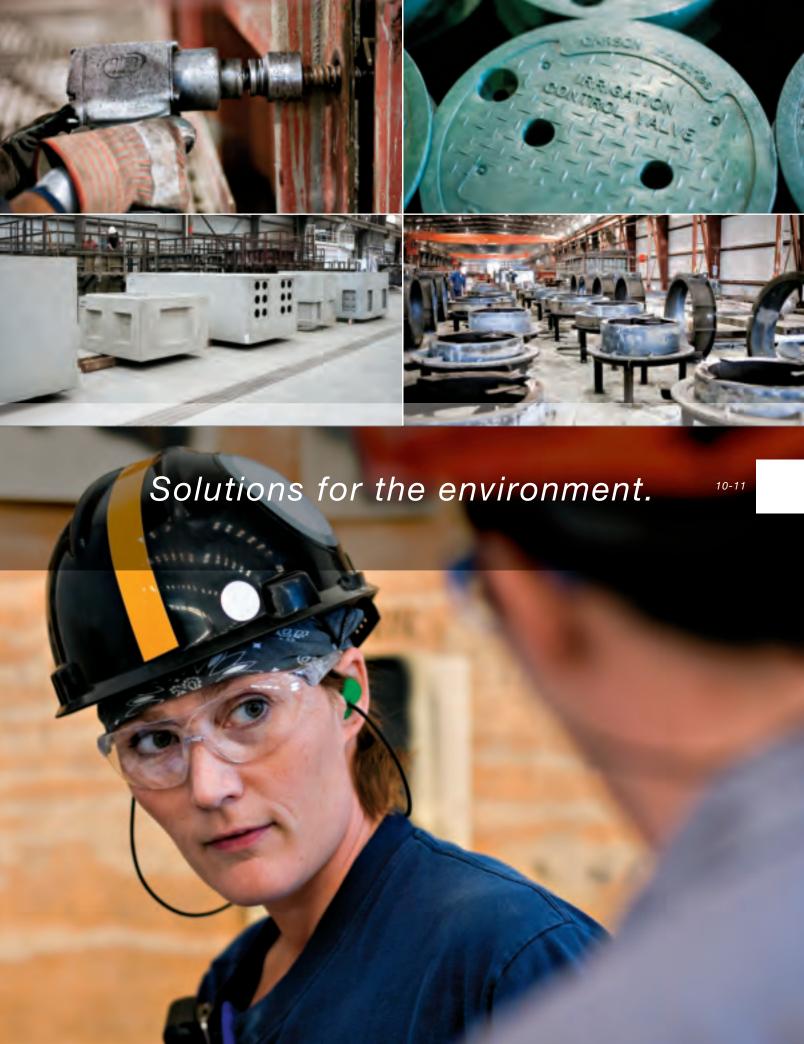
#### **Innovations in Stormwater Treatment**

We were excited when the Department of Public Works in Washington, D.C., approached us with a stormwater challenge. Our task was to create a standardized watertight precast sand filter that would comply with regulations and be easy to install and easy to inspect. The result became known to engineers as the Oldcastle D.C.-Style Sand Filter. Soon after the project's completion, orders started coming in from other cities that needed a standard, readily available system for filtering pollutants from stormwater runoff.

The success of the D.C. project didn't stop there—
it led to development of another filtration solution for
capturing sheetflow runoff. We soon designed the
precast Delaware-Style Sand Filter, a low-profile
primary filtration system that captures nutrients and
sediment from stormwater runoff and that is now
used in many other parts of the country.

