

*A company who cares as much as you.*

*We Care*



## ALUMINUM PRODUCTS PLANNING GUIDE

*Country Estate®, the world's foremost fence provider.*



## Country Estate® Aluminum Products... matchless integrity.

With more than 60 years of experience, Country Estates has been the unmatched source for white polyvinyl fence, railing and decking for generations of customers. Homeowners and ranchers alike have come to depend on Country Estate Fence for its durability, life-long strength and matchless integrity, which is backed by one of the strongest warranties in the business.



promise the same level of durability our customers have come to expect from our vinyl products. We start with the highest quality aluminum shaped by precision extrusion and forming equipment. Then, we powder-coat paint every surface, to make sure the color lasts for years to come. If you can find a better fence, buy it. But if you really compare features, warranty and reputation, we're confident Country Estate Aluminum Products show up at the top of the list.



Now, Country Estate is proud to introduce its new line of aluminum products that promise comparable integrity. Available in three different grades and a number of styles and colors, our aluminum fence, rails, gates and columns

fence, buy it. But if you really compare features, warranty and reputation, we're confident Country Estate Aluminum Products show up at the top of the list.

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## Country Estate® Aluminum Residential - 100 Series

Homeowners who are looking for low maintenance, high quality fencing can't go wrong with Country Estate residential fencing styles and options. It is an affordable alternative to wood fencing and perfect for backyard and light-use areas for your home. Our fencing styles come with sturdy rails, standard-sized pickets, 2" posts and several decorative finials to suit any taste.



## Country Estate® Aluminum Commercial - 200 Series



Country Estate products are the perfect choice among commercial sectors and municipalities looking for long-lasting and aesthetic fencing for such applications as pools or other public use areas. Our "commercial" fabrication process utilizes a thicker wall design, making it heavier than residential fences and an effective tool for the areas it serves.

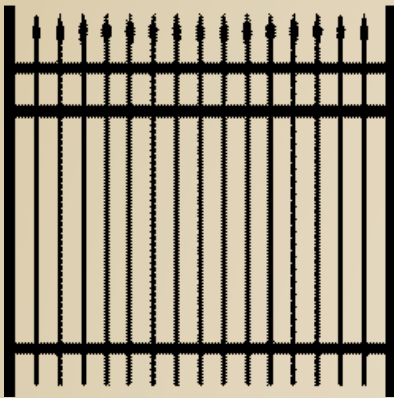
## Country Estate® Aluminum Industrial - 300 Series

Utilizing industrial-strength materials and design, Country Estates' industrial fencing is built to withstand more abuse in areas where security is an issue or where heavy equipment or manufacturing is a concern. We offer the thickest interior wall fabrication available in industrial requirements today, and we guarantee its long-term strength and durability for decades to come.



## CEF-AS 110 Spear Top with Quad Finials

Evoking images of Victorian-era homes at the turn of the century, the CEF-AS 110 Spear Top fence with Quad Finials represents the understated class of the finest homes of the time. Its spear point accent across the top gives passersby a regal view of hearth and home, while providing an acceptable method of maintaining one's distance from the outside world. A sleek black aluminum finish is the perfect fencing for the front or back of large homes and estates.



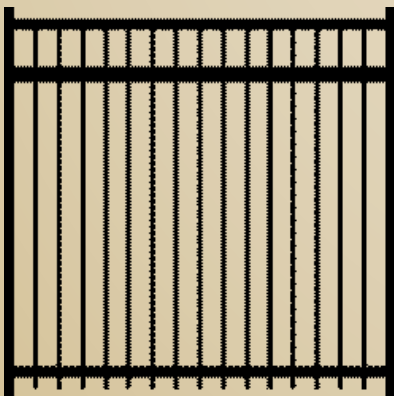
*CEF-AS 110*



*CEF-AS 110 Spear Top  
with Quad Finials*

## CEF-AS 120 Flat Top

This streamlined fencing with squared-off features offers the look of simple mountainous retreats and fur tree-lined landscapes. It's perfect for that private backyard feel or for poolside security. And the dual bar design across the top only adds depth to the overall look and feel. Ideal for residential and commercial use in many geographic locales, the 120 Flat Top stands apart from the standard appeal of other contemporary designs.



