

WELDED BAR GRATING STAIR TREADS 4" Cross Bar Spacing

Welded Bar Grating Stair Treads

Alabama Metal Industries Corporation
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PART 1 GENERAL

1.1 SCOPE

- A. Supply and install metal stair treads of the type and dimensions as noted in the project documents.

1.2 MATERIAL APPLICATION

- A. Stair treads

1.3 BASE MATERIAL SELECTION

- A.

1.4 REFERENCES - Meets or Exceeds

- A. NAAMM MBG 531- Bar Grating Manual
- B. NAAMM MBG 532 - Heavy Duty Metal Bar Grating Manual
- C. ARRA - American Recovery and Reinvestment Act
- D. ASTM Standards referenced in NAAMM Standards
- E. AWS - American Welding Codes

C. Bearing bar height shall be:

D. Bearing bar thickness shall be:

E. Cross bar spacing shall be: 4-inches on center

1.5 QUALITY ASSURANCE - Meets or Exceeds

- A. Meets "Buy American Procurement"
- B. Made in the United States of America
- C. AMICO Robotically fabricated treads with Quality Control testing process to exceed OSHA - Fixed Industrial Stairs 29CFR1910.24.
- D. Reference robotically fabricated tread sizes

F. Surface condition shall be:

G. Stair tread width shall be:

H. Stair tread length shall be:

PART 2 PRODUCTS

2.1 MANUFACTURER

- A. Basis of Design: Metal grating and attachment brackets as produced and distributed by Alabama Metal Industries Corporation, AMICO, 3245 Fayette Avenue, Birmingham, Alabama 35208. 800/366-2642, Tel 205/787-2611 online at www.amico-grating.com/stairtreads.htm

2.3 FINISH SELECTION

- A.
- B. Custom color shall be:

2.4 FASTENERS

- A. Grating and treads shall be supplied by one source to assure quality control.
- B. Treads shall be secured to stringer by:

2.2 STAIR TREAD DESCRIPTION

- A. Stair tread construction shall be welded bar grating type
- B. Stair tread nosing shall be:

All information contained herein is accurate as known at the time of publication. Specifications may change and AMICO reserves the right to change product specifications without notice and without incurring obligations.

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