## Environmental

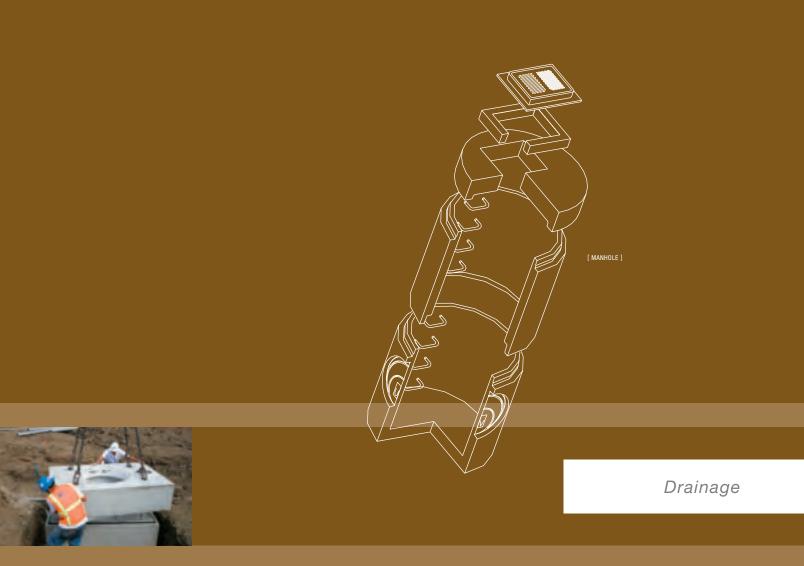
Durability and reliability in manufacturing are essential, because our products protect the environment. Whether it's pollution control, septic components, chemical storage or stormwater management, we deliver state-of-the-art concrete and composite products with superior quality control.





The Kennecott Challenge 1 Kennecott Copper Mine, in western Salt Lake County, Utah—the world's largest open-pit copper mine—needed to transport ore in a water slurry from the Oquirrh Mountains to a settlement pond 58,000 feet away, and then release the tailings. The solution involved employees working double shifts to produce and transport 11 tons of 12-foot-long pipe sections that fit the curve of the mountainside. Oldcastle Precast completed 11 miles of pipeline in just four months, a project that would normally take a full year.





Our system of drainage products was developed for ease of installation and long-term dependability. From storm boxes and manholes to pipe and box culverts, each drainage product is produced in a multitude of configurations and sizes for any project specifications and all building codes. With every precast product, there is always the option for custom fabrication to meet project needs.

#### Lights, Camera, Precast

It took just 70 days for Oldcastle Precast Building Systems to help turn a former shipyard into a state-of-the-art film studio. What was once the Brooklyn Navy Yard in New York is now a sprawling studio complex consisting of five sound stages, made in part by 133,500 square feet (553 pieces) of 12-inch Spandeck planks and 514 pieces of 8-inch solid wall panels. Oldcastle Precast was proud to take on the Steiner Studios project. The largest and most sophisticated studio complex outside of Hollywood, Steiner Studios has produced major motion pictures, such as "Inside Man" with Denzel Washington and Jodie Foster and "The Hoax" with Richard Gere.

Because the film business presents some unique construction challenges, careful attention was paid to the acoustical demands, where tight tolerances took on a whole new meaning and longer spans for more space were an absolute must. "Sound attenuation and clear interior space are of utmost importance to our industry," said Steiner Studios' founder David Steiner, "so precast made a lot of sense. Plus, we could complete the main structure in a mere 70 days, allowing us to start operations a lot sooner than with other construction methods or materials."

# **Building Systems**

The premier manufacturer of precast concrete building systems and components, the Oldcastle Precast Building Systems Division also provides in-house engineering, drafting, project management and installation services. Four state-of-the-art manufacturing facilities produce hollowcore plank, insulated wall panels and columns and beams, as well as other structural building elements. Precast is the fastest way to construct residential, dormitory, hotel or warehouse buildings. Besides enabling speed, Building Systems products are also fire-resistive, energy-efficient, economical and extremely durable.

