

PROFORM® BRAND MULTI-USE JOINT COMPOUND

MANUFACTURER

National Gypsum Company
2001 Rexford Road
Charlotte, NC 28211
(704) 365-7300

Technical Information:
1-800-National Gypsum
(1-800-628-4662)

Fax: 1-800-FAX NGC1
(1-800-329-6421)

Internet Home Page:
www.nationalgypsum.com

09250/NGC Buyline: 1100

DESCRIPTION

ProForm® BRAND Multi-Use Joint Compound is a pre-mixed formulated especially for professional drywall contractors and finishers. It may be used directly from the container.

BASIC USES

ProForm Multi-Use Joint Compound is designed for tape application, fastener spotting, texturing and complete joint finishing of gypsum wallboard. It can also be used to repair cracks in plaster walls.

ADVANTAGES

- Ready to use right from the container.
- Excellent adhesion/bond.
- Easier pull.
- Spreads easier for quicker application.
- All finishing can be done with one compound.
- Excellent sanding characteristics.

LIMITATIONS

- Use nothing coarser than a 150 grit sandpaper or a 220 grit abrasive mesh cloth for any sanding.
- Protect from freezing and exposure to extreme heat and direct sunlight, conditions that will cause premature aging of the product.
- Do not overthin.
- Excessive mixing with an electric drill can cause undesirable changes in viscosity and in finished surface appearance.

STORAGE

Storage life varies with climatic conditions, up to 6 months under good conditions. Store compound away from extreme cold or heat to avoid accelerated aging. Regularly check production dates and rotate inventory on a first-in, first-out plan.

If ProForm Multi-Use Joint Compound freezes, allow material to thaw at room temperature for at least 24 hours. When thawed, turn the container upside-down for at least 15 minutes. Turn pail right side up, remove lid and immediately remix with an electric drill. ProForm Multi-Use Joint Compound should be lump-free and ready to use within 1 minute. Discard all ProForm Multi-Use Joint Compound that does not remix to a lump-free consistency.

STACKING

ProForm Multi-Use Joint Compound pails or cartons should not be stacked more than two pallets in height.

COMPOSITION & MATERIALS

Contains no asbestos. May contain any of the following:

Component	CAS No.
Limestone	1317-65-3
Plaster of Paris	10034-76-1
Gypsum	13397-24-5
Perlite	93763-70-3
Talc	14807-96-6
Mica	12001-26-2
Clay	1302-78-9
	1332-58-7
	66402-68-4
	8031-18-3
Starch	9005-25-8
Water*	7732-18-5
Latex*	

*Present only in Ready Mixed products.

ACCESSORIES

Joint tape
Cornerbead
Multi-Flex joint tape
Arch cornerbead
Casing beads
E-Z Strip control joint

PACKAGING

4.5 gal. pail (17 L)
4.5 gal. carton (17 L)
3.5 gal. carton (13 L)
46 lb. carton (20.9 kg)
(West Coast)

APPLICABLE STANDARDS

ASTM C 475
Federal Specification SS-J-5708

TECHNICAL DATA

COVERAGE

Approximately 8.2 gal. per 1,000 square feet of wallboard (33 L per 93 m²). Material varies with number of cornerbeads and trims used.

INSTALLATION

APPLICABLE STANDARDS AND REFERENCES

ASTM C 840
Gypsum Association GA-216
Gypsum Association GA-214
National Gypsum Co. *Gypsum Construction Guide*

RECOMMENDATIONS

ProForm Multi-Use Joint Compound may need a slight amount of mixing before use, and in any case should be lightly mixed before any water is added. Mixing may be done with a potato-masher-type device or by using a low-speed drill. Use directly from the

(Continued next page)

Job Name _____

Contractor _____ Date _____

Submittal Approvals: (Stamps or Signatures)

container for treating fasteners and cornerbeads and for taping and finishing joints. Care should be taken when water is added to thin to a desired consistency.

Apply a uniformly thin layer of ProForm Multi-Use Joint Compound, approximately 4" wide, over the joints of the wallboard. Center tape over the joint and embed in the compound to ensure a proper bond. Ceiling and wall angles are treated by folding the tape to fit the angles and embedding it in the compound.

After the compound is thoroughly dry (approx. 24 hours), cover the tapered joint with a first finish coat of ProForm Multi-Use Joint Compound spread over the tape about 3" to each side of the tape and feather out at the edge. Do not crown the joint with this coat since ProForm Multi-Use Joint Compound, with its low shrinkage, will not draw back flush to the wallboard surface. After this coat is thoroughly dry, a second finish coat of compound is applied with a slight uniform crown over the joint. This coat should be smooth, with the edges feathered out.

All inside corners should be finished with at least one coat of ProForm Multi-Use Joint Compound with the edges feathered out.

All nail or screw head dimples and flanges of cornerbeads should receive two coats of ProForm Multi-Use Joint Compound. The second coat over the beads should be feathered out 9" on both sides.

Allow each application of ProForm Multi-Use Joint Compound to dry thoroughly, then wet sand if necessary. If dry sanding is preferred, ventilate, using an approved respirator, and wear eye protection.

In cold weather (outside temperature below 50°F [10°C]) and during joint finishing, temperatures within the building should be maintained at a minimum 50°F (10°C), both day and night. Adequate ventilation shall be provided to eliminate excess moisture.

DECORATION

Before paint, wallcovering or other decorating materials are applied, all areas must be thoroughly dry, dust-free and treated with a coat of good-quality, high solids, flat latex primer.

Drywall primer is a product specially formulated for this purpose.

The selection of a paint to give the specified or desired finished characteristics is the responsibility of the architect or contractor.

Gypsum Association GA-214, Recommended Specification for Levels of Gypsum Board Finish, should be referred to in order to determine the level of finishing needed to assure a surface properly prepared to accept the desired decoration.

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Excellence Across The Board 