*CEF-AS 120*

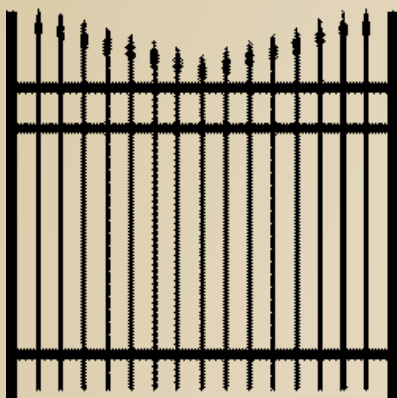


*CEF-AS 120 Flat Top*

# Aluminum Fencing

## CEF-AS 250 Concave

Summer breezes blow right through this concave style of classic aluminum fencing. Available in a black or white finish, the subtle sway of the fence line conjures up thoughts of beachfront destinations and outdoor fun. This popular look is a favorite among homeowners and commercial property owners alike who want an upscale touch to their fencing needs.



*CEF-AS 250*



*CEF-AS 250 Concave*

# Pool Fencing

## Pool Fencing

Country Estate Aluminum is the ideal solution for backyard pool fun. And, with residential, commercial and industrial grades available, Country Estate is the ideal solution for municipalities, apartment complexes and private clubs looking to secure a pool area. As with all pool fences, check with all local codes with your local building inspector.



*CEF-AS 255*

*\*May not meet pool codes in your area.*



*CEF-AS 1*

# Aluminum Fencing

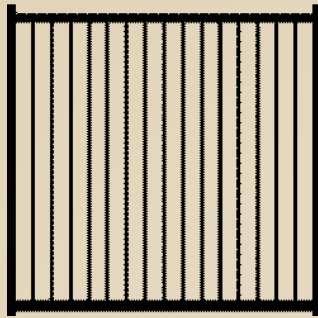
Country Estate Aluminum Fence, Railing and Columns feature elegance and beauty that will enhance your property. The large selection of distinguished styles features a durable, powder coated finish that provides years of protection from the elements. In fact, we place a lifetime limited warranty on every style.

Country Estate Aluminum Fence, Railing and Columns are available exclusively through Country Estate Authorized Independent Dealers. Your dealer will assist you with planning, estimating and installing your fence or railing project.

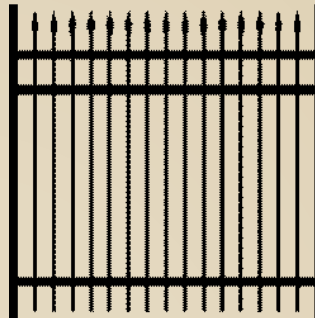
Compare Country Estate Aluminum to any brand on the market. It not only adds permanent value, it is engineered to outlast virtually every other aluminum product.