HOLLOWCORE PLANK 1





14-15

# Quality construction at amazing speed.



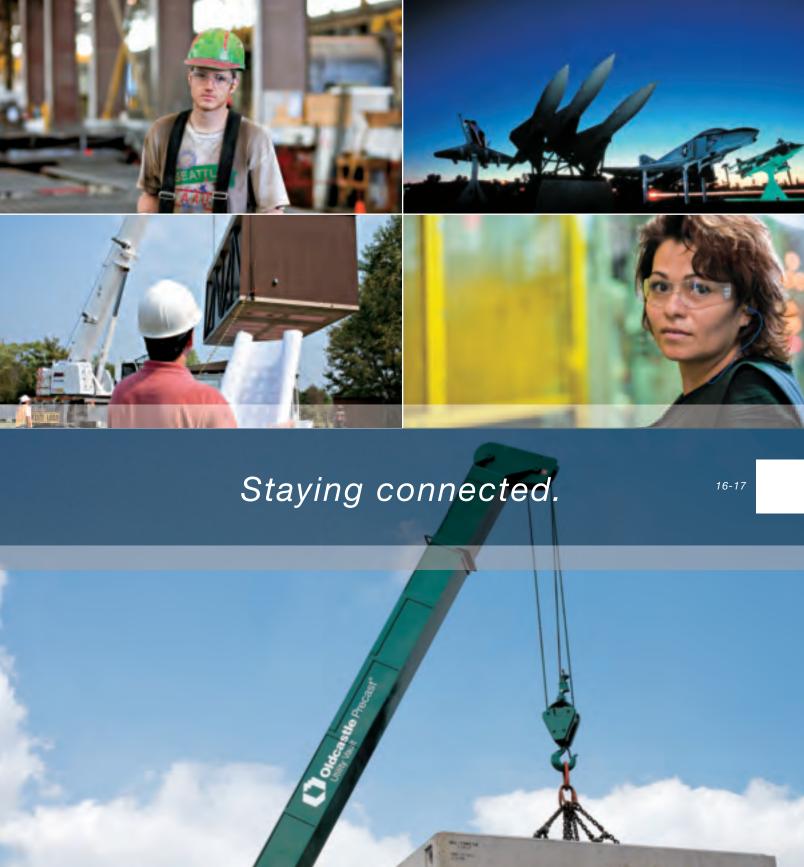
#### Victory on Baker's Peak

One of America's premier aviation training bases, the Marine Corps Air Station in Yuma, Arizona, needed a rapidly deployed communication site in order to upgrade their system without a long-term shutdown. The site, located on a remote mountain called Baker's Peak, had very difficult access for vehicles and construction equipment. Oldcastle Precast Communications teamed up with Oldcastle

Services to demolish the old site and towers, prepare the new site, and install a precast cell block foundation, three communication towers and a precast 1,200-square-foot MaxiMod Shelter. The entire project was completed in eight working days and resulted in two additional projects being awarded to Oldcastle on the basis of our performance.

# Communications

Designed to protect and extend the life of equipment for clients like Cox Communications, Time Warner, Qwest, Sprint, Echostar and the U.S. government and military, our products range from hand holes to controlled-environment vaults and lightweight modular structures. Due to our extensive telecom experience, our engineers can easily design custom solutions for specific projects, providing clean, safe environments for equipment and technicians.

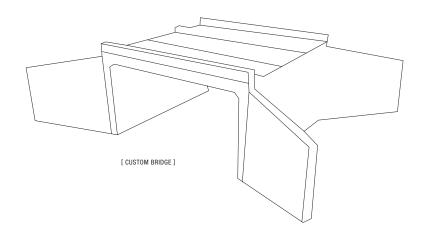




The Ingenuity of Precast 1 While precast has been used in casino construction for decades, the fountain at the Desert Diamond Casino in Sahuarita, Arizona, was the first of its kind for Oldcastle Precast.

It took 16 panels weighing from 2,000 to 14,100 pounds to make the stunning interior fountain for the Tohono O'odham Nation, which operates the casino. The fountain design conveys the nomadic heritage of the tribe, the life source of water in the desert and the summer storms of Arizona.