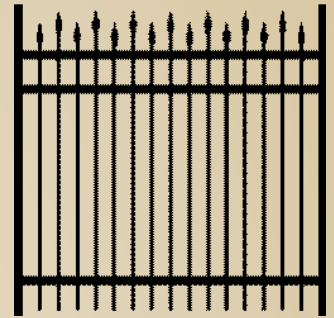
American Aluminum Series



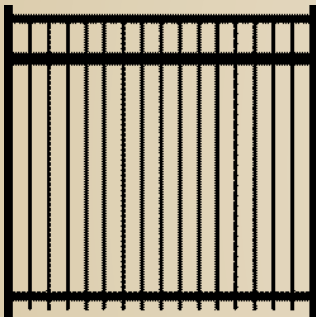
CEF-AS 1



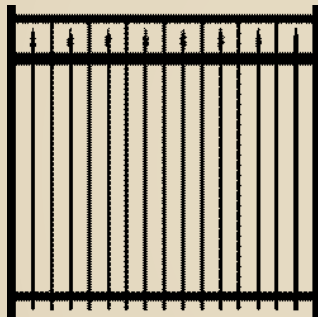
CEF-AS 110



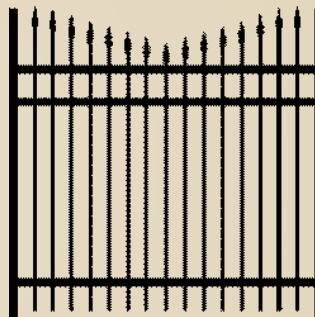
CEF-AS 115



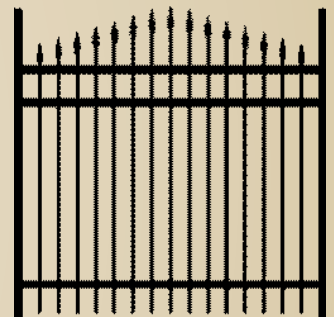
CEF-AS 120



CEF-AS 125



CEF-AS 150



CEF-AS 155

## Aluminum Fence Specifications

	Residential - 100 Series	Commercial - 200 Series	Industrial - 300 Series
Post	2" x 2" x .060 Wall 2" x 2" x .080 Wall 2" x 2" x .125 Wall 2-1/2" x 2-1/2" x .100 Wall	2" x 2" x .060 Wall 2" x 2" x .080 Wall 2" x 2" x .125 Wall 2-1/2" x 2-1/2" x .100 Wall	2-1/2" x 2-1/2" x .100 Wall 3" x 3" x .125 Wall 4" x 4" x .125/.250 Wall
Horizontal	1-1/8" x 1"	1-1/4" x 1-1/2"	1-5/8" x 1-5/8"
Side Walls	.082	.082	.070
Top Walls	.062	.060	.070
Section Widths	6 Feet	6 & 8 Feet	6, 8 & 10 Feet
Pickets	5/8" x 5/8" x .050 Wall	3/4" x 3/4" x .050 Wall	1" x 1" x .060 Wall
Picket Spacing	3-13/16" or 1-5/8"	3-3/4"	4" or 1-1/2"
Height	3, 4, 5 & 6 Feet	4, 5 & 6 Feet	4, 5, 6, 7, 8, 9 & 10 Feet
Colors	All Colors	All Colors	All Colors
• Screws: #8 stainless steel corrosion resistant • Colors: Black, Bronze, White, Tan and Green			

# Aluminum Railing

## CEF-AS Patriot Rail with Spears

Much like the Patriot Rail design, the Patriot with spears provides a colonial look to today's standard use of residential and commercial railing. Its pointed finials give shape to the use of rails in either long or short sections, and provides a new element of beauty to the area it serves. Perfect for a stretch of decking or the quick exit off the back door.



## CEF-AS Patriot Rail

The Patriot Rail provides the look and feel of back-to-basics architecture and design. Smooth and simple, its sturdy build provides a solid accompaniment to stairs, ramps, porches and decks. The added advantage of an aluminum design and powder coat finish keeps these railings low-maintenance and durable for years to come.



# Aluminum Railing

## CEF-AS T-Rail

This classic home railing design speaks to suburban life and cul-de-sac gatherings. A popular design for single and multi-family dwellings, it's built to last and to weather generations of use. Property owners like its simple look, making it ideal for any number of uses across residential and commercial applications.



## CEF-AS T-Rail with Columns

Adding columns to the CEF-AS T-Rail adds depth to its use and completes the look of a strong exterior design. From the front porch to back deck, the T-Rail with columns is one of the most requested looks from Country Estate's wide selection of fencing, railings and gates. Best of all, our manufacturing process allows the T-Rail with columns to stand the test of time.



# Aluminum Railing



Country Estate Aluminum Fence, Railing and Columns feature elegance and beauty that will enhance your property. The large selection of distinguished styles features a durable, powder coated finish that provides years of protection from the elements. In fact, we place a lifetime limited warranty on every style.

Country Estate Aluminum Fence, Railing and Columns are available exclusively through Country Estate Authorized Independent Dealers. Your dealer will assist you with planning, estimating and installing your fence or railing project.

Compare Country Estate Aluminum to any brand on the market. It not only adds permanent value, it is engineered to outlast virtually every other aluminum product.

## Aluminum Railing Specifications

	<b>Patriot</b>	<b>T-Rail</b>
Post	3" x 3" x .125 Wall 4" x 4" x .125 Wall	4" x 4" x .125 Wall
Column	8", 10" Column	8", 10" T-rail Column
Top Rail		3-1/2" x 3-1/2"
Bottom Rail		3-1/2" x 2"
Horizontal Rails	1-1/4" x 1-1/2"	
Insert Wall		.080
Side Walls	.082	.065
Top Walls	.060	.065
Pickets	3/4" x 3/4" x .050 Wall	1.37" x 1.37" x .050 Wall
Picket Spacing	3-3/4"	3.8"
Height	36", 42"	36", 42"
Colors	Black, Bronze, White, Tan and Green	Black, Bronze, White, Tan and Green



## Aluminum Gates

Drive down any country road and you'll be in awe of the magnificent gates that span the entrance to some of today's farms and estates. It's your first impression to what lies beyond the gated entry. Country Estate's complete line of aluminum gates, with powder coated finishes keeps these first impressions impeccable and majestic. Design choices include a wide array of heights, colors and finial accessories – perfect for making a statement about your home or property.



*Aluminum Gate*

*\*May not meet pool codes in your area.*



*Aluminum Gate*

*We offer gates that match all styles of fence along with several options for hardware.*



*Aluminum Gate*



*Aluminum Gate*

# Aluminum Support Columns

## CEF-AS Columns

Leveraging the strength and technology of Country Estate’s aluminum technology, our columns combine greater wear with decorative style, whether they’re used alone or with our aluminum or vinyl railing. Unlike their wooden counterparts, these aluminum columns are designed to withstand the harshest conditions of nature’s fury, not to mention termite damage. This long-term, low-maintenance alternative makes an affordable option for any porch or home entryway.



*CEF-AS Columns*



*CEF-AS Columns*

## Aluminum Series Columns

Country Estate American Aluminum Series Columns offer that perfect look for either a new home or a remodeling project. Columns are powder coated and available in 4”, 6”, 8” and 10” sizes.

Aluminum Column Specifications	
Sides	.062/.110 Wall
Filler Piece	.055 Wall
Sizes	4”, 6”, 8”, 10”
Height	8’, 10’, 12’*
Widths	4” is actually 4” 6” is actually 5-1/2” 8” is actually 7-1/2” 10 is actually 9-1/2”
Colors	Black, Bronze, White, Tan and Green
*Special Order	



# Aluminum Products Color Selection

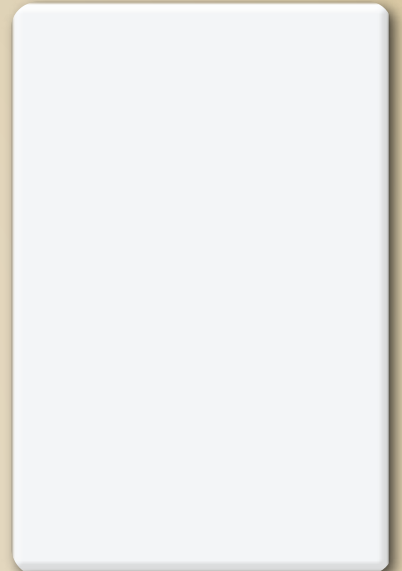
Country Estate Aluminum Products are available in five distinctive colors that make them the aesthetic match to virtually any architectural style or design. All colors are powder coated to provide a durable finish with limited maintenance.



*Green*



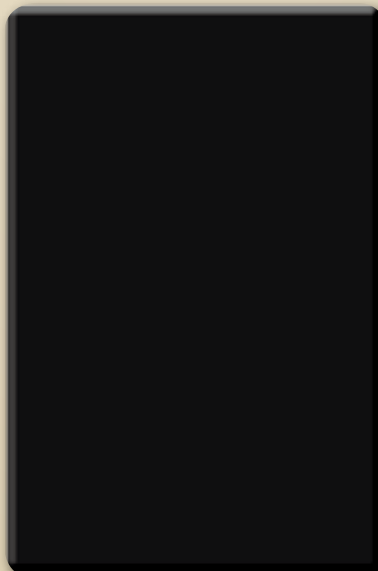
*Tan*



*White*



*Bronze*



*Black*

# COUNTRY ESTATE<sup>®</sup>

FENCE & RAILING

## American Aluminum Series

### IS VINYL A BETTER FIT FOR YOUR PROPERTY?

For many homeowners, a Country Estate Vinyl Fence, Deck or Railing is a better aesthetic fit for their property. Country Estate offers a large selection of distinguished fence and railing styles that are free from traditional maintenance. Ask your Authorized Independent Country Estate Dealer for details.



Vinyl Fence



Vinyl Decking



Vinyl Railing

For colorful literature and your nearest  
Authorized Independent Country Estate Dealer,

**Call 800-445-2887**  
308-784-2500

View us on the web at [www.countryestate.com](http://www.countryestate.com)

Country Estate Products are manufactured to  
Nebraska Plastics, Inc.'s specifications.

PO Box 45 • Cozad, NE 69130-0045 • FAX 308-784-3216

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# COUNTRY ESTATE<sup>®</sup>

FENCE & RAILING

## American Aluminum Series

*Country Estate<sup>®</sup> Aluminum Products Planning Guide*