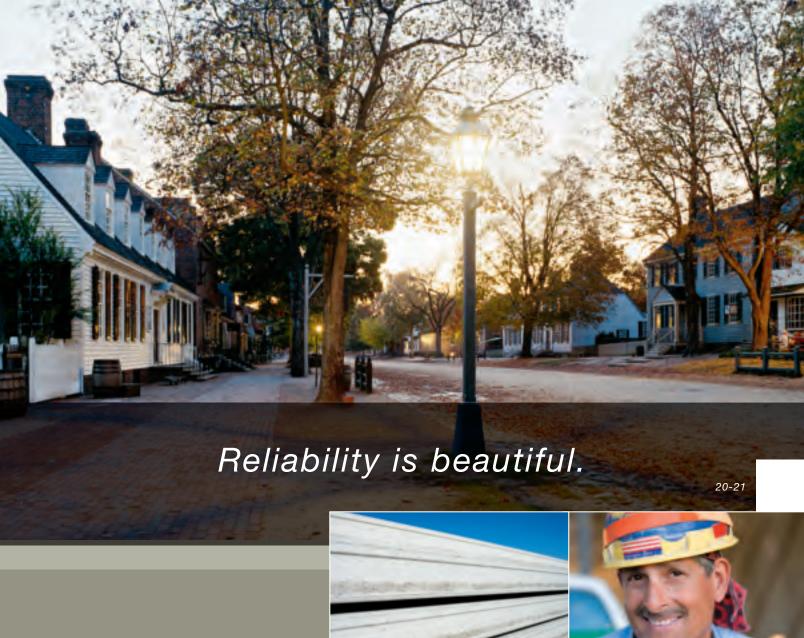


Specialty Products

Agriculture, security and recreation are just a few of the other industries our products serve. State-of-the-art coatings and linings ensure that every silo wall and chimney we make is of the highest quality and of exceptional value.

Good Neighbor Policy

Being a good neighbor means being active and involved in the communities our plants serve. Our nonprofit work includes supporting local charities, educational initiatives, city/town improvement projects, youth programs and emergency-response training.

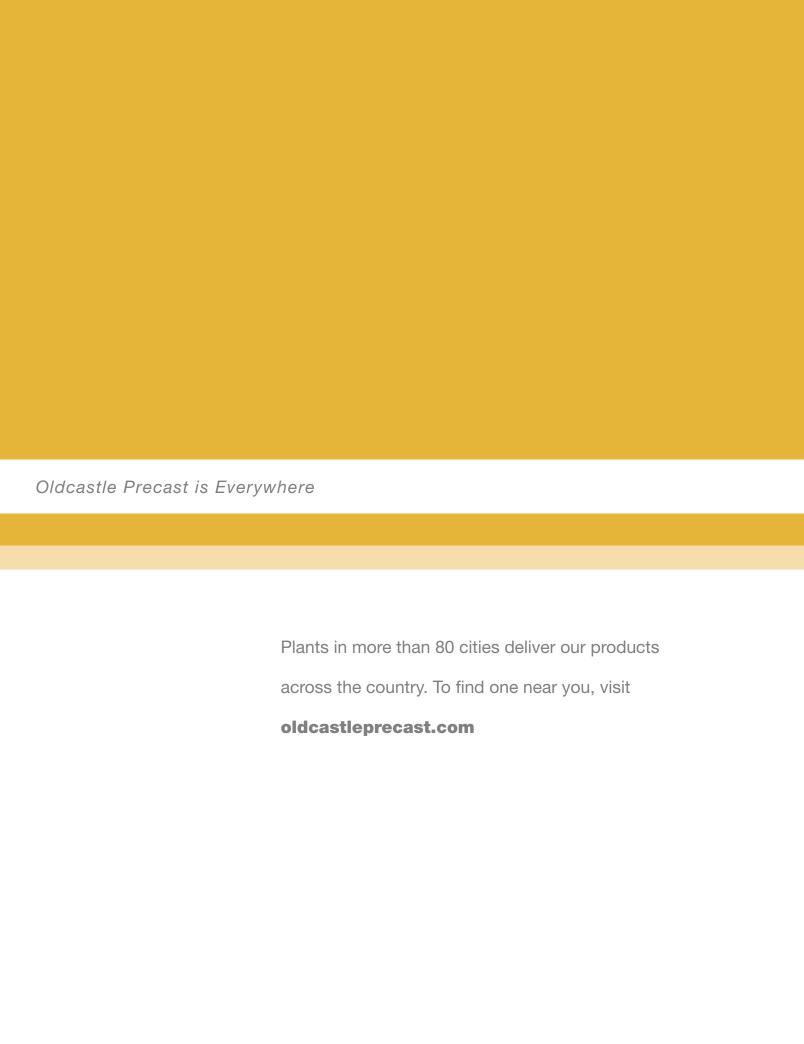


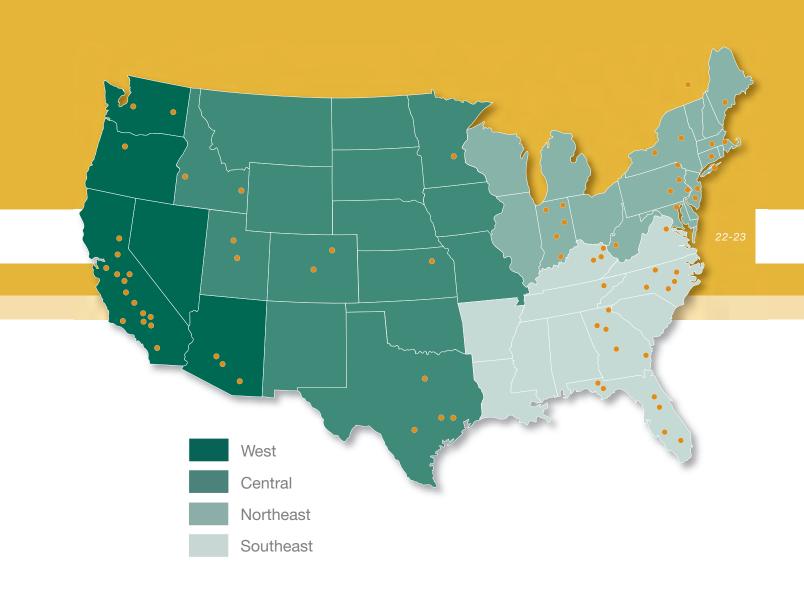
## **New Life for Surplus Concrete**

Across the country, Oldcastle Precast facilities are finding new ways to re-use concrete and help others at the same time. Surplus and damaged pipe is being used to provide fish-spawning areas in lakes. In New York, farmers use waste concrete products to build storage areas for livestock feed. Off the coast of North Carolina, discarded pipe and manholes have become artificial reefs to attract sea bass, grouper, amberjack and mackerel, which enhance fishing and diving opportunities.

On the West Coast, donated concrete emulates collapsed buildings and disaster situations in a training facility for both firefighters and search-andrescue dogs.

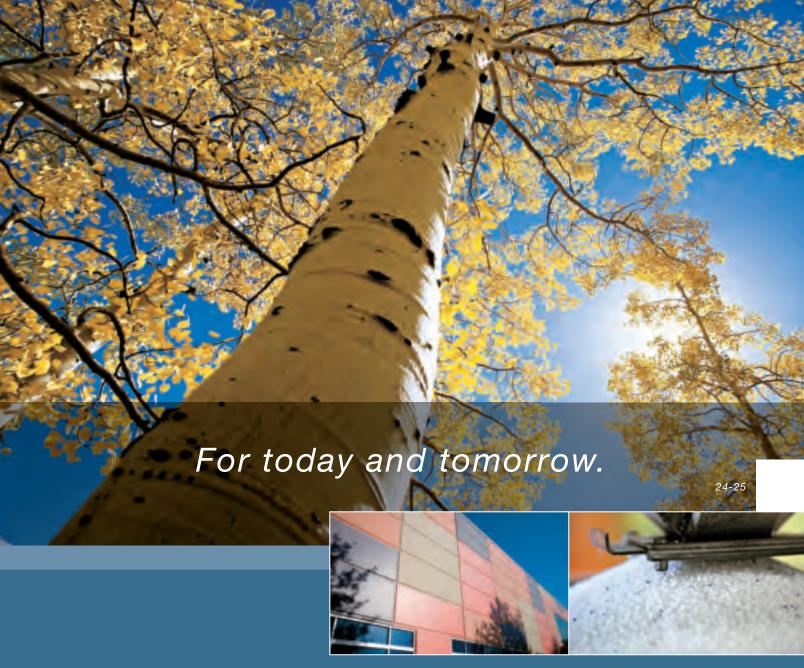
Captain Dan Lindsay, of the Ontario International Airport Fire Rescue Services, said, "Being part of a fire department, we're on a tight budget and we never would have been able to build something like this from scratch." The center provides life-saving training in a more realistic environment, so rescuers can react quickly in a real emergency.





Respecting the Environment

We're proud to implement clean technologies wherever we can. Through waste minimization, waste recycling, energy management and the use of alternative materials, we're improving our environmental performance by reducing emissions, energy usage and CO<sup>2</sup> generation.



## **Leading the Revolution**

Self-consolidating concrete (SCC) is changing the way our business impacts the environment. SCC is a high-performance concrete that can flow easily into tight and constricted spaces without segregating and without vibration. Because the concrete self-levels, pouring is more accurate, eliminating waste and minimizing safety hazards.

Without the need for vibration, there's less noise generated. And by using fly ash, a by-product of coal-burning electricity plants, self-consolidating concrete is stronger and less permeable than traditional concrete. It's not only good for business—it's also great for the environment.

# Our Commitment to Excellence



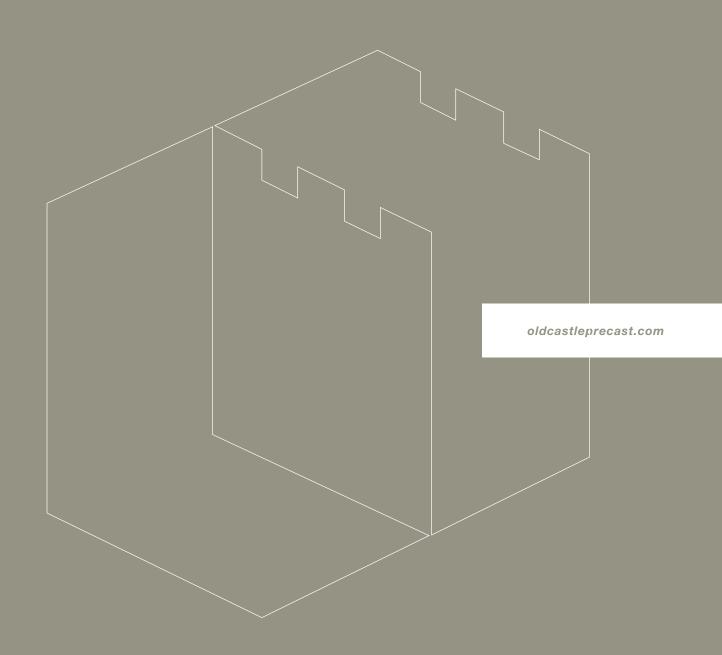
Our commitment is more than concrete. We have a legacy of creative thinking and strategic decisions that grow along with our company.

## **People Development**

We know that our biggest asset is our people. That's why we offer competitive salaries, outstanding benefits, ongoing training, education and leadership development. As Oldcastle Precast grows, so do our employees.

## **Health and Safety**

Maintaining a safe work environment for our employees is an important aspect of our business. Our dedicated safety managers ensure that employees receive proper training and learn risk analysis and prevention techniques. Many of the workplace innovations are initiated by our employees, a result of their commitment to continuously improving safety. OSHA has recognized several Oldcastle Precast locations for certification in the prestigious Voluntary Protection Program.



oldcastleprecast.com

Oldcastle Precast is everywhere. Visit our Web site to find a location near you.